

JOB # 1

FHWA REGION	STATE	PROJECT	SHEET NO.
8	N.D.	F-FG-1-806 (015)069	1

DESIGN DATA

Hwy. #1806 Est. 30th Max, Hr.

Traffic Average Daily

Current Traffic (1987) 9750 Pass. 450 Trucks 10,200 Total 1020

Traffic Forecast (2007) 14,400 Pass. 600 Trucks 15,000 Total 1500

Design Speed 35 MPH

Traffic Classification "M"

Minimum Sight Distance (Stopping) 250'

Bridge Cooper E-80 & Diesel Impact

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT

MORTON COUNTY
F-FG-1-806(015)069
GRADING, SURFACING, SEWERS, STRUCTURAL,
LIGHTING, SIGNALS, & INCIDENTALS.

GOVERNING SPECIFICATIONS
Standard Specifications adopted by the North Dakota State Highway Department, November 1986. Standard Drawings currently in effect, and other Contract Provisions submitted herein.

Main Street

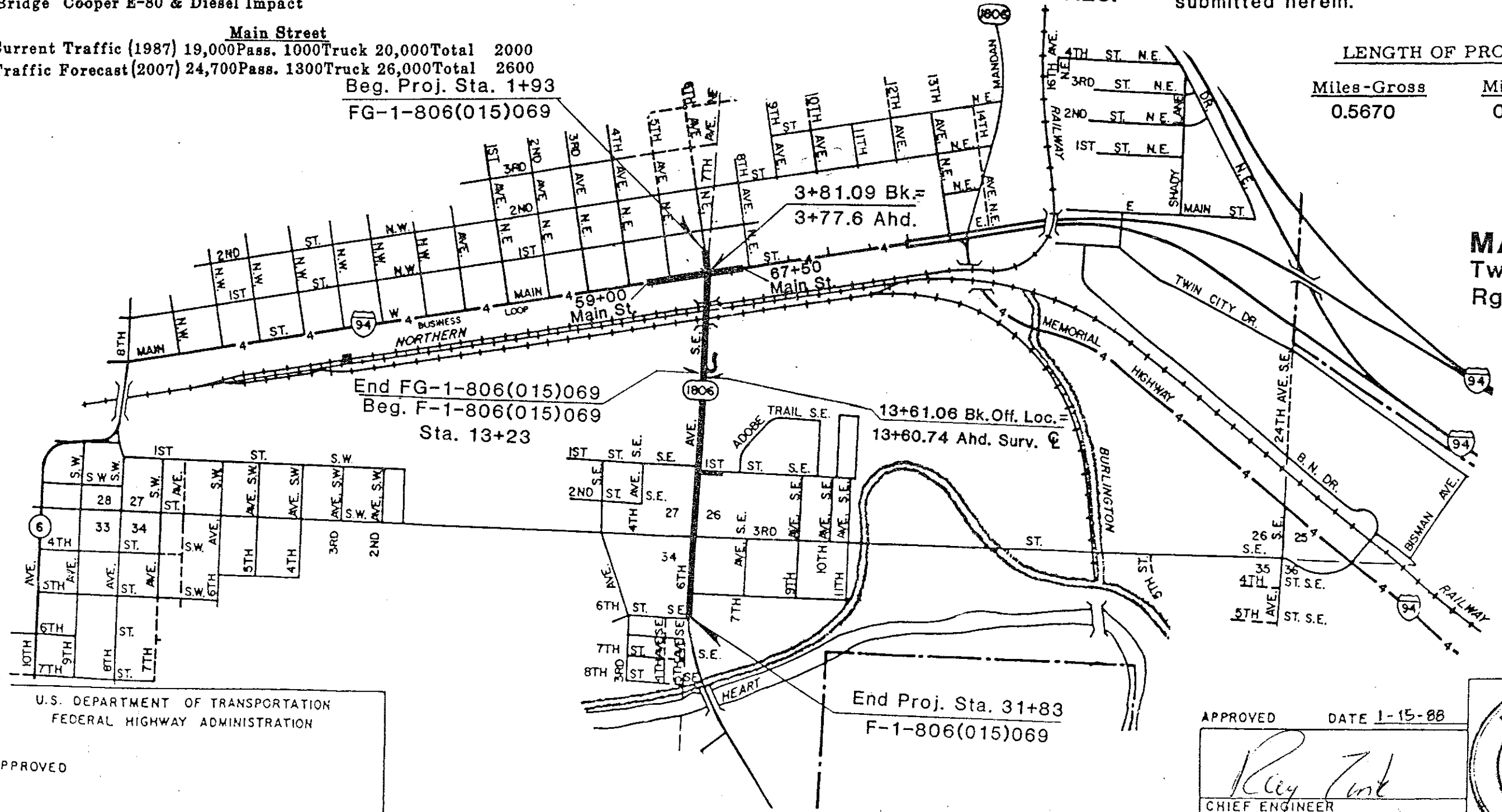
Current Traffic (1987) 19,000 Pass. 1000 Truck 20,000 Total 2000

Traffic Forecast (2007) 24,700 Pass. 1300 Truck 26,000 Total 2600

Beg. Proj. Sta. 1+93
FG-1-806(015)069

LENGTH OF PROJECT

Miles-Gross	Miles-Net
0.5670	0.5670



MANDAN
Twp. 139 N.
Rge. 81 W.



U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

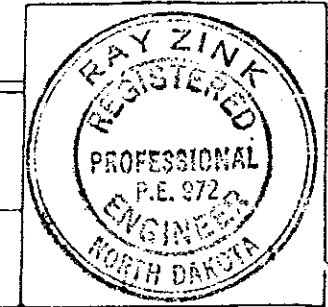
APPROVED _____

DIVISION ADMINISTRATOR DATE _____

End Proj. Sta. 31+83
F-1-806(015)069

APPROVED DATE 1-15-88

Ray Zink
CHIEF ENGINEER
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT



NDDOT APPROVED ABBREVIATIONS

abn - abandoned
 abut - abutment
 ac - acres
 adj - adjusted
 aggr - aggregate
 ahd - ahead
 align - alignment
 al - alley
 alt - alternate
 alum - aluminum
 A - ampere
 & - and
 appr - approach
 approx - approximate
 ACP - asbestos cement pipe
 asph - asphalt
 AC - asphalt cement
 @ - at
 atten - attenuation
 Ave - Avenue
 avg - average
 ADI - average daily traffic
 az - azimuth
 bk - back
 BF - back face
 bs - backsight
 balc - balcony
 barr - barricade
 btry - battery
 brg - bearing
 BI - beehive inlet
 beg - begin
 BM - bench mark
 bkwy - bikeway
 bit - bituminous
 blk - block
 Bd Ft - board feet
 bk - book/back
 BH - bore hole
 BS - both sides
 Blvd - Boulevard
 bot - bottom
 brdry - boundary
 BC - brass cap
 brkwy - breakaway
 br - bridge
 bldg - building
 BLM - Bureau of Land Management
 BV - butterfly valve
 byp - bypass
 C Gdr - cable guardrail
 calc - calculate
 cd - candela
 CIP - cast iron pipe
 CB - catch basin
 CRS - cationic rapid setting
 C Gd - cattle guard
 C to C - center to center
 CL or C - centerline
 cm - centimeter
 ch - chain
 Ch Bk - channel block
 Ch Ch - channel change
 chk - check
 cir - circle
 cl - class
 cl - clay
 Cl F - clay fill
 Cl Hvy - clay heavy
 Cl Lm - clay loam
 clr - clear
 Cl&Gr - clearing & grubbing
 Co S - coal slack
 comb - combination
 coml - commercial
 compr - compression
 CADD - computer aided drafting & design
 conc - concrete
 cond - conductor
 const - construction
 cont - continuous
 contr - contraction/contractor
 CP - control point
 coord - coordinate
 cor - corner
 corr - corrected
 CAES - corrugated aluminum end section
 CAP - corrugated aluminum pipe
 CMES - corrugated metal end section
 CMP - corrugated metal pipe
 CPVCP - corrugated polyvinyl chloride pipe
 CSES - corrugated steel end section

CSP - corrugated steel pipe
 Co - County
 Ct - Court
 C - coulomb
 crse - course
 C Gr - course gravel
 CS - course sand
 XArm - cross arm
 XBuck - cross buck
 XSec - cross sections
 Xing - crossing
 crn - crown
 CF - cubic feet
 m3 - cubic meter
 m3/s - cubic meters per second
 CY - cubic yard
 CY/Mi - cubic yards per mile
 culv - culvert
 C&G - curb & gutter
 CI - curb inlet
 CR - curb ramp
 CS - curve to spiral
 c - cut
 Dd Ld - dead load
 defl - deflection
 defm - deformed
 deg (or D) - degree
 dnt - delineate
 dnt - delineator
 depr - depression
 desc - description
 det - detail
 dtr - detour
 dia - diameter
 dir - direction
 dist - distance
 DM - disturbed material
 DB - ditch block
 DG - ditch grade
 dbl - double
 dn - down
 drwg - drawing
 dr - drive
 drwy - driveway
 DI - drop inlet
 ea - each
 esmt - easement
 E - East
 elast - elastomeric
 elec - electrical
 EDM - electronic distance meter
 elev (or El) - elevation
 ellipt - elliptical
 emb - embankment
 emuls - emulsion/emulsified
 ES - end section
 engr - engineer
 eq - equal
 eq - equation
 exc - excavation
 exst - existing
 exp - expansion
 Expy - Expressway
 E - external of curve
 extru - extruded
 F - Fahrenheit
 F - farad
 FS - far side
 Fed - Federal
 FHWA - Federal Highway Administration
 FP - feed point
 ft - feet/foot
 fn - fence
 Fn P - fence post
 FO - fiber optic
 FB - field book
 FD - field drive
 f - fill
 FS - fine sand
 FH - fire hydrant
 fl - flange
 fird - flared
 FES - flared end section
 F Ban - flashing beacon
 FL - flow line
 ftg - footing
 FM - force main
 fs - foresight
 fnd - found
 fdn - foundation
 frac - fractional
 frwy - freeway

frt - front
 FF - front face
 F Disp - fuel dispenser
 FFP - fuel filler pipes
 FLS - fuel leak sensors
 furn - furnish/ed
 gal - gallon
 galv - galvanized
 Gs L - gas line
 Gs V - gas valve
 GVP - gas vent pipe
 GV - gate valve
 ga - gauge
 geod - geodetic
 GIS - Geographical Information System
 G - giga
 GPS - Global Positioning System
 grd - graded/grade
 gr - gravel
 grnd - ground
 GWM - ground water monitor
 gdr - guardrail
 gtr - gutter
 H PIG - H piling
 hdwl - headwall
 ha - hectare
 ht - height
 HI - height or instrument
 hel - helical
 H - henry
 Hz - hertz
 HM - high mast
 HP - high pressure
 HPS - high pressure sodium
 hwy - highway
 h or hr - hour(s)
 hyd - hydrant
 id - identification
 in or " - inch
 ID - inside diameter
 inst - instrument
 intchg - interchange
 intmdt - intermediate
 intscn - intersection
 inv - invert
 I Pn - iron pin
 IP - iron pipe
 IM - iron monument
 jt - joint
 J - joule
 jct - junction
 K - kelvin
 KN - kilo newton
 kPa - kilo pascal
 kg - kilogram
 kg/m3 - kilogram per cubic meter
 km - kilometer
 K - Kip(s)
 LS - Land Surveyor (licensed)
 LSIT - Land Surveyor In Training
 ln - lane
 lat - latitude
 lt - left
 lens - lenses
 lvl - level
 LB - level book
 lving - leveling
 lht - light
 LP - light pole
 lgt - lighting
 Lig Co - lignite coal
 Lig Sl - lignite slack
 LF - linear foot
 liq - liquid
 L - litre
 lm - loam
 LC - long chord
 long. - longitude
 lp - loop
 LD - loop detector
 lm - lumen
 lum - luminaire
 L Sum - lump sum
 lx - lux
 ML - main line
 M Hr - man hour
 MH - manhole
 mkd - marked
 mkr - marker
 mkg - marking
 MA - mast Arm
 matl - material

max - maximum
 MC - meander corner
 meas - measure
 mdn - median
 MD - median drain
 MC - medium curing
 M - mega
 mer - meridian
 m - meter
 m/s - meters per second
 M - mid ordinate of curve
 mi - mile
 MM - mile marker
 MP - mile post
 mL - milliliter
 mm - millimeter
 mm/hr - millimeter per hour
 min - minimum
 misc - miscellaneous
 mon - monument
 mnd - mound
 mtbl - mountable
 mtd - mounted
 mtg - mounting
 mk - muck
 mun - municipal
 NDDOT-ND DEPT OF TRANSPORTATION
 n - nano
 NGS - National Geodetic Survey
 NS - near side
 neop - neoprene
 N - newton
 N - North
 NE - North East
 NW - North West
 No. or # - number
 obsc - obscure(d)
 obsn - observation
 occpd - occupied
 occpy - occupy
 Off Loc - office location
 o/s - offset
 orig - original
 O to O - out to out
 OD - outside diameter
 OH - overhead
 PMT - pad mounted transformer
 pg - pages
 pntd - painted
 pr - pair
 pnl - panel
 pk - park
 PK - Parker-Kalon nail
 Pa - pascal
 PSD - passing sight distance
 pvm - pavement
 ped - pedestal/pedestrian
 PPP - pedestrian pushbutton post
 pen - penetration
 perf - perforated
 per - perimeter
 PL - pipeline
 pl - place
 P&P - plan and profile
 pl - plate
 pt - point
 PCC - point of compound curve
 PC - point of curve
 PI - point of intersection
 PRC - point of reverse curvature
 PT - point of tangent
 POC - point on curve
 POT - point on tangent
 PE - polyethylene
 PVC - polyvinyl chloride
 PCC - Portland Cement concrete
 # (or lb) - pound
 PP - power pole
 preempt - preemption
 prefab - prefabricated
 prfd - preformed
 prep - preparation
 press. - pressure
 PRV - pressure relief valve
 prest - prestressed
 pvt - private
 PD - private drive
 prod - production/produce
 prog - programmed
 prop - property
 Prop Ln - property line
 ppsd - proposed

PB - pull box
 qty - quantity
 qtr - quarter
 R (or rad) - radius
 RR - railroad
 rlwy - railway
 rsd - raised
 RTP - random travers point
 R (or rge) - range
 RC - rapid curing
 rec - record
 rcy - recycle
 RPCC - recycled Portland cement concrete
 ref - reference
 RM - reference monument
 refl - reflectorized
 RCB - reinforced concrete box
 RCES - reinforced concrete end section
 RCP - reinforced concrete pipe
 RCPS - reinforced concrete pipe sewer
 reinf - reinforcement
 res - reservation
 ret - retaining
 rev - reverse
 rt - right
 R/W - right of way
 riv - river
 rd - road
 rdbd - roadbed
 rdwy - roadway
 rk - rock
 rt (Rt) - route
 salv - salvage(d)
 sd - sand
 Sdy Cl - sandy clay
 Sdy Cl Lm - sandy clay loam
 Sdy Fl - sandy fill
 Sdy Lm - sandy loam
 san - sanitary sewer line
 sc - scoria
 sec - seconds/section
 SL - section line
 sep - separation
 seq - sequence
 serv - service
 sh - shale
 sht - sheet
 shng - sheeting
 shldr - shoulder
 sw - sidewalk
 S - siemens
 SD - sight distance
 sig - signal
 Si Cl - silt clay
 Si Lm - silt loam
 Si Cl Lm - silty clay loam
 sgl - signal
 SC - slow curing
 SS - slow setting
 S - South
 SE - South East
 SW - South West
 sp - spaces
 spcl - special
 Std Specs - Standard Specifications
 SP - special provision
 spk - spike
 SC - spiral to curve
 ST - spiral to tangent
 SH - sprinkler head
 SV - sprinkler valve
 sq - square
 SF - square feet
 km2 - square kilometer
 m2 - square meter
 SY - square yard
 stk - stake
 std - standard
 sta - station
 Sta Yd - station yards
 Stm L - steam line
 SEC - steel encased concrete
 SSD - stopping sight distance
 SD - storm drain
 st - street
 SPP - structural plate pipe
 SPPA - structural plate pipe arch
 str - structure
 subd - subdivision
 sub - subgrade
 Sub Prep - subgrade preparation
 ss - subsoil

SE - super-elevation
 SS - supplemental specification
 supp - supplemental
 surf - surfacing
 surv - survey
 SI - System International
 sym - symmetrical
 tan - tangent
 T - tangent (semi)
 TS - tangent to spiral
 tel - telephone
 Tel P - telephone pole
 tv - television
 TBM - temporary bench mark
 temp - temporary/temperature
 T - tesla
 T/Mi - tons per mile
 ts - topsoil
 T and TWP - township
 traf - traffic
 TSC - traffic signal controller
 tr - trail
 transf - transformer
 TB - transit book
 TT - transmission tower
 trans - transverse/transition
 trav - traverse
 TP - traverse point
 typ - typical
 trtd - treated
 trmt - treatment
 tpl - triple
 TP - turning point
 ugrnd - underground
 USCG - US Coast & Geodetic Survey
 USGS - US Geologic Survey
 util - utility
 VG - valley gutter
 vap - vapor
 vert - vertical
 VC - vertical curve
 VCP - vitrified clay pipe
 vol - volt
 V - volume
 wkwy - walkway
 WGV - water gate valve
 WL - water line
 WM - water main
 WMV - water main valve
 WSV - water service valve
 W - watt
 wrng - wearing/wiring
 Wb - weber
 W - West
 w/ - with
 w/o - without
 WC - witness corner
 WGS - World Geodetic System
 z - zenith

3-1-96	
REVISIONS	
DATE	CHANGE
1-27-97	Cont and CPVCP
5-5-97	Added Items

NORTH DAKOTA
 DEPARTMENT OF TRANSPORTATION

[Signature]

APPROVED: DESIGN ENGINEER

LINestyle

D-20-2

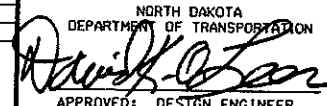
- Existing Curb & Gutter
- Existing Mountable Curb
- Existing Valley Gutter
- Existing Curb
- Curb & Gutter
- Mountable Curb & Gutter
- Valley Gutter
- Curb
- Existing Sanitary Sewer
- Existing Storm Force Main
- Existing Storm Drain
- Existing San Force Main
- Existing Culvert-Rural/Urban
- Pipeline
- Telephone Line
- Electrical Line
- Gas Line
- Television Line
- Existing Water Line/Steam
- Power Line
- Fiber Optic Line
- Overhead Utility Line
- City Corporate Limits/Reservation Boundary
- Site Boundary
- Depression Contours
- Old R/W Lines
- Railroad R/W Line
- New R/W Lines

- RR Switch
- Railroad
- Traffic-Signal Mast Arm
- Overhead Sign Structure
- Double Micro Loop Detector
- Single Micro Loop Detector
- Down Guy Wire
- Existing Fence
- Fence
- Retaining Wall
- Wall
- Existing Wall/Planter
- Existing Cable Guard Rail
- Existing Guard Rail
- Existing Gate
- Cemetery Boundary
- Tree Boundary
- Bush/Shrub Boundary
- Field Line
- Existing Berm/Dike/Ditch
- Subgrade Reinforcement
- Slotted Drain
- Centerline
- Undisturbed Groundline
- Flow Line
- Edge of Water

- Marsh/slough/wetland-Nondelineated
- Created Wetland
- Wetland-delineated
- Building/Deck/Balcony
- Work Area/Ditch Block (shaded)
- Stairs (shaded)
- Tie Bar 18" @ 3' Center to Center
- Tie Bar 30" @ 4' Center to Center
- Three Cable Guardrail W/Post
- W-Beam Rail W/Post

3-1-96		REVISIONS	
DATE	CHANGE	DATE	CHANGE
6-20-96	GENERAL REVISION		
8-15-96	ADD TIE BARS & GUARDRAIL		

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION



APPROVED: DESIGN ENGINEER

SYMBOLS

- North Arrow
- Principal Point
- Inset Point
- R/W Monument
- Existing R/W Marker
- R/W Marker
- USG Benchmark
- NDDOT Benchmark
- Alignment Point
- 1/4 Section Corner
- Section Corner
- Property Pin
- Spot Elevation
- Existing Water Level
- Indicated Analyzed Sample
- Stone Circle/Cairn
- Productive Probe
- Artifact
- DTM Spot
- Unproductive Probe
- Excavation Unit
- Datum
 - Well/Bore Hole/Ground Water Mon
 - ◊ Bush/Shrub
- Evergreen Tree-Small
- Evergreen Tree - Large
- Tree- Large
- Tree - Small
 - ◉ Tree Trunk
- RR Cross Buck
- RR Signal with Cross Arm
- Railroad Crossing Signal

- Railroad Battery Box
- Telephone Pole
- Telephone Pole to be Removed
- Telephone Pole to be Lowered
- Power Pole
- Power Pole to be Moved
- Power Pole to be Lowered
- Pole
 - = Private Mail Box
 - Federal Mailbox
 - ◊ Post
- Gas Vent Pipe
- Fuel Filler Pipes
- Fuel Leak Sensors
- Fuel Dispensers
- Existing Fire Hydrant
- Existing Sprinkler Head
- Cap/Stub
- Valve
- Pump
- Existing Manhole
- Existing Manhole W/Valve
- Existing Manhole W/Inlet
- Manhole W/Inlet
- Manhole
- San FM Manhole W/Valve
- Existing Catch Basin/Drop Inlet
- Catch Basin
- Curb Inlet
- Existing Curb Inlet
- Electrical Box
- Pedestal
- Existing Light Standard
- Existing Traffic Signals - Standard
- Existing Signal Head
- High Mast Lighting Pole
- Ped Head W/Number
- Feed Point - Pole Mounted
- Feed Point Pad Mounted
- Pad Mounted Transformer
- Pull Box
- Transmission Tower/Windmill

- Meter
- Transformer
- Concrete Foundation Lighting
- Down Guy Anchor
- Pedestrian Pushbutton Post
- Signal Head
- Traffic Signal Controller
- Conc. Found. Lighting Traffic Signals
- Flashing Beacon Sign Post Mount
- Traffic Signal Cont Working Slab
- Traffic Signal-Post Mounted
- Commercial Sign
- Highway Sign
- Truck Mounted Attenuation Device
- Flexible Delineator
- Double Arrow Directional Panel
- Right Directional Arrow Panel
- Left Directional Arrow Panel
- Caution Mode Panel
- Traffic Cones
- Sequencing Arrow Panel
- Flagger
- Type One Barricade
- Type II Barricade
- Type III Barricade
- Type A or B Delineator/Raised Pavement Marker
- Type D Delineator
- Back to Back Sign/Vertical Panel
- Delineator Drums
 - Tubular Marker
- Attenuation Device
- 35 Watt High Press. Sodium Vap Lum
- 50 Watt High Press. Sodium Vap Lum
- 70 Watt High Press. Sodium Vap Lum
- 100 Watt High Press. Sodium Vap Lum
- 150 Watt High Press. Sodium Vap Lum
- 175 Watt High Press. Sodium Vap Lum
- 200 Watt High Press. Sodium Vap Lum
- 250 Watt High Press. Sodium Vap Lum

- 310 Watt High Press. Sodium Vap Lum
- 400 Watt High Press. Sodium Vap Lum
- 700 Watt High Press. Sodium Vap Lum
- 1000 Watt High Press. Sodium Vap Lum
- Cont Split Barrel Samp
- Flight Auger Sample
- Inclinometer Tube
- Split Barrel Sample
- Standard Penetration Test
- Thinwall Tube Sample

3-1-96		REVISIONS
DATE	CHANGE	
6-20-96	TYPE B & D DELINEATOR	APPROVED: DESIGN-ENGINEER
5-12-97	ADDED ITEMS	

NDDOT UTILITY COMPANY APPROVED ABBREVIATIONS

D-20-4

- | | | |
|--|--|---|
| <p>AC - ACCENT COMMUNICATIONS
 ACR FLOW WU - ACRO FLOW WATER USERS
 ADA LND - ADA LAND CORPORATION
 AGASSIZ WU - AGASSIZ WATER USERS INCORPORATED
 ALL PL - ALLIANCE PIPELINE
 ALL SEAS WU - ALL SEASONS WATER USERS INCORPORATED
 AMRDA PET - AMERADA PETROLEUM CORPORATION
 AMRCL OIL - AMERICAL OIL COMPANY
 AMINOIL - AMINOIL USA
 AMOCO PL - AMOCO PIPELINE COMPANY
 AT&T - AT&T TELEPHONE
 BRNS RWU - BARNES RURAL WATER USERS
 BASIN ELEC - BASIN ELECTRIC COOPERATIVE INCORPORATED
 B PEI - BEAR PAW ENERGY INC
 BEK TEL - BEK TELEPHONE
 BELLE P L - BELLE FOURCHE PIPE LINE COMPANY
 BOEING - BOEING
 BURK DIV ELEC - BURKE-DIVIDE ELECTRIC COOPERATIVE
 BURL WU - BURLEIGH WATER USERS
 BURM OIL/GAS - BURMAH OIL AND GAS COMPANY
 CABLE SERV - CABLE SERVICES INC
 CBLCOM - CABLECOM OF FARGO
 CAP ELEC - CAPITAL ELECTRIC COOPERATIVE INCORPORATED
 CASS CO ELEC - CASS COUNTY ELECTRIC COOPERATIVE
 CASS RWU - CASS RURAL WATER USERS INCORPORATED
 CAV ELEC - CAVALIER ELECTRIC COOPERATIVE
 CENEX PL - CENEX PIPELINE COMPANY
 CENT CTY CABLE - CENTRAL CITY CABLE TELEVISION
 CENT PWR ELEC - CENTRAL POWER ELECTRIC COOPERATIVE
 CHUCKS RAD & TV - CHUCK'S RADIO & TELEVISION
 MUNICIPAL - CITY OF
 MUNICIPAL - CITY WATER AND SEWER
 CONOCO - CONOCO INC
 CONS CRUDE OIL - CONSOLIDATED CRUDE OIL COMPANY
 CONS TEL - CONSOLIDATED TELEPHONE
 CONT OIL - CONTINENTAL OIL COMPANY
 CONT PL - CONTINENTAL PIPELINE COMPANY
 DAK CENT TEL - DAKOTA CENTRAL TELEPHONE
 DAK WU - DAKOTA WATER USERS INCORPORATED
 DARENCO - DARENCO
 D O E - DEPARTMENT OF ENERGY
 DICKEY CABLE - DICKEY RURAL CABLE TELEVISION
 DICKEY R W U - DICKEY RURAL WATER USERS
 DICKEY TEL - DICKEY TELEPHONE
 DOME PL - DOME PIPELINE COMPANY
 ECO ENG - ECOLOGICAL ENGINEERING
 EDGE CABLE - EDGELEY CABLE TELEVISION
 ELLEND CABLE - ELLENDALE CABLE TELEVISION
 FALK MNG - FALKIRK MINING COMPANY
 FLASH CABLE - FLASHER CABLE TELEVISION
 G T E - GENERAL TELEPHONE AND ELECTRIC
 GETTY TRD & TRAN - GETTY TRADING & TRANSPORTATION
 G T C - GILBY TELEPHONE COMPANY
 GLDN W ELEC - GOLDEN WEST ELECTRIC COOPERATIVE
 G FKS-TRL WU - GRAND FORKS-TRAIL WATER USERS
 GT NTHN PL - GREAT NORTHERN PIPELINE COMPANY
 GT PLNS NAT GAS - GREAT PLAINS NATURAL GAS COMPANY
 GRGS CO TEL - GRIGGS COUNTY TELEPHONE
 HALS TEL - HALSTAD TELEPHONE
 HARMON CABLE - HARMON CABLE TELEVISION
 HUNT OIL - HUNT OIL COMPANY
 INT-COMM TEL - INTER-COMMUNITY TELEPHONE
 JMS VLY ELEC - JAMES VALLEY ELECTRIC COOPERATIVE
 KANEB PL - KANEB PIPELINE COMPANY
 KEM ELEC - KEM ELECTRIC COOPERATIVE
 KERR-MC - KERR-MCGEE
 KOCH GATH SYS - KOCH GATHERING SYSTEMS INCORPORATED
 LKHD PL - LAKEHEAD PIPELINE COMPANY
 LNGDN CABLE - LANGDON CABLE TELEVISION
 LNGDN RWU - LANGDON RURAL WATER USERS INCORPORATED
 LTING REQ - LIGHTING REQUESTS
 LWR YELL R ELEC - LOWER YELLOWSTONE RURAL ELECTRIC
 MCKNZ ELEC - MCKENZIE ELECTRIC COOPERATIVE</p> | <p>MCLN ELEC - MCLEAN ELECTRIC COOPERATIVE
 MCLN-SHRON WAT BRD - MCLEAN-SHERIDAN WATER BOARD
 MID-CONT CABLE - MID-CONTINENT CABLE TELEVISION SYSTEM
 MIDSTATE TEL - MIDSTATE TELEPHONE
 MDWST CABLE - MIDWEST CABLE TELEVISION
 MDWST NAT GAS - MIDWEST NATURAL GAS COMPANY
 MNKOTA PWR COOP - MINNKOTA POWER COOPERATIVE
 MINOT CABLE - MINOT CABLE TELEVISION
 MINOT TEL - MINOT TELEPHONE COMPANY
 MISS W W S - MISSOURI WEST WATER SYSTEM
 MDU - MONTANA-DAKOTA UTILITIES
 M & L TEL - MOORE AND LIBERTY TELEPHONE
 MRHD P S D - MOOREHEAD PUBLIC SERVICE DEPARTMENT
 MOR-GRAN-SOU ELEC - MOR-GRAN-SOU ELECTRIC COOPERATIVE
 MOUNT-WILLI ELEC - MOUNTRAIL-WILLIAMS ELECTRIC COOPERATIVE
 NDSU SOIL SCI DEPT - NDSU SOIL SCIENCE DEPARTMENT
 NEMONT TEL - NEMONT TELEPHONE
 NEW VIEW CABLE - NEW VIEW CABLE TELEVISION
 NEWBURG PL - NEWBURG PIPELINE COMPANY
 NODAK ELEC - NODAK ELECTRIC COOPERATIVE
 NOON FRMS TEL - NOONAN FARMERS TELEPHONE COMPANY
 N CENT ELEC - NORTH CENTRAL ELECTRIC COOPERATIVE
 ND PKS & REC - NORTH DAKOTA PARKS AND RECREATION
 ND TEL - NORTH DAKOTA TELEPHONE COMPANY
 N VALL W ASSOC - NORTH VALLEY WATER ASSOCIATION
 NTHN BRDR PL - NORTHERN BORDER PIPELINE
 N PLS EL COOP - NORTHERN PLAINS ELECTRIC COOP INC
 NTH PRAIR RW - NORTHERN PRAIRIE RURAL WATER ASSOCIATION
 NSP - NORTHERN STATES POWER
 NW COMM COOP - NORTHWEST COMMUNICATION COOPERATION
 NTHNWSTRN REF - NORTHWESTERN REFINING COMPANY
 OLVN-MERC ELEC - OLIVER-MERCER ELECTRIC COOPERATIVE
 OTTR TL PWR - OTTER TAIL POWER COMPANY
 PAN AM PET - PAN AMERICAN PETROLEUM CORPORATION
 PETRO INC - PETROLEUM INCORPORATED
 PHILLIPS PET - PHILLIPS PETROLEUM COMPANY
 POLAR TEL - POLAR RURAL TELEPHONE
 PORTAL PL - PORTAL PIPELINE COMPANY
 P L E M -PRAIRIELANDS ENERGY MARK
 R&T W SUPP - R & T WATER SUPPLY
 RSR ELEC - R.S.R. ELECTRIC COOPERATIVE
 RAMSEY R SEW - RAMSEY RURAL SEWER ASSOCIATION
 RAMSEY RW - RAMSEY RURAL WATER ASSOCIATION
 RD RIV ELEC - RED RIVER ELECTRIC COOPERATIVE
 RD RIV TEL - RED RIVER TELEPHONE
 REILES ACRES SAN SEW - REILES ACRES SANITARY SEWER
 RESVTN TEL - RESERVATION TELEPHONE
 RICH RWU - RICHLAND RURAL WATER USERS
 ROBRTS TEL - ROBERTS COUNTY TELEPHONE
 ROSVLT PL - ROOSEVELT PIPELINE COMPANY
 S K M CABLE - S.K.M. CABLE TELEVISION
 SCOTT CABLE - SCOTT CABLE TELEVISION DICKINSON
 SERVICE PL - SERVICE PIPELINE COMPANY
 SHELL PL - SHELL PIPELINE COMPANY
 SHERDN CO ELEC - SHERIDAN COUNTY ELECTRIC COOPERATIVE
 SHEYN VLY ELEC - SHEYENNE VALLEY ELECTRIC COOPERATIVE
 SIGNAL OIL & GAS - SIGNAL OIL & GAS COMPANY
 SKELLY OIL - SKELLY OIL COMPANY
 SLOPE ELEC - SLOPE ELECTRIC COOPERATIVE
 SOURIS RIV TEL - SOURIS RIVER TELEPHONE
 S E W U - SOUTH EAST WATER USERS
 SO BUT PWR - SQUARE BUTTE POWER COOPERATIVE
 S T COM - STATELINE TELECOMMUNICATIONS
 STATE LN WATER - STATE LINE WATER COOPERATIVE
 ST WAT COMM - STATE WATER COMMISSION
 STUT RWU - STUTSMAN RURAL WATER USERS INCORPORATED
 SUPERIOR OIL - SUPERIOR OIL COMPANY
 S T V - SURREY TV
 TCI - TCI OF NORTH DAKOTA
 TEXACO PL - TEXACO PIPELINE INCORPORATED
 TWRN CABLE - TOWNER CABLE TELEVISION INCORPORATED
 TRL CO RWU - TRAIL COUNTY RURAL WATER COOPERATIVE
 T T G - TRANS TEXAS GAS</p> | <p>TRENT RW - TRENTON RURAL WATER
 TRI-CNTY WU - TRI-COUNTY WATER USERS INCORPORATED
 T M C - TURTLE MOUNTAIN COMMUTATION
 US SPRINT - U.S. SPRINT
 USW COMM - U.S. WEST COMMUNICATIONS
 USAF MSL CABLE - U.S.A.F. MISSILE CABLE
 UNTD PWR - UNITED POWER ASSOCIATION
 UNTD TEL - UNITED TELEPHONE COOPERATIVE
 UPPR MISS G&T - UPPER MISSOURI GENERATION & TRANSMISSION
 UPPR SOUR WUA - UPPER SOURIS WATER USERS ASSOCIATION
 VELVA CABLE - VELVA CABLE TELEVISION
 VRNDRY ELEC - VERENDRYE ELECTRIC COOPERATIVE
 VKNG ELEC - VIKING ELECTRONICS INCORPORATED
 WEB - W.E.B. WATER DEVELOPMENT ASSOCIATION
 WALHLA CABLE - WALHALLA CABLE TELEVISION INCORPORATED
 WLSH WU - WALSH WATER USERS INCORPORATED
 WARREN PET - WARREN PETROLEUM COMPANY
 WELLS CO WA - WELLS COUNTY WATER ASSOCIATION
 W MARC CABLE - WEST MARC CABLE TELEVISION
 W PLNS ELEC - WEST PLAINS ELECTRIC COOPERATIVE
 W RIV TEL - WEST RIVER TELEPHONE
 W GAS PROC - WESTERN GAS PROCESSORS LTD.
 WSTN TERM - WESTERN TERMINAL COMPANY
 WILLI BROS PL - WILLIAMS BROTHERS PIPELINE COMPANY
 WILLI RWA - WILLIAMS RURAL WATER ASSOCIATION
 WILSTN BAS PL - WILLISTON BASIN PIPELINE COMPANY
 WILSTN GAS - WILLISTON GAS COMPANY
 WOLVRN TEL - WOLVERTON TELEPHONE
 WYCO PL - WYCO PIPELINE COMPANY</p> |
|--|--|---|

3-1-96	
REVISIONS	
DATE	CHANGE
8-15-96	GENERAL REVISIONS
9-9-97	GENERAL REVISIONS

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION

K. H. B. J.

APPROVED: DESIGN ENGINEER

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	HEU-1-806-(032)069	2

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2	Table of Contents & List of Standard Drawings	D-704-9, 10, 11, 12 Construction Sign Details
3-4	Notes	D-704-13 Barricade Details
5-6	Estimated Quantities	D-704-14, 24, & 25 Construction Sign and Barricade Assembly Details
7-21	Traffic Signals	D-754-23 Assembly Details
22-28	Lighting Layout	D-754-24 Mounting Details Perforated Tube
29	Sign Summary	D-754-27 Sign Punching, Stringer, and Support Location Details for Regulatory, Warning, and Guide Signs
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NOTES

105-030 UNDERGROUND UTILITIES: The contractor shall notify the local utility companies prior to the beginning of construction, so they may determine the location of all utilities in the project area. Subcutting or scarifying over utility lines may be eliminated if, in the opinion of the utility, a hazardous situation exists. Separate plans, if any, showing relocation or adjustment work to be performed by utility companies to accommodate highway construction will be made available to the contractor, upon request to the engineer.

704-P01 The traffic control shall be signed using the following layouts on the Standard Drawings:
 Std D-704-24 Layout Type T for Pull Box and Conduit Installation
 Std D-704-25 Layout Type W for Signal Standard Installation
 Std D-704-25 Layout Type V and Type X for Loop Placement

754-050 SIGN SUPPORTS: The sign supports "Steel Galvanized Posts - Square Tube Perforated" were designed using a minimum yield strength of 55,000 psi and the design requirements of the "Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals." The wind speed of 75 mph was used. The square telescoping steel posts shall have all holes punched completely. All metal shall be removed from the punched holes.

770-001 OVERHEAD LINES CLEARANCE: Minimum horizontal and vertical clearance between light and/or signal standards and power lines shall be as shown for the following power line voltages:

<u>Power Line Voltage</u>	<u>Horizontal Clearance</u>	<u>Vertical Clearance</u>
0-15,000	5'	6'
15,000-50,000	5'	7'
50,000 Plus	5'+0.033' per KV Over 50 KV	7'+0.033' per KV Over 50 KV

770-P01 RELOCATE LUMINAIRE: The item "Relocate Luminaire" shall consist of removing the existing luminaire from the removed light standard and installing it on the new light standard extension at the location shown on the plans.

The wires leading to the luminaire receptacle shall be disconnected. The luminaire shall be removed from the light standard and reinstalled on the light standard extension. The necessary connection shall be made to provide continuity.

The item "Relocate Luminaire" will be measured by the number of each luminaire relocated and accepted. The quantities measured will be paid for at the contract price and shall be full compensation for all labor, equipment, and materials necessary to complete the installation.

772-230 MICROLOOP PROBE: The item Microloop (single or double) probe set shall consist of furnishing and installing the microloop probes at the locations shown in the plans.

The microloop probe shall be a small, cylindrical, passive transducer of earth's vertical magnetic field intensity into inductance. It transforms changes in magnetic field intensity into inductance changes which can be sensed by loop detector units. Probes shall fit vertically in 1" holes and lead-in cable in 3/8" saw slot or in sand in the roadway base. Microloop probes can be connected in series with other microloop probes or conventional wire loops. The microloop probe shall operate under the following parameters: Earth's Vertical Magnetic Field (0.2 to 1.0 oersted), Inductance (20 microhenries to 25 microhenries per probe plus 20 microhenries per 100' of wire), DC Resistance (0.5 ohms per probe plus 3.2 ohms per 100' of wire) Transducer Gain (typically 3.5 microhenries per oersted at 0.4 OE ambient vertical field intensity), and Sensitivity with 2 probes (7.0 microhenries per oersted at 0.4 OE ambient vertical field intensity). The microloop probes shall operate at a temperature range of -35°F to +165°F (-37°C to +74°C) and at humidity of 0 to 100%. The microloop probes shall detect all motorized vehicles.

The item microloop (single-double) probes shall be measured by the number of single or double probes sets installed. The quantities measured will be paid for at the contract price and shall be full compensation for all labor, equipment, saw slot, conductors from probe to pull box, and materials to complete the installation of the microloops.

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NOTES

772-349 CONTROLLER MONITORING UNIT AND/OR COMMUNICATION MODULE:
The volume density controller shall be provided with a communication hookup which provides a duplex data link with a central control computer. The communications hookup shall be IBM PC compatible.

A controller monitoring unit and/or communication module shall be installed in the controller. The monitor unit shall be installed and connected to the controller and conflict monitor so as to monitor conflict monitor flash, pre-emption status, cabinet door open, intersection display, and detector diagnostics. The unit shall be capable of providing a traffic map and of up loading and down loading information into the controller from a PC, central control computer or a laptop in the field, or a telephone line.

The controller monitoring unit and/or communications module shall be capable of initiating contact by dial-up telephone line, either directly from a PC, central control computer or a laptop, or through a system master controller with a PC central control computer to report failure conditions when they occur with computer in the monitor mode. Other events shall be logged and reported at preset intervals or on command from a central control computer or laptop computer.

The controller monitoring unit and/or communications module shall be capable of operating at an isolated intersection with an interconnect cable or a telephone link to a central control computer or a laptop computer. In the future, the unit shall be operated through a systems master controller by interconnect cable or telephone link from a central control computer.

The contractor shall notify the local telephone company to have the telephone lines installed and all necessary connections made, when the controller is ready to be placed into operation.

The cost of furnishing and installing the communications module and/or the controller monitoring unit, the telephone line, and connections shall not be bid separately, but shall be included in the price bid for the volume density controller. The contractor shall be responsible for the telephone service until final acceptance of the traffic signal system.

772-P01 PAINT: The traffic signal system components shall be painted in accordance with the following:

- Transformer base - green
- Mast arm - green
- Signal head mounting hardware - green
- Shaft - green
- Signal housing - green
- Pedestrian pushbutton post - green
- Pedestrian pushbutton housing - green

The color green shall be 14066 of Federal Standard No. 595.

772-P02 REMOVE INTERIM TRAFFIC SIGNALS: The removed interim traffic signals shall become the property of the state and shall be delivered to the Bismarck District storage yard.

ESTIMATE OF QUANTITIES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	HEU-1-806(032)069	5

SPEC CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL
103	0100 CONTRACT BOND	L SUM	1	1
702	0100 MOBILIZATION	L SUM	1	1
704	0100 FLAGGING	MHR	40	40
704	1100 TRAFFIC CONTROL	L SUM	1	1
754	0116 FLAT SHEET FOR SIGNS-TYPE 2 REFL SHEETING	SF	85	85
754	0206 STEEL GALV POSTS-TELESCOPING PERFORATED TUBE	LF	135	135
762	0120 PREFORMED PATTERNED PVMT MK MESSAGE	SF	74	74
762	1304 PREFORMED PATTERNED PVMT MK 4IN LINE	LF	3,050	3,050
762	1306 PREFORMED PATTERNED PVMT MK 6IN LINE	LF	420	420
762	1308 PREFORMED PATTERNED PVMT MK 8IN LINE	LF	396	396
762	1324 PREFORMED PATTERNED PVMT MK 24IN LINE	LF	104	104
770	0100 PULL BOX	EA	2	2
770	0210 CABLE TRENCH-TYPE I	LF	543	543
770	0330 2IN DIAMETER RIGID CONDUIT	LF	333	333
770	0504 UNDERGROUND CONDUCTOR NO4-TYPE RHW	LF	1,354	1,354
770	0505 UNDERGROUND CONDUCTOR NO6-TYPE RHW	LF	4,220	4,220
770	0605 UNDERGROUND CONDUCTOR NO6-TYPE THW	LF	2,787	2,787
770	4523 REVISE HIGHWAY LIGHTING FEED POINT	EA	1	1
770	4542 RELOCATE LUMINAIRE	EA	3	3
770	4560 REMOVE LIGHT STANDARD	EA	3	3
772	0020 CONCRETE FOUNDATION-TRAFFIC SIGNALS	EA	5	5
772	0100 PULL BOX	EA	8	8
772	0200 1IN DIAMETER RIGID CONDUIT	LF	368	368
772	0215 1.25IN DIAMETER RIGID CONDUIT	LF	36	36
772	0240 2IN DIAMETER RIGID CONDUIT	LF	500	500
772	0260 2.5IN DIAMETER RIGID CONDUIT	LF	190	190
772	0280 3.5IN DIAMETER RIGID CONDUIT	LF	64	64
772	0300 UNDERGROUND CONDUCTOR NO6-TYPE RHW	LF	98	98
772	0310 UNDERGROUND CONDUCTOR NO6-TYPE THW	LF	49	49
772	0325 DETECTOR LOOP-POLYETHYLENE CONDUIT PRE-WIRED	LF	906	906
772	0330 LOOP LEAD-IN CONDUCTOR	LF	1,515	1,515
772	0364 MICROLOOP DOUBLE PROBE SET	EA	8	8
772	0400 NO12 AWG 2 CONDUCTOR CABLE	LF	778	778
772	0401 NO12 AWG 3 CONDUCTOR CABLE	LF	96	96

ESTIMATE NUMBER: 2212 RUN DATE: 12/04/1997 TIME: 10:18:15

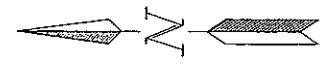
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ESTIMATE OF QUANTITIES

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	HEU-1-806(032)069	6

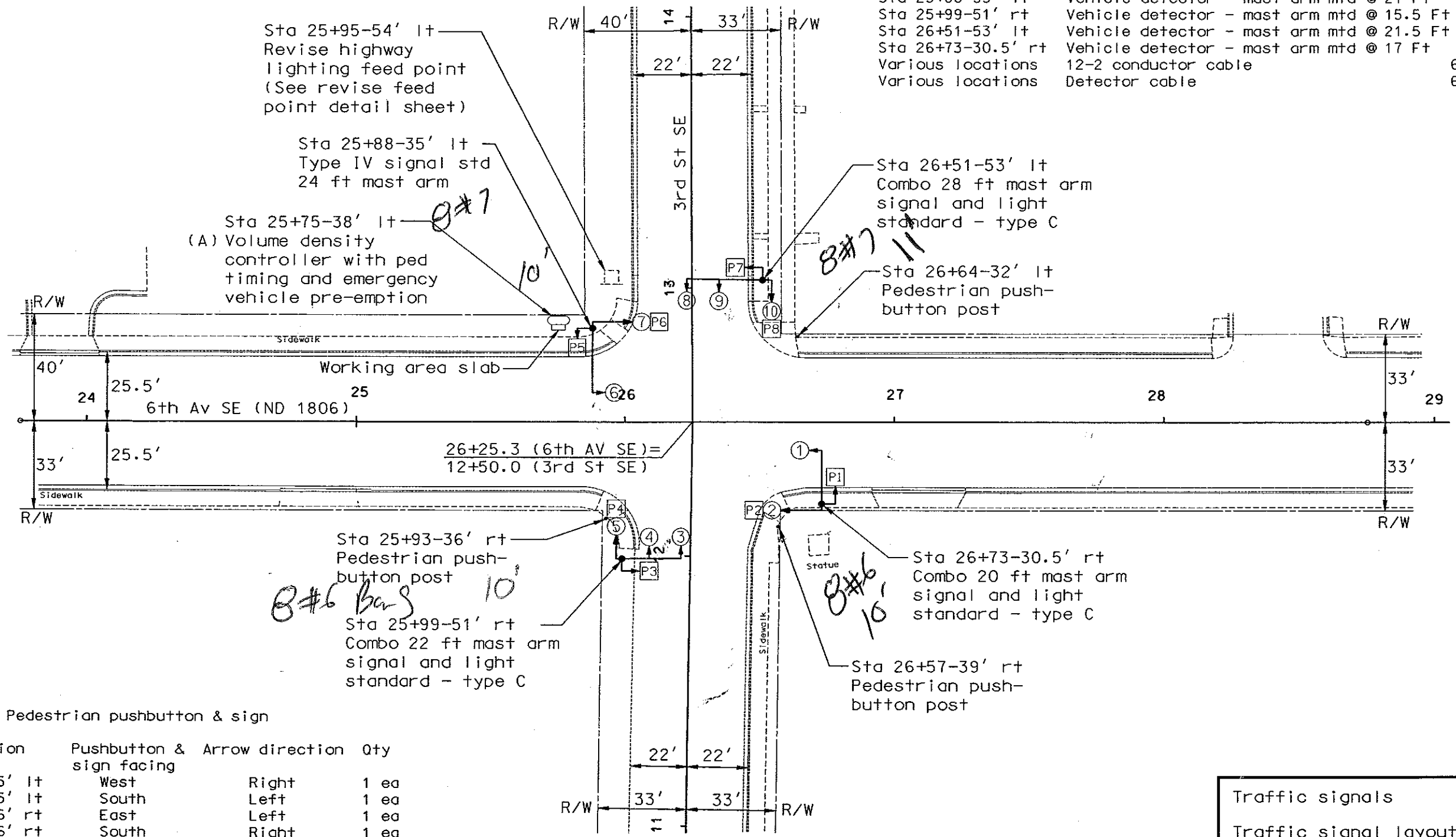
SPEC CODE	ITEM DESCRIPTION	UNIT	MAINLINE	TOTAL

772	0403 NO12 AWG 5 CONDUCTOR CABLE	LF	314	314
772	0410 NO12 AWG 12 CONDUCTOR CABLE	LF	486	486
772	0490 SAW SLOT	LF	285	285
772	0624 TYPE IV SIGNAL STD 24FT MA	EA	1	1
772	0902 COMBO 20FT MA SIG & LT STD-TYPE C	EA	1	1
772	0922 COMBO 22FT MA SIG & LT STD-TYPE C	EA	1	1
772	0982 COMBO 28FT MA SIG & LT STD-TYPE C	EA	1	1
772	1810 1-WAY 3 SEC HEAD W/12IN LENS-POST MTD	EA	4	4
772	1812 1-WAY 3 SEC HEAD W/12IN LENS-MA MTD	EA	6	6
772	2000 1-WAY 2 SEC HEAD PED SIGNAL-POST MOUNTED	EA	8	8
772	2200 PEDESTRIAN PUSHBUTTON POST	EA	3	3
772	2521 VOLUME DENSITY CONTR W/PED & EMER PRE-EMPTION	EA	1	1
772	2610 EMERGENCY VEHICLE PRE-EMPTION UNIT	EA	1	1
772	3135 REMOVE INTERIM TRAFFIC SIGNALS	EA	1	1



Emergency vehicle pre-emption unit

Sta 25+75-38' lt	Phase selector	2 ea
Sta 25+88-35' lt	Vehicle detector - mast arm mtd @ 21 Ft	1 ea
Sta 25+99-51' rt	Vehicle detector - mast arm mtd @ 15.5 Ft	1 ea
Sta 26+51-53' lt	Vehicle detector - mast arm mtd @ 21.5 Ft	1 ea
Sta 26+73-30.5' rt	Vehicle detector - mast arm mtd @ 17 Ft	1 ea
Various locations	12-2 conductor cable	654 LF
Various locations	Detector cable	654 LF

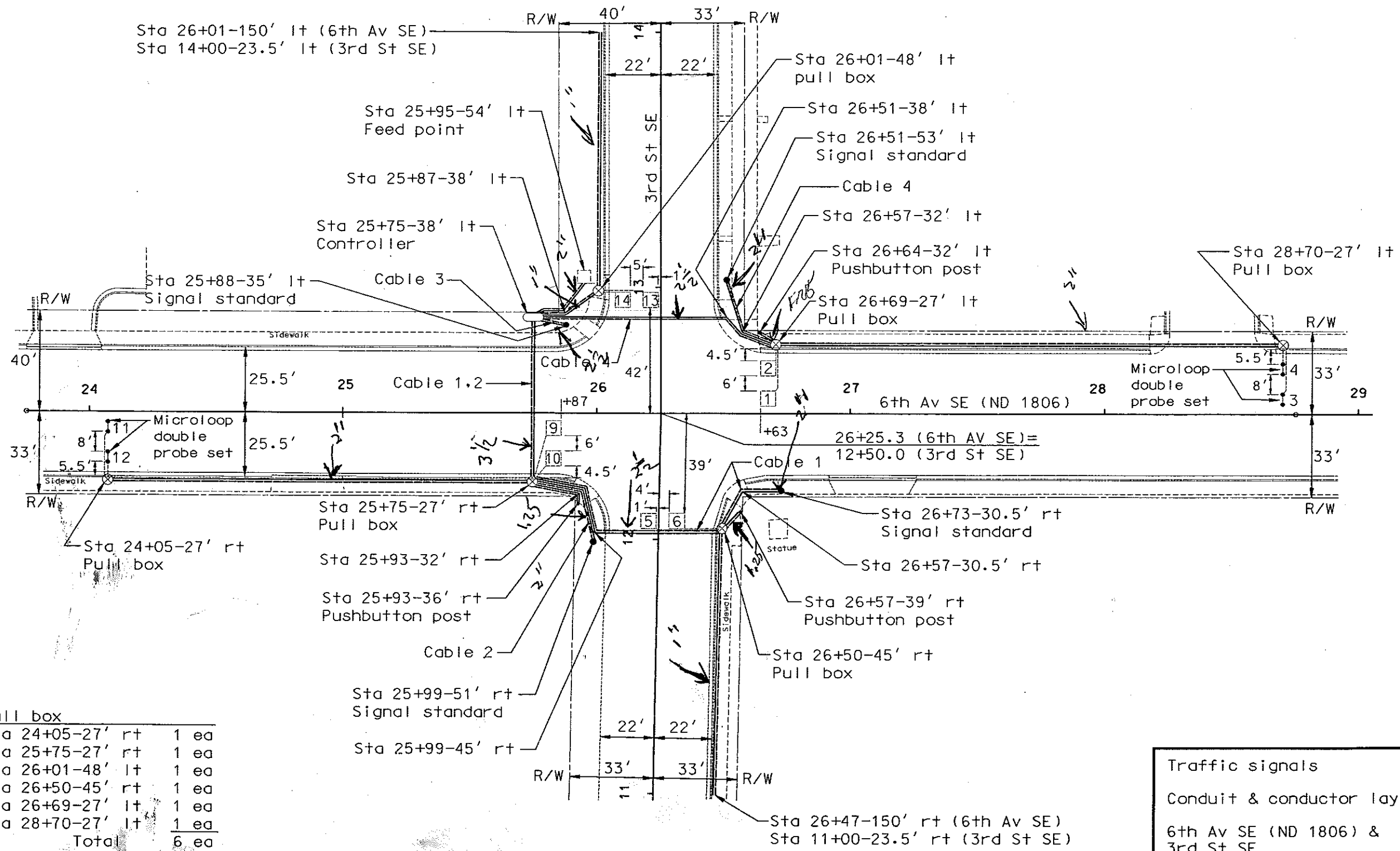
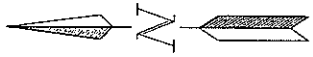


Pedestrian pushbutton & sign

Station	Pushbutton & Arrow direction sign facing	Qty
25+88-35' lt	West Right	1 ea
25+88-35' lt	South Left	1 ea
25+93-36' rt	East Left	1 ea
25+93-36' rt	South Right	1 ea
26+57-39' rt	East Right	1 ea
26+57-39' rt	North Left	1 ea
26+64-32' lt	West Left	1 ea
26+64-32' lt	North Right	1 ea

(A) Controller door shall face west with hinges on north side.

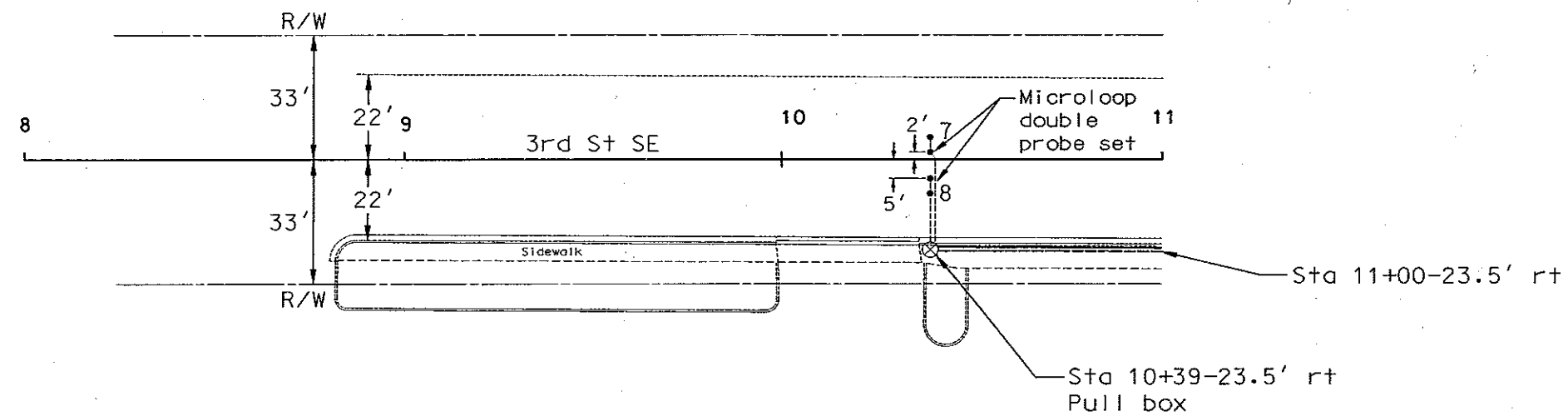
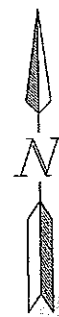
Traffic signals
 Traffic signal layout
 6th Av SE (ND 1806) & 3rd St SE
 Mandan, ND



Pull box	
Sta 24+05-27' rt	1 ea
Sta 25+75-27' rt	1 ea
Sta 26+01-48' It	1 ea
Sta 26+50-45' rt	1 ea
Sta 26+69-27' It	1 ea
Sta 28+70-27' It	1 ea
Total	6 ea

Traffic signals
 Conduit & conductor layout
 6th Av SE (ND 1806) &
 3rd St SE
 Mandan, ND

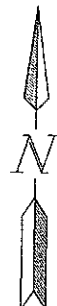
EHWA REGION	STATE	PROJECT NO.	SHEET NO.
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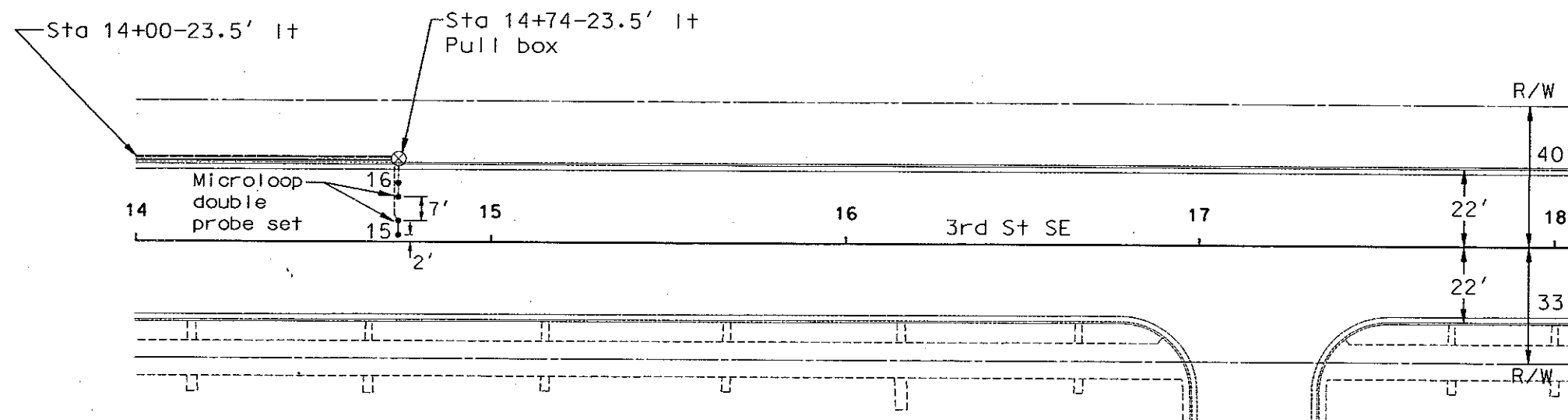
Pull box
Sta 10+39-23.5' rt 1 ea

Traffic signals
Conduit & conductor layout
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

EHW REGION	STATE	PROJECT NO.	SHEET NO.
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Pull box
Sta 14+74-23.5' It 1 ea



Traffic signals
Conduit & conductor layout
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

SB $\phi 2$

WB $\phi 8$

NB $\phi 6$

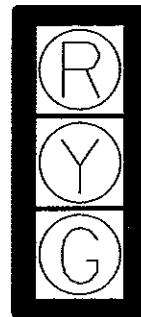
EB $\phi 4$

Conductors		Cable 1 (12-12)		Cable 2 (12-12)		Cable 3 (12-12)		Cable 4 (12-12)		CABLE 4	
Base	Tracer	Head	Indication	Head	Indication	Head	Indication	Head	Indication	Head	Indication
1	Black		Spare		Spare		Spare		Spare	BK	
2	White		Neutral		Neutral		Neutral		Neutral	R	
3	Red		1, 2	Red	3, 4, 5	Red	6, 7	Red	8, 9, 10	Red	BLU
4	Green			Ground		Ground		Ground		Ground	O
5	Orange		1, 2	Yellow	3, 4, 5	Yellow	6, 7	Yellow	8, 9, 10	Yellow	Y
6	Blue		1, 2	Green	3, 4, 5	Green	6, 7	Green	8, 9, 10	Green	BRN
7	White	Black		Spare		Spare		Spare		Spare	R/BK
8	Red	Black	$\phi 4$ P1	Don't walk	$\phi 8$ P4	Don't walk	$\phi 8$ P5	Don't walk	$\phi 4$ P8	Don't walk	BLU/BK
9	Green	Black	$\phi 4$ P1	Walk	$\phi 8$ P4	Walk	$\phi 8$ P5	Walk	$\phi 4$ P8	Walk	O/BK
10	Orange	Black	$\phi 2$ P2	Don't walk	$\phi 2$ P3	Don't walk	$\phi 6$ P6	Don't walk	$\phi 6$ P7	Don't walk	Y/BK
11	Blue	Black	$\phi 2$ P2	Walk	$\phi 2$ P3	Walk	$\phi 6$ P6	Walk	$\phi 6$ P7	Walk	BRN/BK
12	Black	White		Spare		Spare		Spare		Spare	BK

Detector loops

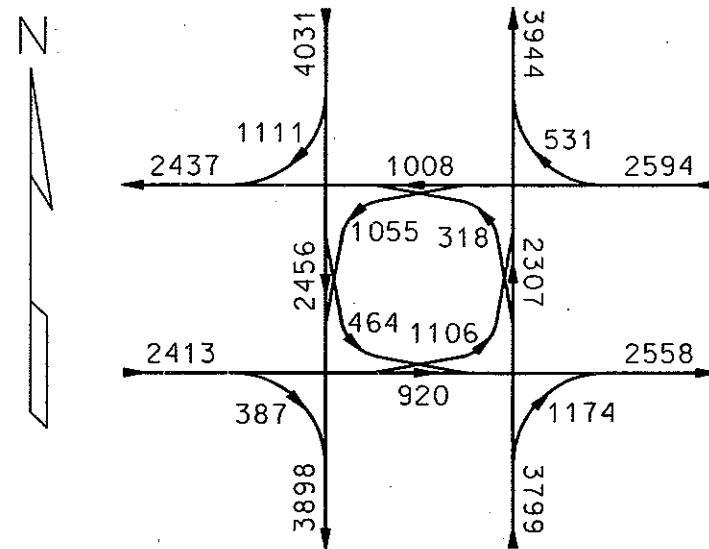


Heads P1, P2, P3, P4, P5, P6, P7, & P8 (12" lenses)



Heads 1, 2, 3, 4, 5, 6, 7, 8, 9, & 10 (12" lenses)

Loop No.	Amplifier No.	No. of turns	Size	Type of loop	Conductor LF	Saw slot LF	Microloop dbl probe set ea
1	1	3	6' x 6'	Calling	120	39	-
2	1	3	6' x 6'	Calling	96	27	-
3	2	-	-	Passage	-	-	1
4	2	-	-	Passage	-	-	1
5	3	3	6' x 6'	Calling	136	47	-
6	3	3	6' x 6'	Calling	114	36	-
7	4	-	-	Passage	-	-	1
8	4	-	-	Passage	-	-	1
9	5	3	6' x 6'	Calling	122	40	-
10	5	3	6' x 6'	Calling	100	29	-
11	6	-	-	Passage	-	-	1
12	6	-	-	Passage	-	-	1
13	7	3	6' x 6'	Calling	120	39	-
14	7	3	6' x 6'	Calling	98	28	-
15	8	-	-	Passage	-	-	1
16	8	-	-	Passage	-	-	1
Total					906	285	8



Estimated 1997 ADT

Traffic signals

Conductors, heads, detector loops, and traffic volumes

6th Av SE (ND 1806) & 3rd St SE Mandan, ND

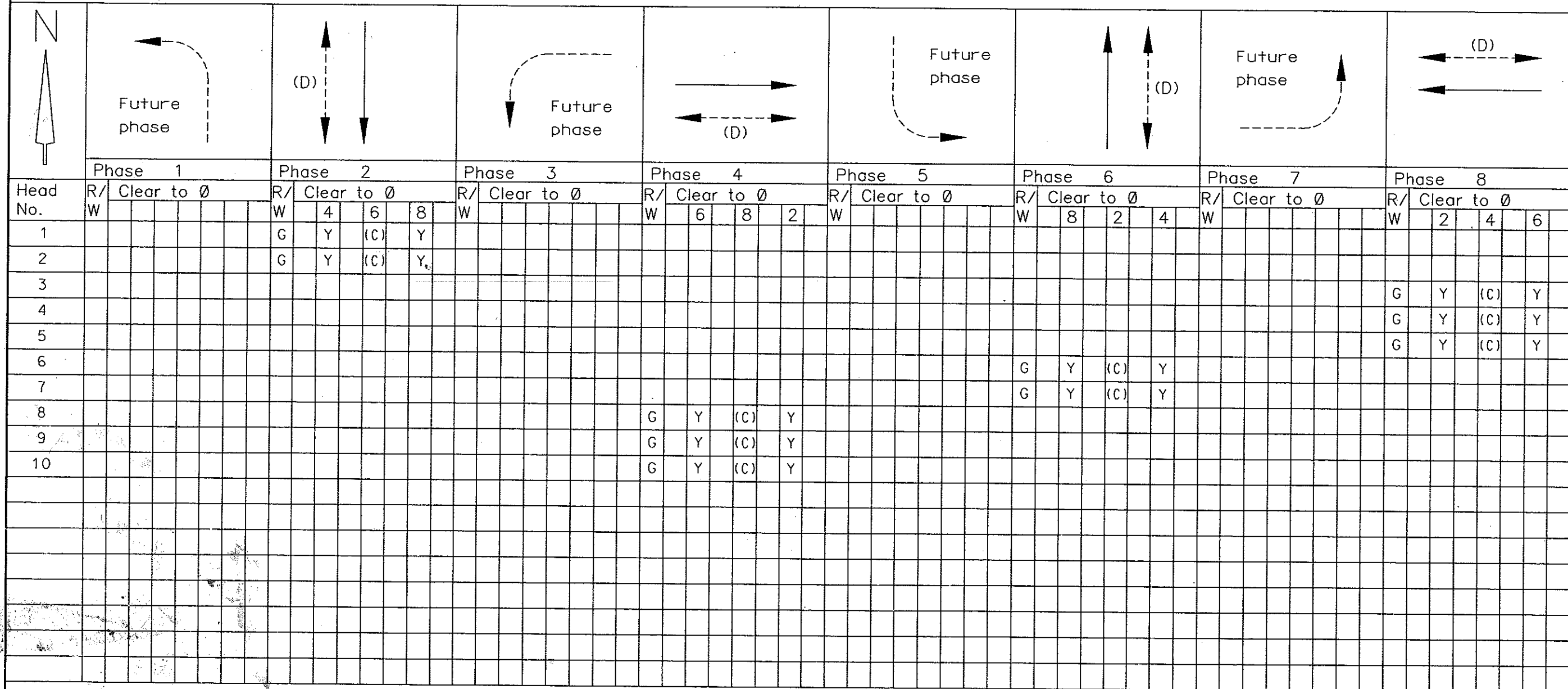


Chart "A"

On phase	Non-conflicting phase allowed to time concurrently
1	Future phase
2	6
3	Future phase
4	8
5	Future phase
6	2
7	Future phase
8	4

Blank squares denote a red indication.

(C) When one phase is on alone, any nonconflicting phase may start timing concurrently without a clearance interval. (See Chart "A")

(D) Only upon pedestrian actuation.

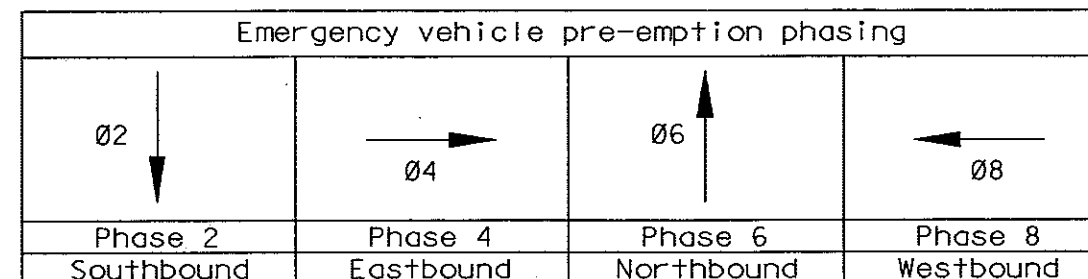
Traffic signals
 Controller phasing
 6th Av SE (ND 1806) &
 3rd St SE
 Mandan, ND

Station	Conduit runs		Cable runs		Station	Conduit runs		Cable runs		EHW REGION	STATE	PROJECT NO.	SHEET NO.	
	Length	Size	Length	Type		Length	Size	Length	Type					
24+05-27' rt to 25+75-27' rt	169'	2"	176'	Loop lead-in [11,12]	28+70-27' lt to 26+69-27' lt	200'	2"	207'	Loop lead-in [3,4]	<p>Note: The number in [brackets] indicates the loop to which this loop lead-in conductor is spliced.</p> <p>(A) Pedestrian pushbutton conductor</p> <p>(B) Emergency vehicle indicator light conductor</p> <p>(C) Emergency vehicle detector cable</p> <p>Note: The internal wiring in the signal standard for the emergency vehicle pre-emption is included in the emergency vehicle indicator light conductor and the emergency vehicle detector cable quantities.</p>	8	ND	HEU-1-806(032)069	13
10+39-23.5' rt to 11+00-23.5' rt = 26+47-150' rt to 26+50-45' rt	165'	1"	172'	Loop lead-in [7,8]	26+64-32' lt to 26+69-27' lt	6'	1.25"	30'	(2)12-2 conductor (A)					
26+73-30.5' rt to 26+57-30.5' rt to 26+50-45' rt	31'	2"	37'	Cable 1	26+51-53' lt to 26+57-32' lt to 26+69-27' lt	34'	2"	40'	Cable 4					
26+57-39' rt to 26+50-45' rt	8'	1.25"	34'	(2)12-2 conductor (A)	26+57-32' lt to 26+51-38' lt to 25+75-38' lt	96'	2.5"	112'	Loop lead-in [1,2]					
26+50-45' rt to 25+99-45' rt to 25+93-32' rt to 25+75-27' rt	83'	2.5"	90'	Loop lead-in [5,6]	26+69-27' lt to 26+57-32' lt to 26+51-38' lt to 25+75-38' lt	175'	1"	106'	Loop lead-in [3,4]					
25+99-51' rt to 25+93-32' rt to 25+75-27' rt	38'	2"	44'	Cable 1	14+74-23.5' lt to 14+00-23.5' lt = 26+01-150' lt to 26+01-48' lt	28'	1"	106'	Cable 4					
25+93-36' rt to 25+93-32' rt to 25+75-27' rt	22'	1.25"	62'	(2)12-2 conductor (A)	26+01-48' lt to 25+87-38' lt to 25+75-38' lt	11'	2.5"	212'	(2)12-2 conductor (A)					
25+75-27' rt to 25+75-38' lt	64'	3.5"	74'	Loop lead-in [5,6]	25+88-35' lt to 25+75-38' lt	28'	2"	106'	12-2 conductor (B)					
			74'	Loop lead-in [7,8]	25+75-38' lt	28'	2"	106'	Detector cable (C)					
			80'	Loop lead-in [9,10]	25+95-54' lt to 25+87-38' lt to 25+75-38' lt	28'	2"	98'	(2) No. 6 RHW					
			74'	Loop lead-in [11,12]				49'	(1) No. 6 THW					
			74'	Cable 1										
			74'	Cable 2										
			296'	(4)12-2 conductor (A)										
			148'	(2)12-2 conductor (B)										
			148'	(2)Detector cable (C)										

Traffic signals
Conduit and cable runs
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

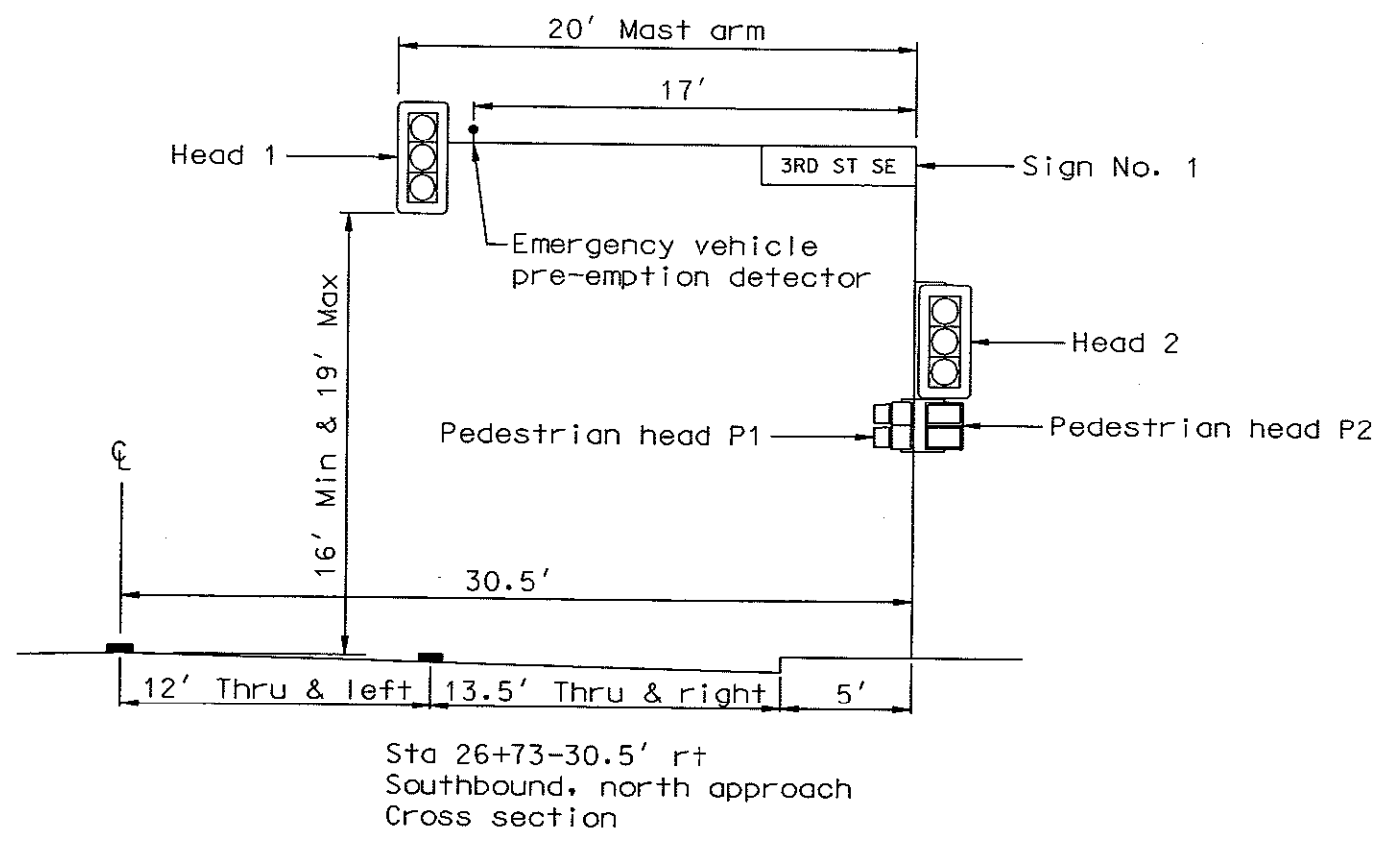
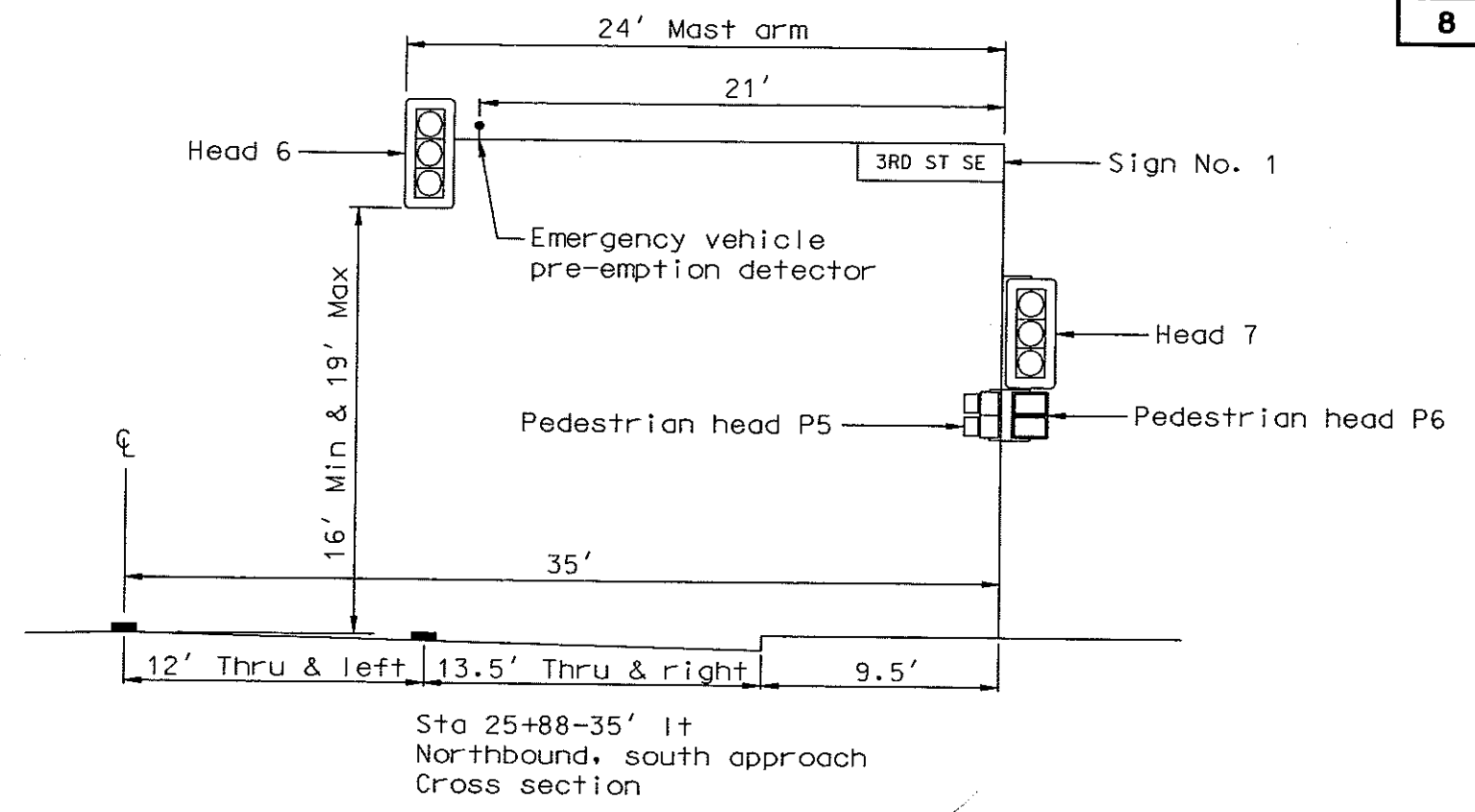
	Ø1	Ø2	Ø3	Ø4	Ø5	Ø6	Ø7	Ø8
Basic intervals (or functions)								
Minimum initial		5.8		5.8		5.8		5.8
Passage time		5.0		4.7		5.6		5.0
Maximum (maximum green or ext. limit)		35		25		35		25
Yellow change		4.0		4.0		4.0		4.0
Red clearance		1.0		1.0		1.0		1.0
Walk		10.0		10.0		10.0		10.0
Pedestrian clearance		11.0		11.5		11.0		11.5
Volume density timing functions	Ø		Ø		Ø		Ø	
Variable initial timing options	SDU		SDU		SDU		SDU	
Added initial								
Minimum initial		5.8		5.8		5.8		5.8
Added initial per actuation	D	2.1	D	2.1	D	2.1	D	2.1
Actuations before added initial		2		2		2		2
Computed initial	Ø		Ø		Ø		Ø	
Minimum initial		5.8		5.8		5.8		5.8
Maximum initial	JL	18.8	JL	18.1	JL	20.9	JL	18.8
Actuations to reach maximum initial		7		6		8		7
Extensible initial	JL		JL		JL		JL	
Minimum initial		5.8		5.8		5.8		5.8
Maximum initial	JL	18.8	JL	18.1	JL	20.9	JL	18.8
Added initial per actuation	L	2.1	L	2.1	L	2.1	L	2.1
Time waiting gap reduction options								
Passage time		5.0		4.7		5.6		5.0
Minimum gap		1.4		1.4		1.4		1.4
Time to reduce to minimum gap		9.2		1.9		7.1		1.2
Reduce gap every		1.0		1.0		1.0		1.0
Reduce gap every second by		.4		1.7		.6		3.0
Reduce gap by		3.6		3.3		4.2		3.6
Locking memory		X		X		X		X
Non-locking memory								
Flashing-normal & conflict monitor		Y		R		Y		R
Start up phasing		G		R		G		R
Type of detector loop	Presence							
	Calling (A)	X		X		X		X
	Passage	X		X		X		X

(A) Calling loops shall place one call into the controller on the yellow or red interval. Calling loops shall be disconnected during the green interval.



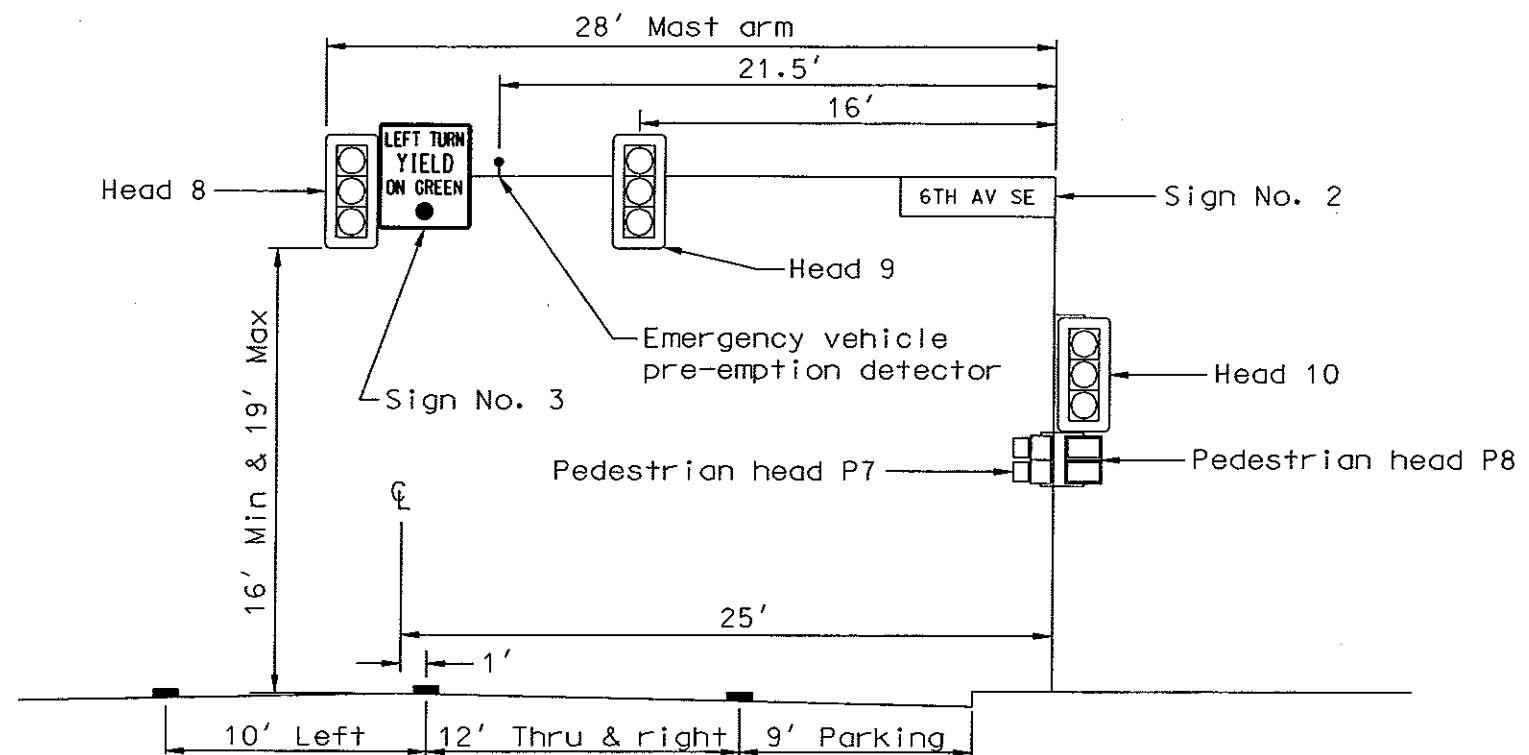
Traffic signals
 Controller settings
 6th Av SE (ND 1806) &
 3rd St SE
 Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	16

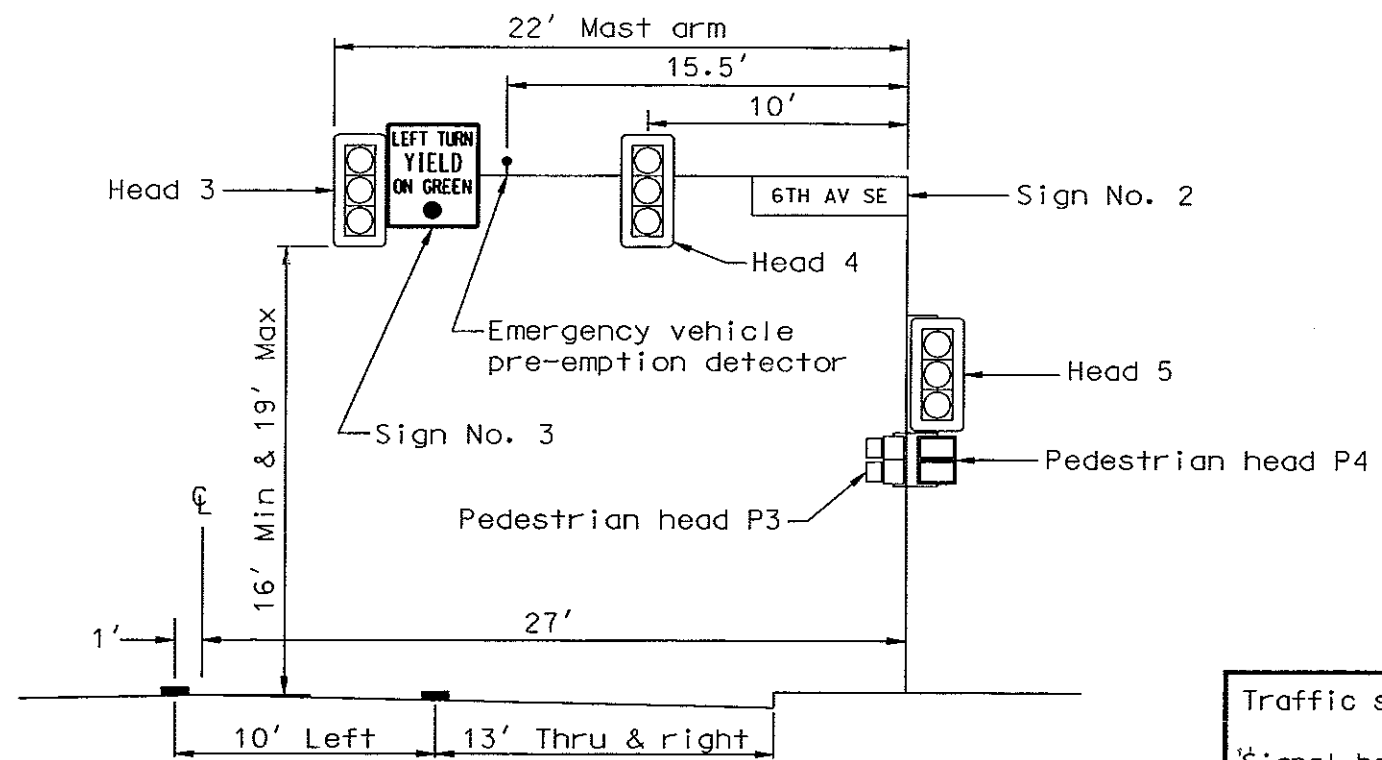


Traffic signals
Signal head & mast arm locations
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

EHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	17



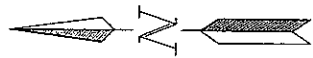
Sta 26+51-53' It
Eastbound, west approach
cross section



Sta 25+99-51' rt
Westbound, east approach
cross section

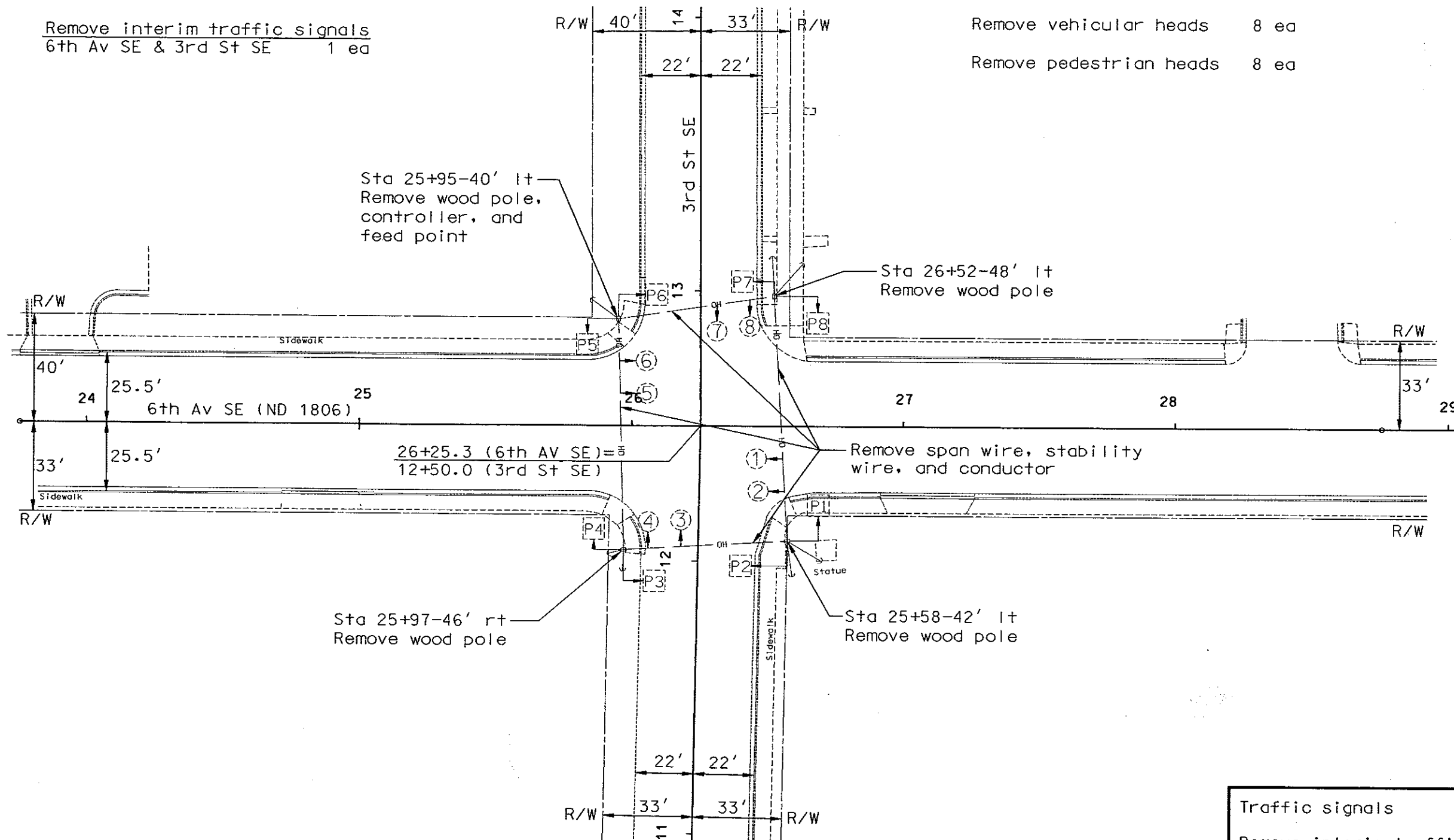
Traffic signals
Signal head & mast arm locations
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	18



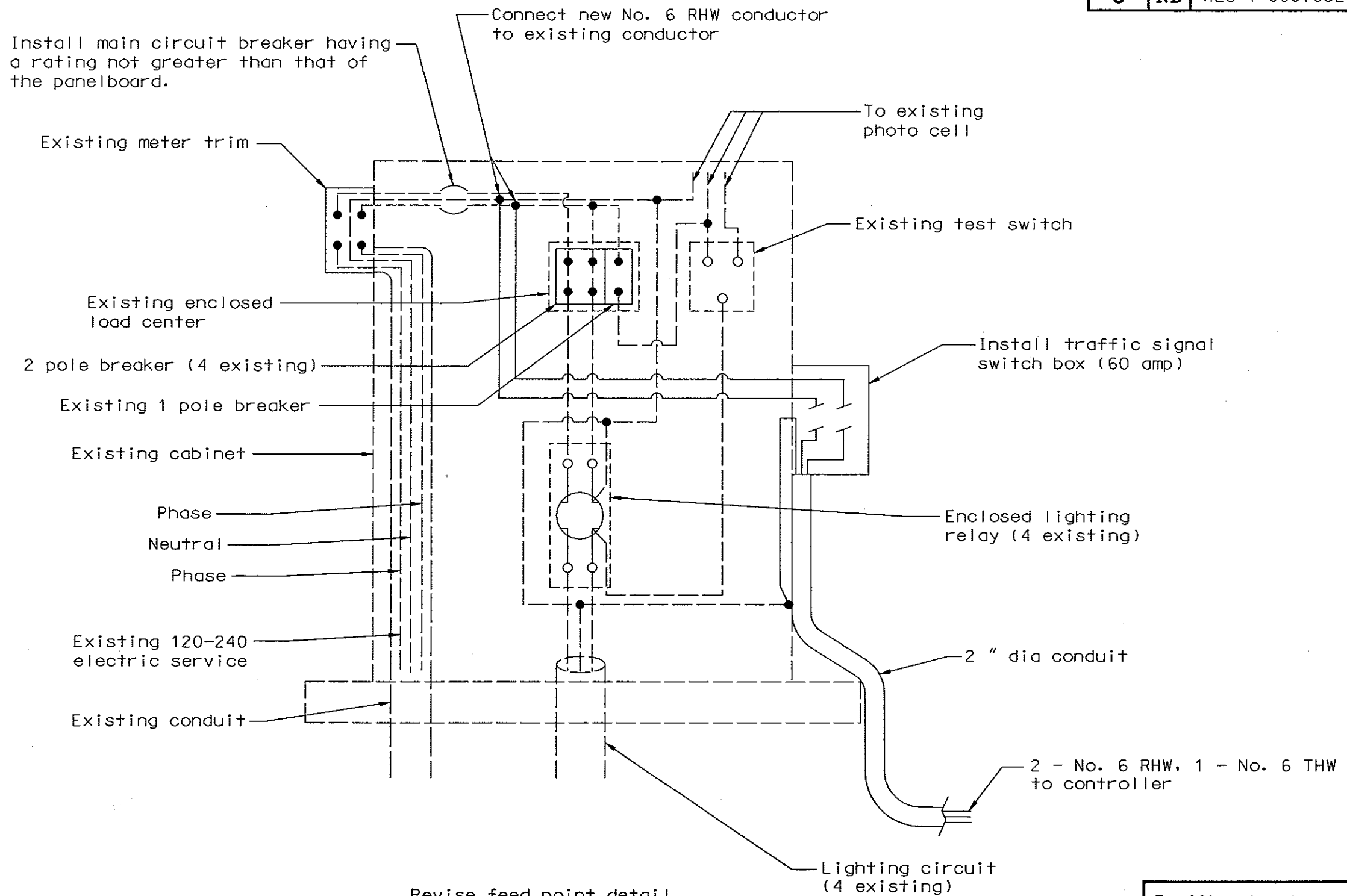
Remove interim traffic signals
6th Av SE & 3rd St SE 1 ea

Remove vehicular heads 8 ea
Remove pedestrian heads 8 ea



Traffic signals
Remove interim traffic signals
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	19



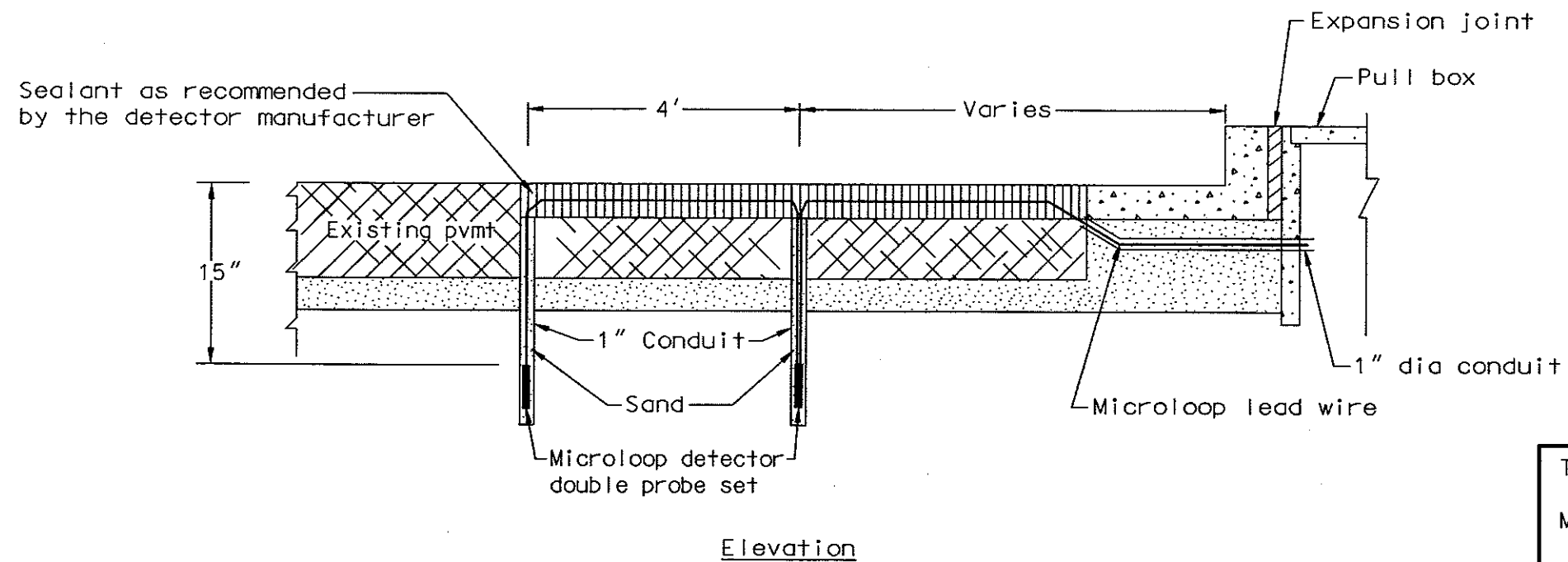
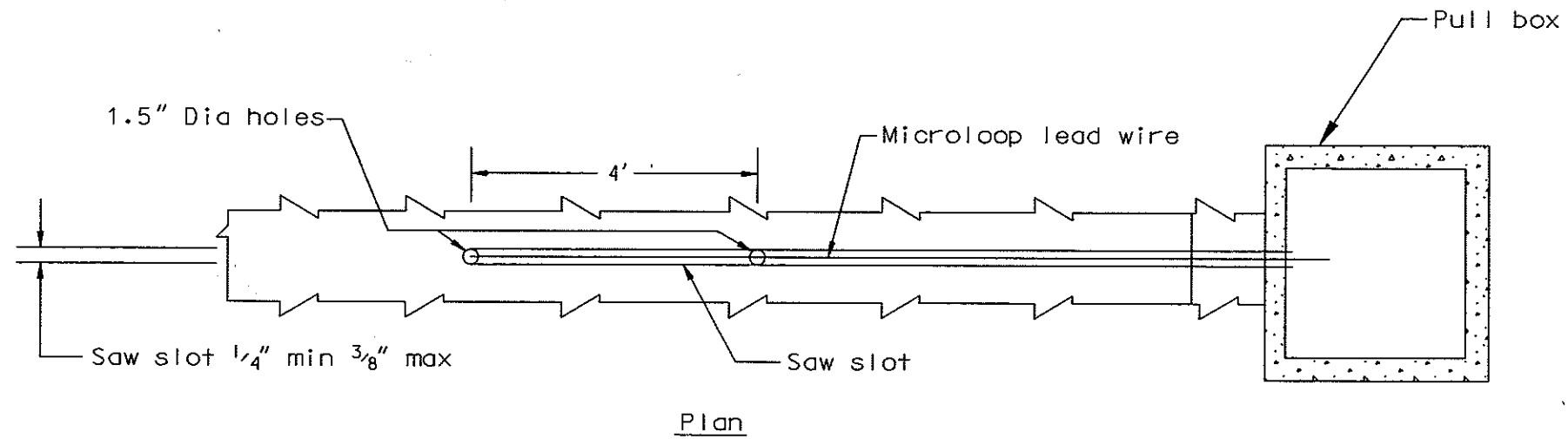
Revise feed point detail
(Mount traffic signal switch
box on existing lighting feed
point cabinet sta 25+95-54' It)

Traffic signals
Revise feed point detail
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

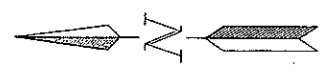
ERWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	20

Note: The contractor shall drill the 1.5" dia holes, cut the saw slot in the existing pavement, install the 1" conduit and microloop detectors. The 1" conduit is filled with sand, the saw slot sealed with sealant, and the microloops tested for continuity.

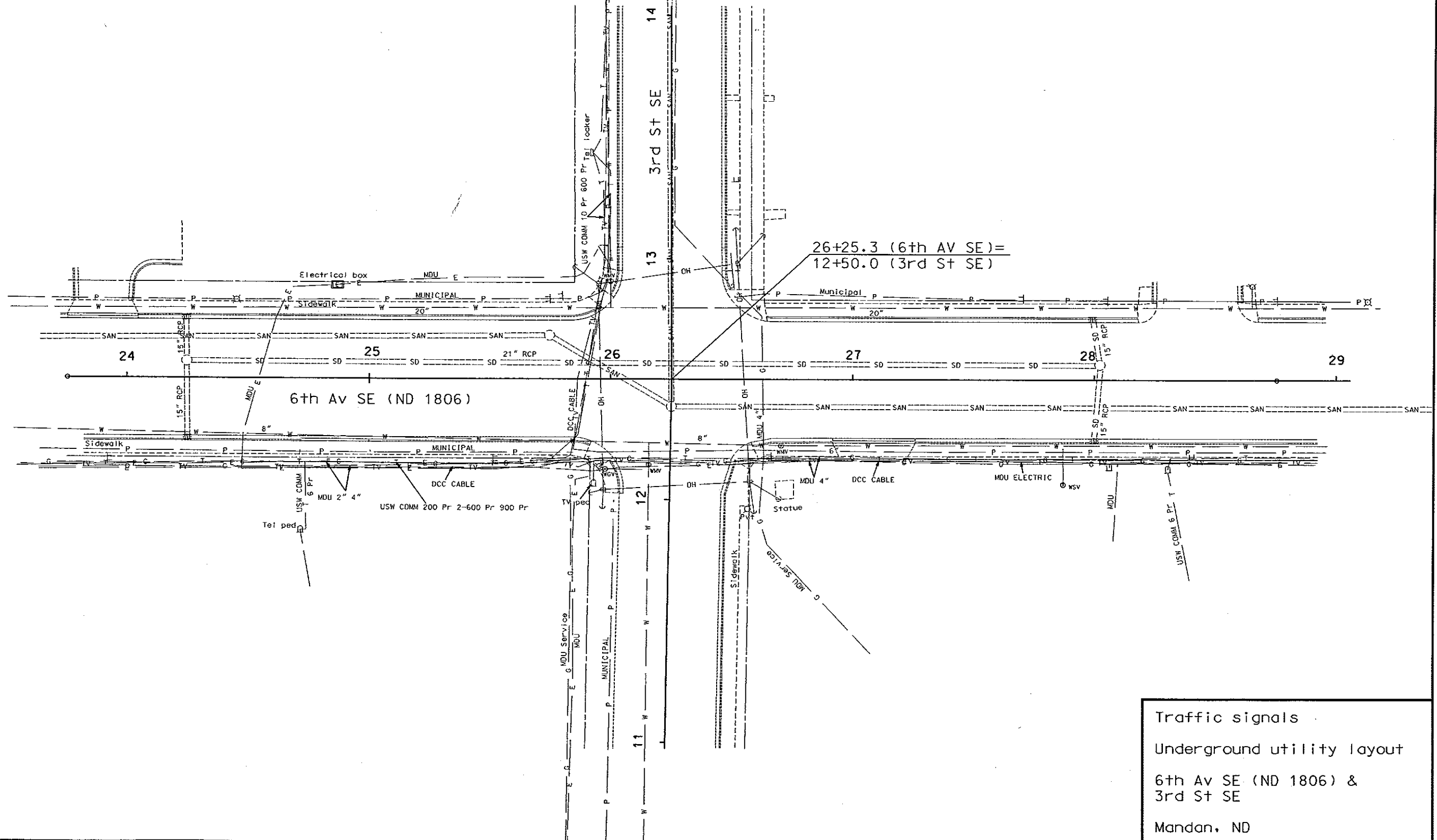
Note: The 1.5 inch dia holes shall be drilled a minimum of 2" below the bottom of the microloop detector probe.



Traffic signals
 Microloop detail
 6th Av SE (ND 1806) &
 3rd St SE
 Mandan, ND



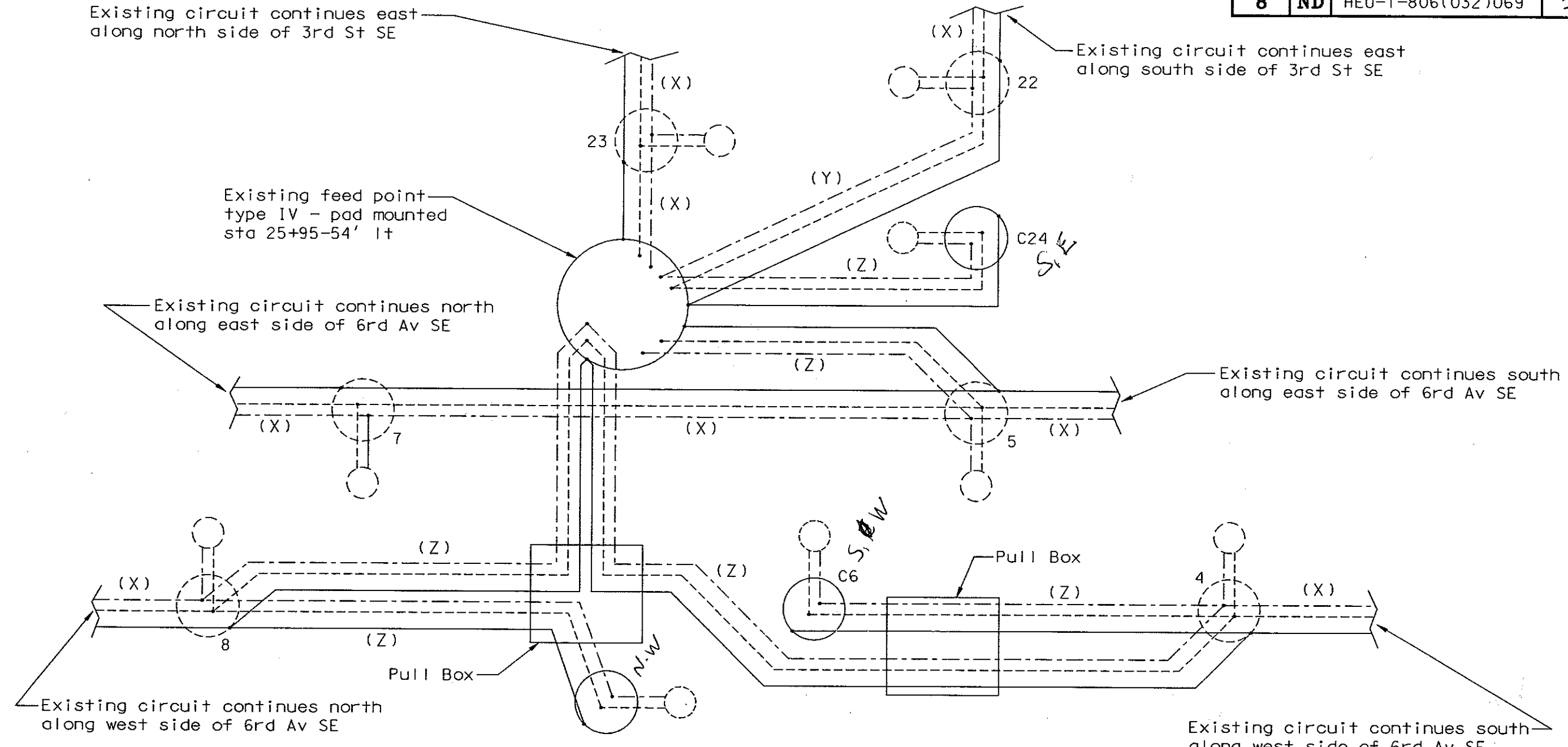
FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	21



26+25.3 (6th Av SE) =
12+50.0 (3rd St SE)

Traffic signals
Underground utility layout
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	22



Legend

- Phase conductor
- Phase conductor
- Ground conductor
- (X) Existing conductors
- (Y) (2) No. 4 RHW, (1) No. 6 THW
- (Z) (2) No. 6 RHW, (1) No. 6 THW
- Existing HP sodium vapor luminaire 120v x 240v operated on 240v
- Relocated HP sodium vapor luminaire 120v x 240v operated on 240v
- Combo signal and light standard
- Existing light standard
- 5 Light standard number

Lighting schematic
 Existing feed point
 Sta 25+95-54' It
 Mandan, ND

	Station	Conduit runs		Cable trench	Cable runs	
		Length	Size	Length	Length	Type
NW SB	22+13-30.5' rt to	368' (A)	2"		1492'	(4) No. 6 RHW
NW SB	25+82-30.5' rt				746'	(2) No. 6 THW
NW SB	25+82-30.5' rt to	11'	2"		22'	(2) No. 6 RHW
NW Signal	25+93-30.5' rt				11'	(1) No. 6 THW
NW Signal	25+93-30.5' rt to	20'	2"		50'	(2) No. 6 RHW
NW Signal	25+99-51' rt				25'	(1) No. 6 THW
NW SB	25+82-30.5' rt to	94'	2"		190'	(2) No. 6 RHW
S.W. SB	26+77-30.5' rt				95'	(1) No. 6 THW
S.W. Signal	26+73-30.5' rt to	3'	2"		16'	(2) No. 6 RHW
S.W. SB	26+77-30.5' rt				8'	(1) No. 6 THW
S.W. SB	26+77-30.5' rt to	471' (A)	2"		1904'	(4) No. 6 RHW
S.W. Street	31+49-30.5' rt				952'	(2) No. 6 THW
NW S. Box	25+82-30.5' rt to	64'	2"		256'	(4) No. 6 RHW
NW S. Box	25+82-33' It				128'	(2) No. 6 THW
Feed Point	25+82-33' It to	18'	2"		72'	(4) No. 6 RHW
Feed Point	25+95-46' It				36'	(2) No. 6 THW
F.P.	25+95-46' It to			7'	72'	(4) No. 6 RHW
F.P.	25+95-54' It				36'	(2) No. 6 THW
F.P.	25+95-54' It to			4'	30'	(2) No. 4 RHW
F.P.	26+00-54' It				30'	(2) No. 6 RHW
F.P.	26+00-54' It to				30'	(2) No. 6 THW
F.P.	26+49-54' It					
S.E. Signal Standby	26+00-54' It to	49'	2"		98'	(2) No. 4 RHW
S.E. Signal Standby	26+49-54' It				98'	(2) No. 6 RHW
S.E. Signal Standby	26+49-54' It to				98'	(2) No. 6 THW
S.E. Signal Standby	26+51-53' It					
S.E. Signal Standby	26+49-54' It to			1'	18'	(2) No. 6 RHW
S.E. Signal Standby	26+51-53' It				9'	(1) No. 6 THW
S.E. Signal Standby	26+49-54' It to			96'	192'	(2) No. 4 RHW
S.E. Signal Standby	26+50-150' It				96'	(1) No. 6 THW

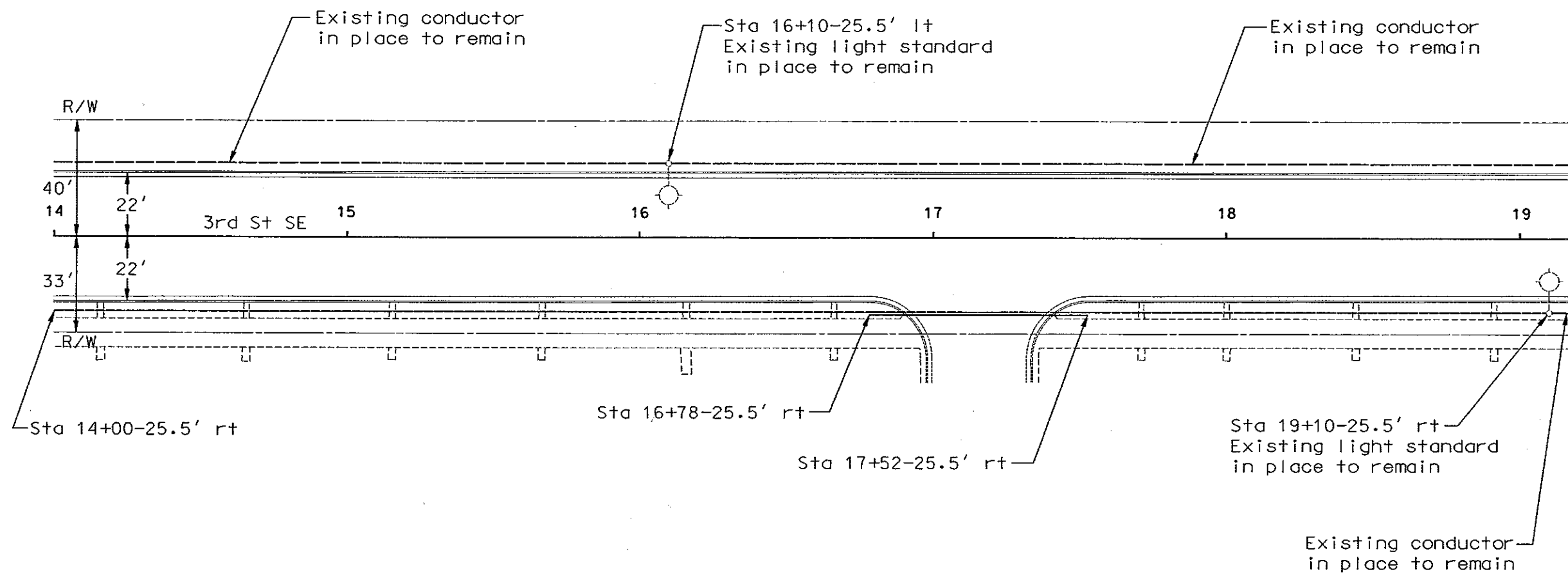
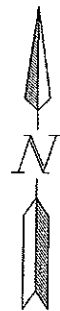
Quantities										
Pull box	Cable trench - type I	2" Dia rigid conduit	Underground conductor No. 4 - type RHW	Underground conductor No. 6 - type RHW	Underground conductor No. 6 - type THW	Relocate luminaire	Remove light standard			
EA	LF	LF	LF	LF	LF	EA	EA			
2	108	259	320	4220	2270	3	3			

Lighting quantities

6th Av SE (ND 1806 & 3rd St SE

Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	25



Lighting layout

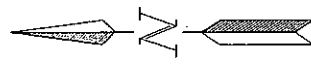
6th Av SE (ND 1806) &
3rd St SE

Mandan, ND

Station	Conduit runs		Cable trench	Cable runs	
	Length	Size	Length	Length	Type
14+00-25.5' rt to 16+78-25.5' rt	74'	2"	278'	556'	(2) No. 4 RHW
16+78-25.5' rt to 17+52-25.5' rt				278'	(1) No. 6 THW
17+52-25.5' rt to 19+10-25.5' rt			330'	(2) No. 4 RHW	
			157'	165'	(1) No. 6 THW

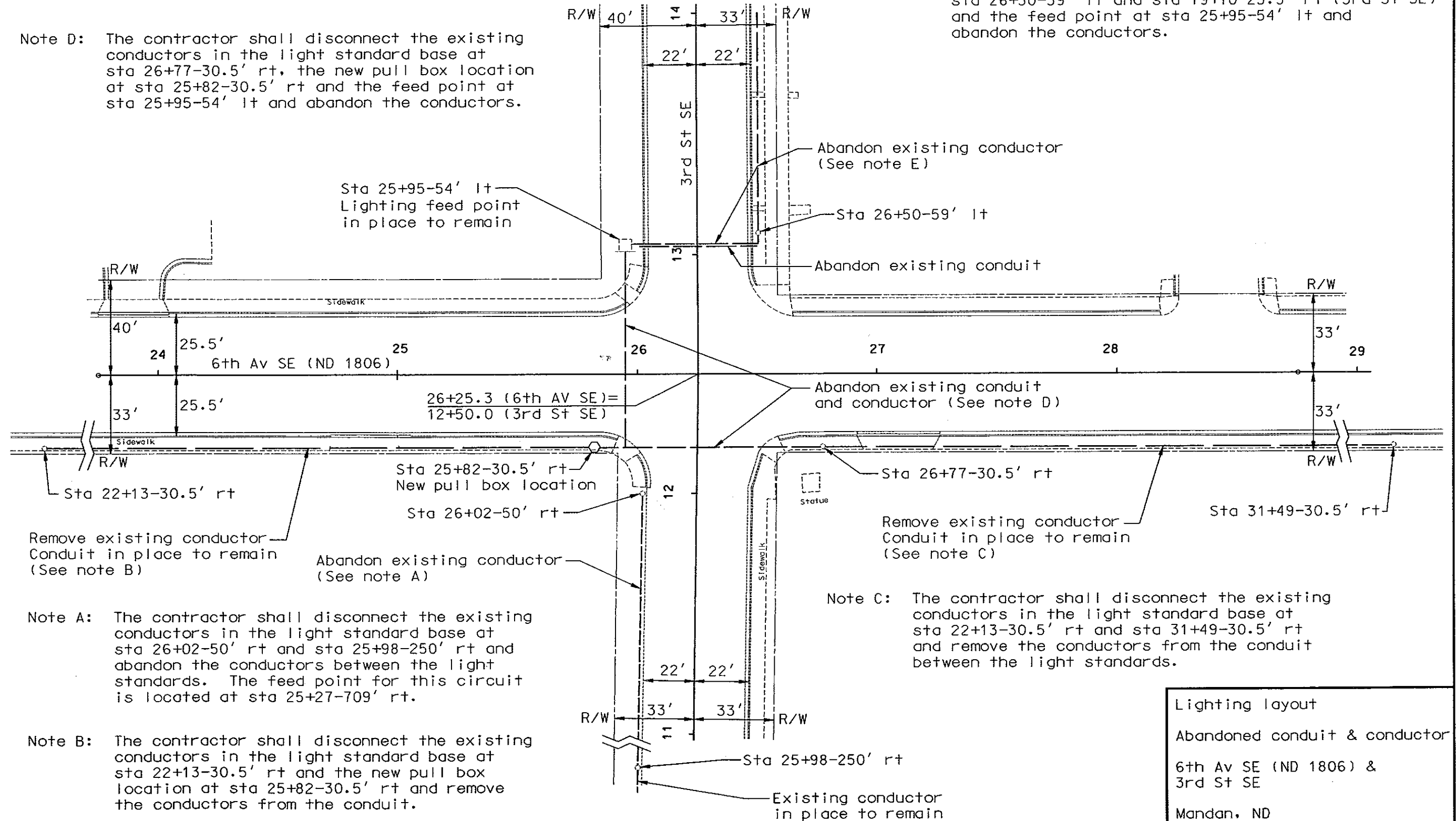
Quantities										
Cable trench - type I										
2" Dia rigid conduit										
Underground conductor No. 4 - type RHW										
Underground conductor No. 6 - type THW										
LF	LF	LF	LF							
435	74	1034	517							

Lighting quantities
 6th Av SE (ND 1806 &
 3rd St SE
 Mandan, ND



Note D: The contractor shall disconnect the existing conductors in the light standard base at sta 26+77-30.5' rt, the new pull box location at sta 25+82-30.5' rt and the feed point at sta 25+95-54' lt and abandon the conductors.

Note E: The contractor shall disconnect the existing conductors in the light standard base at sta 26+50-59' lt and sta 19+10-25.5' rt (3rd St SE) and the feed point at sta 25+95-54' lt and abandon the conductors.



Remove existing conductor
Conduit in place to remain
(See note B)

Note A: The contractor shall disconnect the existing conductors in the light standard base at sta 26+02-50' rt and sta 25+98-250' rt and abandon the conductors between the light standards. The feed point for this circuit is located at sta 25+27-709' rt.

Note B: The contractor shall disconnect the existing conductors in the light standard base at sta 22+13-30.5' rt and the new pull box location at sta 25+82-30.5' rt and remove the conductors from the conduit.

Abandon existing conduit and conductor (See note D)

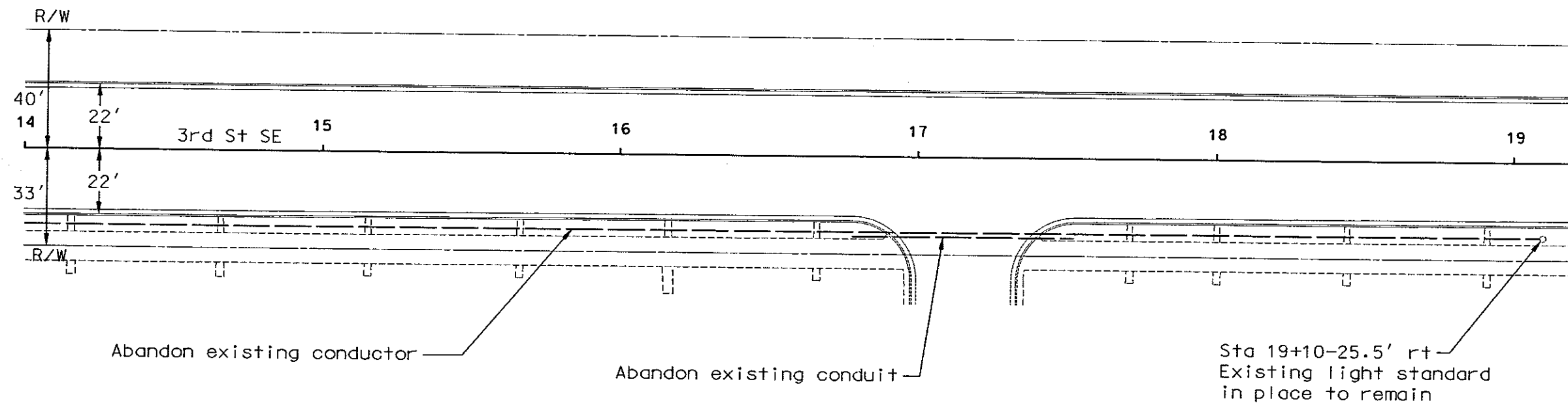
Remove existing conductor
Conduit in place to remain
(See note C)

Note C: The contractor shall disconnect the existing conductors in the light standard base at sta 22+13-30.5' rt and sta 31+49-30.5' rt and remove the conductors from the conduit between the light standards.

Lighting layout
Abandoned conduit & conductor
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND



FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	28



Lighting layout
Abandoned conduit & conductor
6th Av SE (ND 1806) &
3rd St SE
Mandan, ND

SIGN SUMMARY - PERFORATED TUBE

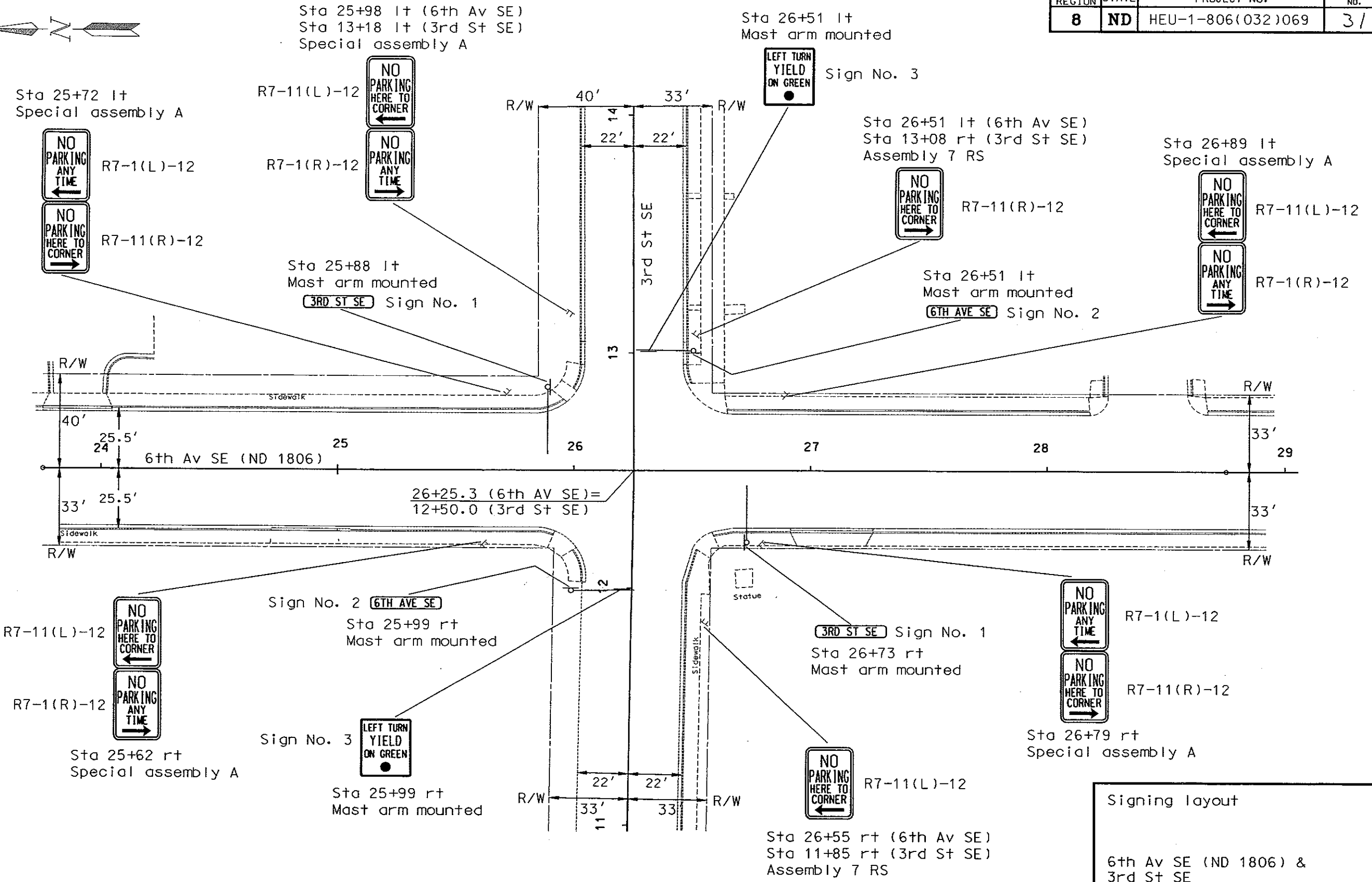
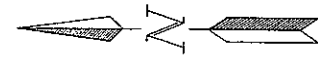
STATION	ASSEMBLY NUMBER	SIGN FLAT TYPE 2	AREA SHEET TYPE 3A	SIGN SUPPORT POST LENGTHS				SIGN SUPPORT SLEEVE LENGTH				ANCHOR LNTH	UNIT SIZE NO	TOTAL SUPPORT WEIGHT	RESET SIGN PAN SUP	BRE- AK - AWAY BASE	MAX. LNG. FOR SUP. SIZE
				1ST	2ND	3RD	4TH	1ST	2ND	3RD	4TH						
25+62 RT	S.A. A	3.00		10.3				2.00				4.0	2.25	1	35.86		19.0
25+72 LT	S.A. A	3.00		10.3				2.00				4.0	2.25	1	35.86		19.0
25+88 LT	SIGN 1	8.25		MAST ARM MOUNTED													
25+98 LT	S.A. A	3.00		10.3				2.00				4.0	2.25	1	35.86		19.0
25+99 RT	SIGN 2	9.00		MAST ARM MOUNTED													
25+99 RT	SIGN 3	14.00		MAST ARM MOUNTED													
26+51 LT	SIGN 3	14.00		MAST ARM MOUNTED													
26+51 LT	SIGN 2	9.00		MAST ARM MOUNTED													
26+51 LT	7 RS	1.50		8.8				2.00				4.0	2.25	1	32.23		36.0
26+55 RT	7 RS	1.50		8.8				2.00				4.0	2.25	1	32.23		36.0
26+73 RT	SIGN 1	8.25		MAST ARM MOUNTED													
26+79 RT	S.A. A	3.00		10.3				2.00				4.0	2.25	1	35.86		19.0
26+89 LT	S.A. A	3.00		10.3				2.00				4.0	2.25	1	35.86		19.0
14+50 LT	7 RS	1.50		8.8				2.00				4.0	2.25	1	32.23		36.0
16+00 LT	7 RS	1.50		8.8				2.00				4.0	2.25	1	32.23		36.0
17+50 LT	7 RS	1.50		8.8				2.00				4.0	2.25	1	32.23		36.0
SUBTOTAL NO 1		85.00	0.00	LENGTH ALL SIZES 95.0								LGTH ALL SZ 40.0			340.44	0	0
SUBTOTAL NO 1		85.00	0.00	LENGTH ALL SIZES 95.0								LGTH ALL SZ 40.0			340.44	0	0
TOTAL		85.00	0.00									40.0			340.44	0	0

Basis of estimate
Vertical clearance 84"

Sign summary

6th Av SE (ND 1806) &
3rd St SE

Mandan, ND

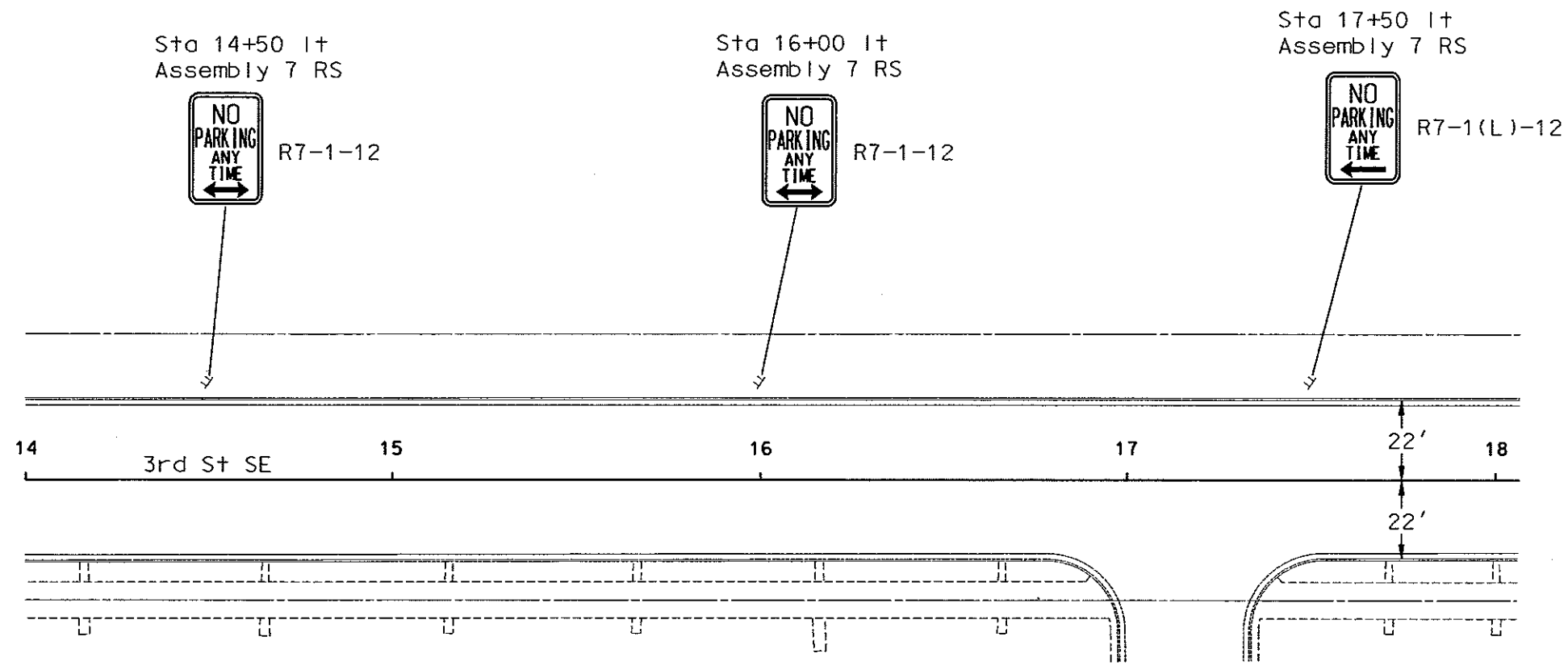
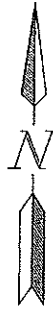


Signing layout

6th Av SE (ND 1806) &
3rd St SE

Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	32

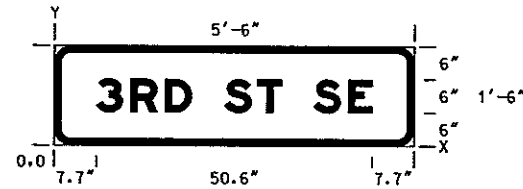


Signing layout

6th Av SE (ND 1806) &
3rd St SE

Mandan, ND

SIGN DETAIL



SIGN NUMBER	SIGN 1
WIDTH x HEIGHT	5'-6" x 1'-6"
BORDER WIDTH	1.25"
CORNER RADIUS	3.0"
MOUNTING	MAST ARM
BACKGROUND	TYPE: 2 REFL COLOR: GREEN
LEGEND/BORDER	TYPE: 3A REFL COLOR: WHITE

SYMBOL	X	Y	WID	HT

DIMENSIONS IN INCHES COORDINATES ARE TO LOWER LEFT CORNERS

Y FONT	LETTER POSITIONS (X)										HT LEN	
6.0	3	R	D	S	T	S	E					6.0
EM	7.7	14.0	20.4	31.1	37.2	47.6	53.9					50.6

Sign No. 1
Mast arm mounted
Sta 25+88 lt
Sta 26+73 rt

SIGN DETAIL



SIGN NUMBER	SIGN 2
WIDTH x HEIGHT	6'-0" x 1'-6"
BORDER WIDTH	1.25"
CORNER RADIUS	3.0"
MOUNTING	MAST ARM
BACKGROUND	TYPE: 2 REFL COLOR: GREEN
LEGEND/BORDER	TYPE: 3A REFL COLOR: WHITE

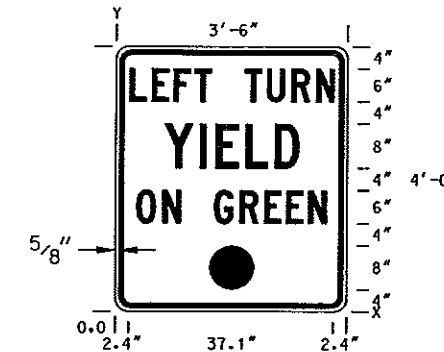
SYMBOL	X	Y	WID	HT

DIMENSIONS IN INCHES COORDINATES ARE TO LOWER LEFT CORNERS

Y FONT	LETTER POSITIONS (X)										HT LEN	
6.0	6	T	H	A	V	E	S	E				6.0
EM	7.5	13.8	19.5	30.3	36.7	43.4	53.8	60.1				57.0

Sign No. 2
Mast arm mounted
Sta 25+99 rt
Sta 26+51 lt

SIGN DETAIL



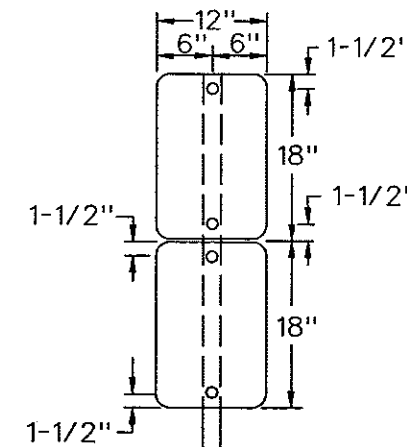
SIGN NUMBER	SIGN 3
WIDTH x HEIGHT	3'-6" x 4'-0"
BORDER WIDTH	0.875"
CORNER RADIUS	2.25"
MOUNTING	MAST ARM
BACKGROUND	TYPE: 2 REFL COLOR: WHITE
LEGEND/BORDER	TYPE: NON REFL COLOR: BLACK
CIRCULAR SYMBOL	TYPE: 3A REFL COLOR: GREEN

SYMBOL	X	Y	WID	HT

DIMENSIONS IN INCHES COORDINATES ARE TO LOWER LEFT CORNERS

Y FONT	LETTER POSITIONS (X)										HT LEN	
38.0	L	E	F	T	T	U	R	N				6.0
C	2.4	6.4	10.5	14.2	23.2	27.2	31.7	36.3				37.1
26.0	Y	I	E	L	D							8.0
C	8.9	15.2	18.0	23.4	28.7							24.2
16.0	O	N	G	R	E	E	N					6.0
C	3.8	8.5	17.8	22.3	26.9	30.9	34.9					34.4
4.0	●											8.0
	17.0											8.0

Sign No. 3
Mast arm mounted
Sta 25+99 rt
Sta 26+51 lt

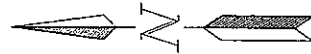


Special assembly A
sta 25+62 rt, sta 25+72 lt
sta 25+98 lt, sta 26+79 rt,
and sta 26+89 lt

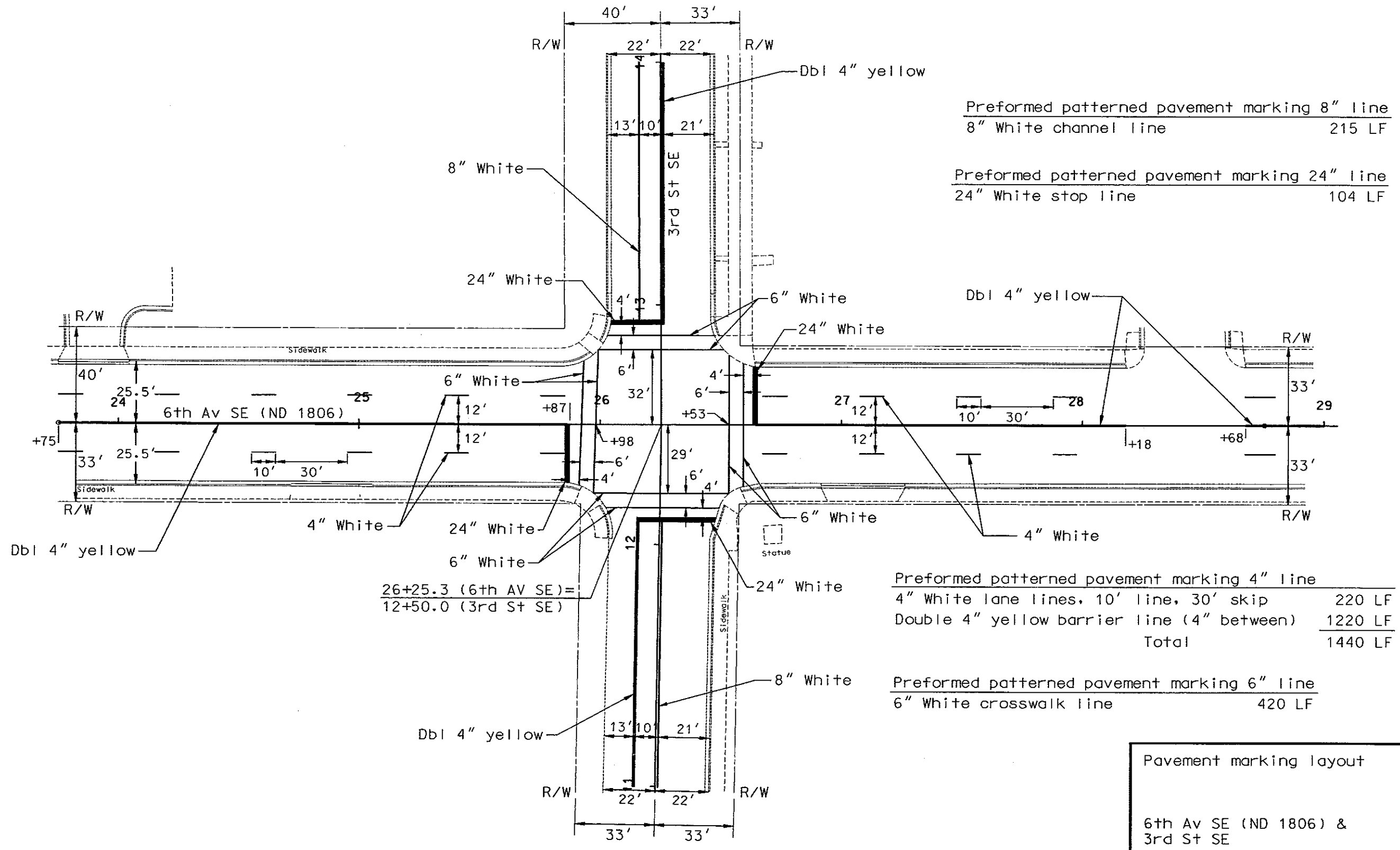
Sign detail and special assembly sheet

6th Av SE (ND 1806) & 3rd St SE

Mandan, ND



EHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	34



26+25.3 (6th AV SE) =
12+50.0 (3rd St SE)

Preformed patterned pavement marking 8" line	
8" White channel line	215 LF
Preformed patterned pavement marking 24" line	
24" White stop line	104 LF

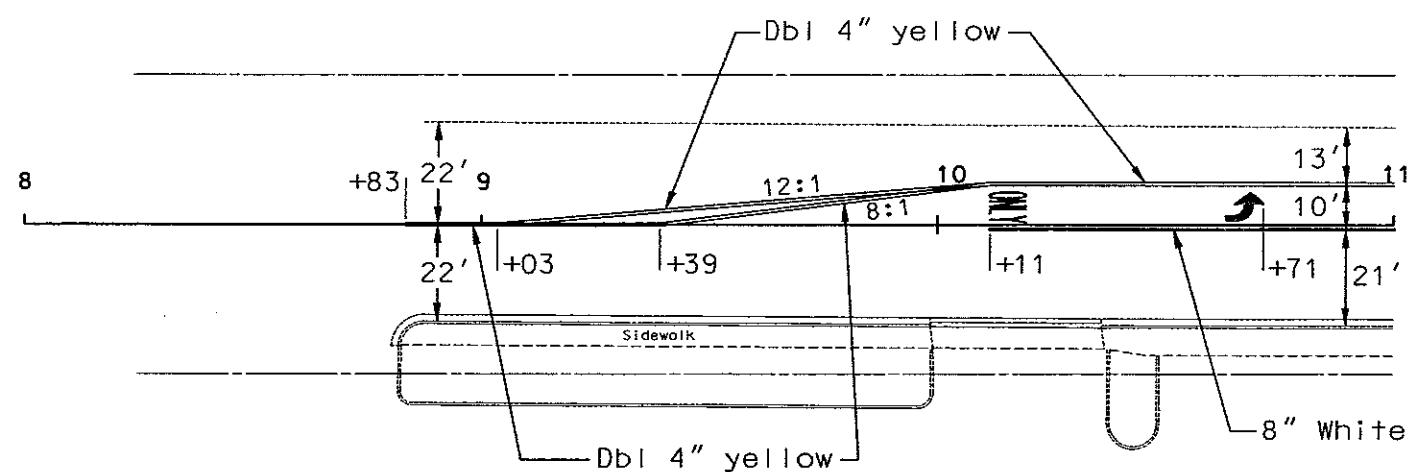
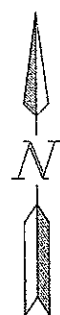
Preformed patterned pavement marking 4" line	
4" White lane lines, 10' line, 30' skip	220 LF
Double 4" yellow barrier line (4" between)	1220 LF
Total	1440 LF

Preformed patterned pavement marking 6" line	
6" White crosswalk line	420 LF

Pavement marking layout

6th Av SE (ND 1806) &
3rd St SE

Mandan, ND



Preformed patterned pavement marking 4" line
 Double 4" yellow barrier line (4" between) 652 LF

Preformed patterned pavement marking 8" line
 8" White channel line 89 LF

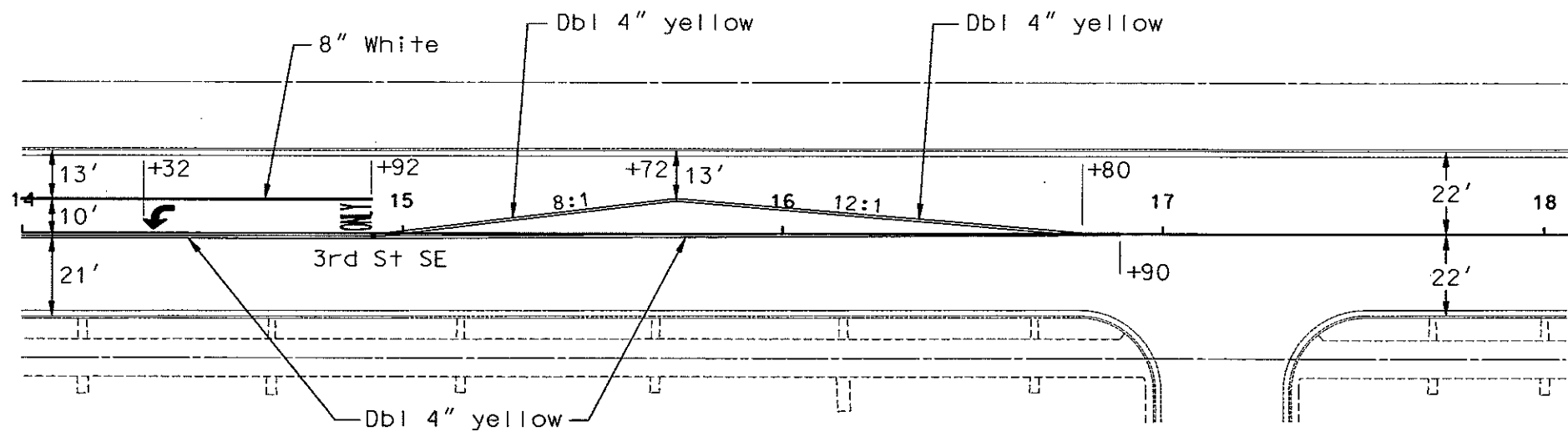
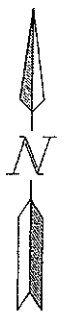
Preformed patterned pavement marking message
 Left arrow 15 SF
 Only 22 SF
 Total 37 SF

Pavement marking layout

6th Av SE (ND 1806) &
 3rd St SE

Mandan, ND

FHWA REGION	STATE	PROJECT NO.	SHEET NO.
8	ND	HEU-1-806(032)069	36



Preformed patterned pavement marking 4" line
 Double 4" yellow barrier line (4" between) 958 LF

Preformed patterned pavement marking 8" line
 8" White channel line 92 LF

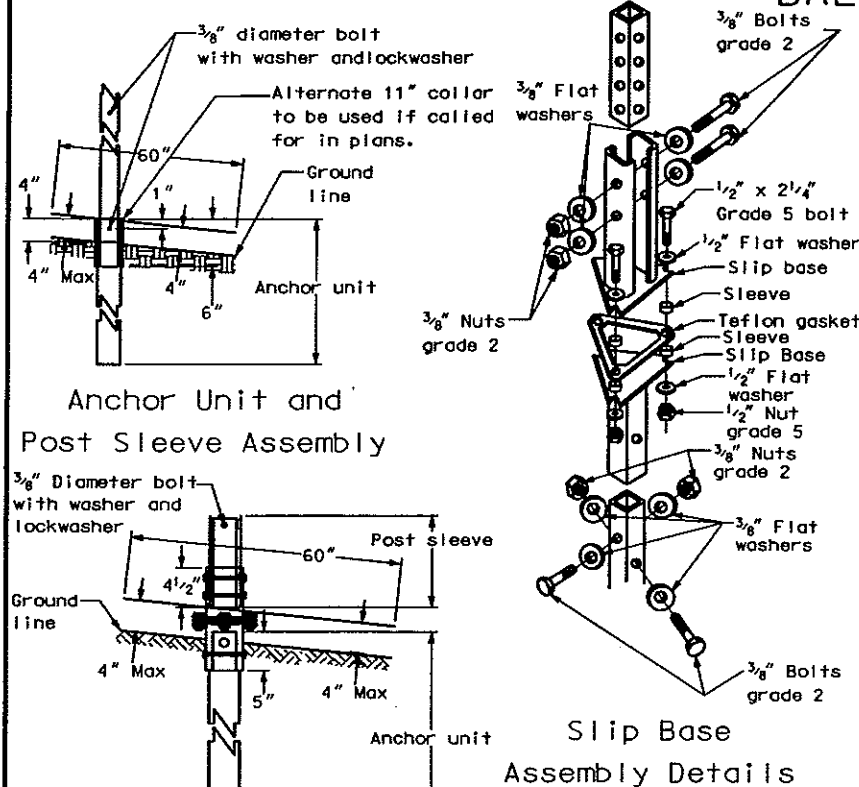
Preformed patterned pavement marking message
 Left arrow 15 SF
 Only 22 SF
 Total 37 SF

Pavement marking layout

 6th Av SE (ND 1806) &
 3rd St SE

 Mandan, ND

PERFORATED TUBE



Anchor Unit and Post Sleeve Assembly

TELESCOPING PERFORATED TUBE					
NUMBER OF POSTS	POST SIZE	WALL THICKNESS GAUGE	SLEEVE SIZE	ANCHOR SIZE	SLIP BASE
1	2	12		2 1/4	12 NO
1	2 1/4	12		2 1/2	12 NO
1	2 1/2	10		2 1/2	12 YES
1	2 1/2	12		A	1/2 B
1	2 1/2	10		A	1/2 YES
1	2 1/4	12	2	2 1/2	12 YES
1	2 1/2	12	2 1/4	2 1/2	12 YES
2	2	12		2 1/2	12 NO
2	2 1/4	12		2 1/2	12 NO
2	2 1/2	10		2 1/2	12 YES
2	2 1/2	12		2 1/2	12 YES
2	2 1/2	10		A	1/2 YES
2	2 1/4	12	2	2 1/2	12 YES
2	2 1/2	12	2 1/4	2 1/2	12 YES
3 & 4	2 1/2	12		2 1/2	12 YES
3 & 4	2 1/4	10		A	1/2 YES
3 & 4	2 1/2	12	2 1/4	2 1/2	12 YES
3 & 4	2 1/4	12	2	2 1/2	12 YES
3 & 4	2 1/2	10	2 1/2	A	1/2 YES

TELESCOPING PERFORATED TUBES						
TUBE SIZE IN.	WALL THICKNESS IN.	U.S. STANDARD GAUGE	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN. 4	GROSS SECT. AREA IN. 2	SECTION MODULUS IN. 3
1 1/2 x 1 1/2	.105	12	1.702	.129	.380	.172
2 x 2	.105	12	2.416	.372	.590	.372
2 1/4 x 2 1/4	.105	12	2.773	.561	.695	.489
2 1/2 x 2 1/2	.135	10	3.432	.605	.841	.590
2 1/2 x 2 1/2	.105	12	3.141	.804	.803	.643
2 1/2 x 2 1/2	.135	10	4.006	.979	1.010	.785
4 x 4	.250	1/4	6.600	3.040	1.940	1.05

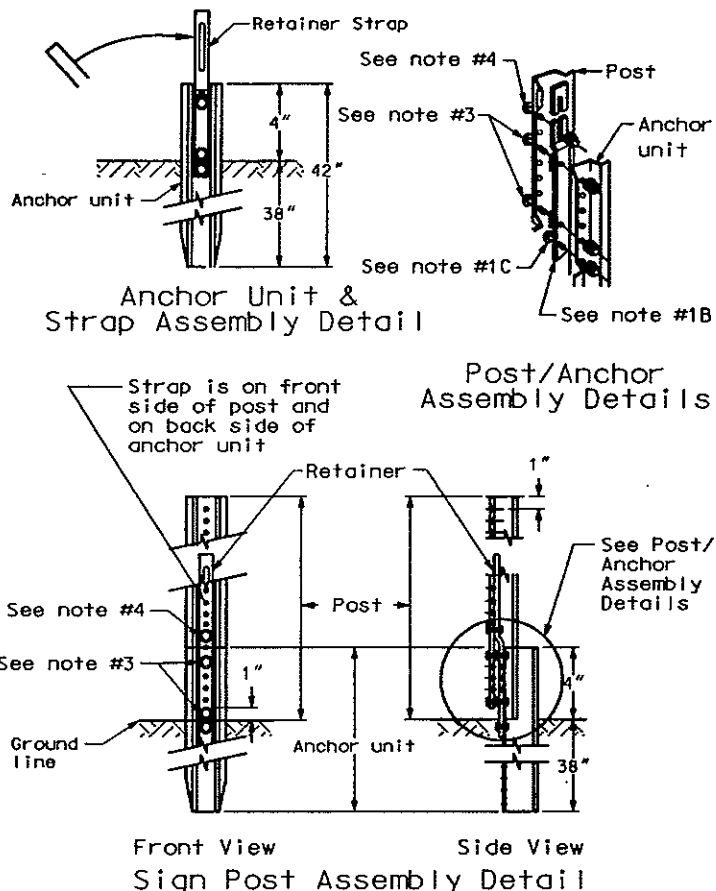
- Notes**
- Slip base bolts shall be torqued as specified by the manufacturer.
 - The 2 3/16" size 10 gauge is shown as 2.19" size on the plans. The 2 1/2" size 10 gauge is shown as 2.51" size on the plans.
- A - See Anchor for 2 1/2" 10 gauge posts detail.
- B - The 2 1/2" 12 gauge posts do not need slip bases when placed in standard soils. The breakaway base is required when the support is placed in weak soils. Weak soils are defined as boggy, wet or loose soil areas. The Engineer shall determine if soils are weak.

BREAKAWAY SYSTEMS FOR CONSTRUCTION ZONE SIGNS

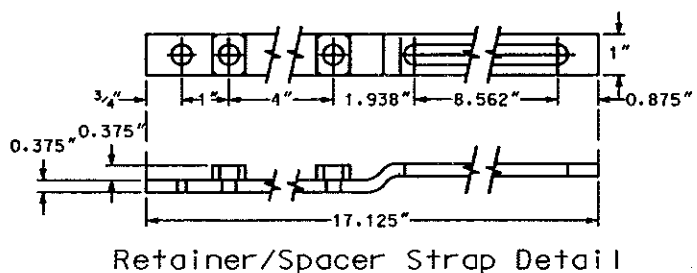
3 LB/FT U POSTS

D-704-8

FLANGED CHANNEL

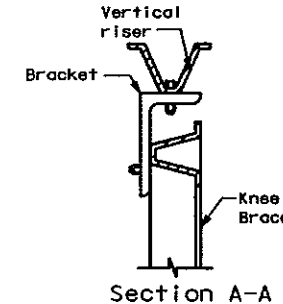
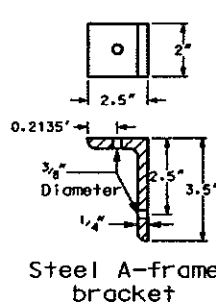
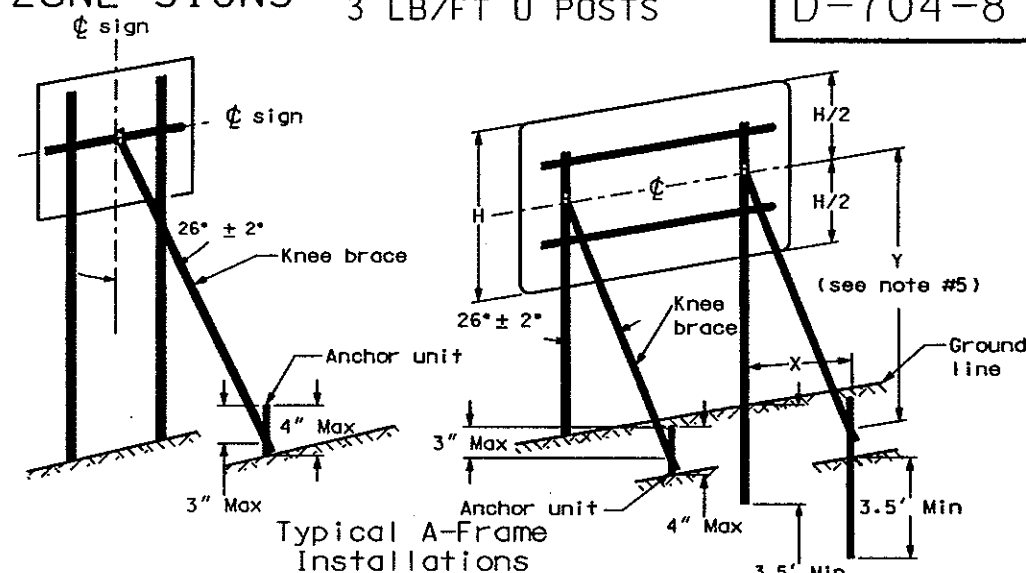


Front View Sign Post Assembly Detail

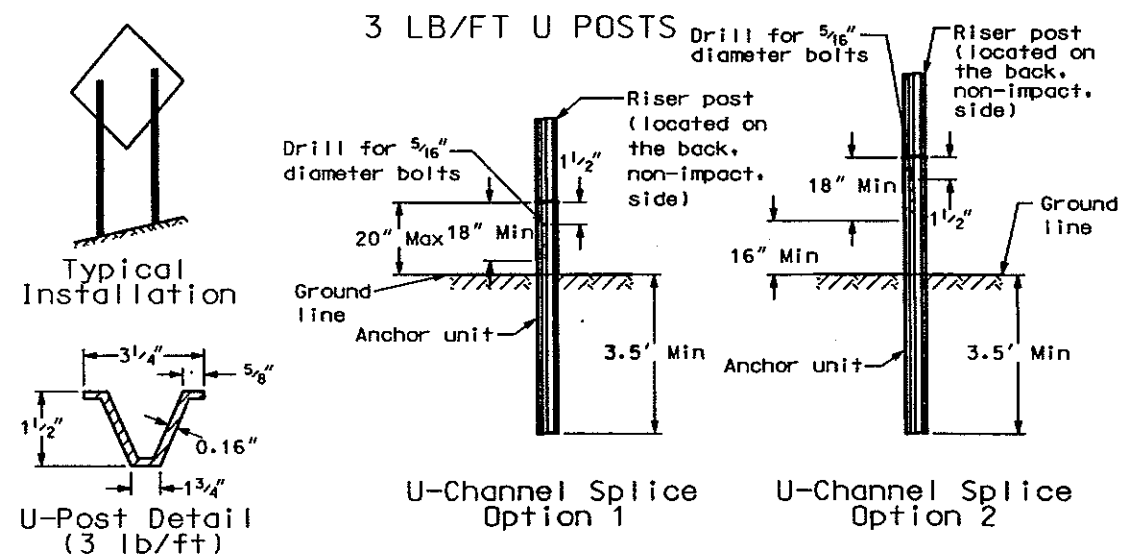


CHANNEL SIZE IN.	WALL THICKNESS IN.	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN. 4	GROSS SECT. AREA IN. 2	SECTION MODULUS IN. 3
1.516 x 3.125	.116	2.00	.179	.590	.225
1.532 x 3.125	.124	2.25	.201	.648	.254
1.562 x 3.125	.132	2.50	.233	.748	.289
1.578 x 3.125	.140	2.75	.271	.819	.329
1.750 x 3.500	.150	3.00	.372	.918	.403
1.750 x 3.500	.175	4.00	.500	1.190	.560

- Notes**
- A) Drive anchor unit to within 12" of ground level.
 - B) Proper assembly established by lining up the top 3/4" slot of retainer spacer strap with top hole of anchor unit.
 - C) Assemble strap to back of anchor unit using 3/8"-16 UNC x 2.0" long bolt, lock washer & nut.
 - D) Rotate strap 90° to left.
 - E) Drive anchor unit to 4" dimension.
 - F) Rotate strap to vertical position.
 - G) Place 3/8"-16 UNC x 2" bolt, lock washer & nut in bottom of sign post to facilitate alignment of sign post with proper hole in anchor unit (this coincides with the bottom 3/4" slot in the strap).
 - H) Alternately tighten two connector bolts.
 - I) Complete assembly by tightening 3/8"-16 UNC x 2" long retainer bolt (this fastens sign post to retainer spacer strap).
 - J) The base post, strap & sign post shall be properly nested. Proper nesting occurs when all flat surfaces of the base post, strap & sign post at the bolts have full contact across the entire width.



- Notes**
- Use 3 lb/ft riser anchor units, risers, stringers, knee braces, lateral braces and knee brace anchor units. Offset knee brace anchor unit 1' toward roadway relative to vertical post.
 - Use 5/16" bolts, washers and nuts for all connections. A splice shall overlap 12" minimum and have bolts in the top and bottom holes of the splice.
 - Driven riser anchor units shall be at least 7' long and embedded at least 3.5'. Bracing anchor units shall be no more than 4" above the ground and embedded at least 3.5'.
 - 0.5Y = X ± 6"

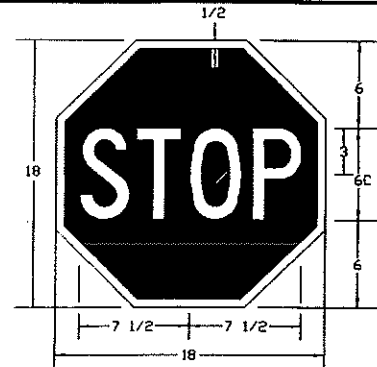


- Notes**
- Use 3 lb/ft riser anchor units and risers
 - Driven riser posts shall be at least 7' long and embedded at least 3.5'.
 - Use 5/16" bolts, washers and nuts for all connections. A splice shall overlap 18" as a minimum.
 - Anchor unit for guy wires shall be no more than 4" above ground and embedded at least 3.5'.

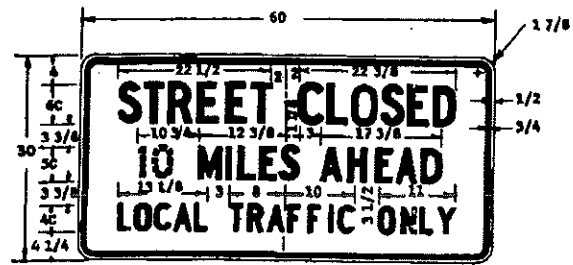
7-28-93 REVISIONS	
DATE	CHANGE
5-11-94	U-post
7-19-95	U-post splice
5-13-96	Table & option 1
7-3-97	U-post anchor unit

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 APPROVED: [Signature] DESIGN ENGINEER

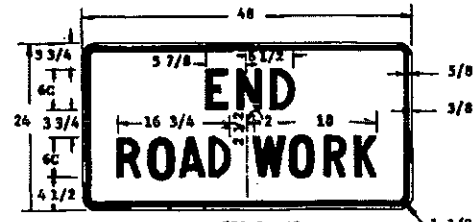
CONSTRUCTION SIGN DETAILS



STOP-SLOW PADDLE
RED & WHITE
FLAGPERSON PADDLE



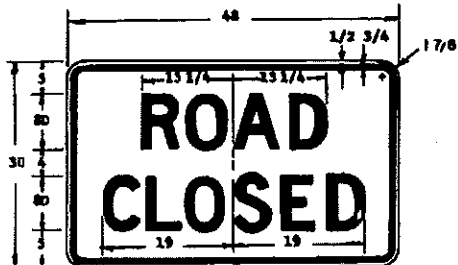
R11-3c-60
BLACK & WHITE



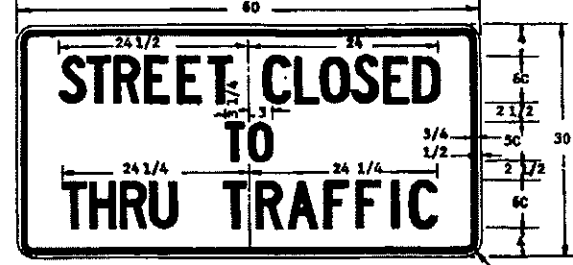
G20-2a-48
BLACK & ORANGE



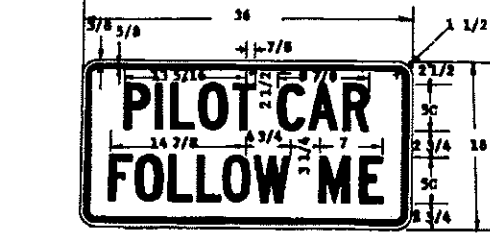
G20-8-48
BLACK & ORANGE



R11-2-48
BLACK & WHITE

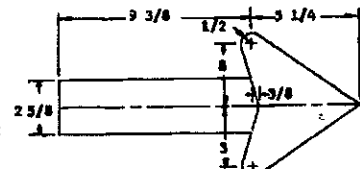


R11-4a-60
BLACK & WHITE

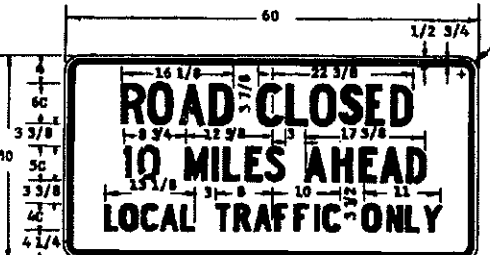


G20-4-36
BLACK & ORANGE

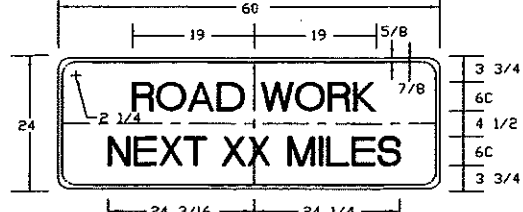
PILOT CAR SIGN SHALL BE MOUNTED ON REAR OF A VEHICLE USED FOR GUIDING CONTROLLED ONE-WAY TRAFFIC THROUGH A CONSTRUCTION AREA.



ARROW DETAIL FOR SIGN NOS.
G20-50a-72 & G20-52a-72



R11-3a-60
BLACK & WHITE



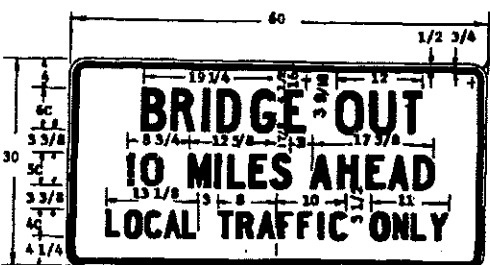
G20-1a-60
BLACK & ORANGE



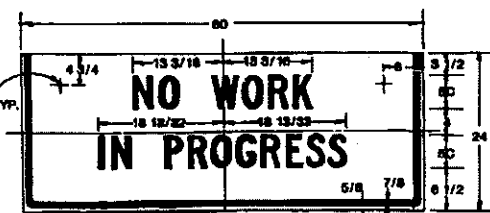
G20-50a-72
BLACK & ORANGE



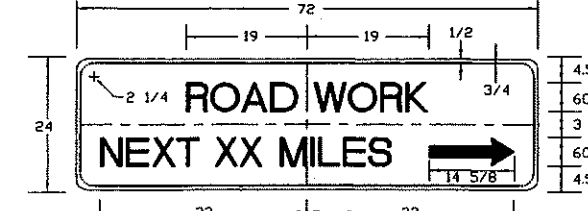
R11-2A-48
BLACK & WHITE



R11-3b-60
BLACK & WHITE

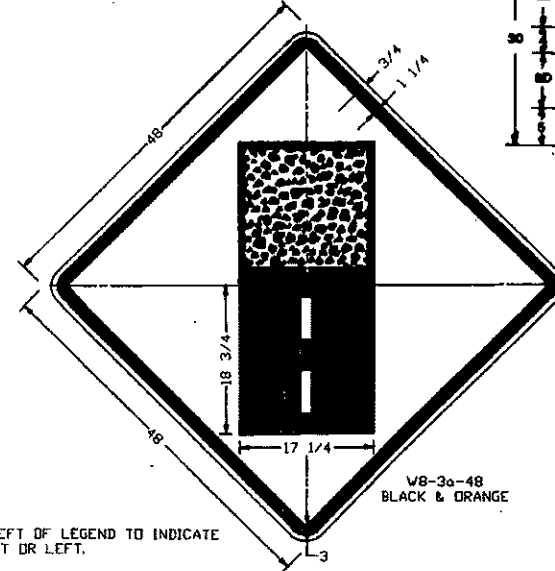


G20-1b-60
DOUBLE FACE SIGN
LEGEND: BLACK (NON-REFL.)
BACKGROUND: ORANGE

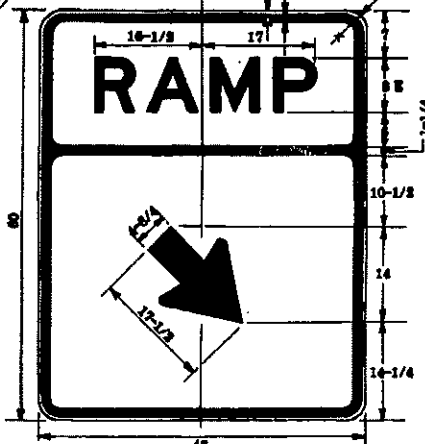


G20-52a-72
BLACK & ORANGE

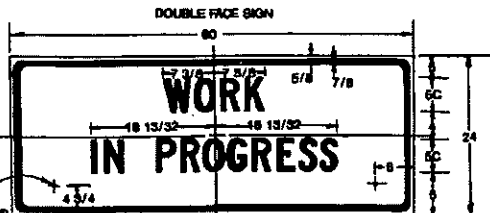
ARROW MAY BE RIGHT OR LEFT OF LEGEND TO INDICATE CONSTRUCTION TO THE RIGHT OR LEFT.



V8-3a-48
BLACK & ORANGE



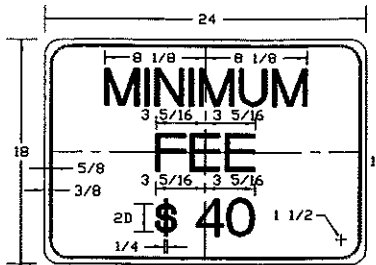
W13-4-48
BLACK & ORANGE



G20-1b-60
LEGEND: BLACK (NON-REFL.)
BACKGROUND: ORANGE



G20-54-48
BLACK & ORANGE



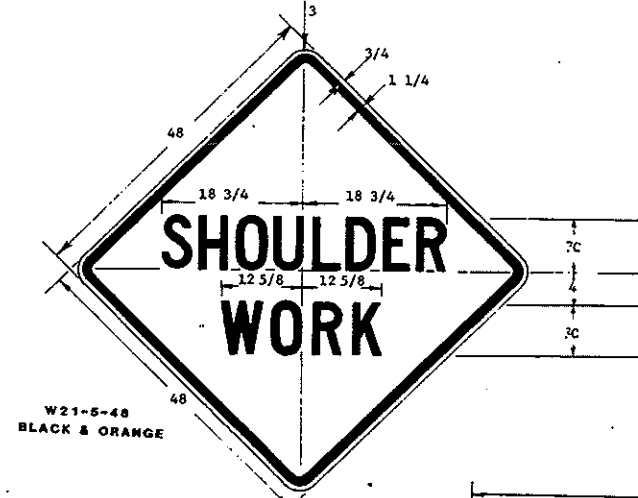
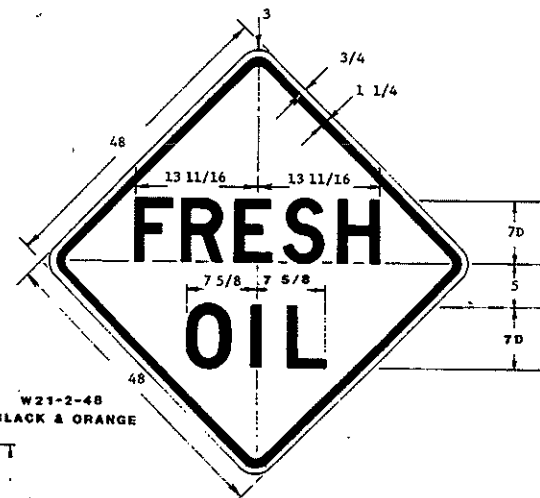
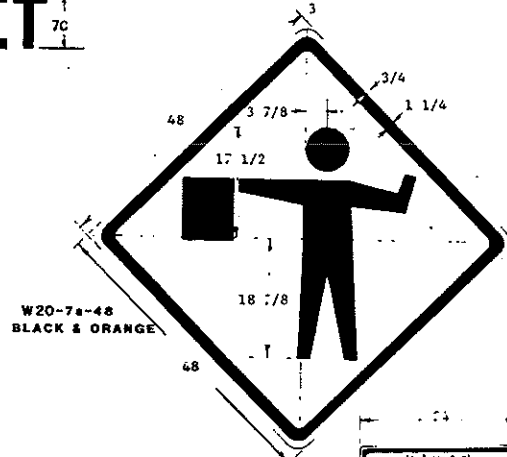
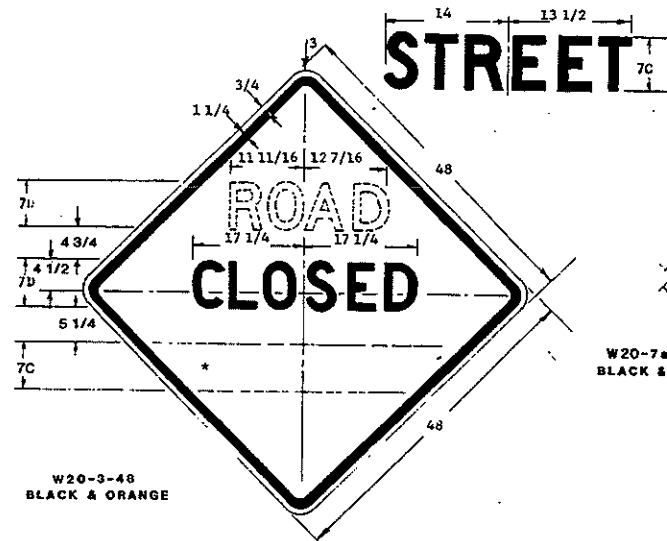
R2-1a-24
BLACK & WHITE

10-1-86 REVISIONS	
DATE	CHANGE
5-1-92	GENERAL REVISIONS
7-26-95	ADD SIGNS G20-1a, G20-50a, & R2-1a
3-4-96	REMOVE G20-2-60

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *J. M. C. Lee*
DESIGN ENGINEER

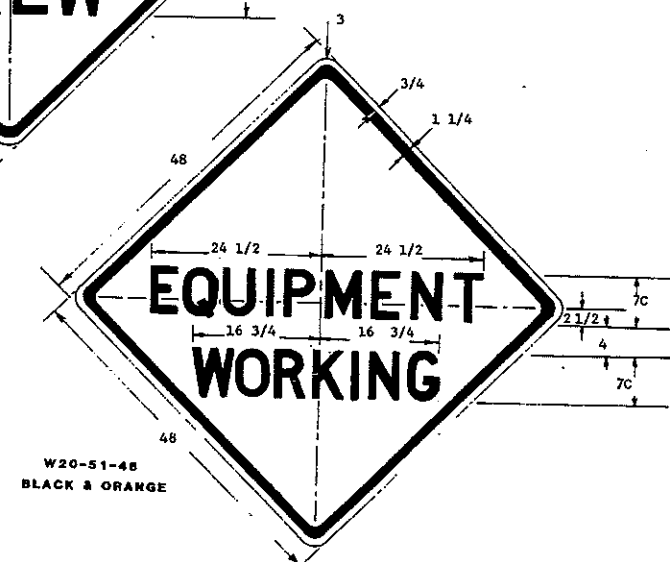
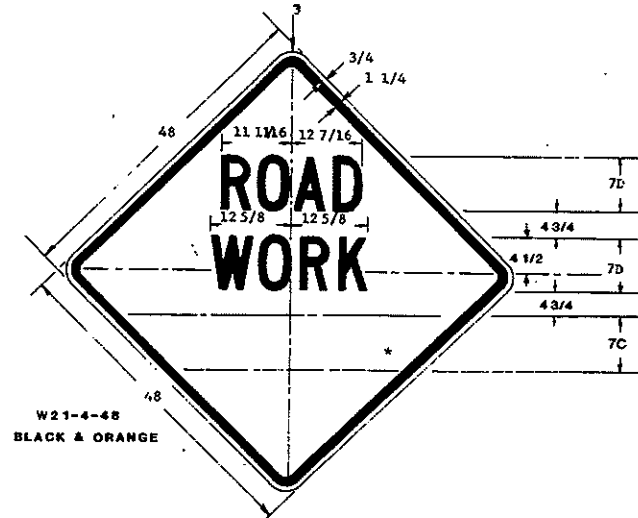
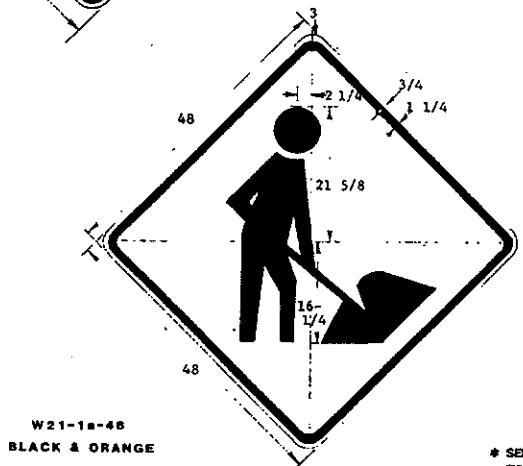
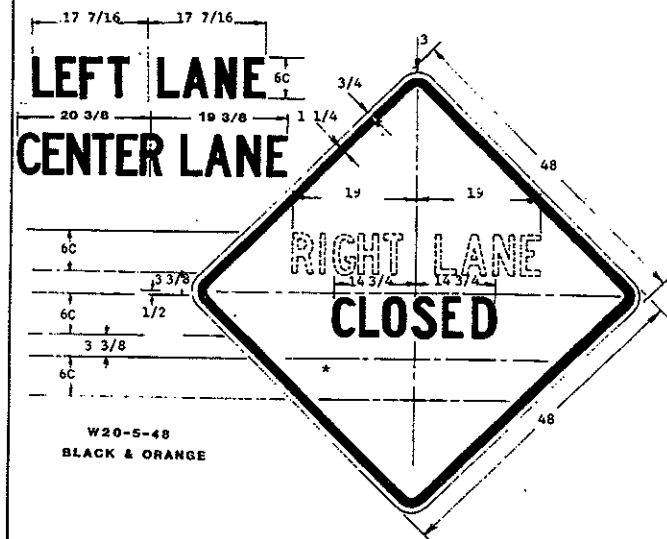
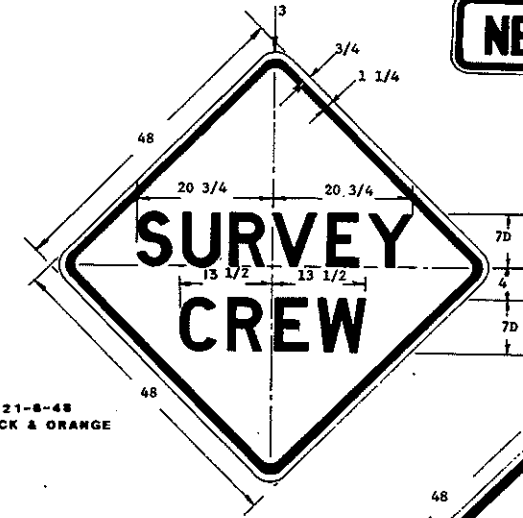
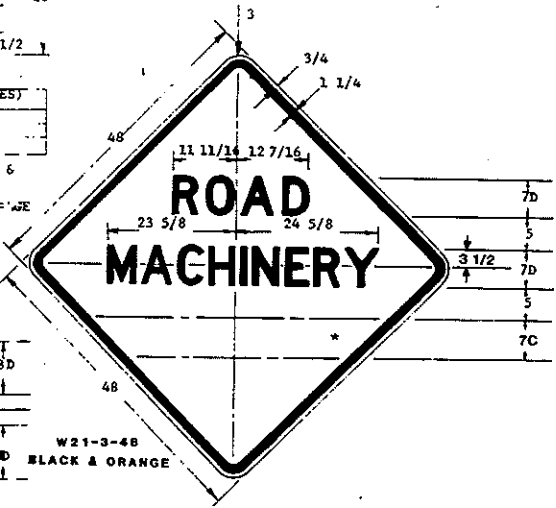
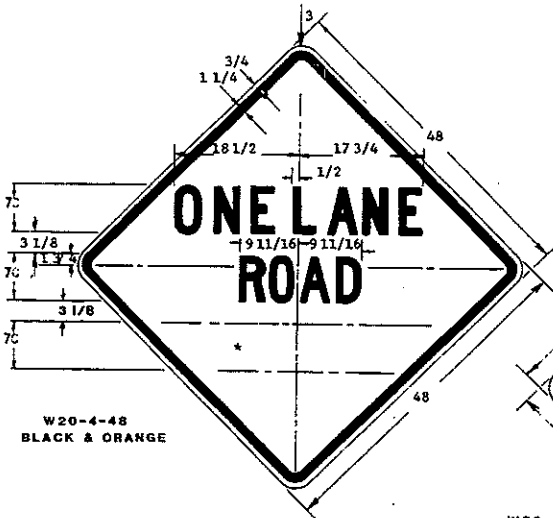
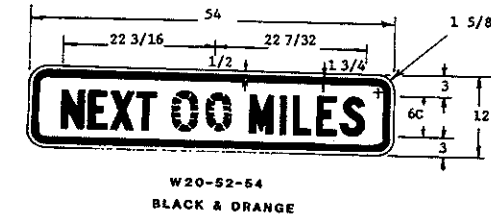
CONSTRUCTION SIGN DETAILS

D-704-11



SIGN	DIMENSION (INCHES)
300'	4 - 11/16
1000'	5 - 1/2
1500'	5 - 5/16

USE WITH W20-7a-48 & W21-1b-48
BLACK & ORANGE



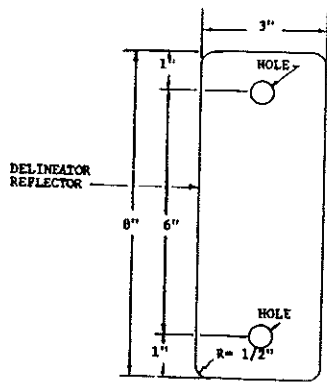
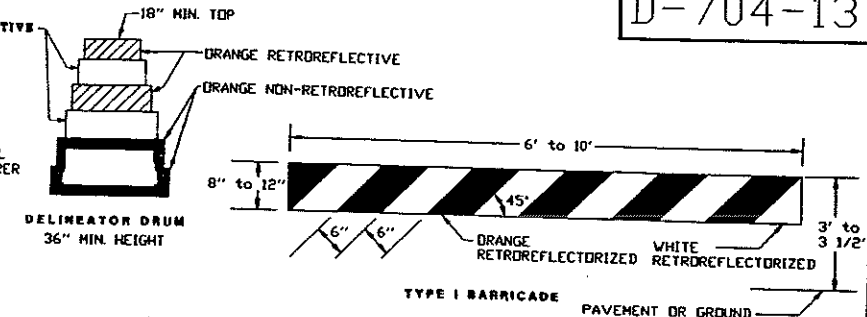
* SEE TABLE ON STANDARD D-704-12 FOR MESSAGES AND DIMENSIONS.

10-1-86 REVISIONS		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
DATE	CHANGE	
5-1-92	GENERAL REVISIONS	APPROVED: <i>David K. Olson</i> DESIGN ENGINEER
6-9-95	Chg 7D to 7C (Msg W20-3, W21-3 & W21-4)	

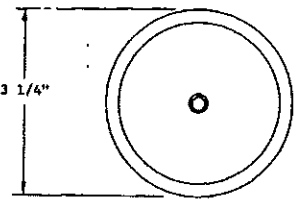
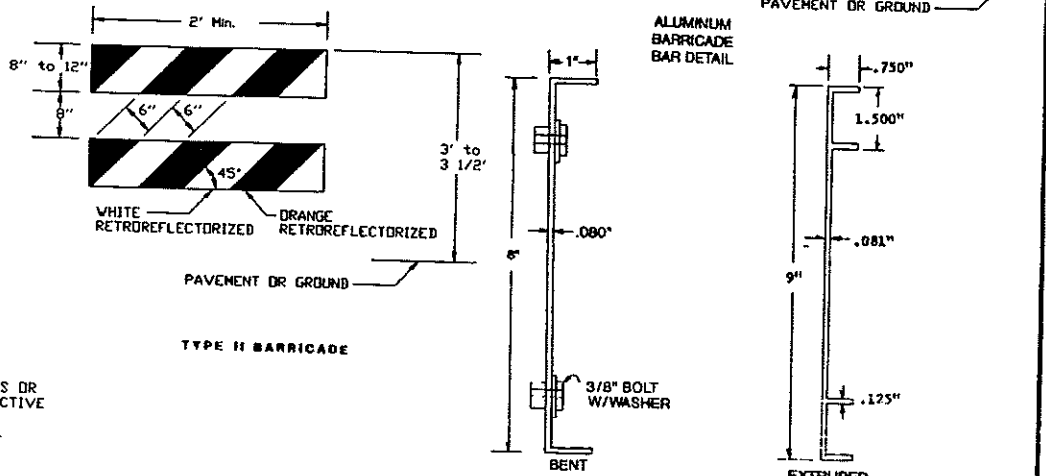
BARRICADE DETAILS

D-704-13

DELINEATOR DRUMS
 THE MARKINGS ON DRUMS SHALL BE ORANGE AND WHITE STRIPES 4 TO 6 INCHES WIDE. THERE SHALL BE AT LEAST TWO ORANGE AND TWO WHITE STRIPES. WHERE DRUMS HAVE RIBS OR INDENTATIONS, THERE SHALL BE NO RETRO-REFLECTORIZED SHEETING IN THIS AREA. THIS SPACE SHALL BE NO MORE THAN 2 INCHES WIDE. THE DRUM SURFACE SHALL BE PREPARED AS RECOMMENDED BY THE SHEETING MANUFACTURER BEFORE RETROREFLECTIVE SHEETING IS APPLIED.

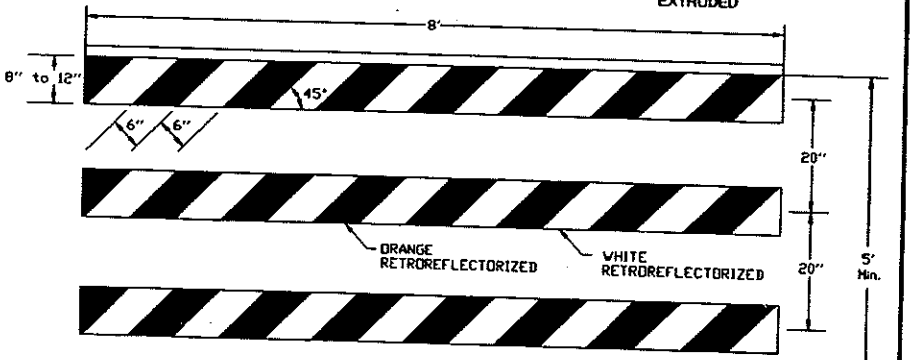


3" x 8" - 18 GAUGE GALVANIZED STEEL SHEETS OR .080" ALUMINUM PLATE WITH WHITE RETROREFLECTIVE SHEETING (TYPE 3A OR 3B) AS SPECIFIED IN SECTION 894 OF THE STANDARD SPECIFICATIONS.



ACRYLIC PLASTIC REFLECTOR DELINEATOR REFLECTOR SHALL MEET THE REQUIREMENTS OF SECTION 894.

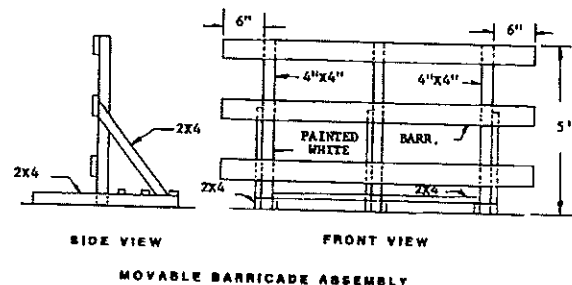
NOTE: VERTICAL PANELS USED ON THE EXPRESSWAYS OR OTHER HIGH SPEED ROADWAYS SHALL BE 12" BY 24".



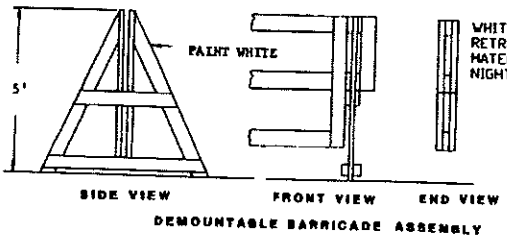
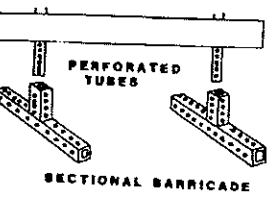
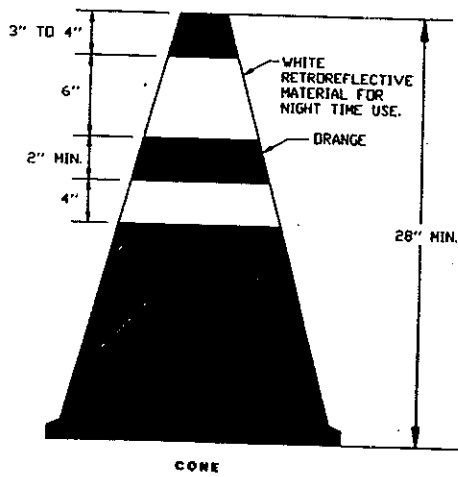
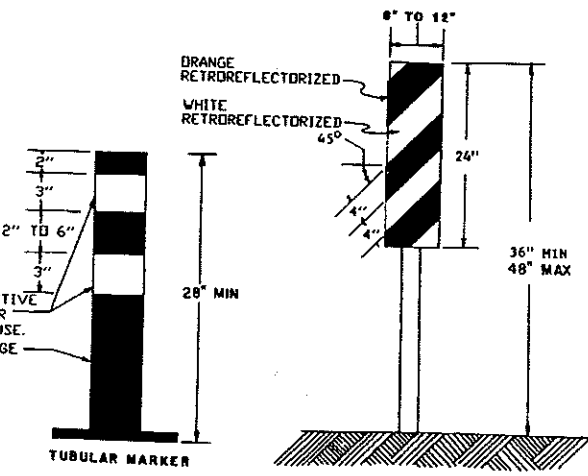
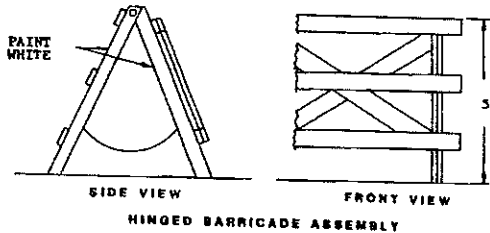
BARRICADES: NUMBER OF RETROREFLECTORIZED RAIL FACES

	TYPE I	TYPE II	TYPE III
Direction	2(One Each	4(Two Each	8(Facing in two
Direction)		Direction)	Directions)

BARRICADE RAIL MATERIAL MAY BE 1" NOMINAL THICKNESS STANDARD LUMBER OR 3/4" PLYWOOD AND PREPARED AS RECOMMENDED BY THE SHEETING MANUFACTURER BEFORE RETROREFLECTIVE SHEETING IS APPLIED.



NOTE: EACH MOVABLE BARRICADE SHALL BE WEIGHTED DOWN BY A SUFFICIENT NUMBER OF SAND BAGS SO THAT IT WILL NOT BE BLOWN OVER BY THE WIND UNLESS THE MOVABLE SUPPORTING STRUCTURE IS CONSTRUCTED IN SUCH A MANNER THAT THE WIND CANNOT BLOW IT OVER. WEIGHT USED SHALL BE APPROVED BY THE ENGINEER IN THE FIELD. THE STRIPES SHALL SLANT DOWNWARD TOWARD THE SIDE WHICH TRAFFIC IS TO PASS. BARRICADES USED AT THE BEGINNING OF A PROJECT SHALL FACE TRAFFIC ENTERING THAT PROJECT.

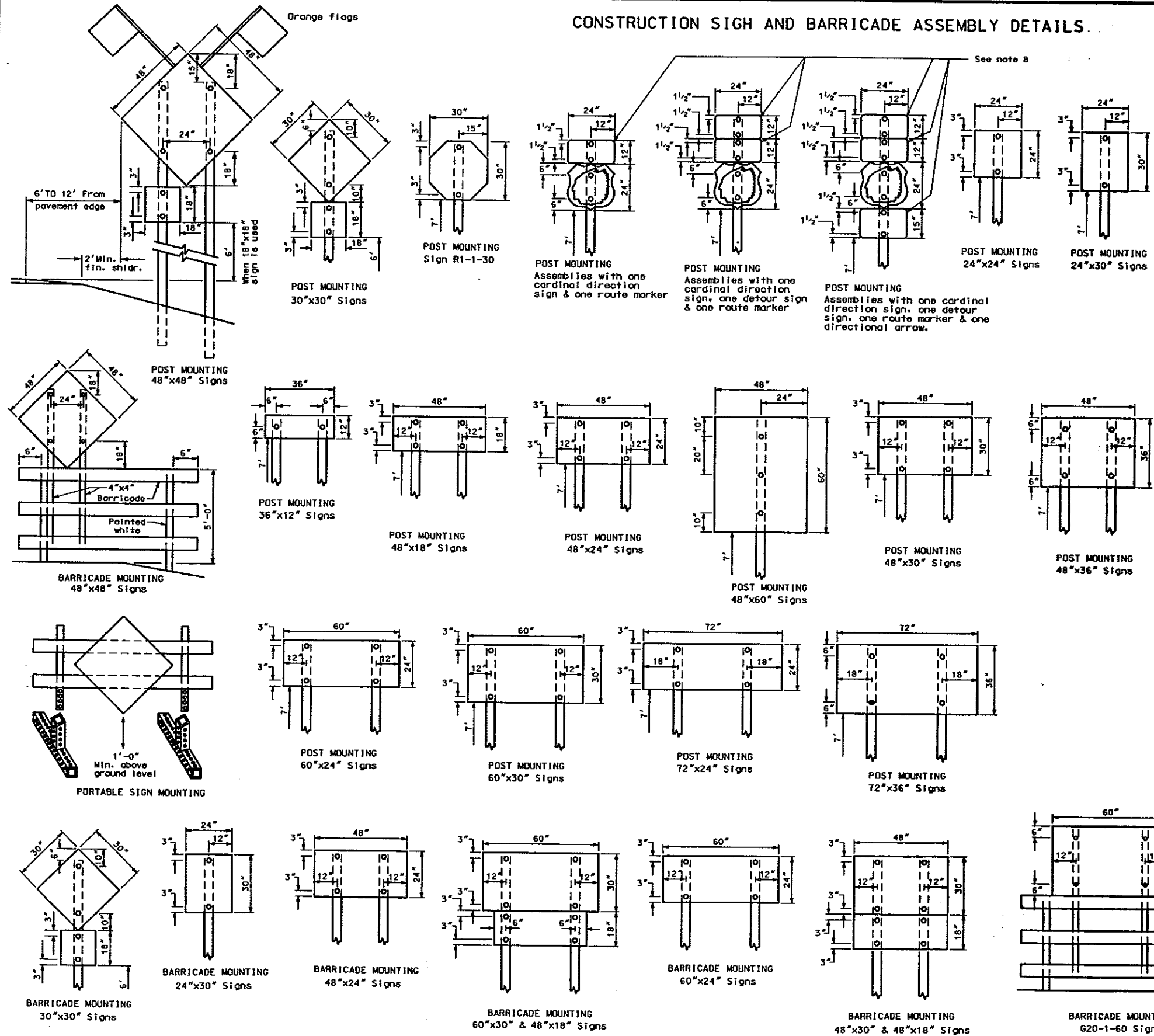


10-1-86 REVISIONS	
DATE	CHANGE
8-3-87	TYPE SHEETING
10-1-87	DELINATOR DRUM NOTE
6-9-88	BARRICADES TYPE III
5-1-92	GENERAL REVISIONS
6-10-93	GENERAL REVISIONS
9-23-93	VERTICAL PANEL
6-9-95	RETROREFLECTIVE SHEETING

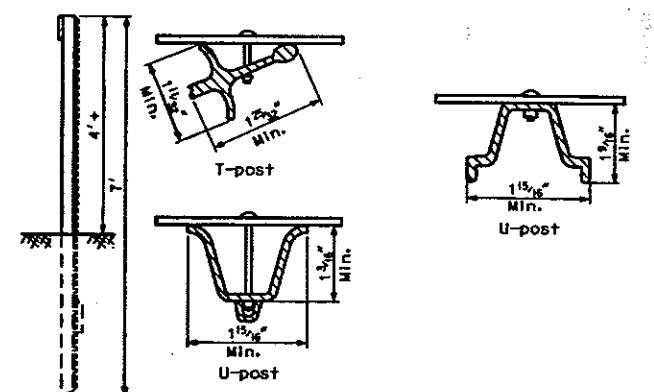
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 APPROVED *David K. O. Lee*
 DESIGN ENGINEER

CONSTRUCTION SIGN AND BARRICADE ASSEMBLY DETAILS.

D-704-14



- NOTES:**
1. In urban areas the vertical clearance shall be increased to 7 feet on all signs, except when supplemental signs are placed below main signs. The supplemental signs shall be placed at a 6'-0" minimum clearance.
 2. Barricade and Sign Supports: Wooden supports shall be painted white. Steel supports shall be galvanized or painted.
 3. Barricade Mounting Signs: The bottom of the sign shall be flush with the top of the top rail. Wood sign posts shall be 4"x4" min. SFS or equivalent steel posts. All barricades and barricade mounted signs shall be assembled with 3/8" bolts.
 4. Sign Supports: Sign supports shall be 4"x4" min. SFS or equivalent steel post. The anchor for steel supports shall have a stub height of 4" or less. Wood posts more than 4"x4" shall be breakaway. Sign supports shall be imbedded to a sufficient depth so that signs will remain plumb throughout duration of project. It is suggested that wood posts have a min. depth of embedment of 5' and steel posts be embedded a min. 3'-6".
Material: All signs shall be 0.100" aluminum, 12 gauge steel, 1/2" plywood or other approved material.
Notes: All holes to be punched round for 3/8" bolts.
 5. Alternate Messages: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate without a border and this plate installed and removed as required.
 6. Advance Warning Flashing or Sequencing Arrow Panels: The minimum mounting height shall be 7 feet above the roadway to the bottom of the panel, except on vehicle mounted panels which shall be as high as practicable.
 7. Delineator Posts: Typical fence post sections are shown in Attachment Details. Other types of metal fence posts may be substituted upon approval of the engineer. These substituted posts shall have reflectors attached similar to the ones shown.
 8. Route Marker Auxiliary Signs: The route marker auxiliary signs such as the cardinal direction and directional arrows shall have background colors the same as the route marker they are used with (Interstate route markers, blue background, US and State route markers, white background, Interstate Business loop and spur, green background, and County route markers, blue background).



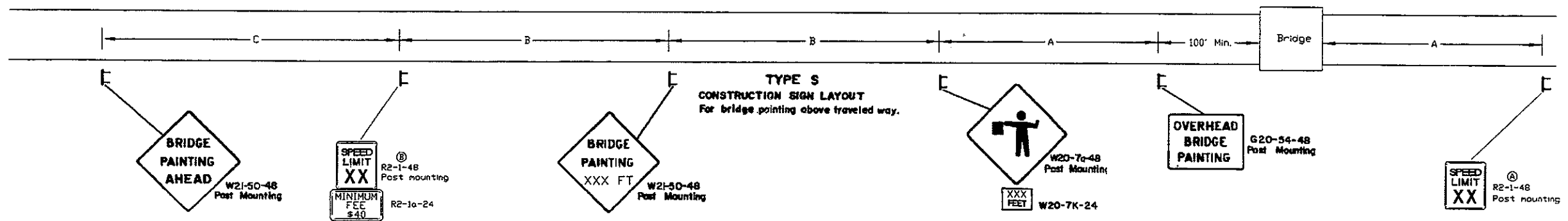
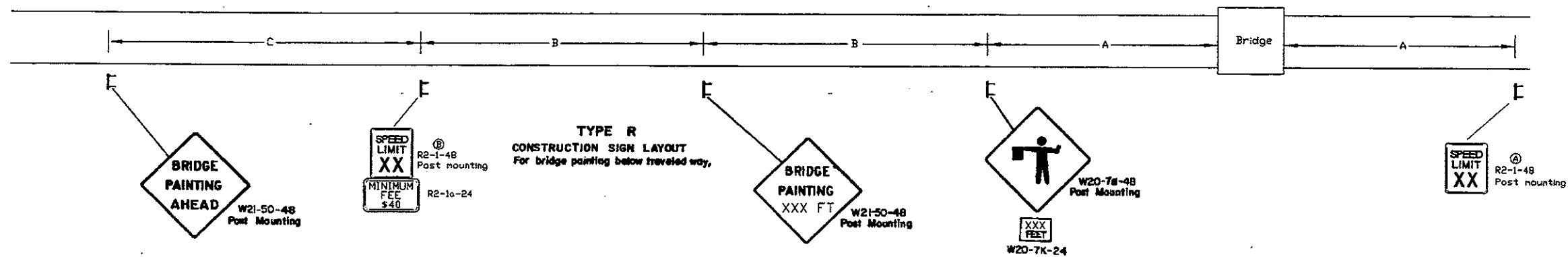
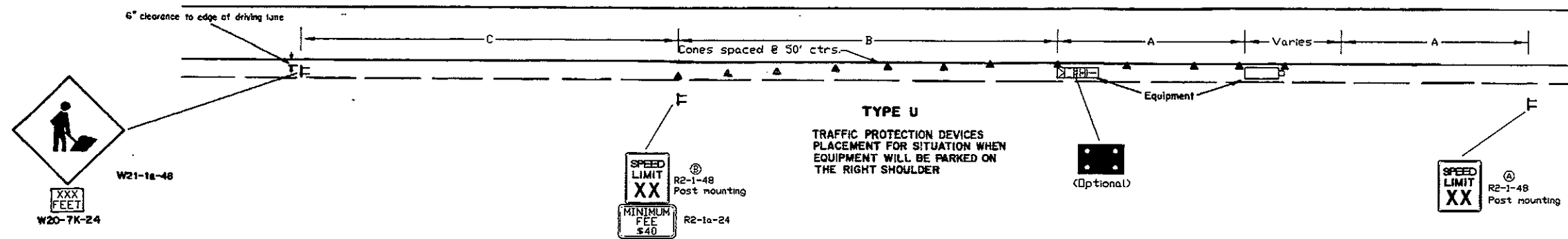
DELINEATOR ATTACHMENT AND POST MOUNTING DETAILS

10-1-86	
REVISIONS	
DATE	CHANGE
8-1-88	Sign assembly
8-1-88	Sign assembly
3-30-93	Sign supports note
3-4-96	Sign height
6-15-96	Note 8
7-10-97	Note Revision

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *K. H. B. J.*
DESIGN ENGINEER

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

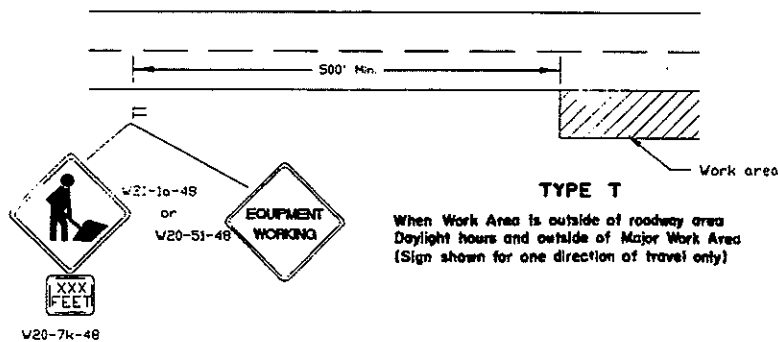
D-704-24



Flags: When warning signs are in urban areas, flags shall be installed. These flags shall be 24 inch square mounted perpendicular to the edges of the diamond sign and at such a distance above the edge so that when flag is limp it will not touch the sign. Portable warning signs will not require flags. Rural areas will not require flags.

KEY

- TYPE I BARRICADE
- TYPE II BARRICADE
- TYPE III BARRICADE
- SIGN
- DELINEATOR DRUM
- CONES
- WORK AREA
- FLAGGER
- TYPE A DELINEATOR
- FLASHING ARROW PANEL CAUTION MODE



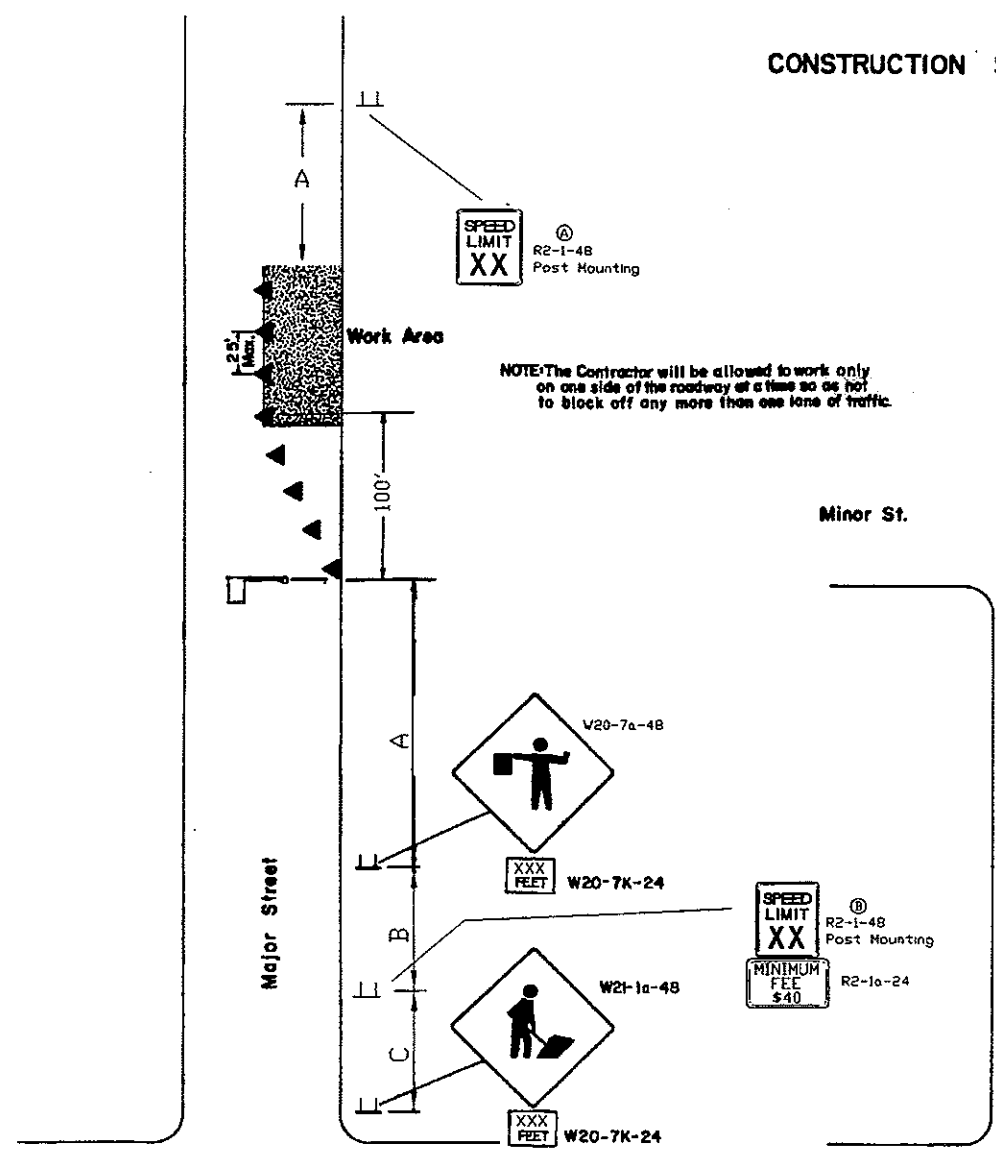
- Ⓐ The speed limit shall be re-established. The exact speed limit shall be determined in the field dependent on location and conditions.
- Ⓑ The speed limit shall be determined by the engineer in the field.

Road type	ADVANCE WARNING SIGN SPACING		
	Distance between signs (ft)		
	A	B	C
Urban - low speed (less than 40 mph)	200	200	200
Urban - high speed (40 mph or more)	350	350	350
Rural	500	500	500
Interstate/4-lane divided (Maintenance and surveying)	750	1000	1500
Interstate/4-lane divided (Construction)	1000	1600	2600

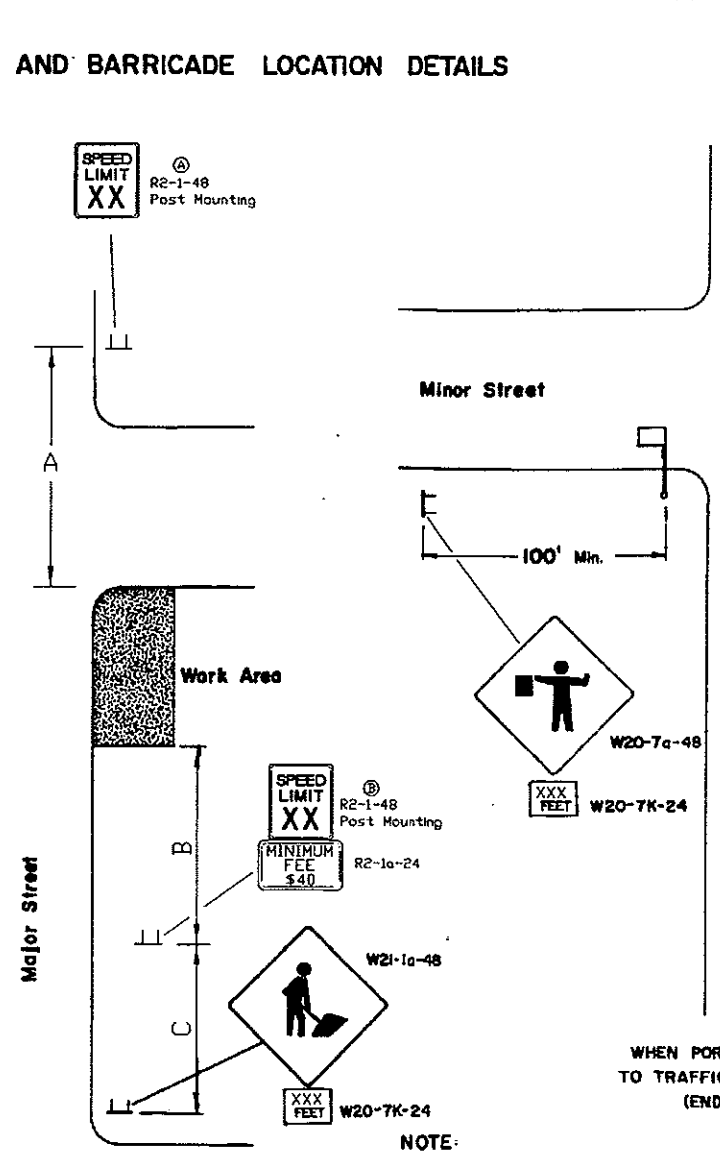
10-1-86	
REVISIONS	
DATE	CHANGE
8-3-87	NOTE
4-25-89	W 21 SIGN NO.
5-1-92	GENERAL REVISIONS
9-30-93	GENERAL REVISIONS
6-23-95	SPEED LIMIT
8-15-96	REVISE FLAG NOTE
9-3-96	70 MPH
1-31-97	SIGN SPACING

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *David Koster*
DESIGN ENGINEER

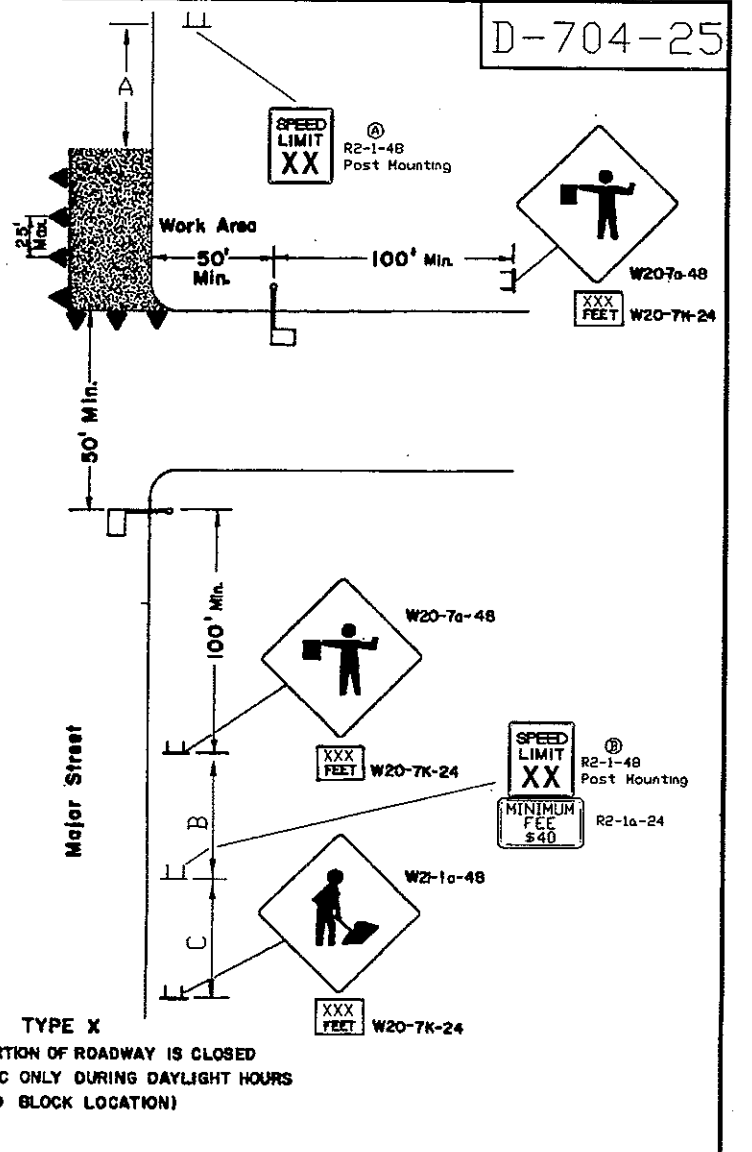
CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS



TYPE V
WHEN PORTION OF ROADWAY IS CLOSED TO TRAFFIC ONLY DURING DAYLIGHT HOURS (MID BLOCK LOCATION)



TYPE W
WHEN WORK AREA IS OUTSIDE OF DRIVING LANE AND NO CLOSURE IS NECESSARY



NOTE:

Where parking is present the signs shall be placed so they are entirely visible above the parked vehicles or placed at the edge of the parking area so they are visible to oncoming traffic

Flags: When warning signs are in urban areas, flags shall be installed. These flags shall be 24 inch square mounted perpendicular to the edges of the diamond sign and at such a distance above the edge so that when flag is limp it will not touch the sign. Portable warning signs will not require flags. Rural areas will not require flags.

Mounting- Signs shown to be placed on the roadway shall be placed on moveable assemblies.

- A) The speed limit shall be re-established the exact speed limit shall be determined in the field dependent on location and conditions.
- B) The speed limit shall be determined by the engineer in the field

Road type	Distance between signs (ft)		
	A	B	C
Urban - low speed (less than 40 mph)	200	200	200
Urban - high speed (40 mph or more)	350	350	350
Rural	500	500	500
Interstate/4-lane divided (Maintenance and surveying)	750	1000	1500
Interstate/4-lane divided (Construction)	1000	1600	2600

KEY

- Cones
- Flagger Signs
- Signs
- Work Area

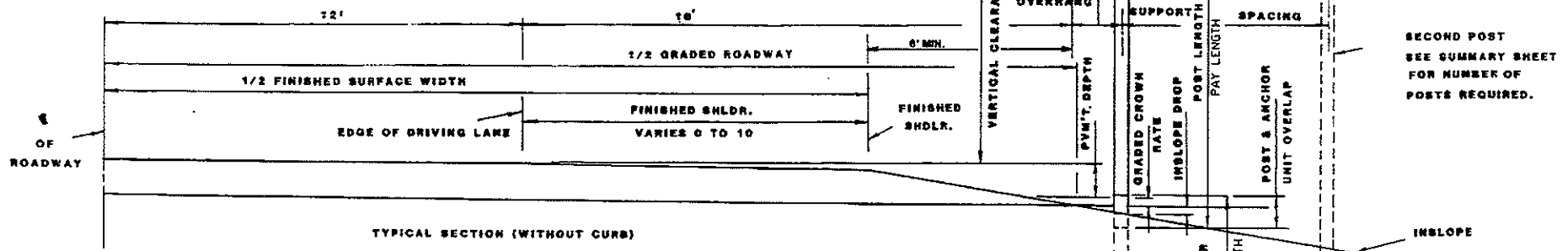
10-1-86 REVISIONS	
DATE	CHANGE
8-3-87	NOTE
5-1-92	GENERAL REVISIONS
9-30-93	GENERAL REVISIONS
6-19-95	SPEED LIMIT
8-15-96	REVISE FLAG NOTE
9-3-96	70 MPH
1-31-97	SIGN SPACING

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
APPROVED: *[Signature]*
DESIGN ENGINEER

ASSEMBLY DETAILS

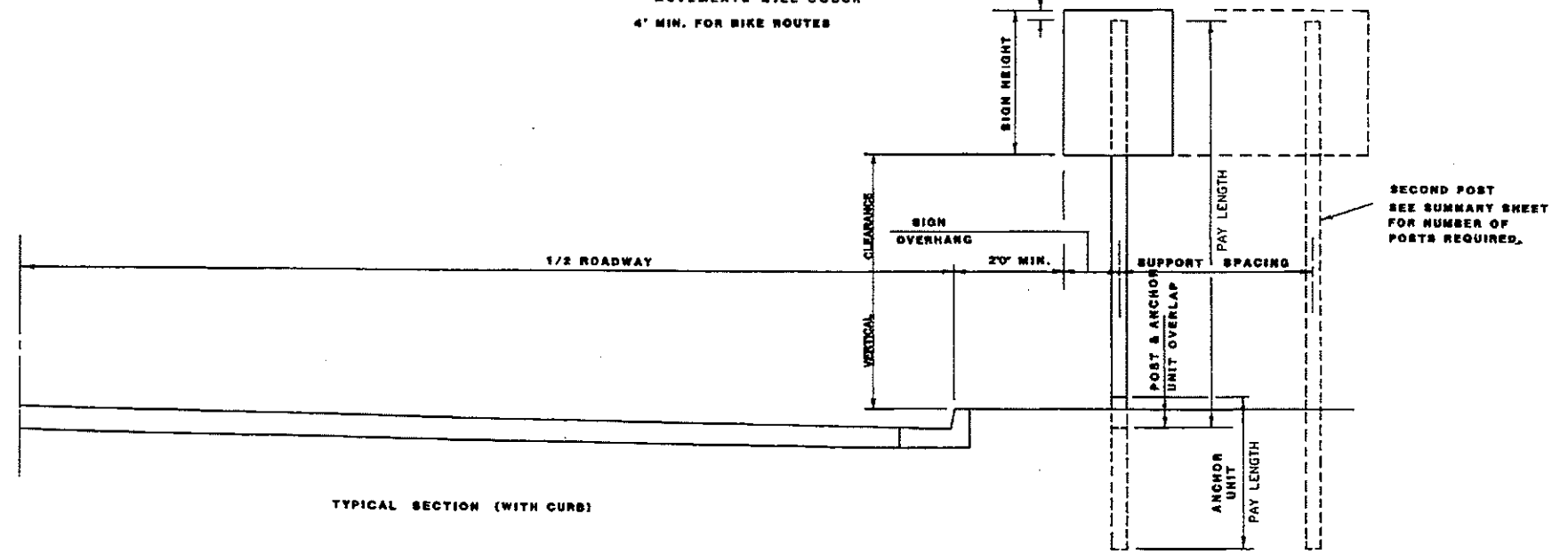
MINIMUM HORIZONTAL CLEARANCE
 THE 16' CLEARANCE FROM THE EDGE OF THE DRIVING LANE TO THE EDGE OF THE SIGN SHALL BE FOR ALL ROADWAYS WITHOUT CURBS. ALL CURBED ROADWAYS SHALL HAVE 3' HORIZONTAL CLEARANCE FROM THE FACE OF THE CURB TO THE EDGE OF THE SIGN UNLESS NOTED OTHERWISE ON THE PLANS. ALL BIKE ROUTE SHALL HAVE A 5' MINIMUM HORIZONTAL CLEARANCE FROM THE EDGE OF THE BIKE ROUTE TO THE EDGE OF THE SIGN.

MINIMUM VERTICAL CLEARANCE
 5' RURAL ROADWAYS
 6' ON RURAL OR URBAN EXPRESSWAYS
 7' ON FREEWAYS



TYPICAL SECTION (WITHOUT CURB)

MINIMUM VERTICAL CLEARANCE
 6' URBAN EXPRESSWAYS
 7' IN RESIDENTIAL AND BUSINESS DISTRICTS WHERE PARKING AND / OR PEDESTRIAN MOVEMENTS WILL OCCUR
 4' MIN. FOR BIKE ROUTES



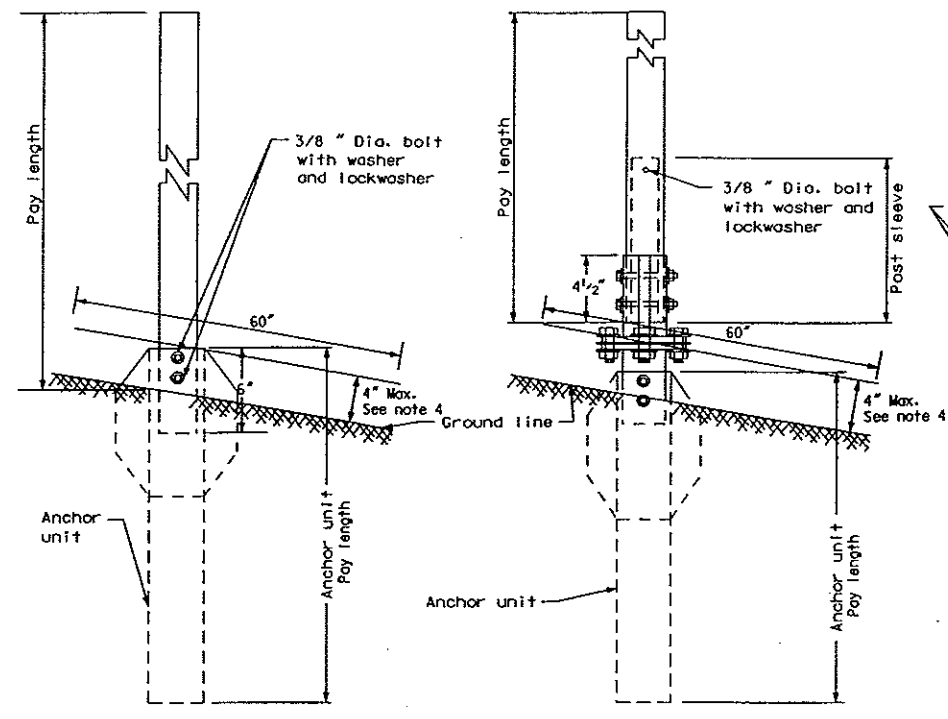
TYPICAL SECTION (WITH CURB)

NOTE
 PAVEMENT DEPTH-THE PAVEMENT DEPTH USED TO DEVELOP SUMMARY SHEETS SHOULD BE THE ULTIMATE PAVEMENT DEPTH. SEE PLANS FOR SIGN NUMBERS AND ASSEMBLY NUMBERS. SIGN PUNCHING AND STRINGERS SHALL BE AS SHOWN ON STANDARDS.
HORIZONTAL CLEARANCE:
 THE POST LENGTHS HAVE BEEN COMPUTED USING A HORIZONTAL CLEARANCE OF 16 FEET BETWEEN THE EDGE OF THE DRIVING LANE AND THE EDGE OF THE SIGN. FOR AN ULTIMATE SHOULDER WIDTH OF 10 FEET, THE DISTRICTS HAVE THE OPTION OF BETTING THE SIGNS OUT TO 18 FEET CLEARANCE. IF THE CLEARANCE IS TO BE INCREASED TO 18 FEET, THE NECESSARY ADJUSTMENT IN SUPPORT LENGTH SHALL BE MADE IN THE FIELD.

10-1-86 REVISIONS	
DATE	CHANGE
8-1-88	FREEWAYS
9-4-90	MIN. OVERHANG FROM SHOULDER
5-1-92	GENERAL REVISIONS
9-3-92	MIN. CLEARANCE
9-8-95	PAY LENGTH

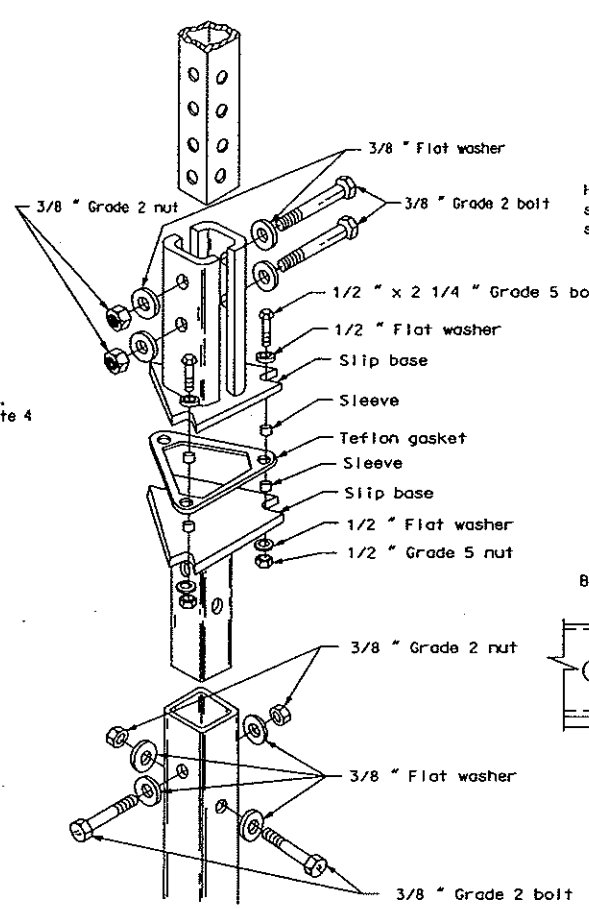
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 APPROVED: *[Signature]*
 Design Engineer

MOUNTING DETAILS PERFORATED TUBE



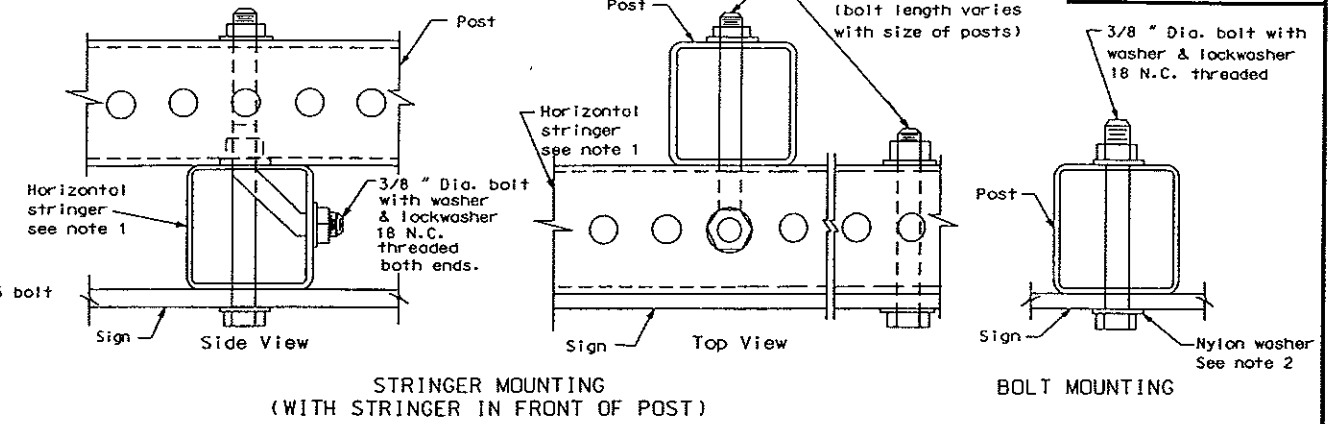
ANCHOR UNIT AND POST ASSEMBLY

SLIP BASE ANCHOR UNIT AND POST SLEEVE ASSEMBLY



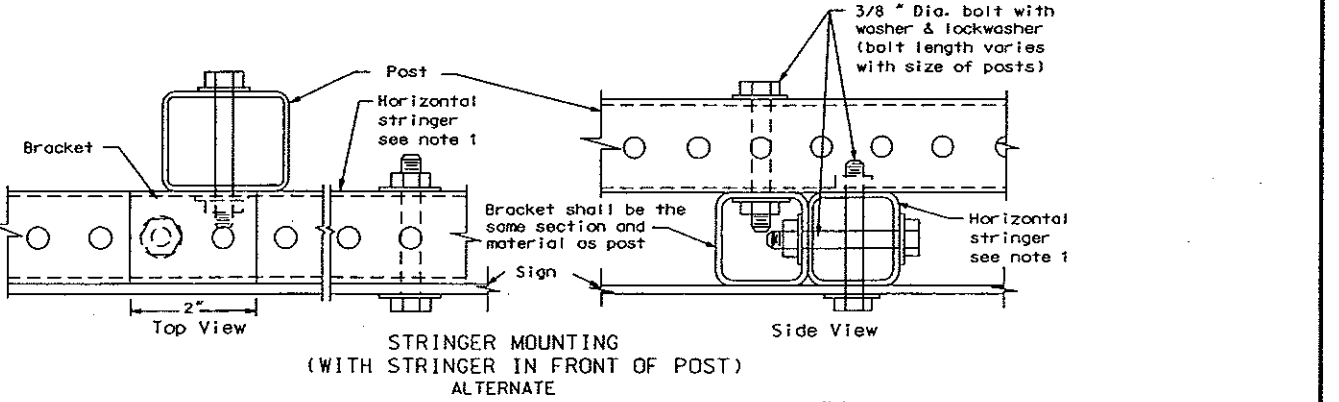
SLIP BASE ASSEMBLY DETAILS

Note: Slip base bolts shall be torqued as specified by the manufacturer.

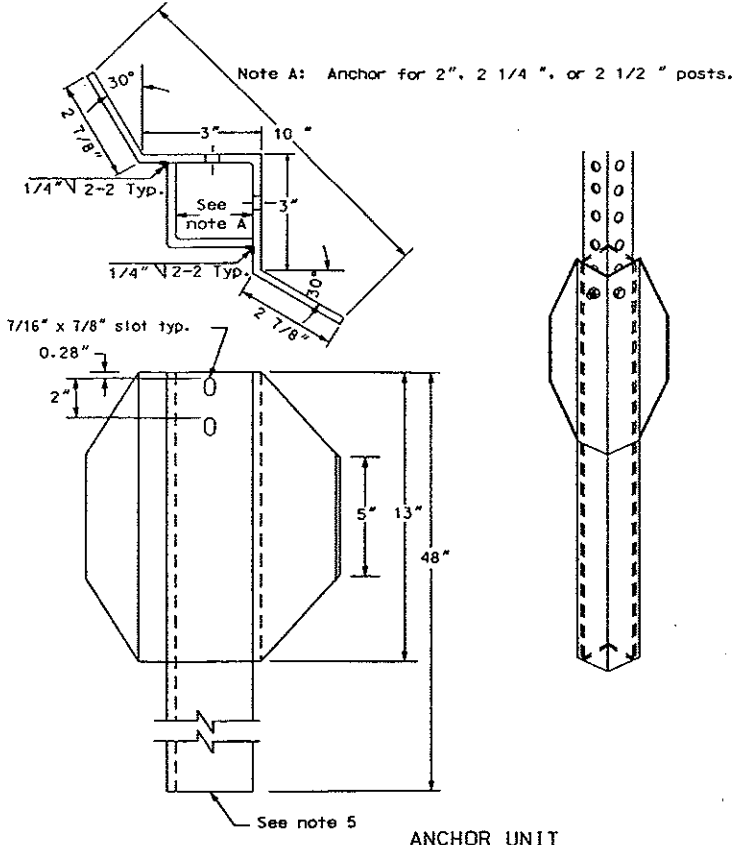


STRINGER MOUNTING (WITH STRINGER IN FRONT OF POST)

BOLT MOUNTING



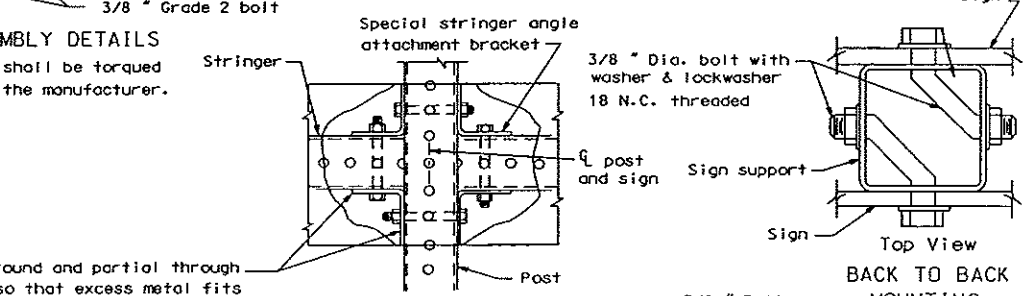
STRINGER MOUNTING (WITH STRINGER IN FRONT OF POST) ALTERNATE



ANCHOR UNIT

Telescoping Perforated Tube						
Number of Posts	Post Size In.	Wall Thickness Gauge	Sleeve Size In.	Wall Thickness Gauge	Slip Base	
1	2	12		12	No	
1	2 1/4	12		12	No	
1	2 1/2	12		3/4	B	
1	2 1/2	10		3/4	Yes	
1	2 1/4	12	2	12	Yes	
1	2 1/2	12	2 1/4	12	Yes	
2	2	12		12	No	
2	2 1/4	12		12	No	
2	2 1/2	12		12	Yes	
2	2 1/2	10		3/4	Yes	
2	2 1/4	12	2	12	Yes	
2	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/2	12		12	Yes	
3 & 4	2 1/2	10		3/4	Yes	
3 & 4	2 1/2	12	2 1/4	12	Yes	
3 & 4	2 1/4	12	2	12	Yes	
3 & 4	2 1/2	10	2 3/4	3/4	Yes	

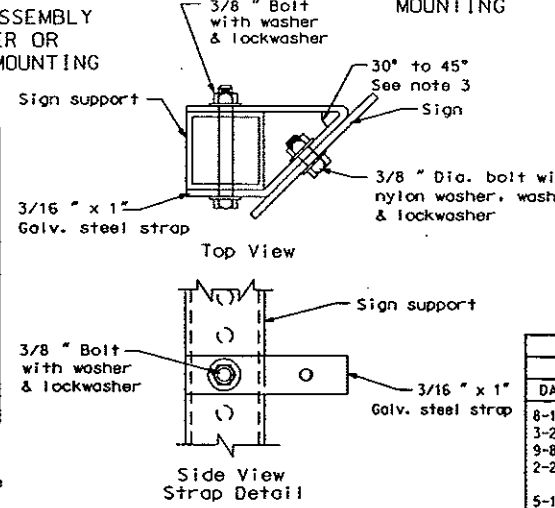
8 - The 2 1/2" 12 gauge posts do not need slip bases when placed in standard soils. The breakaway base is required when the support is placed in weak soils. The Engineer shall determine if the soils are weak. Weak soils are defined as boggy, wet, or loose soil areas.



SINGLE POST ASSEMBLY ONE STRINGER OR BACK TO BACK MOUNTING

Telescoping Perforated Tubes						
Tube Size In.	Wall Thickness In.	U.S. Standard Gauge	Weight Per Foot Lbs.	Moment of Inertia In. ⁴	Cross Sect. Area In. ²	Section Modulus In. ³
1 1/2 x 1 1/2	0.105	12	1.702	0.129	0.380	0.172
2 x 2	0.105	12	2.416	0.372	0.590	0.372
2 1/4 x 2 1/4	0.105	12	2.773	0.561	0.695	0.499
2 3/8 x 2 3/8	0.135	10	3.432	0.605	0.841	0.590
2 1/2 x 2 1/2	0.105	12	3.141	0.804	0.803	0.643
2 1/2 x 2 1/2	0.135	10	4.006	0.979	1.010	0.785
4 x 4	0.250	1/4	6.600	3.040	1.940	1.050

The 2 3/16" size 10 gauge is shown as 2.19" size on the plans. The 2 1/2" size 10 gauge is shown as 2.51" size on the plans.



BACK TO BACK MOUNTING

Strap Detail

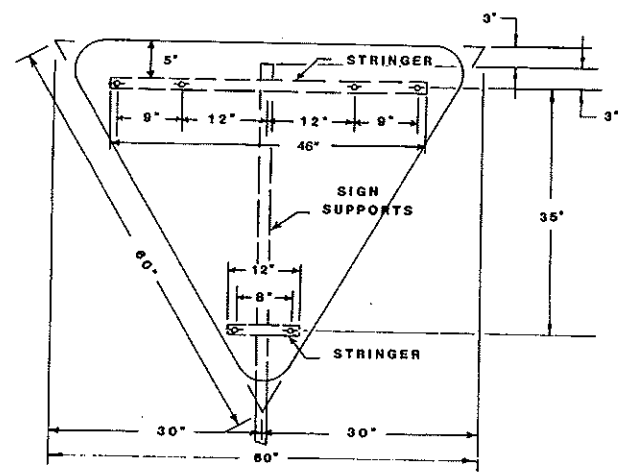
- Note:
- Horizontal stringers - In lieu of perforated tubes, the contractor may substitute z bar stringers. The z bar stringers shall be 1 3/4" x 3/16" thick, 1.08 lbs./ft. aluminum or 3.16 lbs./ft. steel.
 - Metal washer and nylon washers used on sign face shall have a minimum outside diameter of 15/16" ± 1/16" and 10 gauge thickness.
 - No Parking Signs: All no parking signs with directional arrows shall be placed at a 30 to 45 degree angle with the line of traffic flow. No parking signs required at the above angles may have the support turned to the correct angle. If the no parking sign is placed with another sign that has to be placed at a 90 degree angle with the line of traffic flow, the detailed angle strap should be used to mount the no parking sign. Material used for the attachment strap shall be included in the price bid flat sheet for signs. Flat washers and lockwashers shall be used with all nylon washers.
 - 4" Vertical clearance of anchor or breakaway base. The 4" x 60" measurement shall be made above and below post location and also back and ahead of post.
 - Anchor material shall be 7 gauge (179-.188) H.R.P.O. Commercial quality ASTM A569.

10-1-86 REVISIONS	
DATE	CHANGE
8-15-94	Anchor detail
3-20-95	Rev. 4x4 post
9-8-95	Pay length
2-20-96	Perforated tube table
5-13-96	8 note
11-3-97	Anchor unit

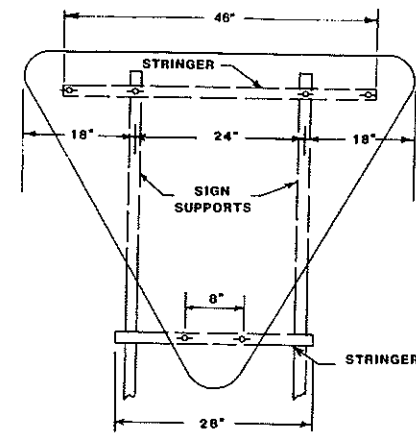
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 APPROVED: *K. H. E. Baird*
 DESIGN ENGINEER

**SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY, WARNING, AND GUIDE SIGNS**

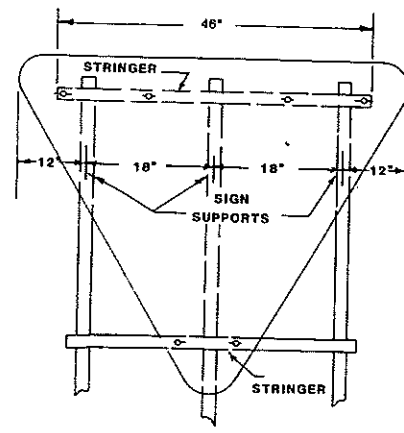
D-754-27



1 POST

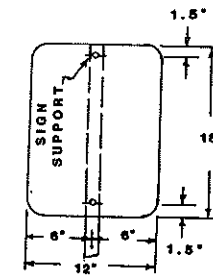


2 POSTS



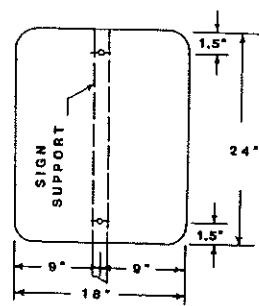
3 POSTS

ASSEMBLY NO. 6



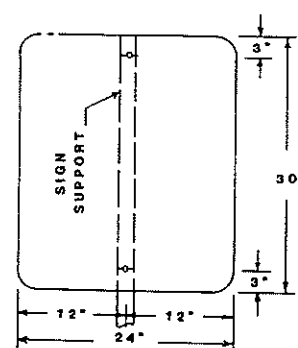
1 POST

ASSEMBLY NO. 7



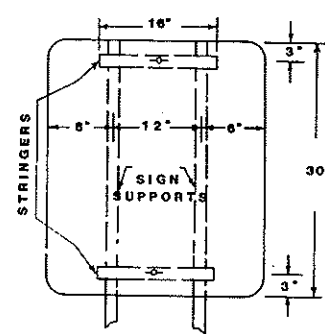
1 POST

ASSEMBLY NO. 8

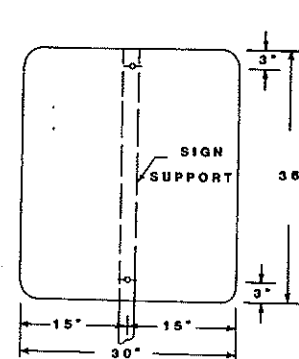


1 POST

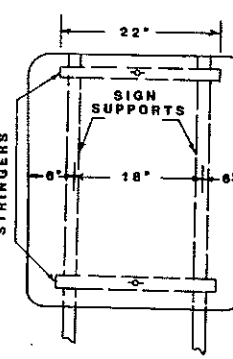
ASSEMBLY NO. 9



2 POSTS

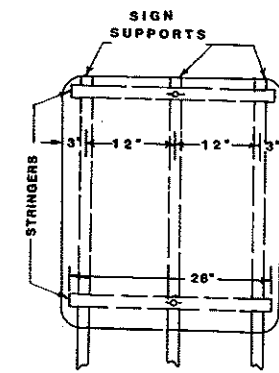


1 POST



2 POSTS

ASSEMBLY NO. 10



3 POSTS

NOTE:

Material:

Sign Backing: The sign backing material thickness shall be as follows.

Aluminum: Aluminum Alloy 6061-T6 and 5052-H38 shall have the following minimum thickness: All signs shall be 0.100 inch.

Stringers:

Flange Channel: All stringers shall be flange channel 1.12 per foot and of the length shown.

Square Tube, Perforated: All stringers shall be square tube, perforated 1 1/2" X 1/2" and of the length shown.

Holes:

Flange Channel: All holes shall be punched round for 3/8" diameter bolts.

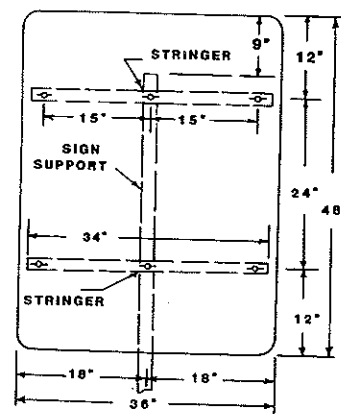
Square Tube, Perforated: All holes shall be punched round for 3/8" diameter bolts.

General:

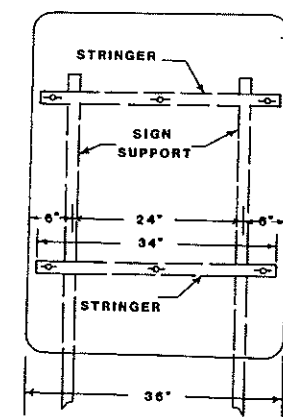
See plans for sign numbers to be used at each location.

See Std. D-754-24 square tube, perforated mounting details.

See Std. D-754-25 for flange channel mounting details.

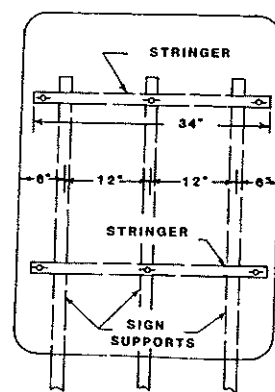


1 POST



2 POSTS

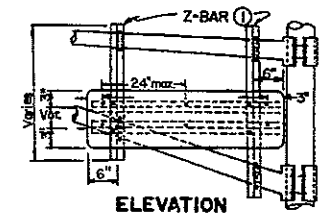
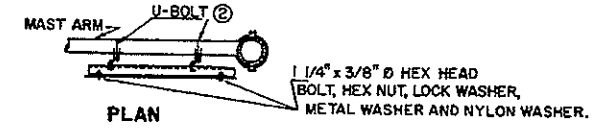
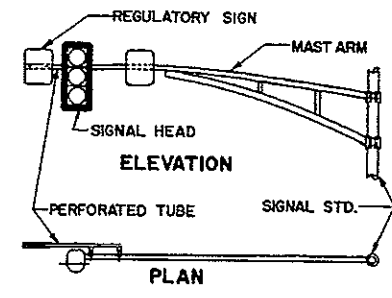
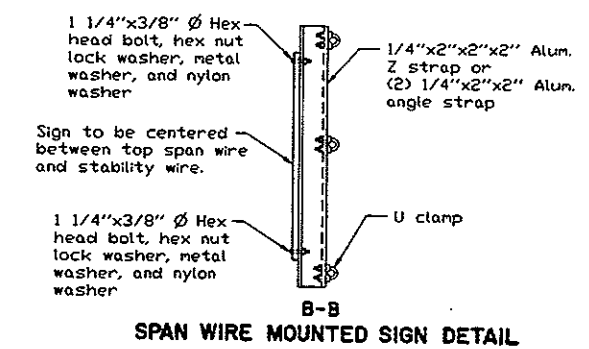
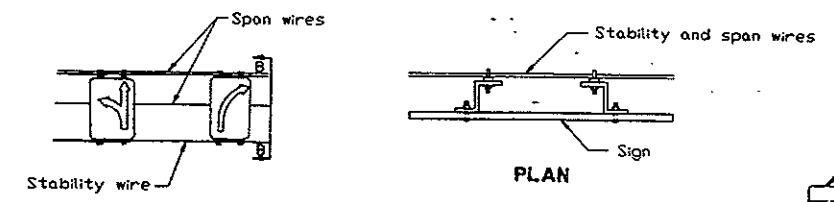
ASSEMBLY NO. 11



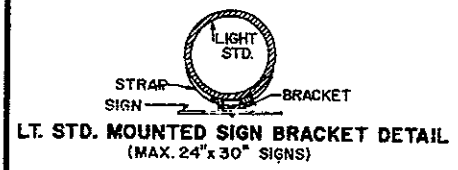
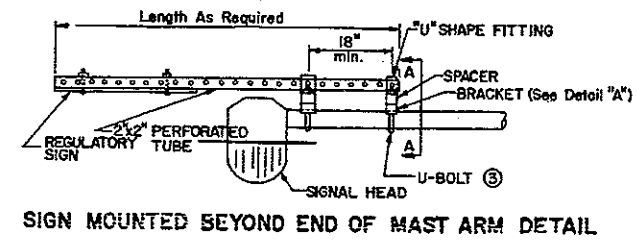
3 POSTS

10-1-86		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
DATE	REVISIONS	
5-1-92	GENERAL REVISIONS	APPROVED: <i>David K. Lee</i> DESIGN ENGINEER
7-14-85	48" Stringer	

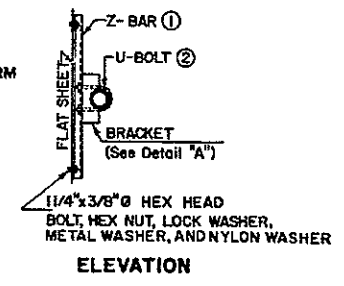
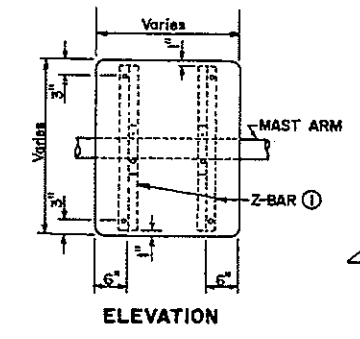
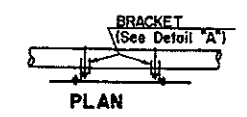
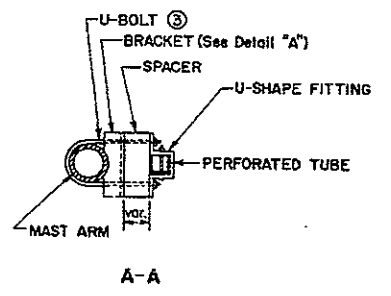
LIGHT STANDARD, SIGNAL STANDARD AND SPAN WIRE MOUNTED SIGN ASSEMBLY DETAIL



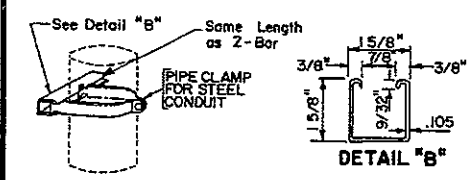
MAST ARM MOUNTED STREET NAME SIGN DETAIL



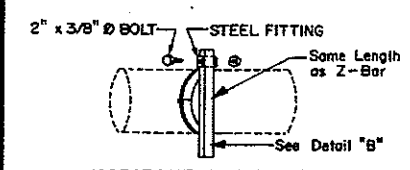
Bracket shall be of galv. steel consisting of strap & sign attachment bracket similar to the one shown in the detail. Cost of the bracket assembly to be included in the price bid for flat sheet signs. Punching shall be as shown on the Standard Drawings. The Engineer in the field shall determine the exact location of the light standard for sign attachment. There shall be a 7" vertical clearance to the bottom of all signs mounted on light standards.



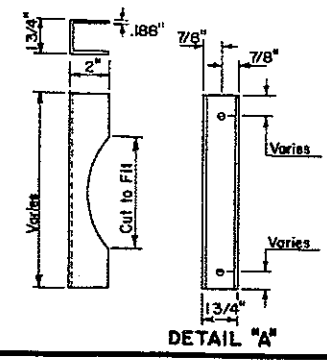
MAST ARM MOUNTED REGULATORY SIGN DETAIL



VERTICAL MOUNTING
Two (2) Clamps Required Per Sign



ALTERNATE CLAMP MOUNTING

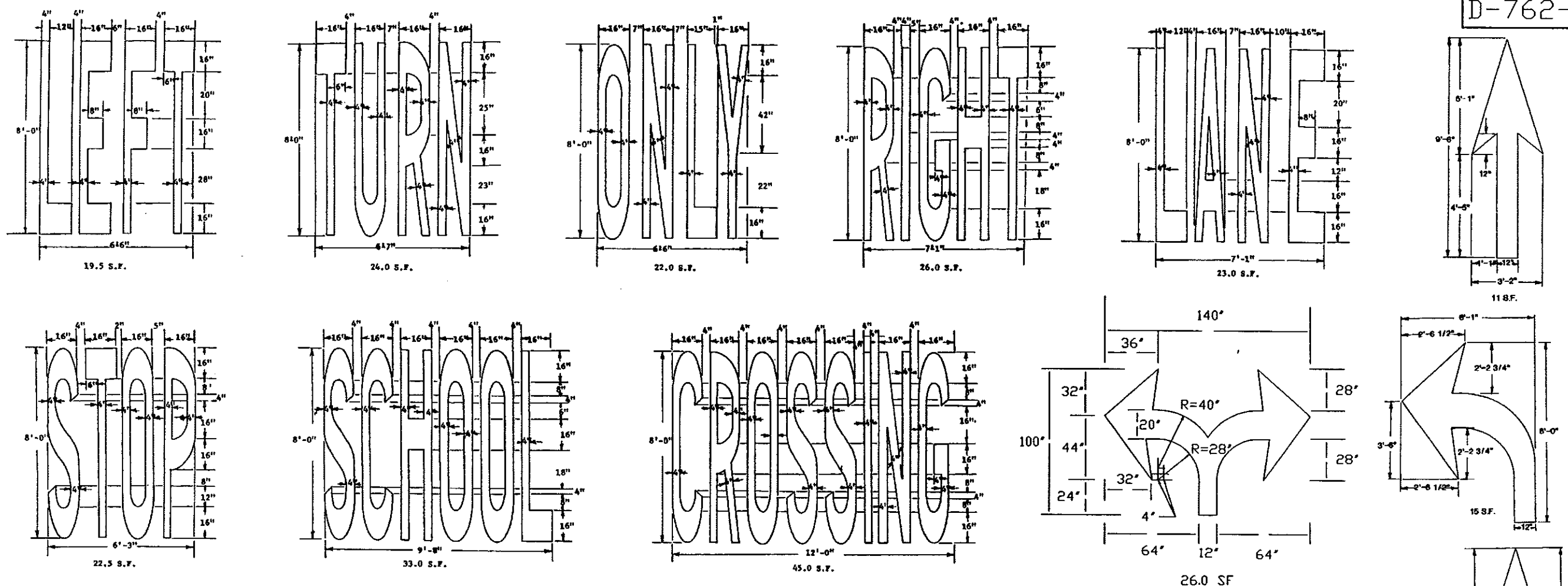


- ① Z-Bar - Use 1 3/4" x 3/16" Thick 108 Lbs./Ft Aluminum Alloy. In lieu of Z-Bar, two angles bolted together may be used or a channel (1 3/4" x 1 3/4" x 3/16" angles) (1 3/4" x 2" x .188" Channels)
- ② 3/8" U-Bolt, Hex Nut, Lock Washer & Length depends on Dia. of Mast Arm
- ③ 3/8" U-Bolt, Hex Nut, Lock Washer & Length depends on Dia. of Mast Arm. Paint Perforated Tube the same color and specification as Mast Arm.
2 x 2" Maximum support length 9.9 ft.
2 1/2 x 2 1/4" Maximum support length 12.6 ft.
2 1/2 x 2 1/2" Maximum support length 15.7 ft.

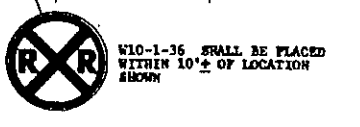
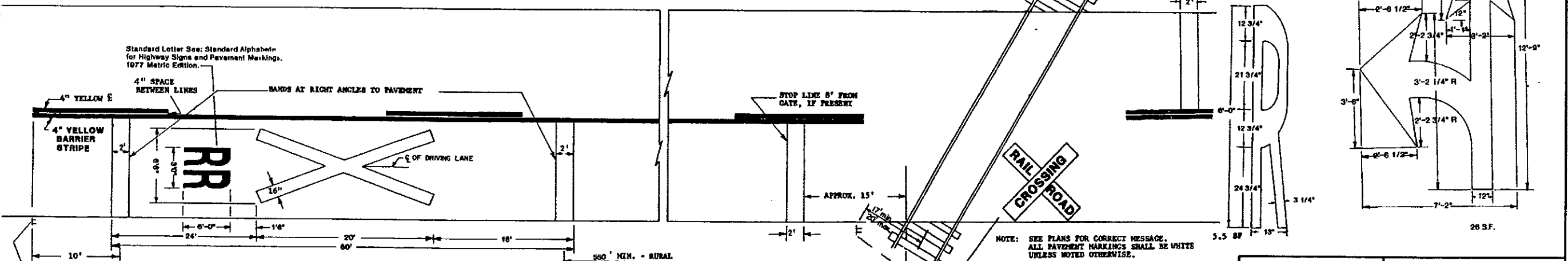
NOTE: Metal washers and Nylon washers used on sign face shall have a minimum outside dia. of 15/16 inch ± 1/16 inch and 10 gauge thickness.

10-1-86		REVISIONS
DATE	CHANGE	
5-1-92	GENERAL REVISIONS	NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
11-24-95	SPAN WIRE MOUNTING SIGN DETAIL	

APPROVED *David K. Kasper*
DESIGN ENGINEER



PAVEMENT MARKING MESSAGE DETAILS



A THREE LANE ROADWAY SHOULD BE MARKED WITH A CENTERLINE FOR TWO-LANE APPROACH OPERATION ON THE APPROACH TO A CROSSING. ON MULTI-LANE ROADS, THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE.

550' MIN. - RURAL
 200' MIN. - URBAN
 50' MIN. - LOW VOLUME BUSINESS OR RESIDENTIAL AREAS

RAILROAD CROSS & 2 R'S 65.0 S.F.
 3 BANDS 72.0 S.F.

NOTE: SEE PLANS FOR CORRECT MESSAGE. ALL PAVEMENT MARKINGS SHALL BE WHITE UNLESS NOTED OTHERWISE.

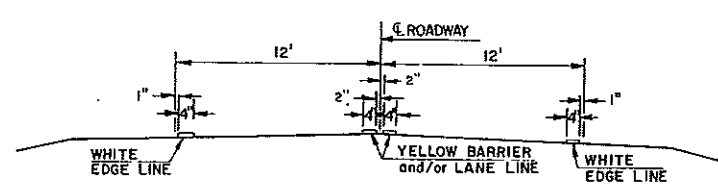
10-1-86 REVISIONS	
DATE	CHANGE
3-1-89	Arrows
7-2-90	Rail Road X & R
3-2-92	Arrows
7-21-93	RAILROAD R
8-1-94	GENERAL REVISIONS
11-27-95	DUAL ARROWS

NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 APPROVED *David K. O. Larson*
 DESIGN ENGINEER

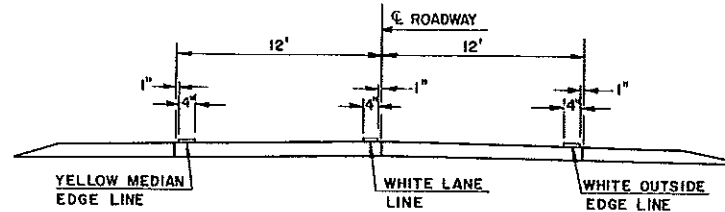
PAVEMENT MARKING

FHWY REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		

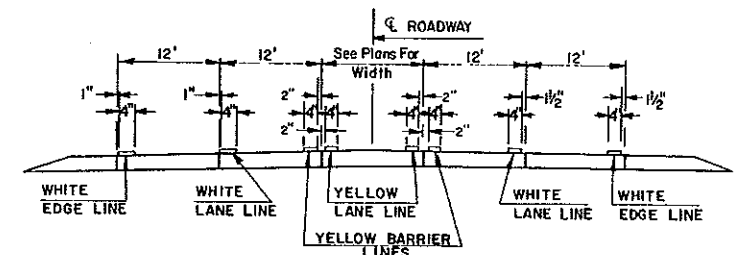
D-762-4



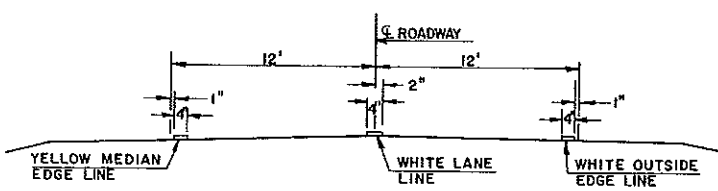
TWO LANE TWO WAY
RURAL ROADWAY



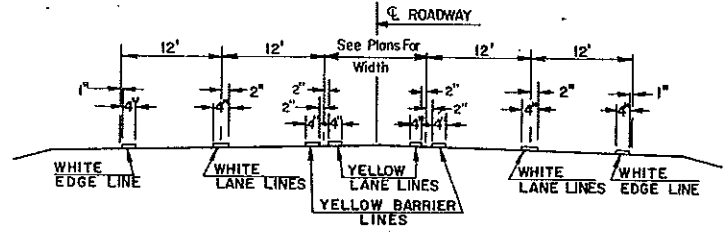
TWO LANE ROADWAY
INTERSTATE HIGHWAY
CONCRETE SECTION



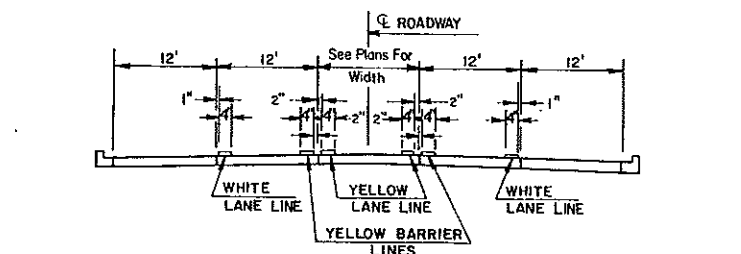
RURAL FIVE LANE ROADWAY
CONCRETE SECTION



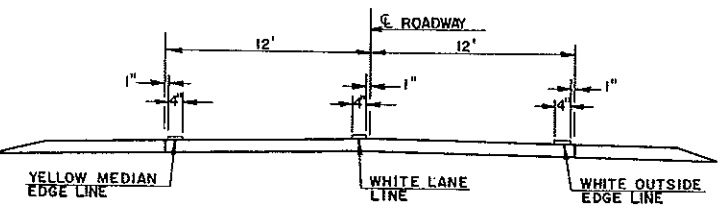
TWO LANE DIVIDED
RURAL ROADWAY
PRIMARY HIGHWAY
ASPHALT SECTION



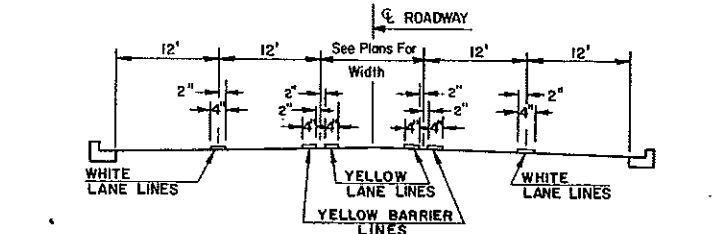
RURAL FIVE LANE ROADWAY
ASPHALT SECTION



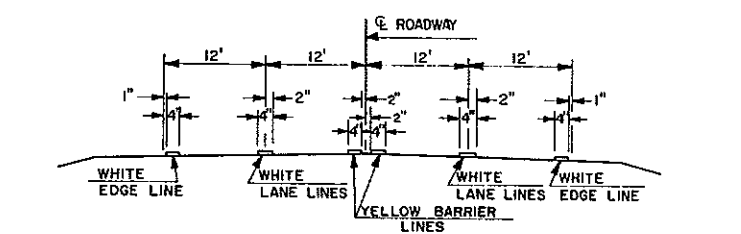
URBAN FIVE LANE SECTION
CONCRETE SECTION



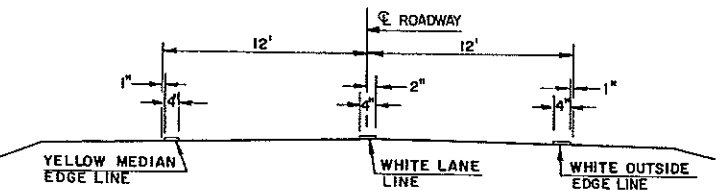
TWO LANE ROADWAY
PRIMARY HIGHWAY
CONCRETE SECTION



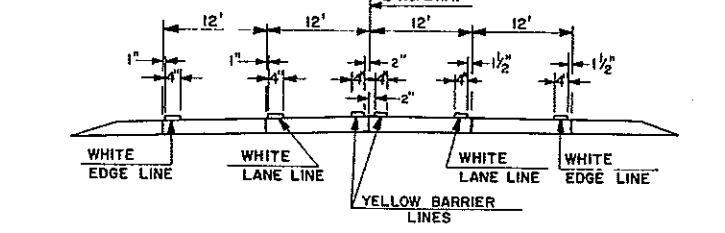
URBAN FIVE LANE SECTION
ASPHALT SECTION



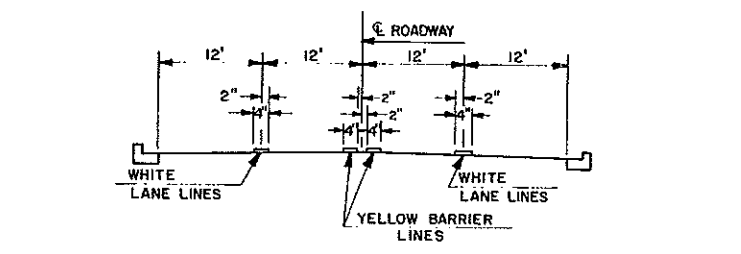
RURAL FOUR LANE ROADWAY
ASPHALT SECTION



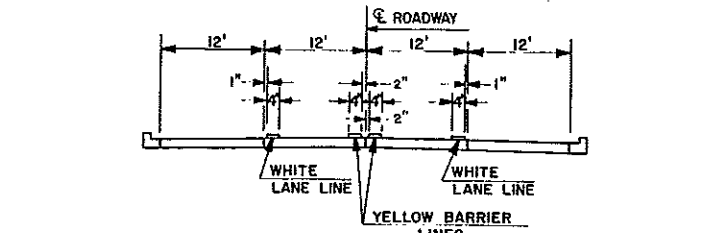
TWO LANE ROADWAY
INTERSTATE HIGHWAY
ASPHALT SECTION



RURAL FOUR LANE ROADWAY
CONCRETE SECTION



URBAN FOUR LANE SECTION
ASPHALT SECTION

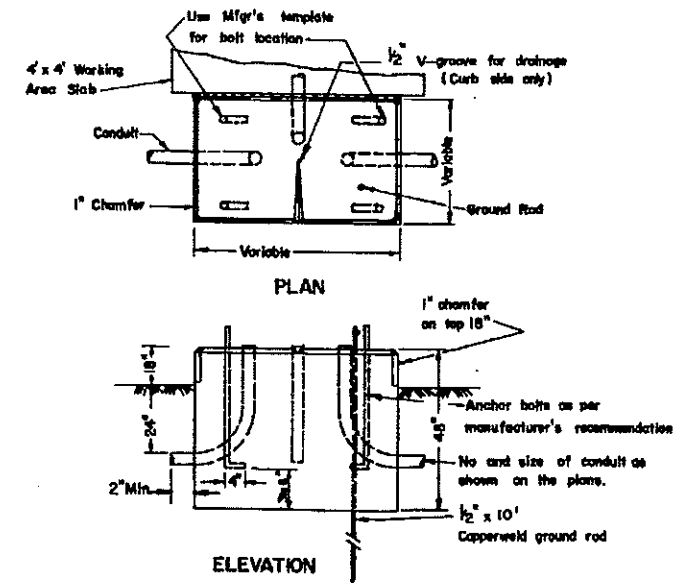


URBAN FOUR LANE SECTION
CONCRETE SECTION

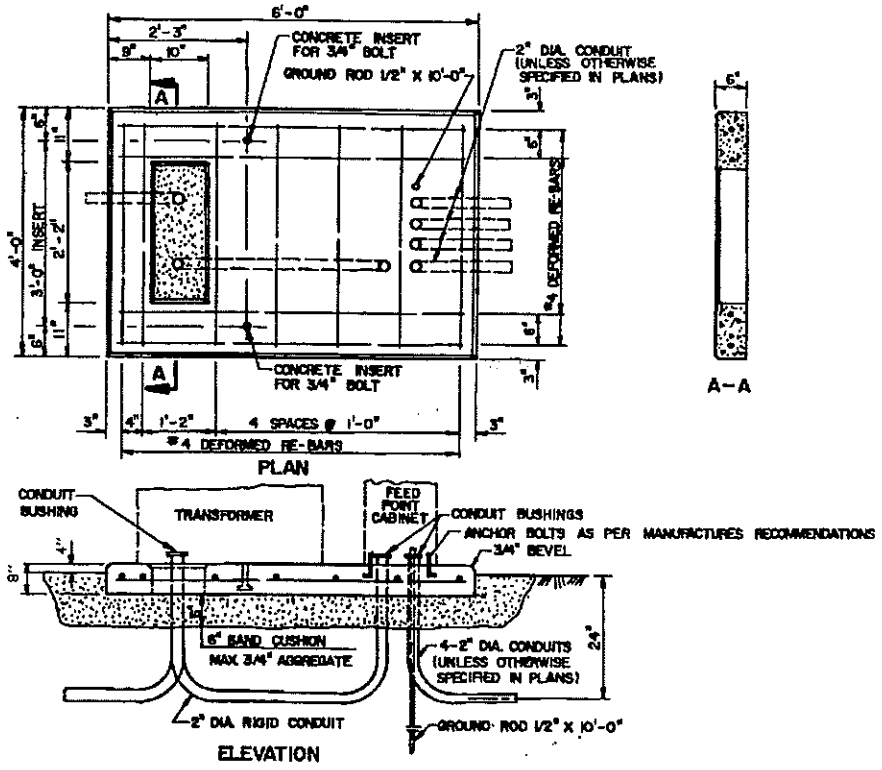
10-1-86		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	APPROVED: <i>David K. Olson</i> DESIGN ENGINEER
3-1-88 8-1-94	Edge Line GEN. REV.	

LIGHT & SIGNAL STANDARD FOUNDATION SELECTION TABLE				
Description	Reinforcing Bars Required	Footing Depth 24" Diameter	Reinforcing Bars Required	Footing Depth 36" Diameter
Light Standard				
30'-35' Mounting Height	8-#5	8'	8-#4	5'
36'-44' Mounting Height	8-#5	8'	8-#4	5'
45'-50' Mounting Height	8-#5	8'	8-#4	7'
Combination 90' Mounting Height				
0-25' Signal Mast Arm	8-#6	10'	8-#5	8'
26'-44' Signal Mast Arm	8-#6	10'	8-#5	8'
45'-50' Signal Mast Arm	8-#8	11'	8-#7	9'
Combination 40' Mounting Height				
0-25' Signal Mast Arm	8-#6	10'	8-#5	8'
26'-44' Signal Mast Arm	8-#7	11'	8-#6	10'
45'-50' Signal Mast Arm	8-#8	12'	8-#7	10'
Combination 50' Mounting Height				
0-25' Signal Mast Arm	8-#6	10'	8-#5	8'
26'-44' Signal Mast Arm	8-#8	12'	8-#7	10'
45'-50' Signal Mast Arm	8-#8	13'	8-#7	11'
Type IV Signal Standard	8-#7	10'	8-#8	9'
Type I, II, III, VI, VII, & XII Signal Std.	4-#5	4'	4-#5	3'

CONCRETE FOUNDATIONS (TRAFFIC SIGNALS & HIGHWAY LIGHTING)



CONTROLLER CABINET FOUNDATION PAD MOUNT
 The Controller Cabinet Foundation shall be bid as Concrete Foundations-Traffic Signals.



TRANSFORMER & FEED POINT CABINET FOUNDATION PAD MOUNT
 The Transformer & Feed Point Cabinet Foundation Pad Mount shall be bid as Concrete Foundations-Feed Point Pad-Type A

NOTES:
 Light & Signal Standard Foundations:
 See plans for conduit size, number of bands and correct positioning for each foundation.
 When conduit does not continue beyond the foundation, conduit with a 105° bend and bushings on both ends may be substituted for the 90° bends shown.
 See plans for correct location of foundations. The grade and exact location shall be established by the Engineer in the field.

Maximum anchor bolt circle for the 24" foundation shall not exceed 18". Maximum anchor bolt circle for the 36" foundation shall not exceed 30".

Pad Mounted Signal Control Cabinet Foundation:
 See plans for the number of 90° bends per foundation and correct positioning.
 Foundation for Pad Mounted Signal Control Cabinets shall be of sufficient size so that there is a minimum of 3" of clearance from the outside edge of cabinet to the outside edge of the foundation on any side. The Contractor shall insure a watertight seal between the control cabinet and the foundation by caulking, except for V groove.

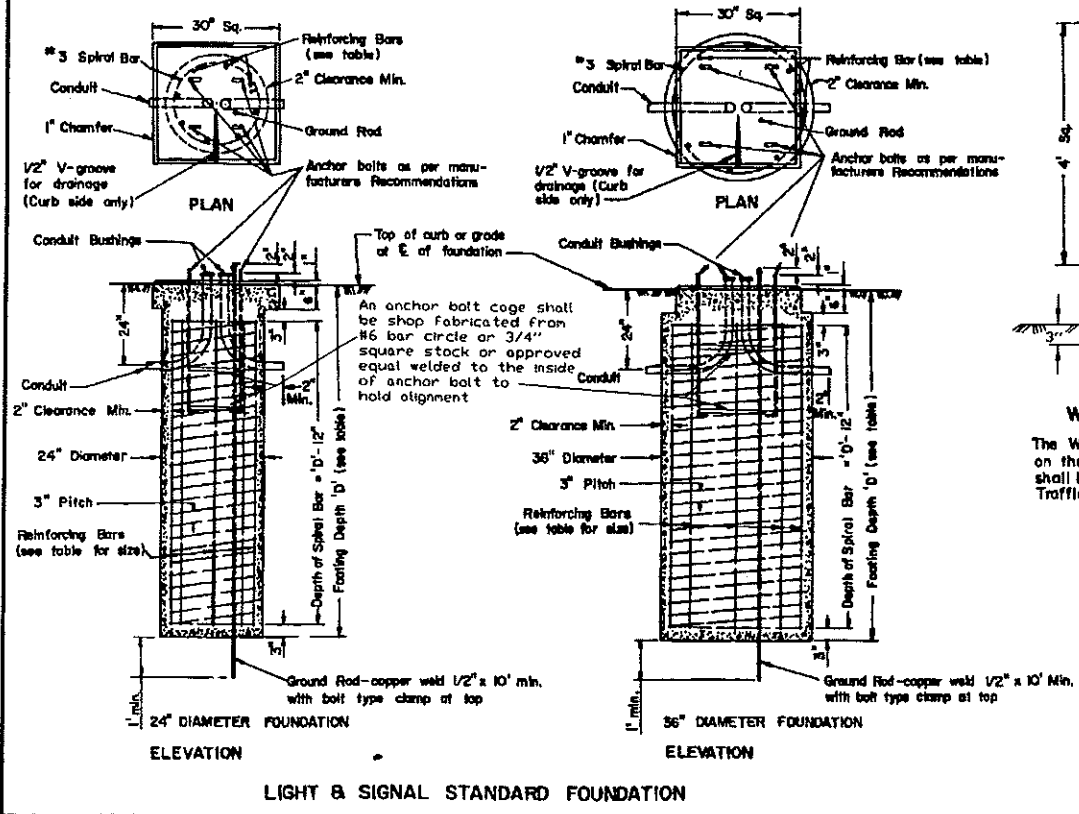
Working Area Slab:
 The materials and preparation of this slab shall be as approved by the Engineer in the field.

Transformer & Feed Point Cabinet Foundation Pad Mounted:
 Foundation shall have a wood float finish.
 All conduits shown shall be installed. Conduit that is not used at this time shall be plugged.

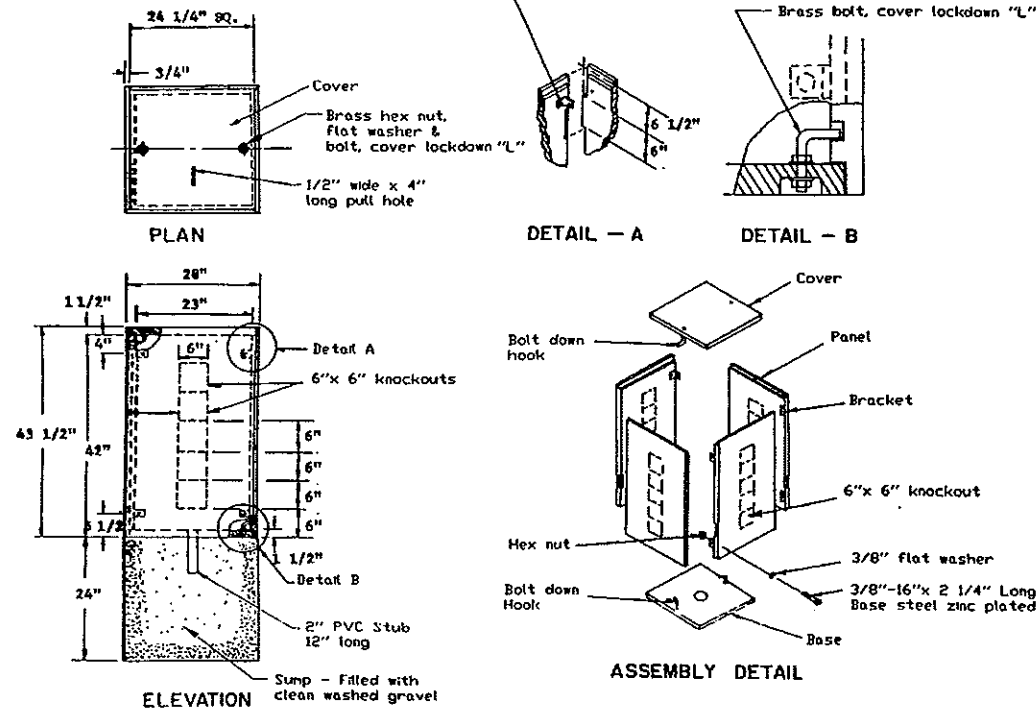
Feed Point Cabinet Foundation Pad Mounted:
 Foundation shall have wood float finish.
 All conduits shown shall be installed. Conduit that is not used at this time shall be plugged.

10-1-86 REVISIONS	
DATE	CHANGE
5-5-92	Lt. Std. Mounting Ht.
6-16-94	Anchor Bolts & Leveling Nuts
10-10-94	Slab Revision
6-14-95	Footnote (D) Revision
1-31-97	Foundation Depth

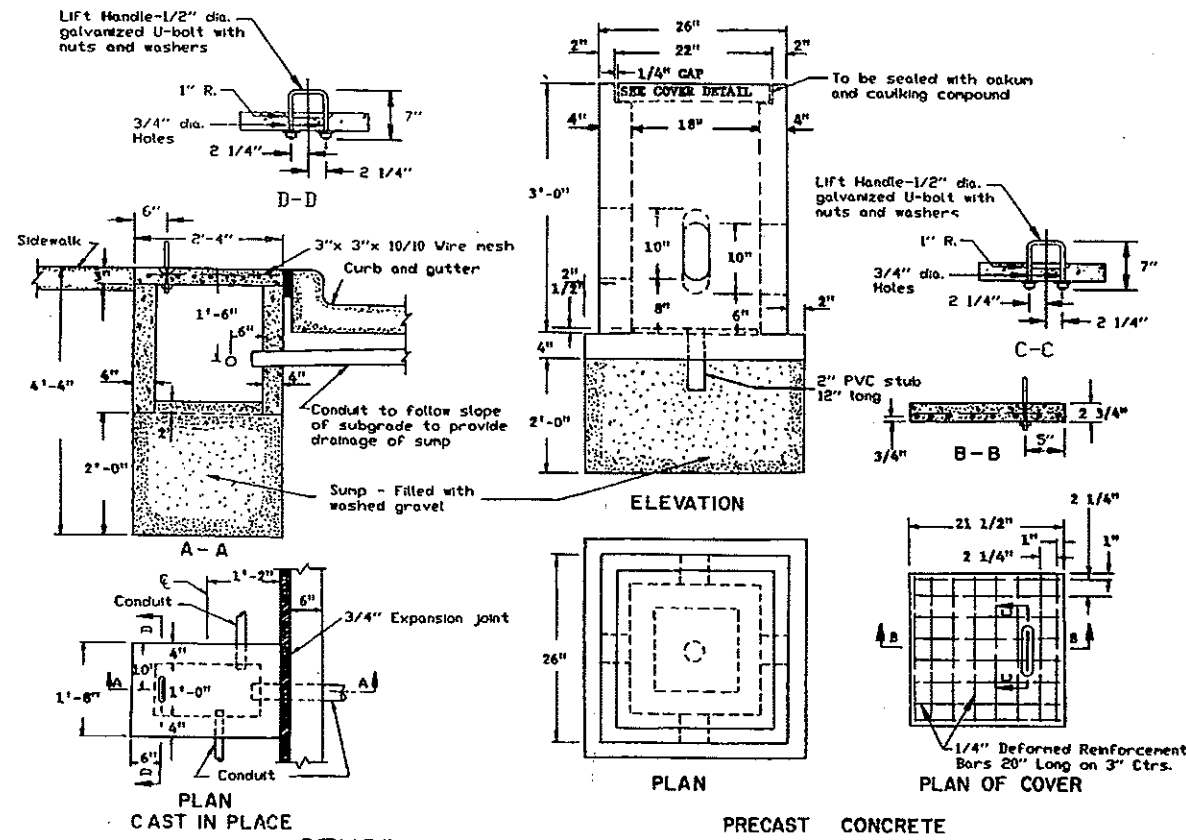
NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
 APPROVED: *David R. Olson*
 DESIGN ENGINEER



NOTE: Fiberglass pull box is composed of fiberglass skins and reinforced mortar structural elements in combination with polyurethane foam cells.



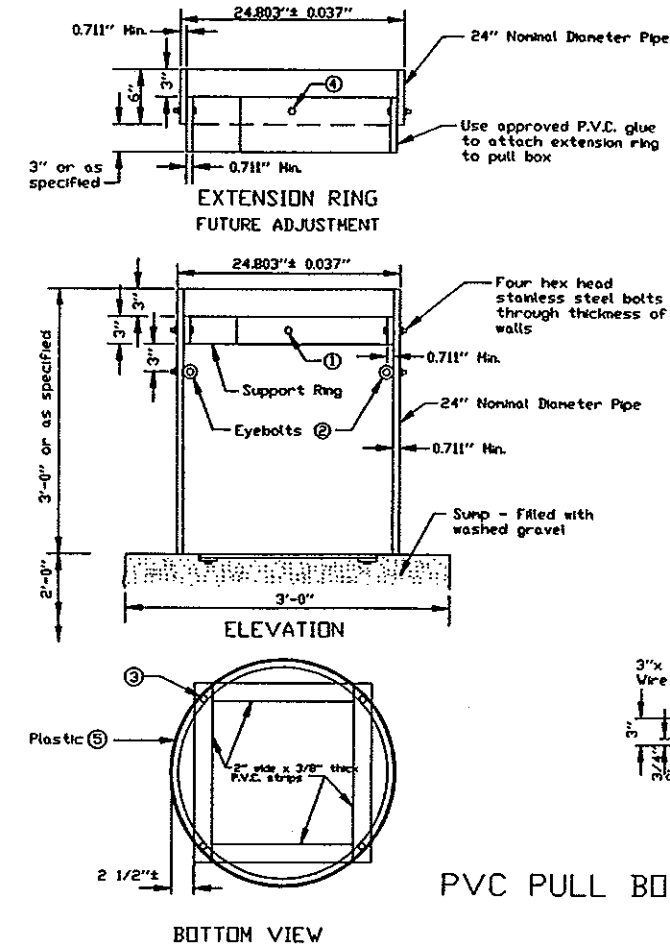
FIBERGLASS PULL BOX



CONCRETE PULL BOX

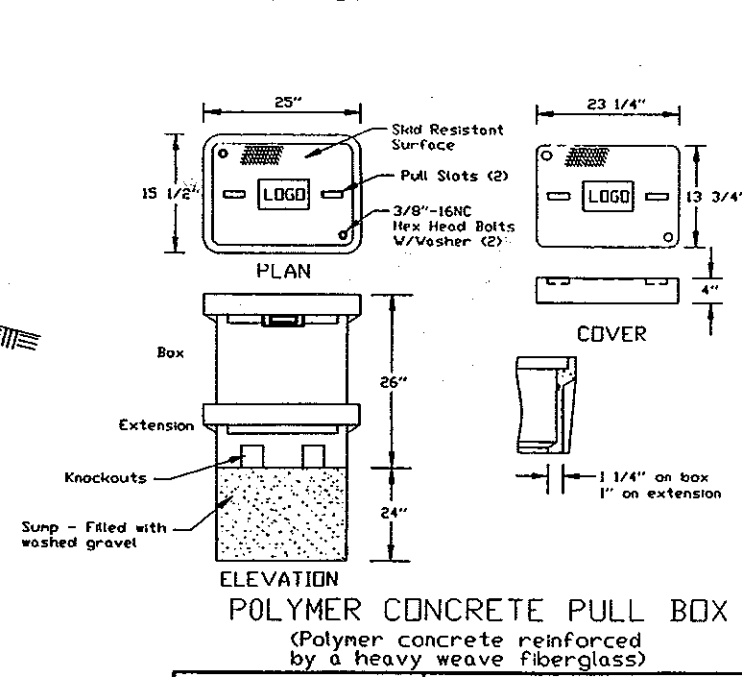
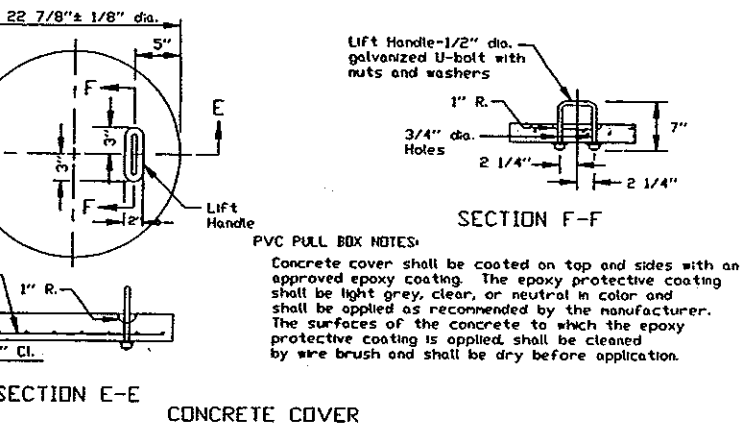
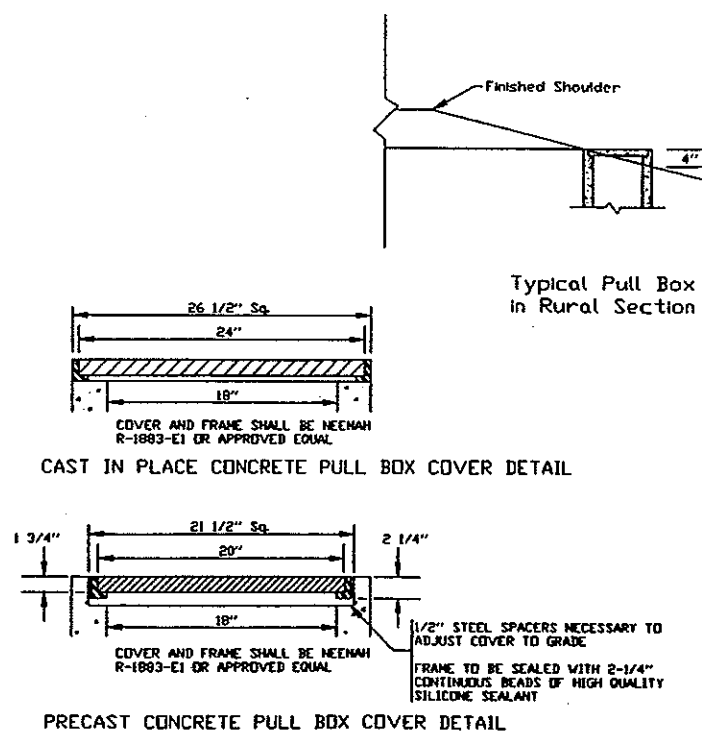
PRECAST CONCRETE

PULL BOX DETAILS



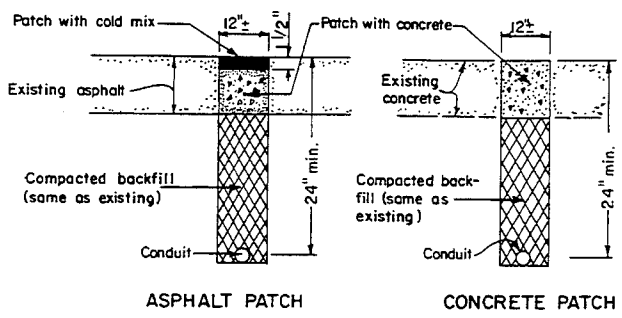
PVC PULL BOX NOTES:

- Attach split 24" nominal diameter P.V.C. cover support ring with four 3/8" dia. x 2" long stainless steel hex head bolts with nuts at 90° apart.
- Two Type 2 Shoulder Eyebolts, 3/8" dia. x 1 1/4" shank length with hex nuts 180° apart (for lifting pull box and supporting electric cable).
- Four 1/4" x 1 1/4" long galvanized lag screws. Screw assembly together.
- Attach split 24" nominal diameter P.V.C. cover support extension ring with four 3/8" dia. x 2" long stainless steel hex. head bolts with nuts at 90° apart.
- Bolt assembly together.
- Conduit holes located in barrel section shall be sized no more than 1" larger than size of conduit being used.
- After pull box & conduit installation, all inside walls & cover shall be made water tight to the satisfaction of the Engineer.
- P.V.C. pipe to meet requirements of ASTM F679T-1 or equal.
- Hex head bolts and nuts shall be austenitic stainless steel. Other fasteners to be galvanized as per AASHTO M-232.

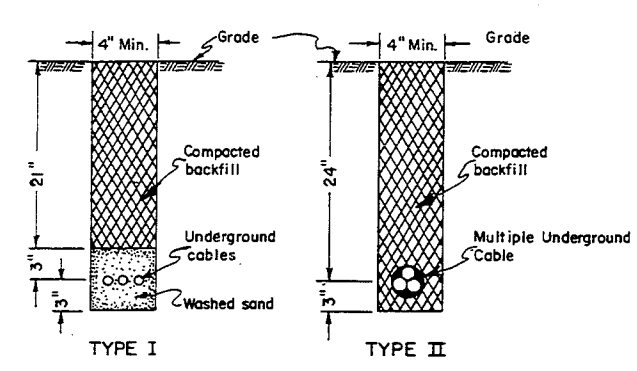
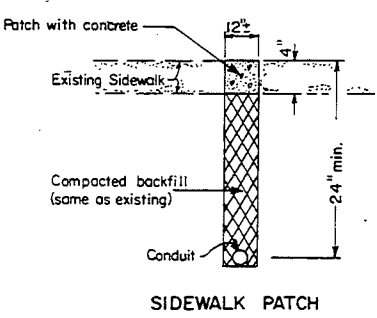


10-1-86 REVISIONS		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION
DATE	CHANGE	
4-26-94	Add NEENAH Cover	APPROVED: <i>David K. Lee</i> DESIGN ENGINEER
10-11-94	Lift Handle & Polymer Concrete Pull Box	
3-20-95	Add PVC Pull Box	

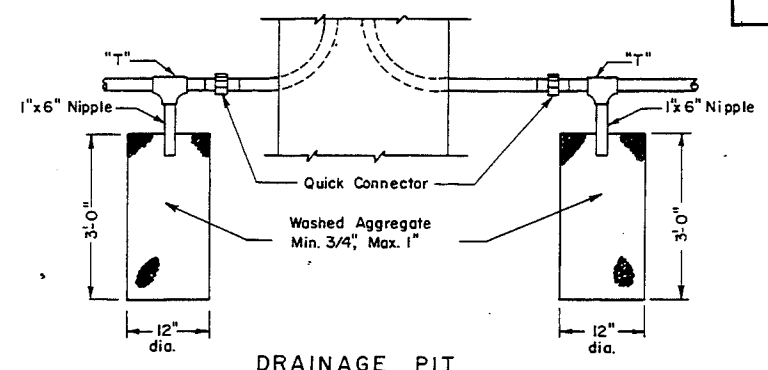
LIGHTING & SIGNAL DETAILS



SURFACE PATCH DETAILS

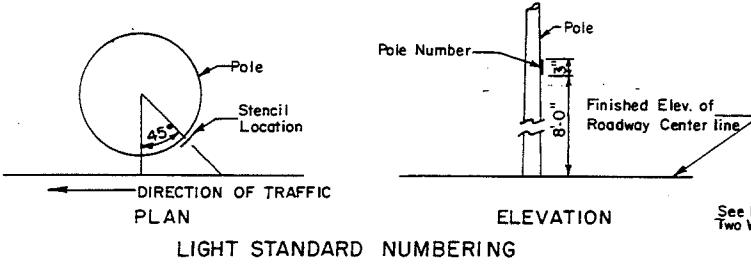
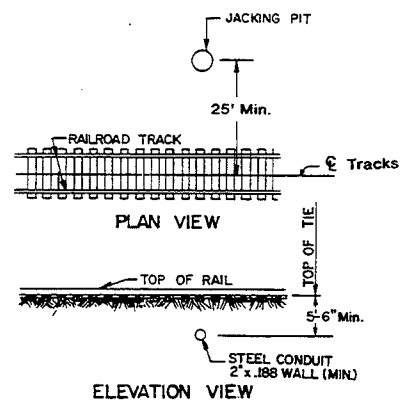


CABLE TRENCH
 The entire area which is disturbed by the trenching shall be sodded, or as directed by the Engineer. The cost shall be included in the price bid for "Cable Trench".

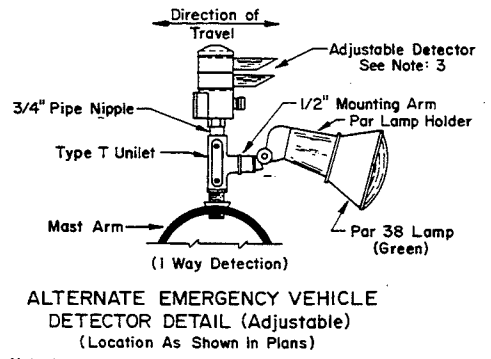
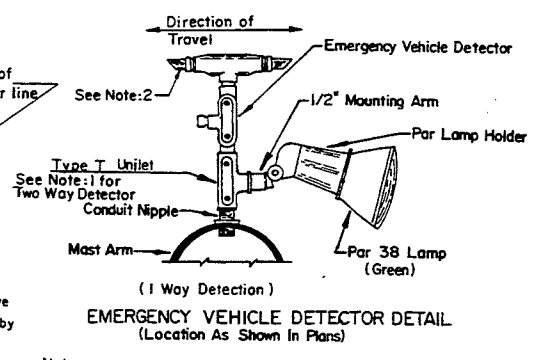


Drainage pits shall be installed in both ends of the conduit runs. Except where conduit slopes enough for drainage to one end. (To be used for Traffic Signal Conduit Runs Only)

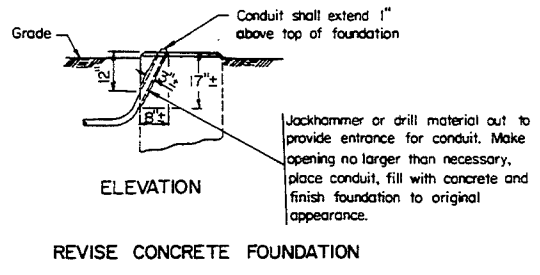
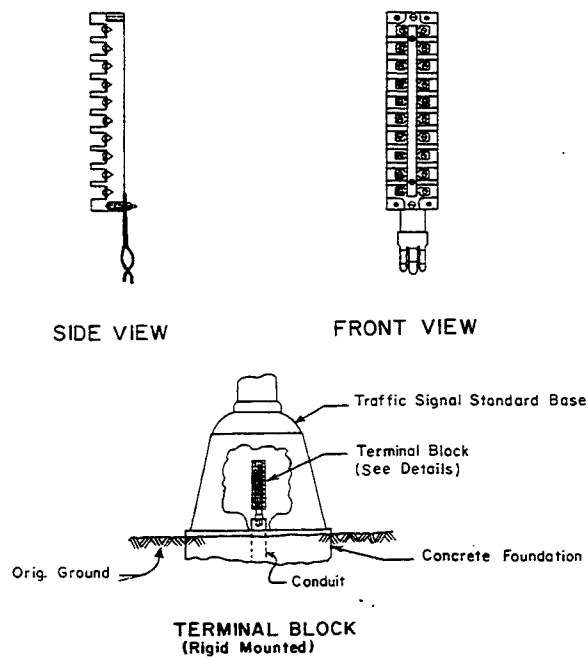
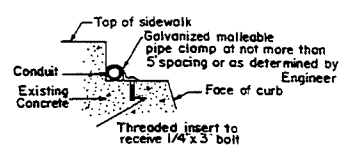
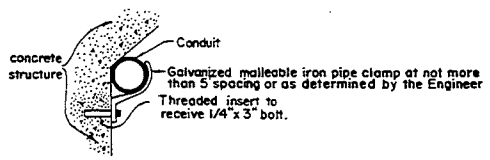
NOTE:
PATCHES: All trenches shall be saw-cut. The replacement concrete shall be P.C.C. pavement and the coarse aggregate gradation, maximum size and method of curing shall be as approved by the Engineer. The cost shall be included in the price bid for Conduit.
 Immediately prior to pouring replacement concrete, all surfaces shall be painted with an approved epoxy compound.



NOTE:
POLE NUMBERING: The contractor shall stencil on each light standard the pole number in black paint on the roadway side of the pole, or adhesive coated plastic such as Scotch-coat, manufactured by 3M as approved by the Engineer. See layout sheets for pole numbers.



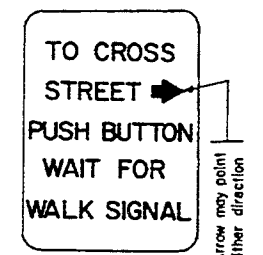
Notes:
 1. Two-way Detector shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).
 2. One-Way Detector shall have the unused end plugged with metal pipe plug.
 3. Two-way Detector shall have the detector lens rotated to face the direction of travel, and shall have Type X Unilet with two Par lamp holders and lamps (one in each direction).



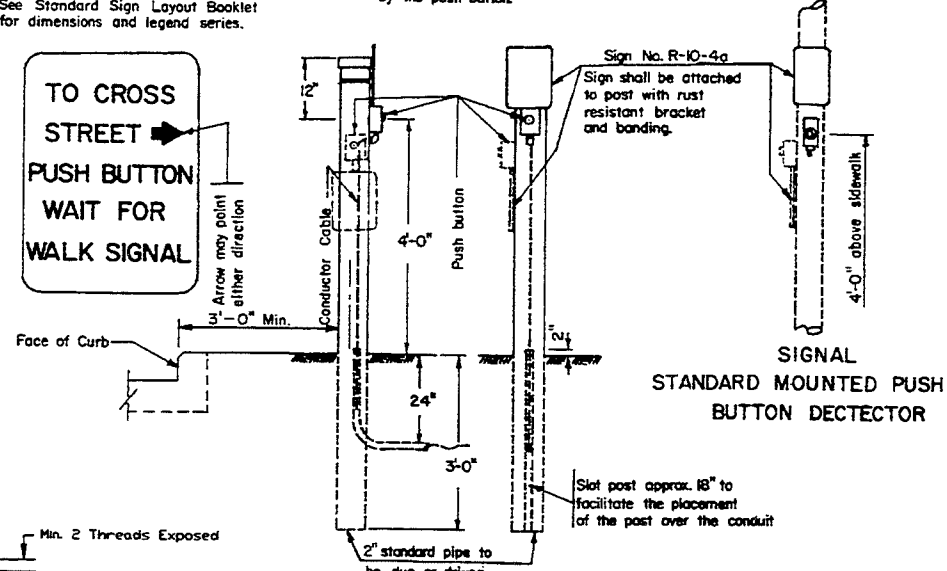
10-1-86 REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGES	
11-7-80	Track Clearance	APPROVED: <i>[Signature]</i> DESIGN ENGINEER

TRAFFIC SIGNAL STANDARDS

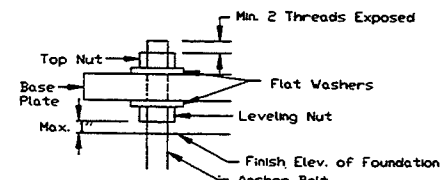
SIGN NO. R-10-4a
(0.081 Aluminum)
See Standard Sign Layout Booklet
for dimensions and legend series.



The positioning of sign & pushbutton & direction of arrow shall clearly indicate which crosswalk is actuated by the push button.

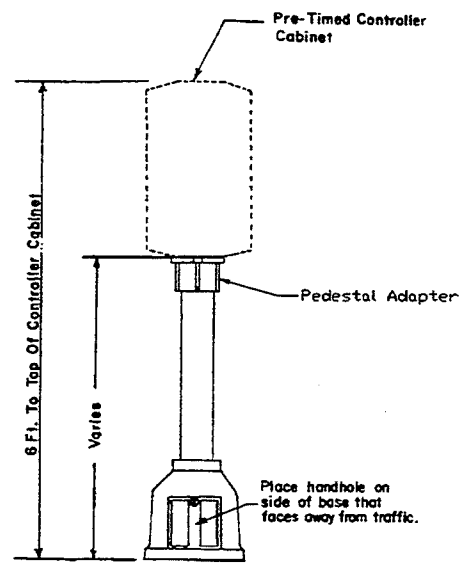


SIGNAL STANDARD MOUNTED PUSH BUTTON DETECTOR

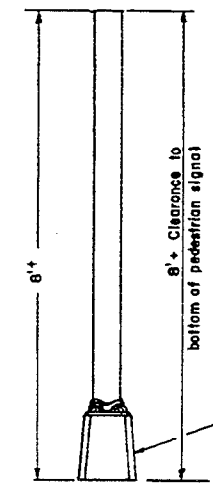


Anchor Bolt Detail

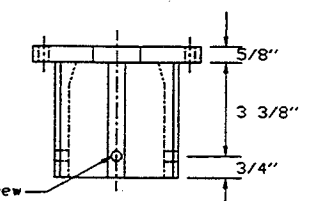
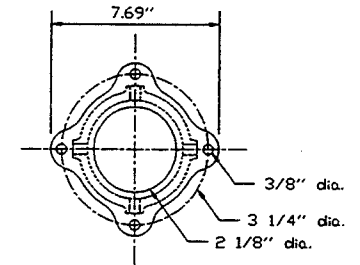
PEDESTRIAN PUSH BUTTON POST DETAILS



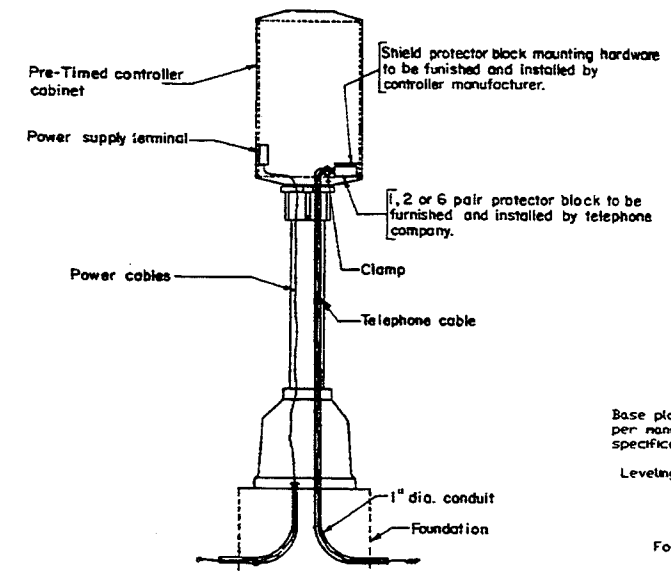
TYPE I



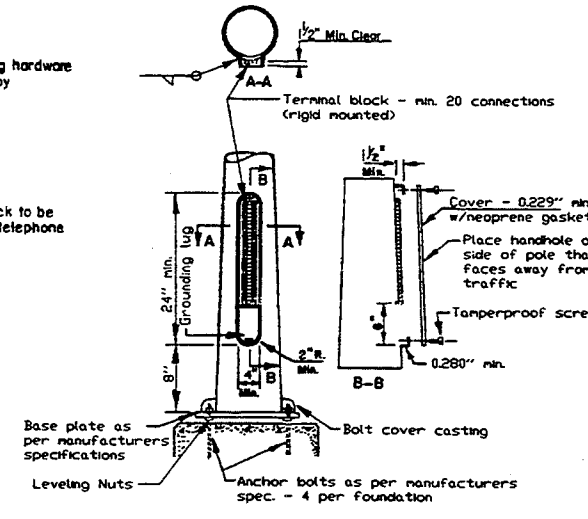
TYPE II



PEDESTAL ADAPTER DETAIL

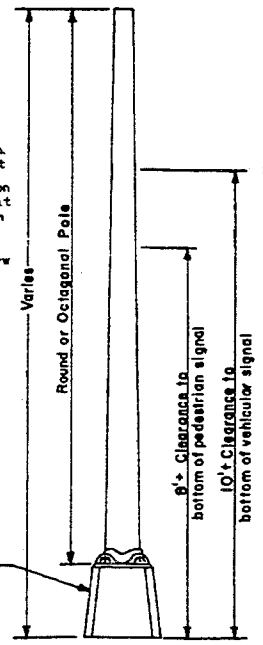


TELEPHONE INTERCONNECT SCHEMATICS DETAIL
(Control circuits not shown)

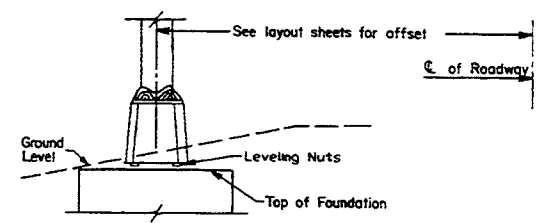
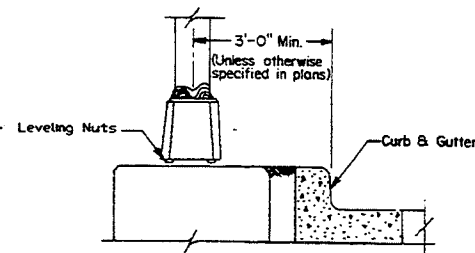


ALTERNATE SIGNAL STANDARD BASE
For Use Only With Type V, VI & VII Signal Standards

Place Handhole on side of base that faces away from traffic.



TYPE V, VI, VII



SIGNAL STANDARD MIN. CLEARANCE DETAIL

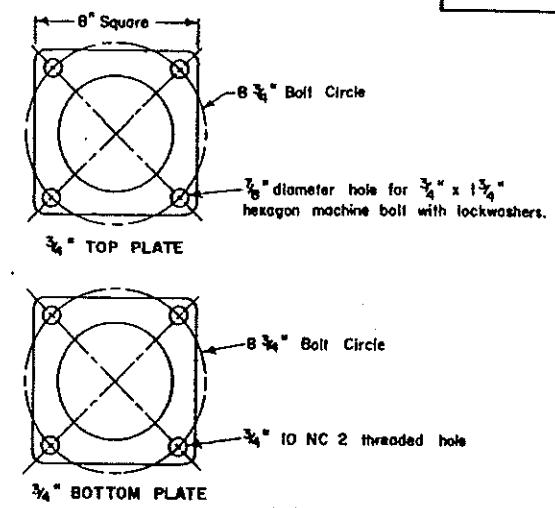
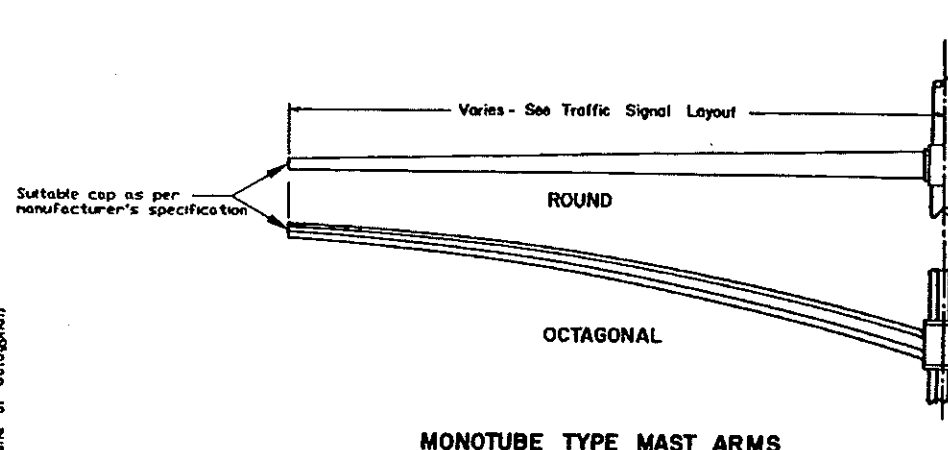
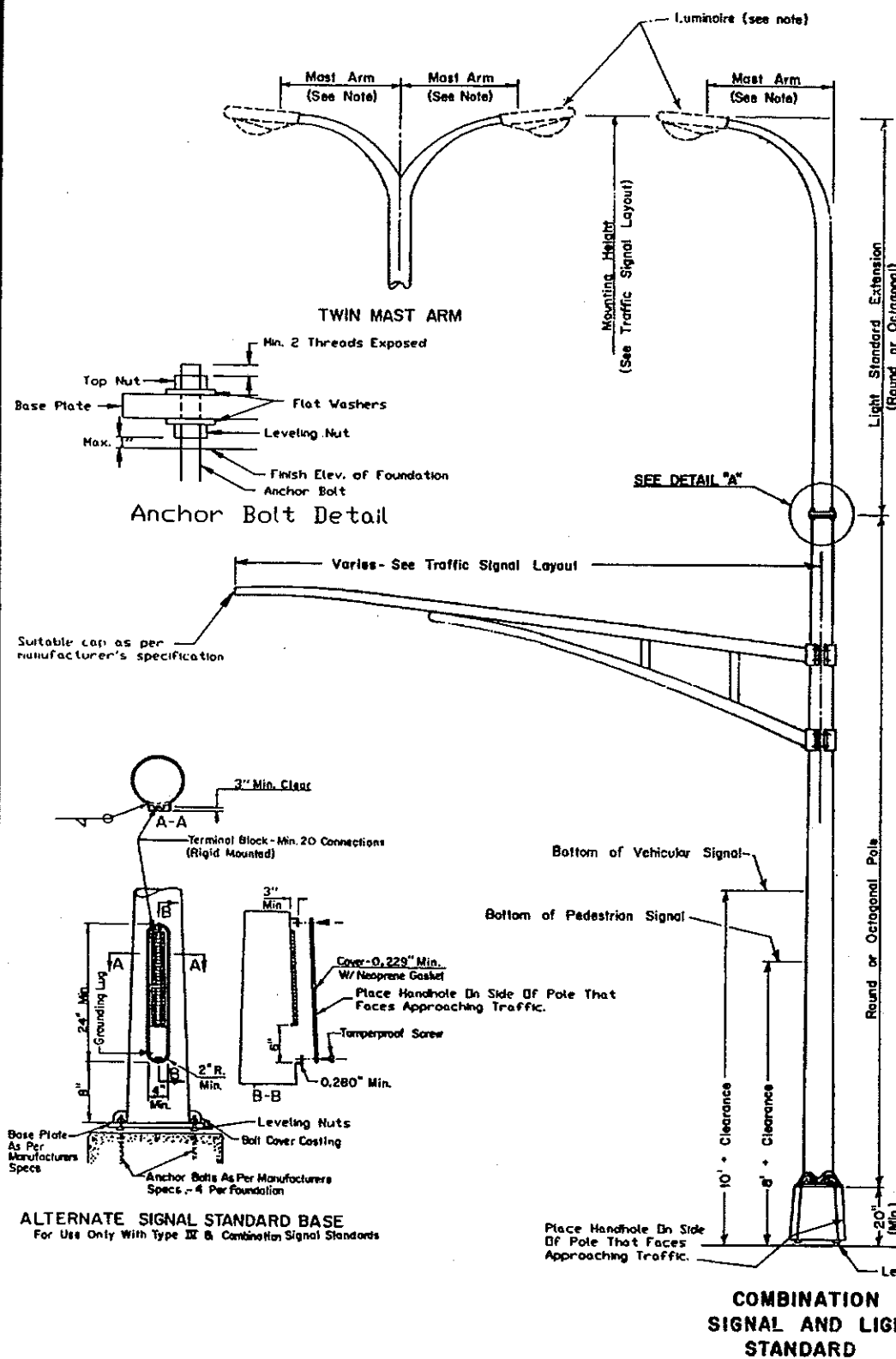
NOTES:
Signal Heads: See traffic signal layout for correct mounting position, number, size, and arrangement of lenses.
Steel Standards: The C of the signal standard shall be a minimum of 3 feet from the face of the curb unless shown otherwise on the layout sheets.
Paint: See note sheet for required color of paint.
Transformer Base: In lieu of the transformer base the contractor may use the alternate signal standard base.

10-1-86	
REVISIONS	
DATE	CHANGE
12-1-88	Min. Clearance
6-16-94	Leveling Nuts
8-29-95	Delete Type III
11-27-95	Pedestal Adapter

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *David K. Sen*
DESIGN ENGINEER

TRAFFIC SIGNAL STANDARDS (Mast Arm Type)

D-772-3



NOTE: In lieu of the plate type connection a telescoping clamp type extension may be used.

NOTES: COMBINATION SIGNAL AND LIGHT STANDARD:

Signal Standard Type	Luminaire Mounting Height	Install Light Standard Extension and Luminaire	Luminaire Mast Arm
A	30 ft.	Yes	Single
B	30 ft.	#	Single
C	40 ft.	Yes	Single
D	40 ft.	#	Single
E	30 ft.	Yes	Twin
F	30 ft.	#	Twin
G	40 ft.	Yes	Twin
H	40 ft.	#	Twin
I	60 ft.	Yes	Single
J	60 ft.	Yes	Twin

The Light Standard Extension for these signal standards shall be installed at a later date under a separate contract.

LIGHT STANDARD EXTENSION:
The Mast Arm shall be 6 ft., unless otherwise noted on the plans.
The Light Standard Extension shall be galvanized, Galvanizing shall be in accordance with ASTM A123.

LUMINAIRE:
Luminaires shall be instant ballast - constant wattage 120 & 240 voltage. See layout sheets for type of luminaire, wattage, and I.E.S. distribution. See note sheet for operating voltage.

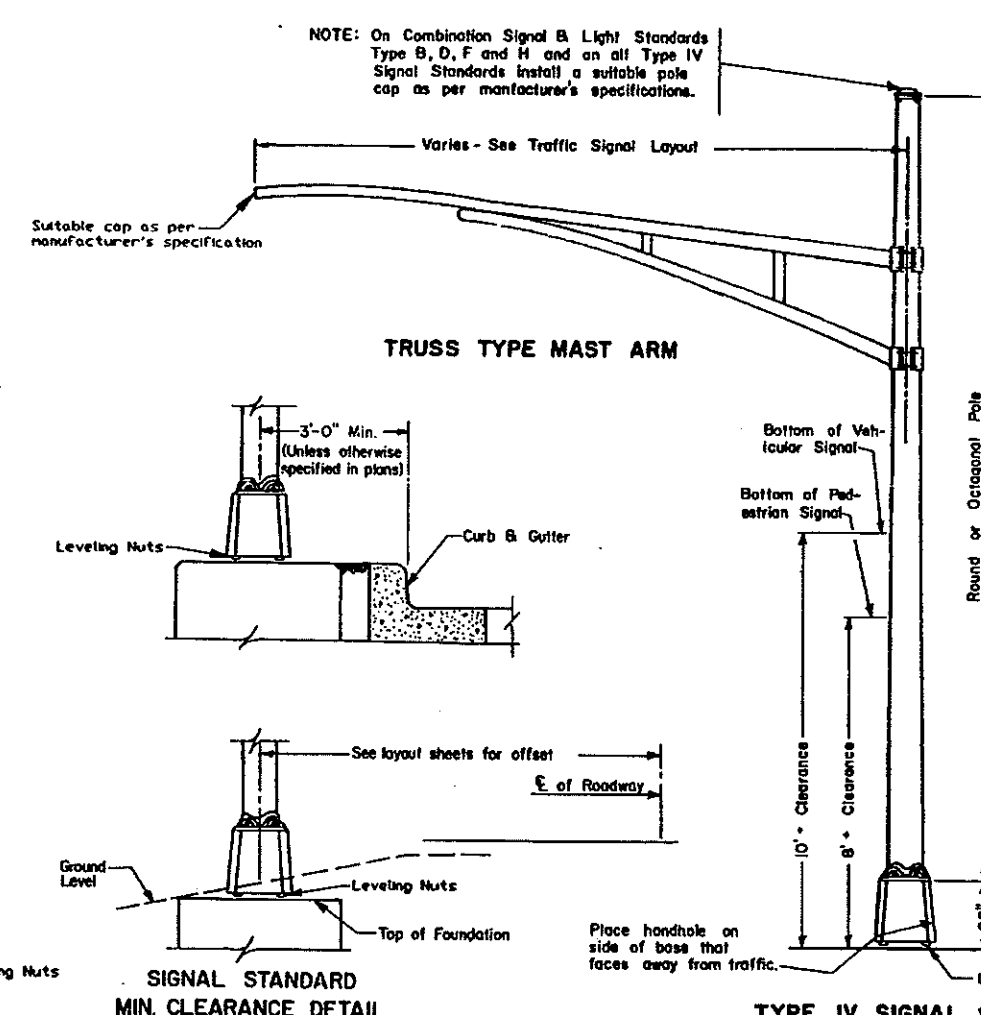
SIGNAL HEAD:
See Traffic Signal Layout for correct mounting position, number, size and arrangement of lenses. Clearances from the centerline of the roadway to the bottom of mast arm mounted signal heads shall be 16 ft. minimum and 19 ft. maximum.

STEEL STANDARD:
The centerline of the signal standard shall be a minimum of 3 ft. from the face of the curb unless shown otherwise on the layout sheets.

PAINT:
See note sheet for required color of paint.

OCTAGONAL POLES:
Shall have a means that will not allow the mast arm to be rotated by wind forces other than friction. This means shall be so fabricated so that the mast arm is rotatable. This feature shall be approved by the Engineer.

TRANSFORMER BASE:
In lieu of the transformer base the contractor may use the alternate signal standard base.



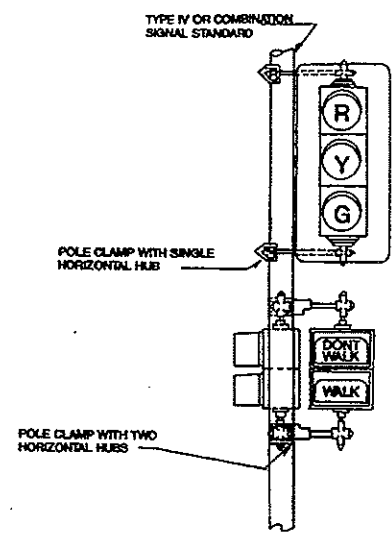
10-1-86 REVISIONS	
DATE	CHANGE
12-1-88	Min. Clearance
1-21-94	Add 50 ft.
6-16-94	Leveling Nuts
10-12-94	Handhole Location
5-28-96	Mast Arm Cap

NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *Daniel K. Loran*
DESIGN ENGINEER

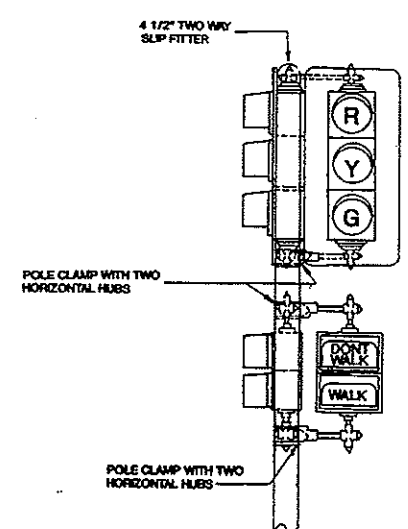
TRAFFIC SIGNAL HEAD MOUNTING



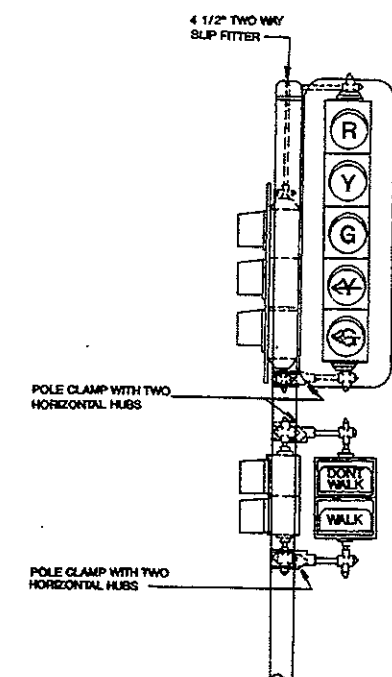
TYPE II
PEDESTAL MOUNTED
PEDESTRIAN



TYPE IV
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN



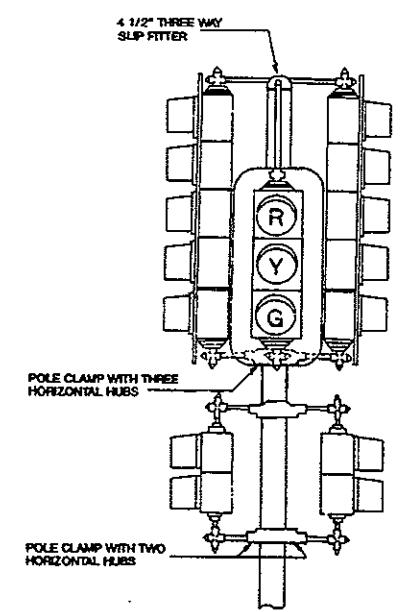
TYPE V
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN



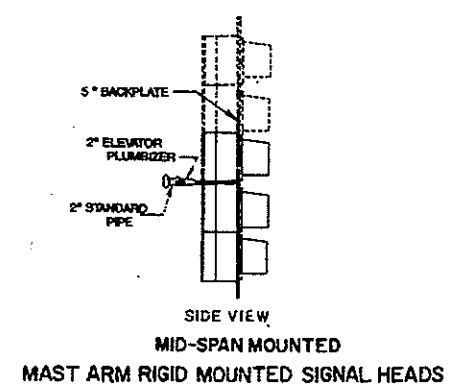
TYPE VI
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN

NOTES:

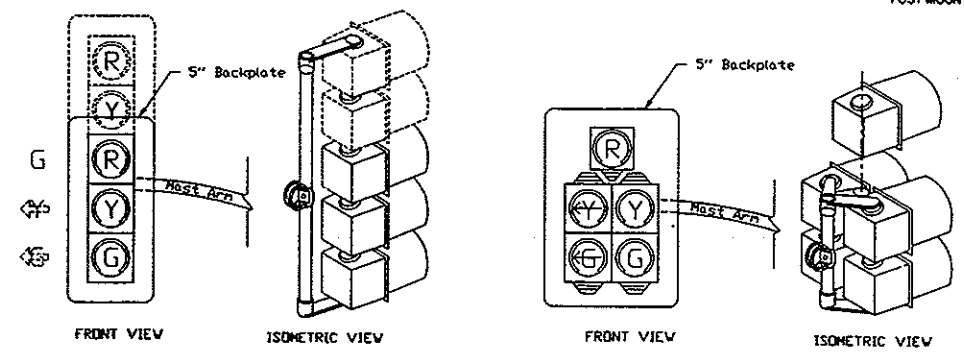
- CLEARANCE:** CLEARANCE FROM THE GROUND LINE OR SIDE-WALK TO THE BOTTOM OF POST OR PEDESTAL MOUNTED VEHICULAR SIGNAL HEADS SHALL BE 10 FT. MINIMUM. FROM PEDESTRIAN SIGNAL HEADS SHALL BE 8 FT. MINIMUM.
- SIGNAL HEADS:** SEE TRAFFIC SIGNAL LAYOUT FOR CORRECT MOUNTING POSITION, NUMBERS, SIZE AND ARRANGEMENT OF LENSES.
- POLE CLAMPS:** A POLE PLATE WITH SUITABLE BANDING MATERIAL AS APPROVED BY THE ENGINEER IN THE FIELD MAY BE SUBSTITUTED FOR THE POLE CLAMPS. WHERE TRAFFIC SIGNAL HEADS AND PEDESTRIAN SIGNAL HEADS ARE MOUNTED ONE ABOVE THE OTHER, ONE POLE CLAMP ASSEMBLY MAY BE USED.
- PAINT:** SIGNAL HOUSING SHALL BE PAINTED YELLOW. BACK PLATES SHALL BE PAINTED DULL BLACK. POLE CLAMPS AND SIGNAL HEAD MOUNTING HARDWARE SHALL BE PAINTED THE SAME COLOR AS THE SIGNAL STANDARD SHAFT.
- MOUNTING DETAILS:** ALL SIGNAL HEADS SHOWN ARE VIEWED FROM DIRECTION OF TRAVEL.



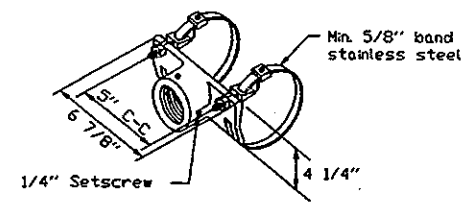
TYPE VII
POST MOUNTED - VEHICULAR
POST MOUNTED - PEDESTRIAN



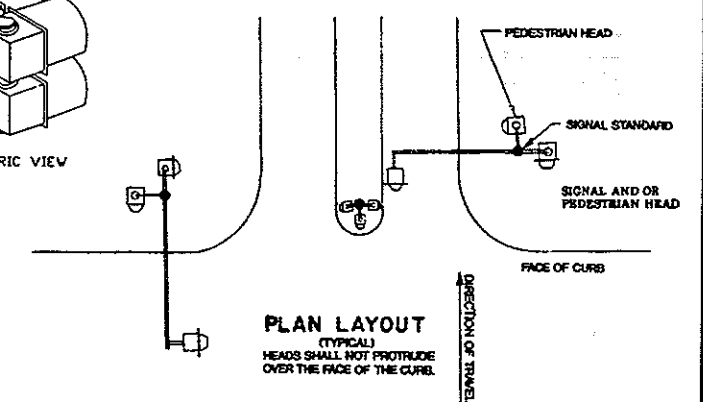
MID-SPAN MOUNTED
MAST ARM RIGID MOUNTED SIGNAL HEADS



END MOUNTED
MAST ARM RIGID MOUNTED SIGNAL HEADS



MAST ARM
SIGNAL HEAD BRACKET

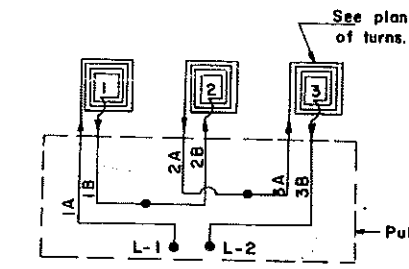
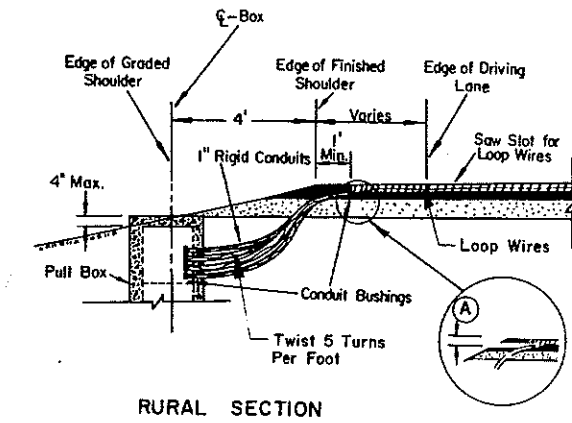
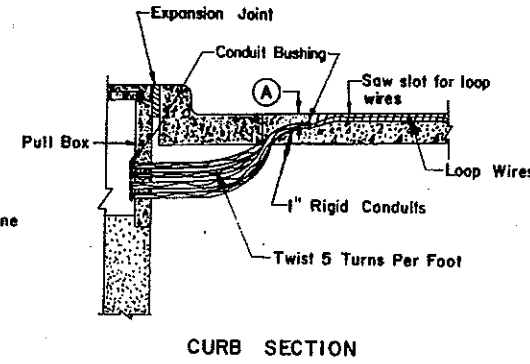
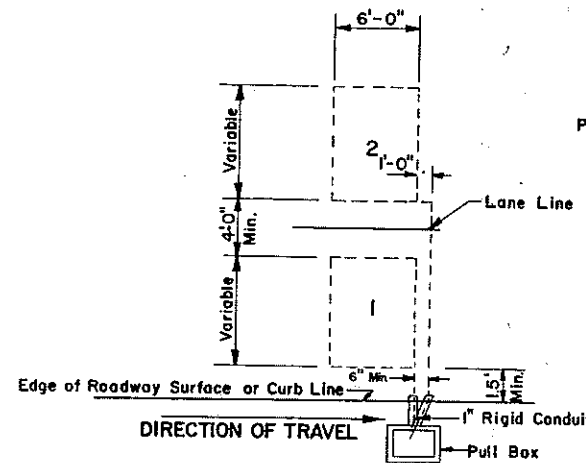
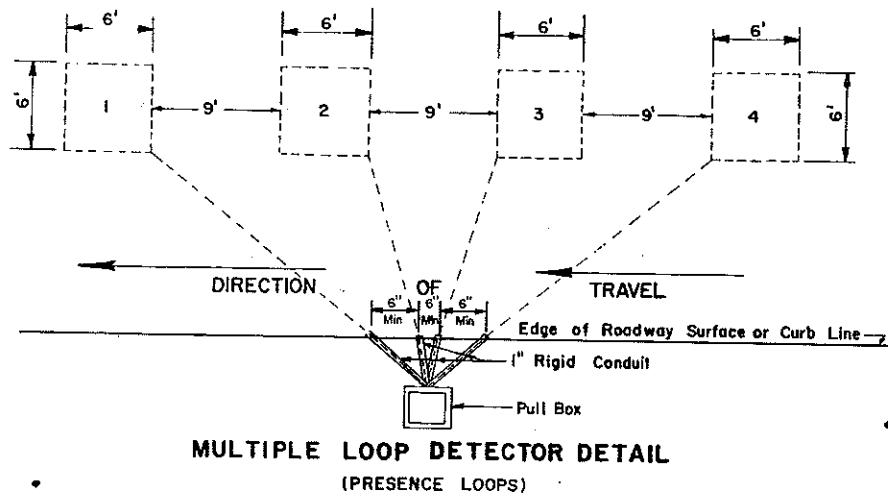


10-1-85	
DATE	REVISIONS
5-23-94	Type II
10-19-94	Rev. Visors & Add 5-Section Head
8-1-95	5 Section Head End mounted Detail
8-29-95	Delete Type III
11-29-95	Most Arm Mounting Bracket

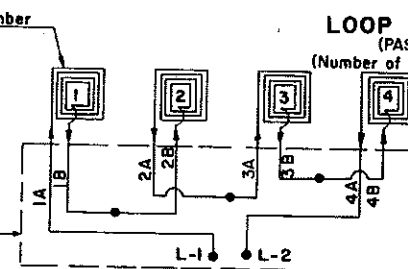
NORTH DAKOTA
DEPARTMENT OF TRANSPORTATION
APPROVED: *David H. Lane*
DESIGN ENGINEER

LOOP DETECTORS DETAILS

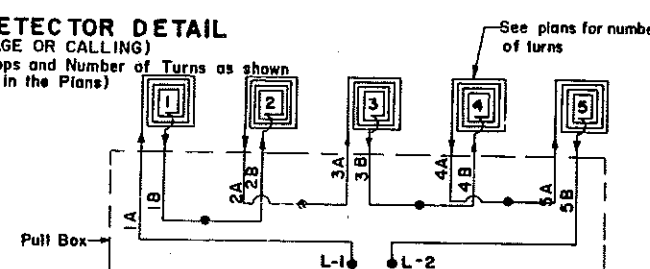
D-772-5



All conductors shall be labeled in the pull box as shown. (IA, IB, 2A, etc.)
The loop connections shall be spliced in the pull box: IA to L-1, IB to 2B, 2A to 3A, and 3B to L-2

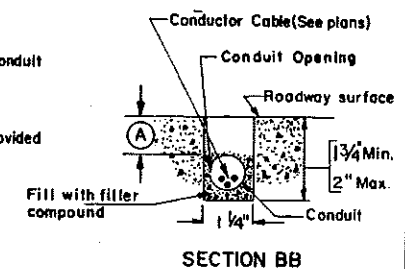
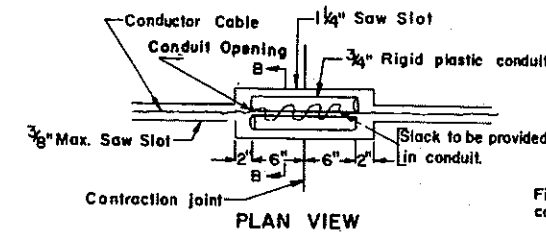


All conductors shall be labeled in the pull box as shown. (IA, IB, 2A, etc.)
The loop connections shall be spliced in the pull box: IA to L-1, IB to 2B, 2A to 3A, 3B to 4B, and 4A to L-2



All conductors shall be labeled in the pull box as shown. (IA, IB, 2A, etc.)
The loop connections shall be spliced in the pull box: IA to L-1, IB to 2B, 2A to 3A, 3B to 4B, 4A to 5A, and 5B to L-2

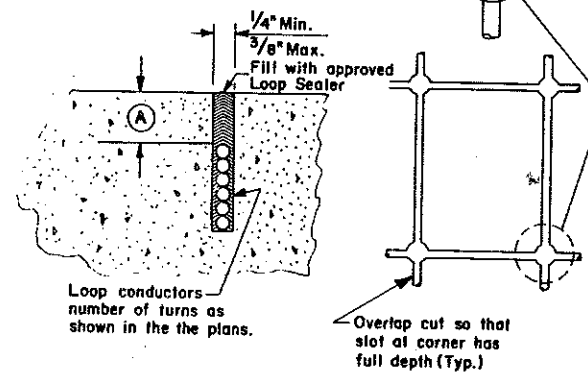
SAW SLOT TO PULL BOX DETAILS



(This detail shall also be used whenever a crack in the roadway is encountered.)

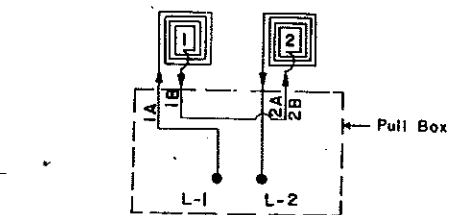
NOTES:

- Each loop shall be saw cut in the roadway.
- The number of turns, size of loop and size of conductor shall be as shown on the plans. The first loop dimension figure is the length in the direction of travel and the second dimension is the width across the traffic lane.
- The lead routing shall be in separate slots to conduit leading to pull box to minimize interaction.



SAW SLOT DETAILS

Drill detector loop corners 2" deep then saw pavement slots to form loops. Dimensions and location shall be as shown in plans.



All conductors shall be labeled in the pull box as shown. (IA, IB, 2A, etc.)
The loop connections shall be spliced in the pull box: IA to L-1, IB to 2B, and 2A to L-2.

10-1-86 REVISIONS		NORTH DAKOTA DEPARTMENT OF TRANSPORTATION APPROVED: <i>Daniel K. Lee</i> DESIGN ENGINEER
DATE	CHANGES	
8-3-87	NOTE	
11-20-89	RIGID CONDUIT AT CURB SPACING	
12-8-88	MULTIPLE LOOP CONNECTION	
9-3-91	SAW SLOT	
10-12-94	Delete Loop Lead-in Lighting Post	