

north dakota
state highway department, capital grounds, bismarck, nd 58502

ALLEN I. OLSON, GOVERNOR

COMMISSIONER
DUANE R. LIFFRIG,

CHIEF ENGINEER
RAY ZINK,

May 13, 1982

A D D E N D U M

To: All prospective bidders and plan holders on Project M-1-988(03)010,
Job No. 5 on the letting of May 21, 1982.

Remove and discard plan sheet number 65 and replace with the enclosed
revised sheet dated May 13, 1982. The enclosed sheet provides the
details for the breakaway base and indicates where this base is to be
used.

This addendum is hereby incorporated into the bidder's proposal for this
project.



A. L. Haykel
Construction Engineer

dkb

DESIGN DATA

Traffic	<u>Average Daily</u>	Est. 30th Max. Hr.
Current Traffic (1982) 4550 Pass. 250 Trucks 4800 Total 480		
Traffic Forecast (2000) 4950 Pass. 250 Trucks 5200 Total 520		
Design Speed 35	MPH	
Traffic Classification "M"		
Minimum Sight Distance (Stopping) 250'		

Job#

5

**NORTH DAKOTA
STATE HIGHWAY DEPARTMENT**

GRADING, SURFACING, STORM SEWER & INCIDENTALS
IN
MORTON COUNTY
FEDERAL AID PROJECT M-1-988(03)010

FHWA REGION	STATE	PROJECT	SHEET NO.
8	N.D.	M-1-988(03)010	1

GOVERNING SPECIFICATIONS:

Standard Specifications adopted by the North Dakota State Highway Department, Oct. 1976, and approved by the Federal Highway Administration on December 17, 1976, and other Contract Provisions submitted herewith.

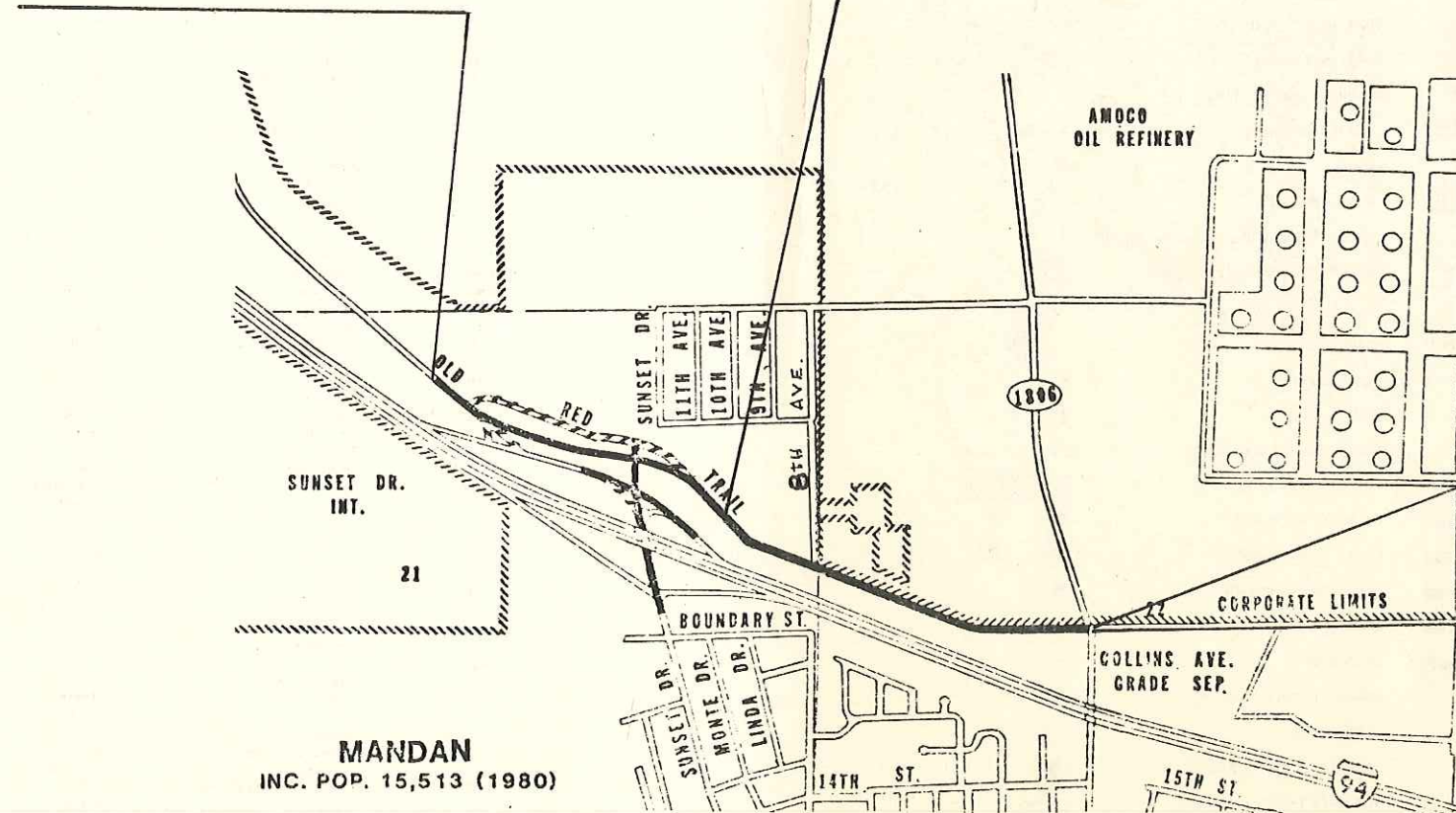
LENGTH OF PROJECT

Project	Miles-Gross	Miles-Net
M-1-988(03)010	1.096	1.096

BEG. PROJ. M-1-988(03)010
Sta. 171+00 Surv. A point
2347.81' E. & 572.70' S.
of the N.W. Cor., Sec. 21,
Twp. 139 N., Rge. 81 W.

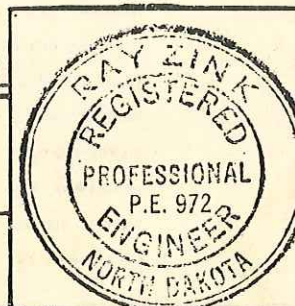
EQUATION STA. 202+31.2 O.L.
=201+43.8 SURV.

END PROJ. M-1-988(03)010
Sta. 228+00 Surv. A point
2262.88' S. & 1551.92' E.
of the N.W. Cor., Sec. 22,
Twp. 139 N., Rge. 81 W.



APPROVED DATE 3-12-82

Ray Zink
CHIEF ENGINEER
NORTH DAKOTA
STATE HIGHWAY DEPARTMENT



U.S. DEPARTMENT OF TRANSPORTATION
FEDERAL HIGHWAY ADMINISTRATION

APPROVED

DIVISION ENGINEER

DATE

15

SYMBOLS

STATE & NATIONAL LINES	
COUNTY LINE	
TOWNSHIP & RANGE LINES	
SECTION LINE	
QUARTER SECTION LINE	
SECTION CORNER	
QUARTER SECTION CORNER	
OLD RIGHT OF WAY LINE	
NEW RIGHT OF WAY LINE	
GRADE LINE	
CENTERLINE OF CONSTRUCTION	
RAILROAD RIGHT OF WAY LINE	
CITY OR VILLAGE CORPORATE LIMITS	
PROPERTY LINE	
EASEMENT LINE	
FENCES	
SNOW FENCE	
DRAINAGE	
WATERS EDGE	
MARSH OR SWAMP	
RIPRAP	
DRAINAGE DITCH	
APPROACH	
TRAVELED WAY	
RAILROADS	
GUARD RAIL	
GUIDE POSTS	
DELINEATORS	
HEDGES AND TREES	
INTERCHANGE	
HIGHWAY GRADE SEPARATION - NO CONNECTION	
OTHER BRIDGE	
SERVICE ROAD	
TERMINATED CROSS-ROAD	

BUILDINGS	
TELEGRAPH LINES	
TELEPHONE LINES	
POWER LINES	
CULVERTS (In Place)	
CULVERTS (Install)	
CONCRETE BOX CULVERTS (Install)	
BRIDGES (Install)	
CONCRETE CURB	
CONCRETE CURB AND GUTTER	
CONCRETE WALK	
CATCH BASIN (Existing)	
CATCH BASIN (New)	
MANHOLE (Existing)	
MANHOLE (New)	
CURB INLET (Existing)	
CURB INLET (New)	
GROUND MOUNTED SIGNS	
OVERHEAD SIGNS	
HYDRANT	
LIGHT STANDARDS	
TRAFFIC SIGNALS (Plan & Profile Sheets)	
HIGH MAST LIGHTING ASSEMBLY	
GROUND ELEVATION	
GRADE	
CENTERLINE	
SECTION LINE	
DEFLECTION ANGLE (Delta)	
SOD OR JUTE MESH	
POLES TO BE MOVED	
POLES TO BE LOWERED	
CONCRETE FOUNDATION	
CONDUIT	
CONDUCTOR	
CONCRETE PULL BOX	
FEED POINT	
250 WATT LIGHT STANDARDS	
400 WATT LIGHT STANDARDS	
700 WATT LIGHT STANDARDS	
1000 WATT LIGHT STANDARDS	
FLASHING BEACON	
TRAFFIC SIGNAL - MAST ARM MOUNTED	
TRAFFIC SIGNAL - POST MOUNTED	
SIGNAL HEAD	
PEDESTRIAN PUSHBUTTON POST	
TRAFFIC SIGNAL CONTROLLER	
FEED POINT - PAD MOUNTED	

ABBREVIATIONS

Aggr.	Aggregate	M. L.	Main Line
Ahd.	Ahead	N. R.	North Roadway
All.	Alternate	Off. Loc.	Office Location
Approx.	Approximate or Approximately	O to O	Out to Out
Appr.	Approach	P. & P	Plan and Profile
Asph. Cem. or A.C.	Asphalt Cement	P. C.	Point of Curvature
Asph. Conc.	Asphaltic Concrete	P. C. C.	Point of Compound Curve
Bit.	Bituminous or Bitumen	P. C. C. Pvm't	Portland Cement Concrete Pavement
Bk.	Back	P. D.	Private Drive
B. M.	Bench Mark	Pen.	Penetration
Bldg.	Building	Perf.	Perforated
Br.	Bridge	P. I.	Point of Intersection
C. A. E. S.	Corrugated Aluminum End Section	P. O. C.	Point on Curve
C. A. P.	Corrugated Aluminum Pipe	P. O. T.	Point on Tangent
C. B.	Cditch Basin	P. P.	Power Pole
C. & G.	Curb and Gutter	P. R. C.	Point of Reverse Curvature
Ch. Blk.	Channel Block	Pref.	Preformed
Ch. Ch.	Channel Change	P. S. D.	Passing Sight Distance
C. I.	Curb Inlet	P. T.	Point of Tangency
C. I. P.	Cast Iron Pipe	P. V. C.	Polyvinyl Chloride Sewer Pipe
Cl.	Class	Quant.	Quantity or Quantities
C. S. E. S.	Corrugated Steel End Section	R.	Radius
C. S. P.	Corrugated Steel Pipe	R or Rge.	Range
CMS	Cationic Medium Setting	RC	Rapid Curing
Comp.	Compression	R. C. E. S.	Reinforced Concrete End Section
Const.	Construction	R. C. P.	Reinforced Concrete Pipe
Conc.	Concrete	R. C. P. S.	Reinforced Concrete Pipe Sewer
Cont. Reinf. Conc. Pvm't	Continuously Reinforced Concrete Pavement	Rd.	Road
Contn.	Contraction	Rdbd.	Roadbed
Crn.	Crown	Rdwy.	Roadway
CRS	Cationic Rapid Setting	Ref'l.	Reflectorized
Crse.	Course	R. R.	Railroad
C. S.	Curve to Spiral	Rt.	Right
C. to C.	Center to Center	R/W	Right of Way
C. Y.	Cubic Yard	Salv.	Salvage
D	Degree of Curvature	San.	Sanitary
D-Load	Dead Load	S. C.	Spiral to Curve
D. B.	Ditch Block	SC	Slow Curing
Def.	Deformed	Sc	Spiral Deflection Angle
Del.	Deliver	S. D.	Sight Distance
D. G.	Ditch Grade	S. E.	Superelevation
El. or Elev.	Elevation	Sec	Section
Ellipt.	Elliptical	Sec. Line Appr.	Section Line Approach
Emb.	Embankment	Sep.	Separation
Emul.	Emulsified	Serv.	Service
Engr.	Engineer	Sgr. Prep.	Subgrade Preparation
Eq.	Equation	Shldr.	Shoulder
E. R.	East Roadway	SP	Special Provision
E. S.	End Section	S. P. P.	Structural Plate Pipe
Esm't	Easement	S. P. P. A.	Structural Plate Pipe Arch
Exc.	Excavation	S. R.	South Roadway
Exp.	Expansion	SS	Slow Setting or Supplement Specification
F. D.	Field Drive	S. S. D.	Stopping Sight Distance
Found.	Foundation	S. T.	Spiral to Tangent
F. P.	Fence Post	Sta.	Station
Furn.	Furnish	Std.	Standard
Go.	Gage or Gauge	Std. Specs.	Standard Specifications
Gr.	Gravel	Struct.	Structure
Grd.	Graded	Surf.	Surface or Surfacing
G. V.	Gate Valve	Surv.	Survey
Hel.	Helical	S. W.	Sidewalk
Hyd.	Hydrant	S. Y.	Square Yard
Ident.	Identification	T.	Tangent Length (circular curve)
Inchg.	Interchange	T or Twp.	Township
I. M.	Iron Monument	Tel.	Telephone
Inst.	Install	Temp.	Temporary
Inter.	Intersection	T. P.	Telephone Pole
Inv.	Invert	Tr.	Traffic
Jl.	Joint	Trans.	Transverse or Transition
L.	Length of Curve	Trtd.	Treated
Lc	Length of Spiral	Ts	Tangent Length (curve with spirals)
Levg.	Leveling	T. S.	Tangent to Spiral
L. F.	Linear or Lineal Foot	U. S. C. & G. S.	United States Coast and Geodetic Survey
Liq.	Liquid	V. C.	Vertical Curve
Long	Longitudinal	V. C. P.	Vitrified Clay Pipe
L. P.	Light Pole	W. M.	Water Main
Li	Left	W. M. V.	Water Main Valve
"M"	One Thousand	W. R.	West Roadway
Mall.	Material	Wrng.	Wearing
Max	Maximum	W. S. V.	Water Service Valve
MC	Medium Curing	X-Sec.	Cross Section
M. H.	Manhole	Xc	Spiral Coordinate
Min.	Minimum	Yc	Spiral Coordinate

T A B L E O F C O N T E N T S

<u>SHEET NO.</u>	<u>DESCRIPTION</u>
1	Title Sheet
2	Table of Contents
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7	Basis of Estimate, Special Provisions
8-9	Quantities
10	Typical Section
11	Interchange Layout
12-15	Details
16-18	Construction Signing
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29-36	Signing and Marking
37	Distance and Destination Layouts
38	Sign Summary
39-41	Sign and Barricade Assembly
 <u>STANDARDS</u> 	
42	D-630-1 Reinforced Concrete Pipe Culverts & End Sections
43	D-712-1 Concrete Driveway
44	D-712-2 Concrete Sidewalks and Curb Ramps
45	D-714-1 Inlet Details
46	D-714-2 Manhole Details
47	D-738-2 Chain Link Fence
48	D-743-1 Pavement Marking Message Details
49-52	D-754-1,2,3,4 Construction Sign Details
53	D-754-5 Barricade Details
54	D-754-5A Construction Sign & Barricade Assembly Details
55-58	D-754-6,7,10,13A Construction Sign & Barricade Location Details
59	D-754-14 Windrow Marking
60	D-754-22 Reflect. Delin. (Acryl. Plastic Reflectors)
61-62	D-754-25,26 Sign Punching, Stringer, & Support Location Regulatory & Warning Signs
63-64	D-754-40,41 Sign Punching, Stringer, & Support Location (Route Markers)
65	D-754-44 Mounting Details
66	Stringer Layout Detail
67	Deleted
68	D-900-9 Precast Concrete Median Drain
69	D-900-20 Temporary Erosion and Siltation Controls
70-76	Soil Survey
77-99	Cross Sections - Old Red Trail
100-105	Cross Sections - Cross Road
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NOTE SHEET

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GENERAL: The Engineer will attend to the removal of privately owned fences to the highway right of way line and to the relocation or adjustment of utility facilities as shown on the plans. All privately owned light poles, guard posts, signs, etc., within the right of way limits will be removed by the owners.

UTILITIES: Separate plans, if any, showing the utility relocation or adjustment work to be performed by the utility companies to accommodate highway construction will be made available to the Contractor upon request to the Engineer.

SHRINKAGE: 10% additional volume in yardage computed by the end area method is allowed for shrinkage in earth embankment.

BEDDING & BACKFILL: All trenches shall have granular material installed as shown on trench details. The quality of the granular material shall be approved by the Engineer. The "Granular Material" shall be considered incidental to water and sewer line bid items.

COMPACTION & DENSITY CONTROL: Compaction and Density Control shall be in accordance with Paragraph 203-2.3.3 except that if the embankment is unstable (as evidenced by sponginess or rutting) when compacted to the required density, it may be necessary to dry the soils to obtain adequate stability. In some cases, this may require drying below optimum moisture. The cost of such drying will be incidental to the price bid for roadway excavation (and/or borrow, if used.)

ADJUST WATER & SEWER LINES: The Contractor shall maintain sanitary sewer service during construction. All costs involved including pumping shall be included in price bid for applicable items.

Additional water & sewer adjustments may be necessary, other than those shown on the plans. If applicable bid items are not on the contract such work shall be done in accordance with Sec.109-5 of the Std. Specifications "Extra or Force Account work." The extent of all adjustments will be determined and work approved by the Engineer and Mandan City Engineer. The city engineer will be notified prior to any work on those items.

DRAINAGE: If the existing facilities become inoperable before the new drainage system is functioning, the Contractor shall provide sufficient temporary pumping and drainage facilities to keep the roadway drained to the satisfaction of the Engineer. Cost to be considered incidental to price bid for applicable items.

WORK SCHEDULE: In order to minimize interference with traffic operations, a detailed schedule will be agreed to prior to beginning work, between the engineer, utility companies and the contractor and sub-contractors, if any. The Contractor shall contact the local utility companies prior to the beginning of construction for the location of utilities.

MAINTAINING ACCESS: The Contractor shall be responsible for providing temporary access to all residential dwellings and commercial properties adjacent to this project. Final details on location of temporary access points and construction procedures will be worked out with the Engineer in the field prior to the start of the project.

POLE LINES: Pole lines (Power, Telephone, etc.) interfering with construction of this project shall be removed or relocated by the utility companies.

JOINTS FOR STORM SEWER PIPE: Joints shall be sealed with rubber gaskets or with a sealer approved by the Engineer.

WATER: The cost of applying water for compaction and for use as a dust palliative, as required, shall be included in the price bid for "Water."

UNDERGROUND CABLES: The Contractor shall notify the Engineer sufficiently in advance of beginning excavation in areas of underground utilities so that arrangements may be made to have the utility determine location and depths. Subcutting or scarifying over the cables may be eliminated if in the opinion of the Engineer, a hazardous situation exists.

DETOURS: The Contractor shall maintain the streets used as detours (Streets to be designated by the Engineer) and repair areas damaged by detour traffic. Upon completion of the project, the Contractor shall restore the streets to a condition at least equal to that which existed at the time traffic was routed over them. Work shall be as deemed necessary by the Engineer. The repair of the detours will be paid for in accordance with SP-273.

Quantity totals have been rounded off to the nearest whole unit for bidding purposes.

The Contractor shall have the option of supplying and installing precast inlet risers in lieu of poured in place risers as indicated on the plans for double and triple inlets. Precast inlet to be of a type approved by the Engineer.

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GENERAL CONSTRUCTION REQUIREMENTS: It is the intent of the Plans, the Standard Specifications of the North Dakota State Highway Department, and the Special Provisions to comply in every respect to the requirements set forth by the National Plumbing Code, the North Dakota State Health Department and the ordinances established by the City of Mandan, North Dakota. It shall be the responsibility of the Contractor to insure that the above requirements are met in every respect. Approval is required by the Mandan City Engineer.

PROJECT ENGINEER RESPONSIBILITY:

- (a) USC & Bench Mark.
As soon as it has been determined that a bench mark must be moved, consult your Construction Survey Manual (Sec. 150-4.9), for the proper steps needed to preserve the bench mark.
- (b) All section corners must be monumented and corner recordation form must be filed with the County Register of Deeds. See Appendix G of the Preliminary Survey Manual for instructions on how to fill out the form.

If future activities should result in the discovery of any cultural resources that are eligible for inclusion in the National Register of Historic Places this will require compliance with Section 106 of the National Historic Preservation "Procedures for the Protection of Historic and Cultural Properties" (36, CFR, Part 800)

MANHOLE & WATER GATE VALVES ADJUSTMENT: The exact number, if any, of these adjustments will be determined by the Engineer. The Contractor shall not disturb any hydrants.

ANCHOR REINFORCING SLEEVE: The Anchor Reinforcing Sleeve will not be required and is not included on the sign summary for perforated tube supports.

SPECIFIED DENSITY: Compaction of the Hot Bituminous Pavement shall be in accordance with Sec. 406-4.8.2 of the Standard Specifications. The Hot Bituminous Pavement shall be compacted to 97 percent of the Marshall Density determined in the field. The average of the sub-lot densities shall equal 97 percent or more, and no one sub-lot shall be less than 95 percent.

CONCRETE PROTECTION: Adjacent concrete shall be protected during the application of all bituminous and asphalt materials to prevent any discoloration of the concrete. Failure to comply will result in the Contractor having to clean the concrete to the satisfaction of the Engineer at his own expense.

EMULSIFIED ASPHALT: When directed by the Engineer, emulsified asphalt for tack coat and prime coat shall be diluted prior to application with water in a 50:50 ration or other approved proportion. Cost of water shall be included in the price bid for "Emulsified Asphalt." Quantities shown do not include water.

HOT BITUMINOUS PAVEMENT: The temperature of the mix at laydown shall not be less than 210° F., if the air temperature is above 60° and shall not be less than 225° F., if the air temperature is less than 60° F. The actual mixing temperature shall be adjusted as directed by the Engineer within the allowable limitations to best suit construction conditions.

COMPACTION OF HOT BITUMINOUS PAVEMENT: The compaction equipment shall include not less than one approved steel roller or approved vibratory roller and one approved pneumatic tired roller. The initial compaction shall be completed before the mat drops below 170° F., and the specified density shall be obtained before the mat temperature drops below 140° F. The maximum speed of vibratory roller in the vibratory mode shall be 3 MPH. The maximum speed of non-vibratory and vibratory roller in the static mode shall be 4 MPH.

SUBGRADE PREPARATION: The subgrade shall be completed for a sufficient distance ahead of the placement of subsequent courses to allow adequate opportunity for inspection. At the time the first lift of hot mix is placed, the subgrade shall have adequate stability to support the hauling, laydown and compaction equipment, Without significant rutting or displacement. The sequence of paving operations shall be such that the possibility of damage to the initial lift from the Contractor's vehicles or public traffic is minimized. No payment will be made for hot mix or bitumen used to repair the subgrade or subsequent lifts of hot mix.

SUBCUT: 1.0' below grade line, scarify an additional 1.0'.

FENCE REMOVAL: (Station 173+27 to 205+00) The existing 5-strand barbed wire fence and posts shall be removed and placed within the right of way limits for salvage by the North Dakota State Highway Department District Forces. The fence wire and posts shall be removed in a careful manner to minimize damage.

NOTE SHEET CONT'D.

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2,000 Ton of Aggregate Base Course, Class 5 has been provided to improve traffic conditions prior to placement of the Hot Bituminous Pavement and for subgrade reinforcement if required. This material shall be used only if required and as directed by the Engineer in the field.

The 7" Hot Bituminous Pavement shall be laid in a minimum of three lifts and the 6" Hot Bituminous Pavement in a minimum of two lifts. The top lift shall not exceed two inches.

IN PLACE PIPE SIGN SUPPORTS: The following locations have Standard Pipe Posts set on Concrete Foundation.

Sta.	Sta.	Sta.
170+00 Rt.	6+70 Rt.	14+75 Rt.
174+20 Rt.	8+30 Lt.	15+75 Rt.
174+74 Rt.	8+95 Lt.	9+40 Rt.
175+10 Rt.	13+20 Rt.	12+00 Lt.
176+30 Rt.	14+20 Rt.	14+20 Lt.
179+30 Lt.	16+00 Lt.	

Where removal is indicated on the Plans, the Signs, Supports and Foundation shall be removed. The Signs and Support shall be stockpiled within the right of way at the location designated by the Engineer. Concrete Foundations are deemed not salvageable and shall be removed and disposed of as directed by the Engineer. If in the opinion of the Engineer the Foundation will not interfere with other construction, they shall be cut off and restored to match the existing ground line.

CONSTRUCTION SEQUENCE: Unless otherwise instructed by the Engineer the Construction Sequence shall be as follows:

- Mainline (Beg. to 204+50+)
X-Rd. (1+53+ to 9+00+)
Temp. Conn. (176+00+ Rt.)
(Including initial lift of Hot Bit. Pavement.)
- NW Ramp (Route Traffic onto Mainline & Temp. Conn.)

NOTE CONT'D, FROM 1ST. COLUMN:

- NERAMP (Maintain Traffic on existing NER).
- Mainline (204+50 to End of Project).
- X-Rd. widening (9+00 Ahd.) may be done during any phase of construction.

The existing Bituminous Pavement that is to be removed may be salvaged for the Contractor's own use.

Approximately 32,400 CY of excavation shall be used to construct the extension of the cross road to the north as shown on the Plans.

The 55,000 CY of excavation to be wasted, if placed in the temporary waste area easement, shall be placed to grades approved by the owner and shall be left in a reasonably smooth manner which allows drainage. Type C Compaction in accordance with Sec. 203-2.5 of the Standard Specifications shall be required. The Contractor shall not be required to remove or replace topsoil or seed the waste area. Other disposal sites, if any, selected by the Contractor shall be approved by the Engineer. Disposal of waste material at any site shall comply with all environmental regulations. The cost of disposal, and obtaining of any other disposal area, shall be included in the price bid for common excavation.

The Contractor shall coordinate his work activities with the Electrical Contractor.

Trees and shrubs that are within the right of way and outside of construction limits are not to be disturbed.

TOPSOIL: Removal of topsoil from excavation areas will be paid for as Common Excavation. Removal of topsoil from embankment areas will be included in the price bid for Clearing and Grubbing.

Total topsoil from Clearing and Grubbing areas is approximately 5365 C.Y.

The Contractor shall make his own arrangement for topsoil storage areas if sufficient room is not available on the existing right of way. The Contractor will not be reimbursed for additional handling of topsoil that must be moved to provide additional excavation area between the plan backslope and the right-of-way line.

SCARIFYING & RECOMPACTION OF EMBANKMENT AREAS: After removing 6" of topsoil from original ground under all roadway embankment areas, an additional one foot shall be scarified and recompacted. All scarifying and recompaction shall be included in the price bid for "Common Excavation".

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N O T E S H E E T C O N T ' D .

UNDERDRAINS: All perforated PVC pipe used for underdrains shall be encased in Coarse Aggregate which is wrapped with filter fabric. The Coarse Aggregate shall meet the Screen Analysis of Size 1,2,3 or 4 Aggregate in Section 806-2 of the Standard Specifications. The Filter Fabric shall be one of the following:

Dupont Typar Style	3401
Mirafi	1405
Stabilanka	T-80

or an equivalent material approved by the Engineer. The cost of Coarse Aggregate Filter Material and Filter Fabric shall be incidental to the price bid for 6" Perforated PVC Underdrain Pipe.

The price bid for the installation of PVC Underdrain Pipe shall include the cost of trenching, pumping the ground water encountered in the trenches and shoring, if any, required to maintain roadway stability. The cost of the placement of the clay embankment over the underdrain granular fill shall be included in the price bid for underdrain granular fill. The Contractor shall dispose of the excess excavation in a manner approved by the Engineer.

The cost of all fittings required for PVC Underdrain Pipe installation including frame and lids for clean-out tubes shall be included in the price bid for PVC Underdrains.

If necessary, the Engineer will adjust the Underdrain System to insure the capture of the ground water.

The City of Mandan will remove trees (Sta. 175 to 179 & Sta. 186 to 193) prior to June 1, 1982. The Contractor shall not commence work in the areas prior to that time or until the trees have been removed whichever is earlier.

B A S I S O F E S T I M A T E - S U R F A C I N G

DESCRIPTION	UNIT	48' CURB & GUTTER		RAMPS		WIDTH	CROSS ROAD		WIDEN SECTION	
		QUANTITY PER STA.	DEPTH	QUANTITY PER STA.	DEPTH		QUANTITY PER S.Y.	DEPTH	QUANTITY PER. S.Y.	DEPTH
Hot Bituminous Pavement - Class 25 @ 2.0 Ton/C.Y.	Ton	111.11	4"	86.37	5"	26'	.2778	5"	.3333	6"
Hot Bituminous Pavement - Class 25@ 2.0 Ton/C.Y.	Ton	55.56	2"	30.81	2"	24'	.1111	2"	.1111	2"
85-100 Asphalt Cement @ 6.9% of Hot Bituminous Pavement	Ton	7.67	4"	5.96	5"		.0192	5"	.0230	6"
85-100 Asphalt Cement @ 6.9% of Hot Bituminous Pavement	Ton	3.83	2"	2.13	2"		.0077	2"	.0077	2"
SS-1h or CSS-1h Emuls. Asph. for Tack Coat @ 0.05 Gal./S.Y.	Gal.	25.00		14.44		26'	.05		.05	
AE-150S Amuls. Asph. for Seal Coat @ 0.35 Gal./S.Y.	Gal.	175.00		124.44		32'	.35		.035	
Cover Coat Material Class 43 @ 25 Lbs./S.Y.	Ton	6.25		3.33		24"	.0125		.0125	
Aggregate Base Course-Cl. 5 @ 1.5 Ton/C.Y. + 25%										

B A S I S O F E S T I M A T E - G R A D I N G

WATER: 10 Gal./C.Y. of Estimated Embankment Quantities and 20 Gal./Ton of Aggregate Base Course. An estimated amount has been included in the quantities for use as a dust palliative.

TOPSOIL: Topsoil (where presently existing) shall be removed and replaced to a minimum depth of 6" Removal of topsoil has been included in the quantities and shall be paid for at the unit price bid for "Common Excavation, Type A."

SEEDING: The entire right of way and easements, except the roadway and other surfaced or sodded areas shall be seeded. (Hydro-Mulch).

M A X I M U M S I Z E O F A G G R E G A T E

Description	Type of Aggregate	Max. Size
Hot Bit. Pvm't. Class 25	Crushed	3/4"
Cover Coat Material - Cl. 43		1/2"
Aggregate Base Course - Cl. 5	Crushed	3/4"

S P E C I A L P R O V I S I O N S

Name	No.
Award and Execution of Contract	SP-103-3
Legal Relations and Responsibility to Public	SP-107-6
Legal Relations and Responsibility to Public	SP-107-7
Prosecution and Progress	SP-108-9
Prosecution and Progress	SP-108-19
Measurement and Payment	SP-109-4
Riprap	SP-702-2
Fuel Cost Adjustment	SP-272
Haul Road Maintenance	SP-273
Minority Business Enterprises	SP-357
Hot Bituminous Pavement	SP-406-7,8,10
Seeding (Hydro-Mulch)	SP-726-30
Portland Cement Concrete	SP-610-3
Pavement Marking	SP-743-10
Flagging	SP-746-1
Highway Signs	SP-754-6
Maintenance and Protection of Traffic	SP-762-6
Temporary Striping	SP-776-2
Portland Cement Concrete	SP-806-3
Bituminous Materials	SP-814-2,1
Paints, Oils and Thinners	SP-870-4
Pavement Marking Material	SP-871-4
Highway Signs	SP-894-3
Trainee	SP-
Watermains	SP-421

S U M M A R Y O F Q U A N T I T I E S

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	ND	M-1-988(03)010	8

CITY FUND ONLY
STA. 3+66 TO 9+00
X-RD.

SPEC.	CODE	DESCRIPTION	UNIT	FEDERAL AND CITY PARTICIPATION QUANTITY	CITY FUND ONLY QUANTITY	TOTAL
103	0100	Contract Bond	L. Sum	1		1
201	0330	Clearing and Grubbing	L. Sum	1		1
202	0312	Remove Existing Fence	L.F.	2802		2802
203	0101	Common Excavation - Type A	C.Y.	101266	38370	139636
216	0100	Water	M. Gal.	876		876
302	0120	Aggregate Base Course, Cl. 5	Ton	2000		2000
401	0152	SS-1h or CSS-1h Emulsified Asphalt	Gal.	1721	270	1991
406	0190	Hot Bituminous Pavement, Cl. 25	Ton	11568	2104	13672
406	0310	85-100 Asphalt Cement	Ton	798	145	943
420	0112	AE-150 S Emulsified Asphalt	Gal.	12934	1893	14827
420	0145	Cover Coat Material, Cl. 43	Ton	447	68	515
630	2216	12" Reinf. Conc. Pipe Sewer - Cl. III	L.F.	63	16	79
630	2256	15" Reinf. Conc. Pipe Sewer - Cl. III	L.F.	1332		1332
630	2341	21" Reinf. Conc. Pipe Sewer - Cl. III	L.F.	100		100
630	2381	24" Reinf. Conc. Pipe Sewer - Cl. III	L.F.	1690		1690
630	2426	27" Reinf. Conc. Pipe Sewer - Cl. III	L.F.	160		160
630	2466	30" Reinf. Conc. Pipe Sewer - Cl. III	L.F.	86	16	102
630	3260	15" Reinf. Conc. End Section	Ea.	7		7
630	3270	21" Reinf. Conc. End Section	Ea.	1		1
630	3275	24" Reinf. Conc. End Section	Ea.	2		2
630	3285	30" Reinf. Conc. End Section	Ea.	2	2	4
705	0100	Mobilization	L. Sum	1		1
708	0300	Curb and Gutter - Type I	L.F.	12880	1095	13975
712	0100	Concrete Sidewalk	S.Y.	555	428	983
712	0118	8" Concrete Driveway	S.Y.	87		87
714	0110	Manhole Riser - 48"	L.F.	86		86
714	0120	Manhole Riser - 60"	L.F.	3		3
714	0122	Manhole Riser - 72"	L.F.		6	6
714	0130	Inlets	Ea.	8	1	9
714	0134	Double Inlets	Ea.	13		13
714	0135	Triple Inlets	Ea.	1		1
714	0208	Manhole - 48"	Ea.	11		11
714	0212	Manhole - 60"	Ea.	1		1
714	0216	Manhole - 72"	Ea.		1	1
716	0110	Adjust Manhole	Ea.	1		1
716	0140	Adjust Utility Appurtenances	Ea.	1		1
726	0320	Hydro Mulch Seeding	Acre	17		17
728	0100	Sodding	S.Y.	100		100
738	0110	Chain Link Fence	L.F.	2616		2616
738	0142	Corner Assembly - Chain Link	Ea.	3		3

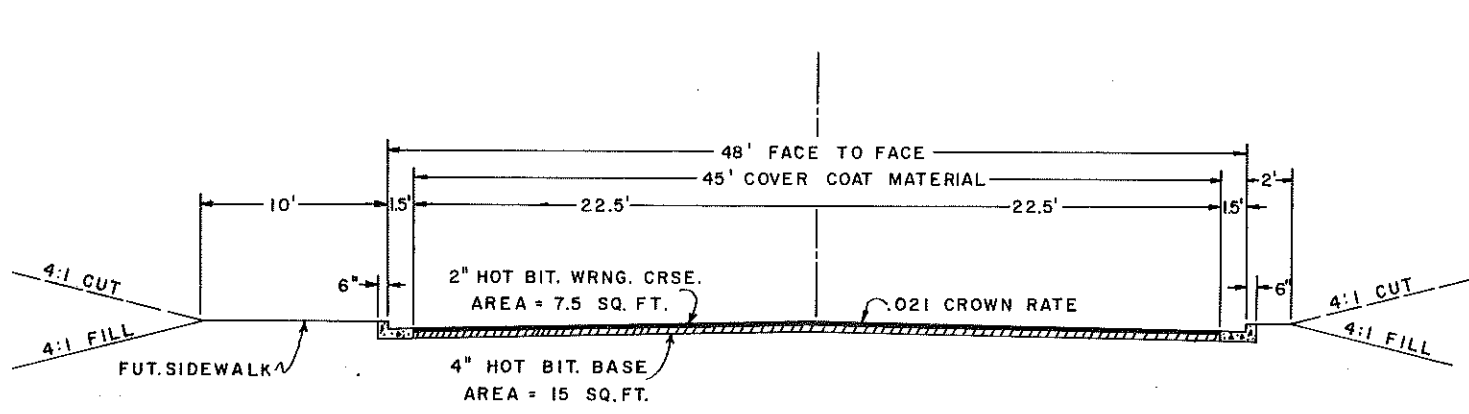
S U M M A R Y O F Q U A N T I T I E S (C O N T ' D .)

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	ND	M-1-988(03)010	9

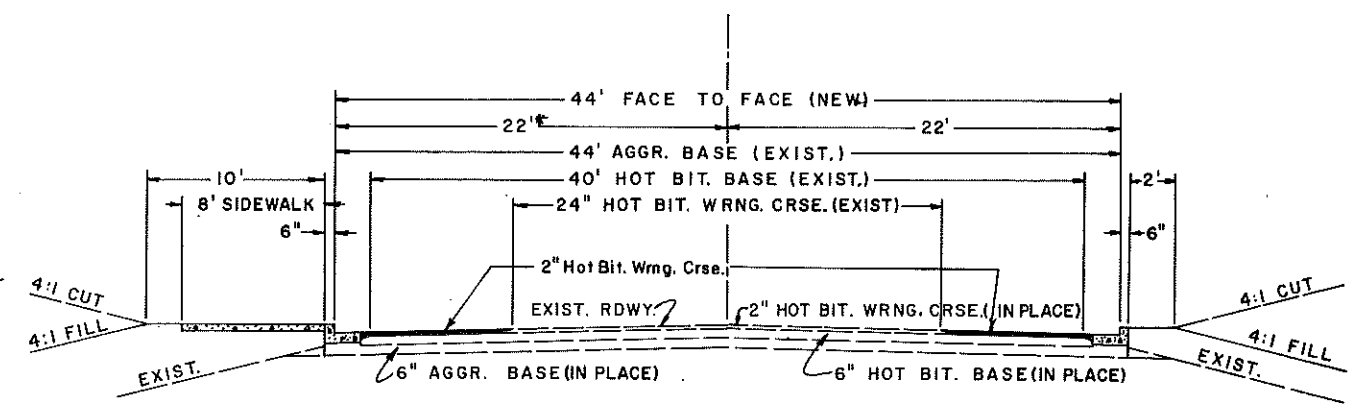
CITY FUND ONLY
STA. 3+66 TO 9+00
X-RD.

<u>SPEC.</u>	<u>CODE</u>	<u>DESCRIPTION</u>	<u>UNIT</u>	FEDERAL AND CITY PARTICIPATION <u>QUANTITY</u>	<u>QUANTITY</u>	<u>TOTAL</u>
738	0152	Double Brace Assembly - Chain Link	Ea.	5		5
743	0102	Pvm't. Marking - Drop on Beads - Type II (Line)	L.F.	3764	7478	11242
743	0103	Pvm't. Marking-Drop on Beads-Type II (Message)	S.F.	13	272	285
746	0100	Flagging	M. Hr.	500		500
754	0116	Flat Sheet for Signs - Type II - Refl. Sheet	S.F.	91	39	130
754	0117	Flat Sheet for Signs - Type III & IV Refl. Sheet	S.F.	81	44	125
754	0150	Delineators - Type A	Ea.		20	20
754	0209	Steel Galv. Posts - Square Tube Perforated	Lbs.	903	394	1297
776	0100	Temporary Striping	Mile	2		2
630	5206	6" PVC Pressure Sewer Pipe	L.F.	267		267
900	2000	Median Drains - Type A	Ea.	2		2
900	5006	12" Watermain	L.F.	2074	6	2080
900	5038	Cast Iron Fittings	Lbs.	1085		1085
630	5214	12" PVC Sewer Pipe	L.F.	1114		1114
900	5077	12" x 12" Tee (Mech. Joint)	Ea.		1	1
900	5152	12" Gate Valve and Box	Ea.	1		1
900	8505	Trainee	M. Hr.	2000		2000
203	0110	Rock Excavation	C.Y.	400		400
630	2465	30" Reinf. Conc. Pipe - Cl. III	L.F.		126	126
630	3414	Relay End Section	Ea.	1	1	2
714	0150	Relocate Air Release Valve and Manhole	Ea.	1		1
706	0110	Underdrain Granular Fill Material	C.Y.	541		541
706	0392	6 In. Non-Perforated PVC Pipe	L.F.	130		130
706	0395	6 In. Perforated PVC Pipe for Underdrains	L.F.	1010		1010
702	0130	Loose Rock Riprap	C.Y.	10		10

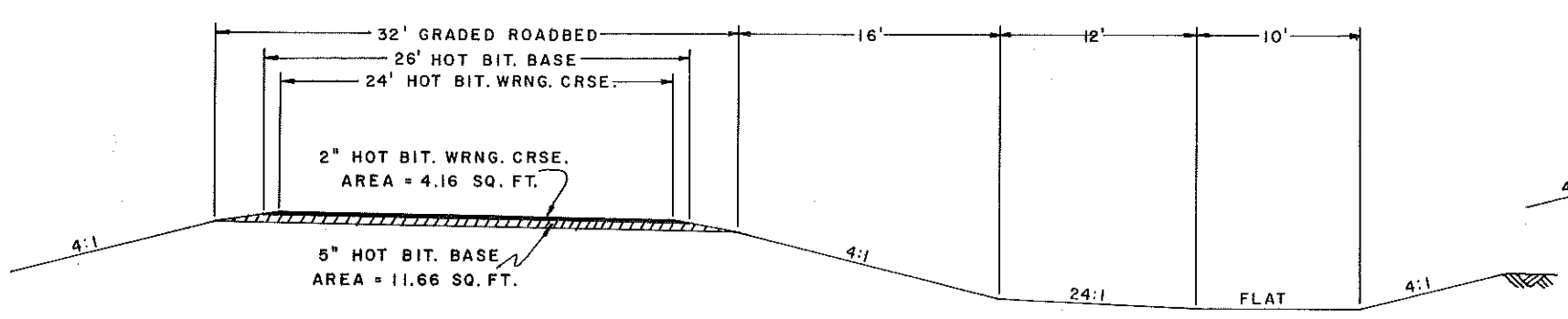
TYPICAL SECTIONS



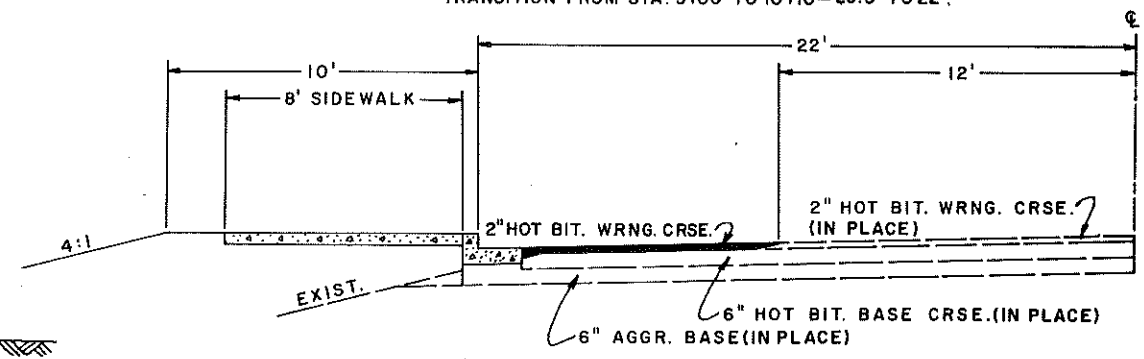
URBAN SECTION
OLD RED TRAIL



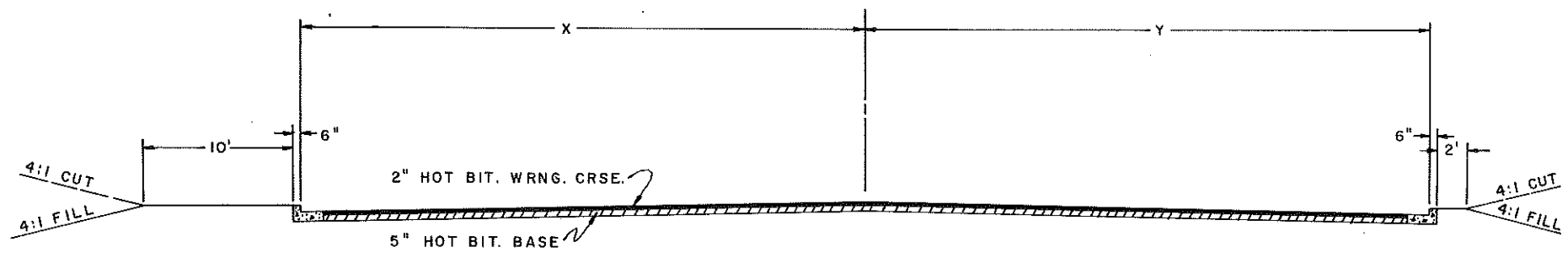
CROSSROAD (SUNSET DRIVE)
WIDENED SECTION
STA. 9+00 TO 15+00 (END)
* TRANSITION FROM STA. 9+00 TO 10+10 - 29.3' TO 22'



TYPICAL RAMP SECTION
SUNSET INTERCH.

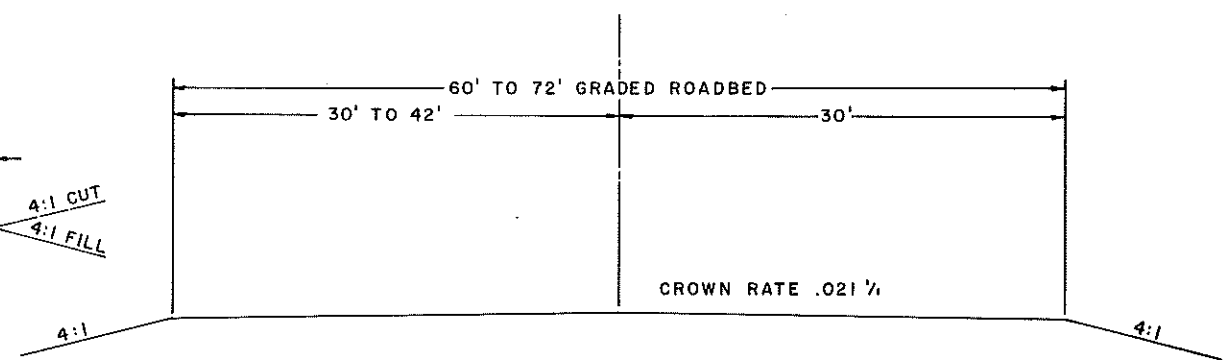


CROSSROAD (SUNSET DRIVE)
WIDENED SECTION



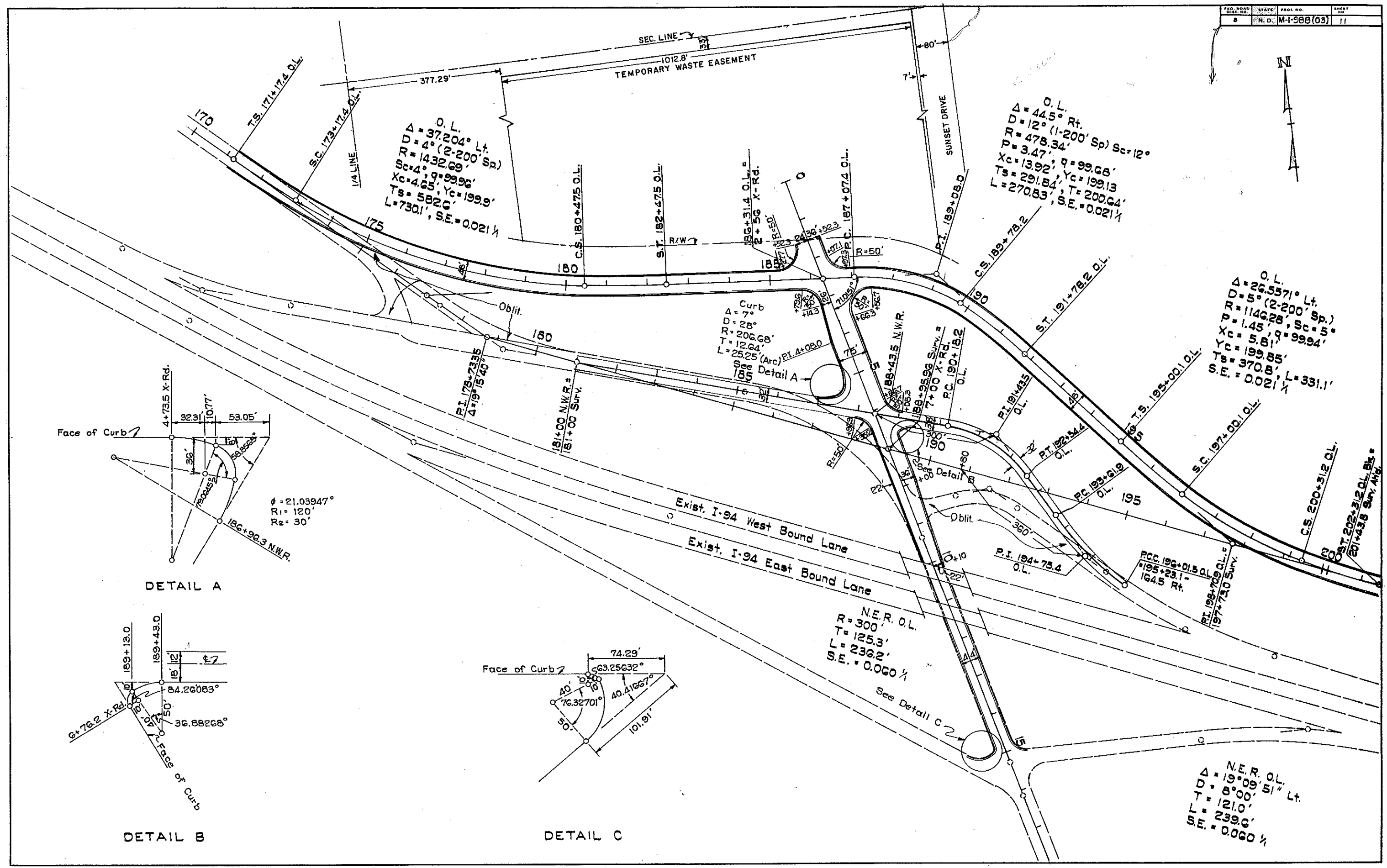
CROSSROAD (SUNSET DRIVE)
REGRADED SECTION

DISTANCE ALONG X-RD.	X	Y
STA. 3+00	37.5	26'
TRANSITION FROM STA. 3+00 TO STA. 4+08	37.5	37.5
FROM STA. 4+08 TO STA. 6+00	37.5	37.5
FROM STA. 6+00 TO STA. 8+00	36'	22'
TRANSITION FROM STA. 8+00 TO STA. 9+00	29.3'	22'



CROSSROAD (SUNSET DRIVE)
REGRADED SECTION N. OF OLD RED TRAIL

	LT.	RT.
FROM STA. -0+13.6 TO STA. -0+70	30'	30'
TRANSITION FROM STA. -0+70 TO STA. 0+50	42'	30'
FROM STA. 0+50 TO STA. 2+00	42'	30'



O.L.
 $\Delta = 37.204^\circ$ Lt.
 $D = 4^\circ (2-200' \text{ Sp})$
 $R = 1432.69'$
 $Sc = 4.65'$, $q = 99.96'$
 $Xc = 4.65'$, $Yc = 199.9'$
 $Ts = 582.6'$
 $L = 730.1'$, $SE = 0.0021 \frac{1}{2}$

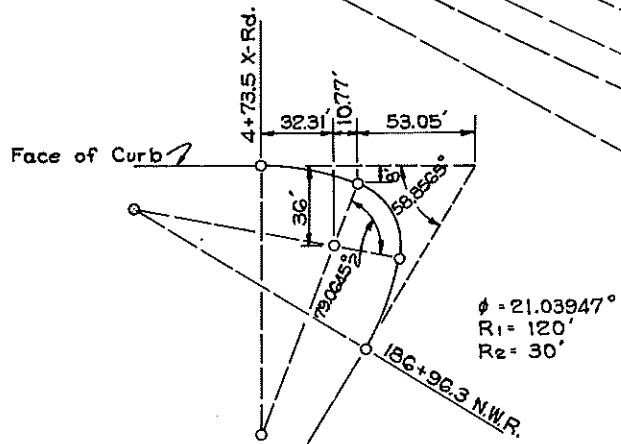
O.L.
 $\Delta = 44.5^\circ$ Rt.
 $D = 12^\circ (1-200' \text{ Sp})$ $Sc = 12'$
 $R = 473.34'$
 $P = 3.47'$, $q = 99.68'$
 $Xc = 13.92'$, $Yc = 199.13'$
 $Ts = 291.84'$, $T = 200.64'$
 $L = 270.83'$, $SE = 0.0021 \frac{1}{2}$

O.L.
 $\Delta = 26.5571^\circ$ Lt.
 $D = 5^\circ (2-200' \text{ Sp})$
 $R = 1146.28'$, $Sc = 5'$
 $P = 1.45'$, $q = 99.94'$
 $Xc = 5.81'$, $Yc = 199.85'$
 $Ts = 370.8'$, $L = 331.1'$
 $SE = 0.0021 \frac{1}{2}$

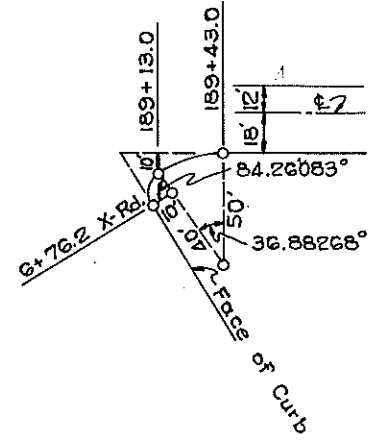
Curb
 $\Delta = 7^\circ$
 $D = 28^\circ$
 $R = 206.68'$
 $T = 12.64'$
 $L = 25.25'$ (Arc) $PI. 4+08.0$
 See Detail A

N.E.R. O.L.
 $R = 300'$
 $T = 125.3'$
 $L = 236.2'$
 $SE = 0.0060 \frac{1}{2}$

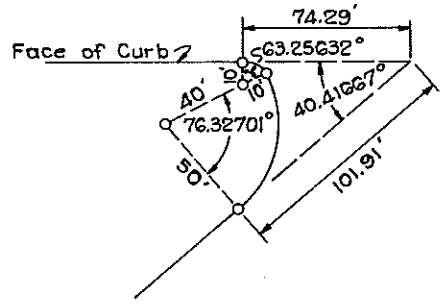
N.E.R. O.L.
 $\Delta = 19^\circ 09' 51''$ Lt.
 $D = 8^\circ 00'$
 $T = 121.0'$
 $L = 239.6'$
 $SE = 0.0060 \frac{1}{2}$



DETAIL A

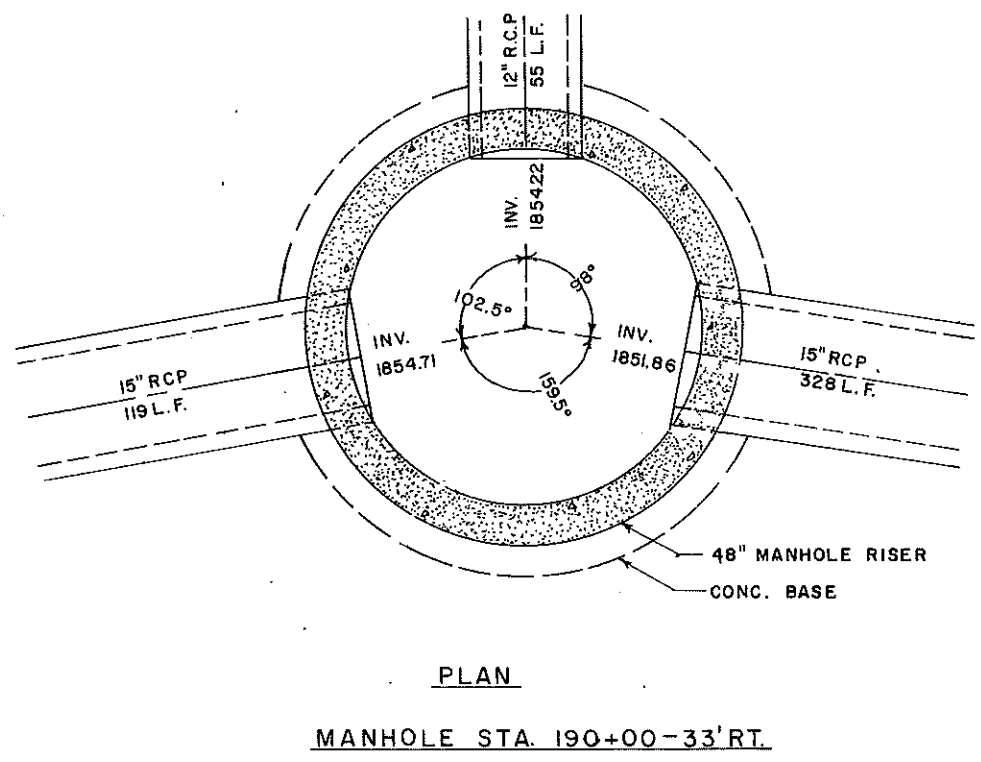
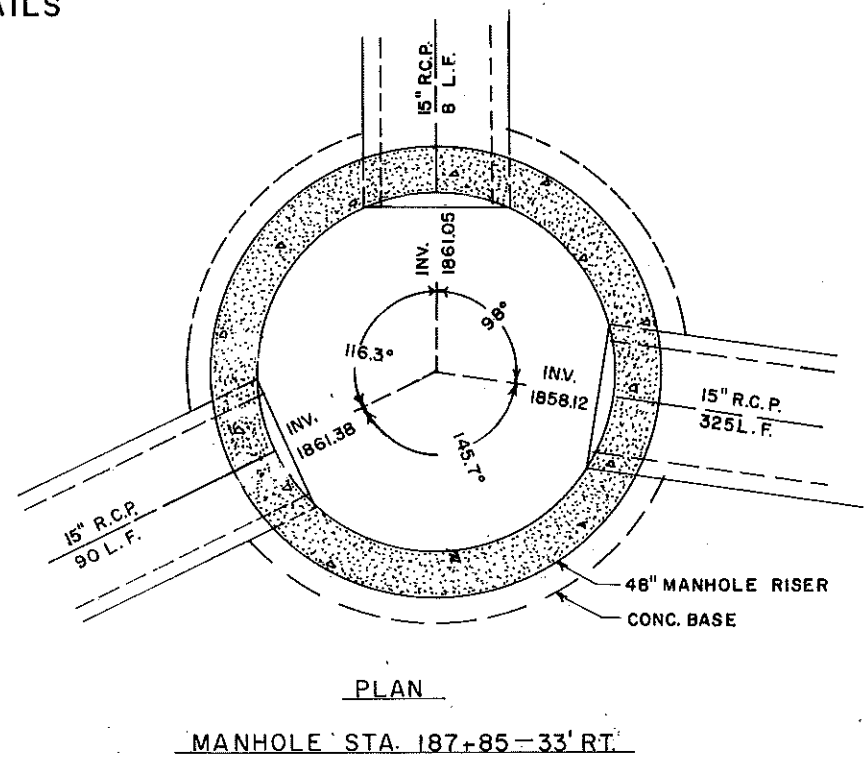
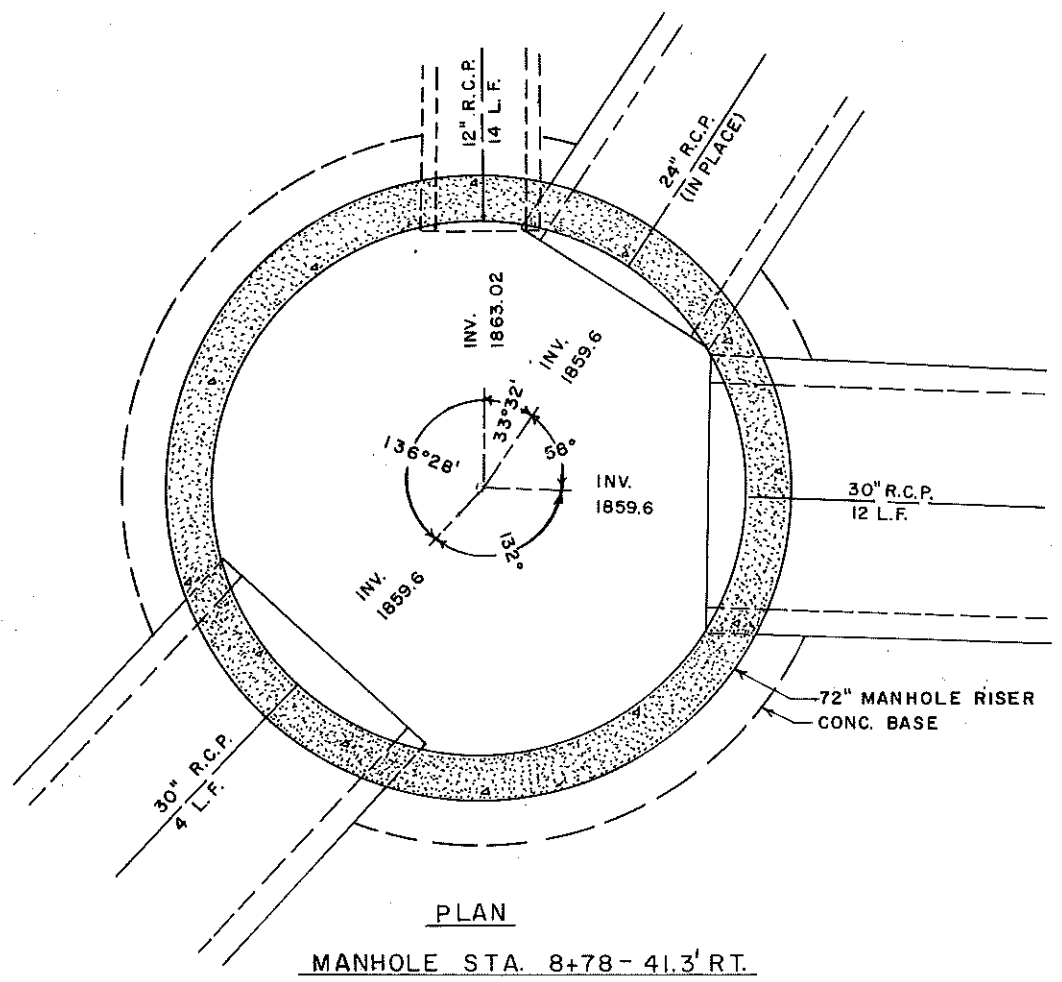


DETAIL B

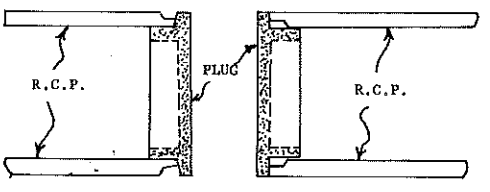
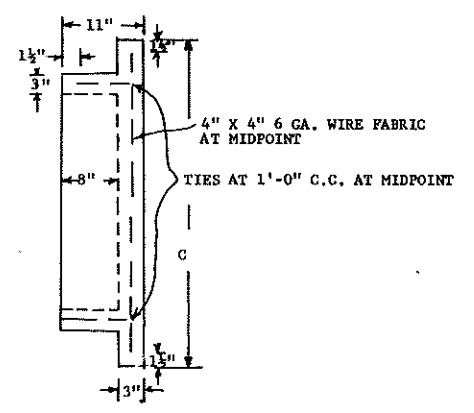
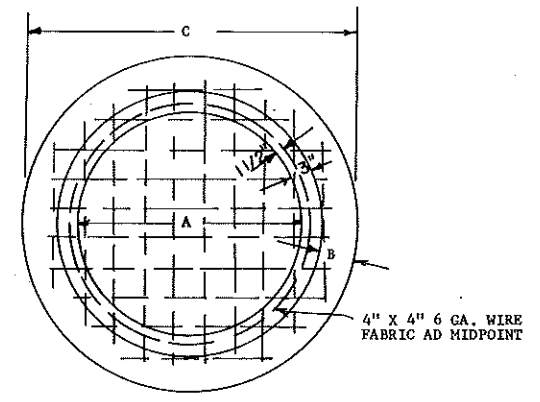


DETAIL C

DETAILS

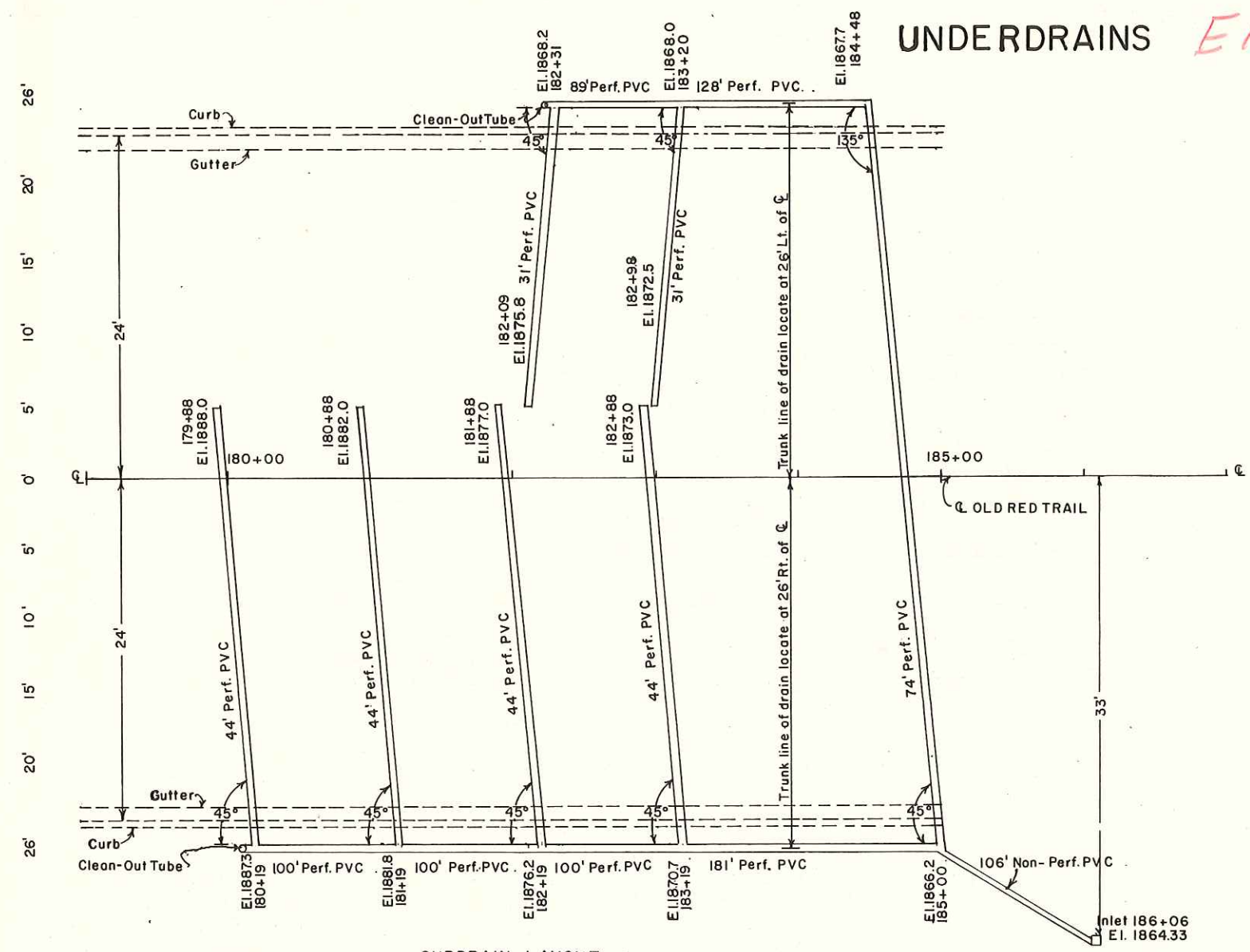


DIMENSIONS (IN INCHES)			
PIPE DIAMETER	A	B	C
15	8	2-3/4	19-1/2
18	11	3	23
21	14	3-1/4	26-1/2
24	17	3-1/2	30
27	20	3-3/4	33-1/2
30	23	4	37
33	26	4-1/4	40-1/2
36	29	4-1/2	44
42	35	5	51
48	41	5-1/2	58

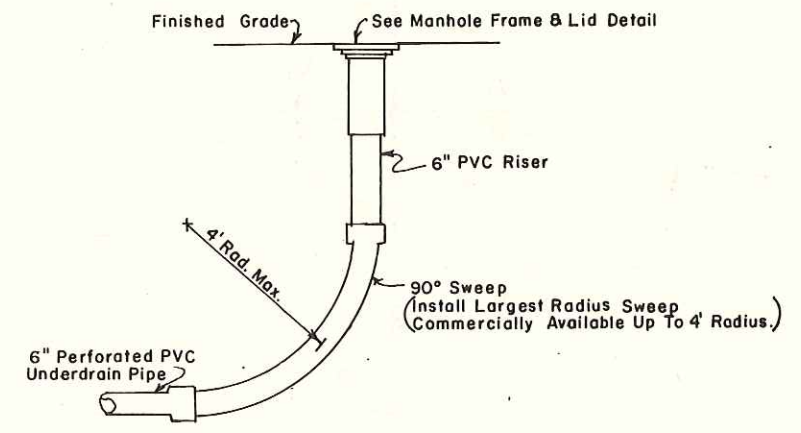


NOTES:
 ALL REINFORCEMENT SHALL BE ELECTRICALLY WELDED COLD DRAWN STEEL WIRE FABRIC AND SHALL BE ASSEMBLED AND SECURELY FASTENED IN CAGE FASHION SO AS TO MAINTAIN REINFORCEMENT IN EXACT SHAPE AND CORRECT POSITION WITHIN THE FORMS.
 CONCRETE SHALL CONFORM TO STRENGTH REQUIREMENTS FOR REINFORCED CONCRETE PIPE CULVERTS, CL. II.

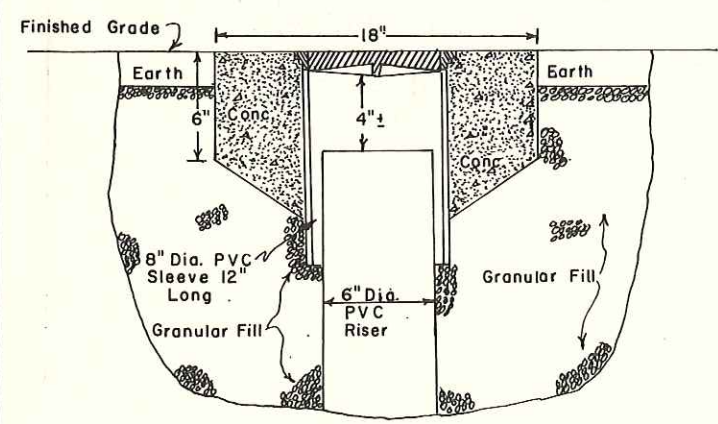
UNDERDRAINS *Elimi*



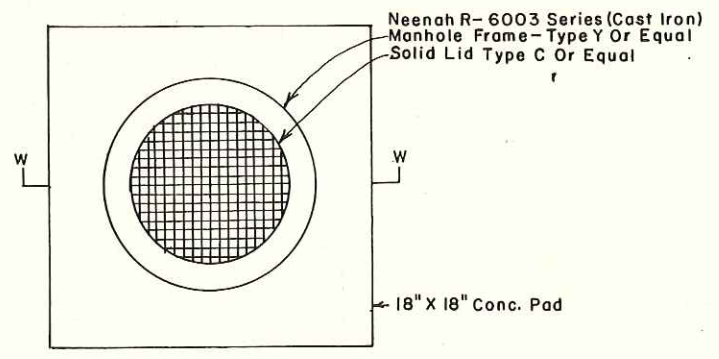
SUBDRAIN LAYOUT



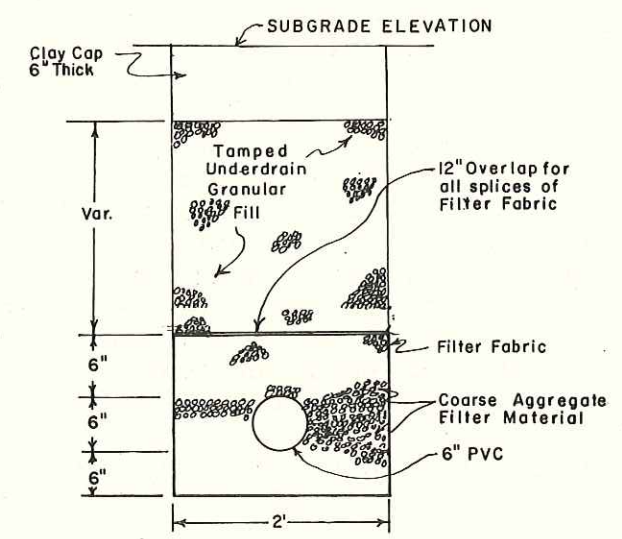
TYPICAL UNDERDRAIN CLEAN-OUT RISER DETAIL
 NOTE: 6" PVC RADIUS SWEEPS & 6" PVC RISER TO BE PAID FOR AS 6" NONPERFORATED PVC UNDERDRAIN PIPE.



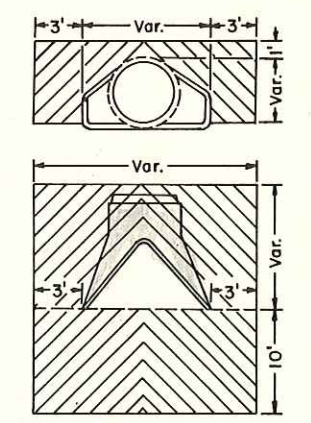
SECTION W-W
 MANHOLE FRAME AND LID ELEVATION



MANHOLE FRAME AND LID DETAIL



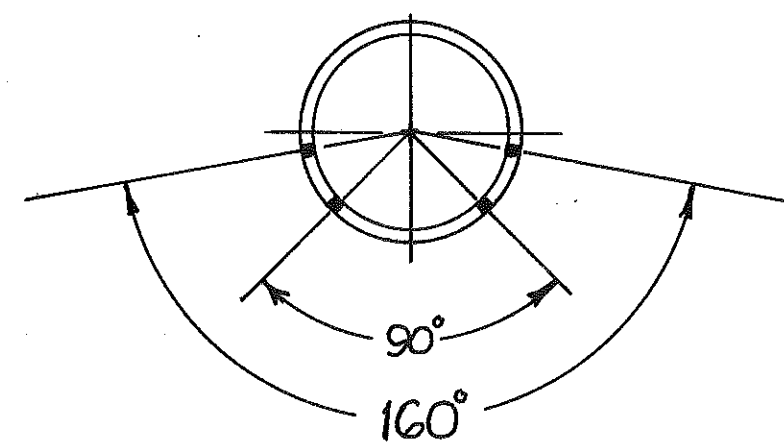
BACKFILL DETAIL
 6" PERFORATED PVC



TYPICAL SODDING DETAILS FOR CULVERT ENDS

DETAILS

6" Perforated PVC



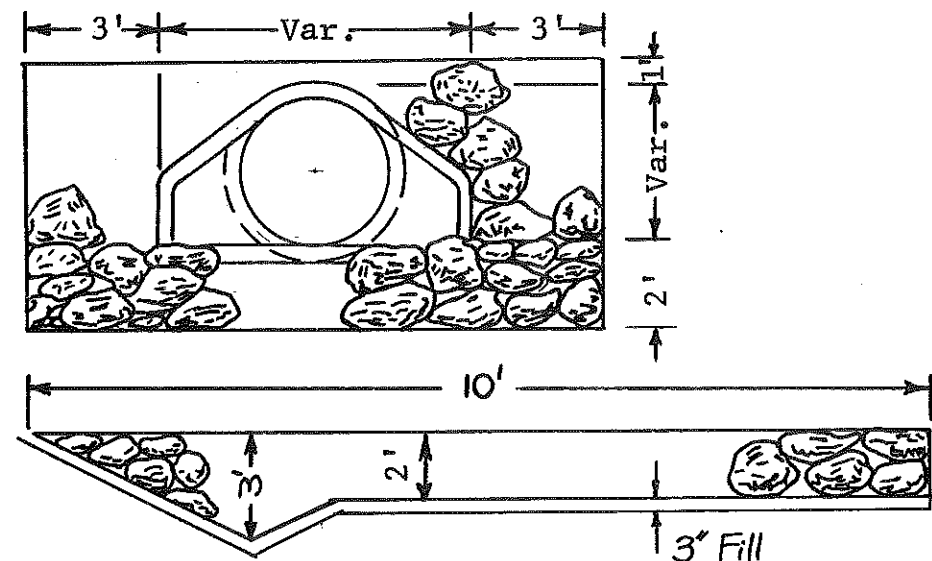
ANGULAR POSITION OF ROWS

<u>PIPE SIZE</u>	<u>ROWS OF PERFORATIONS</u>	<u>NO. OF PERFORATIONS PER ROW*</u>
6	4	48

*For 12.5 Foot Pipe Laying Lengths

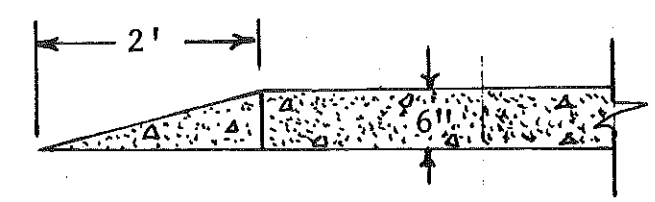
PERFORATED PVC SEWER PIPE

1. TYPE OF PIPE
The pipe shall be Polyvinyl Chloride Sewer Pipe with Solvent Cemented Joints as specified in ASTM Spec. No. 3034.
2. Perforations shall be circular and $\frac{1}{2}'' + \frac{1}{16}''$ in diameter. They should be arranged in ROWS parallel to the axis of the pipe and shall be spaced approximately 3'' center to center along the ROWS. The spigot end of the pipe shall be unperforated for a length equal to the depth of the socket. The placement and total number of the ROWS shall be as shown below with an allowable tolerance of $\pm 10^\circ$. The spigot and bell end shall be unperforated for a length equal to the depth of the spigot.
3. The nominal laying length of the pipe shall be 12.5 Feet. Shorter or longer laying lengths shall be provided if required.



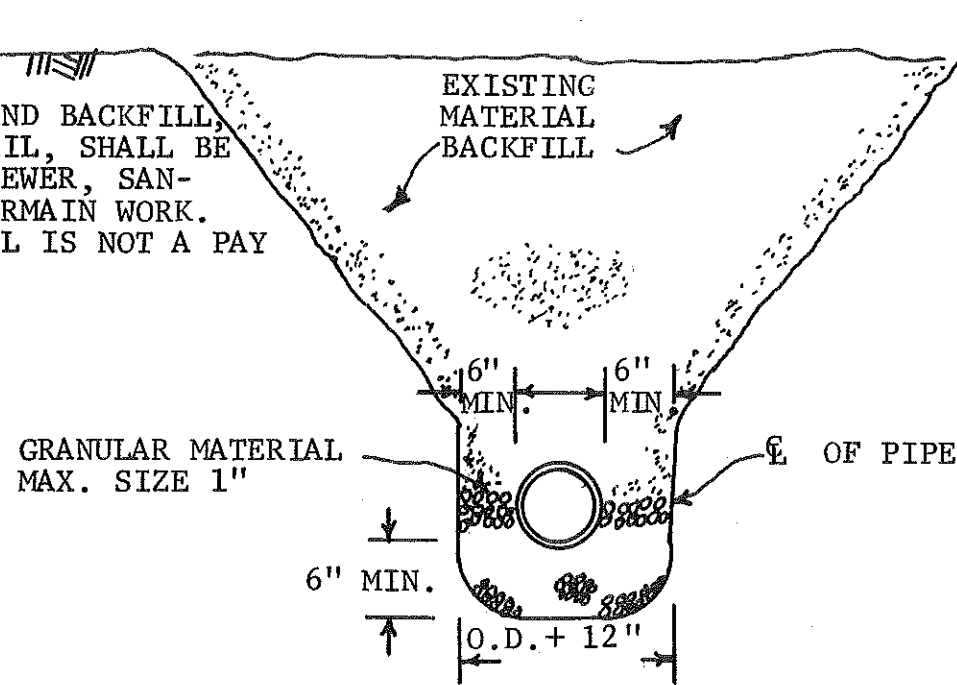
Filter Fabric
LOOSE ROCK RIPRAP
At Pipe Ends

NOTE: The Filter Fabric Material shall be Dupont Tyvar Style 3401, Mirafi 1405, Stabilanka T-80 or an equivalent material approved by the Engineer. A two foot overlap shall be used where required. Equipment shall not be allowed directly on the filter fabric. A minimum of 3'' Excavation shall be placed over the Filter Fabric to protect the material during riprap installation. Riprap shall be installed according to Plan and Standard Specification 702. The Filter Fabric Material and Excavation costs shall be included in the price bid for "Loose Rock Riprap".



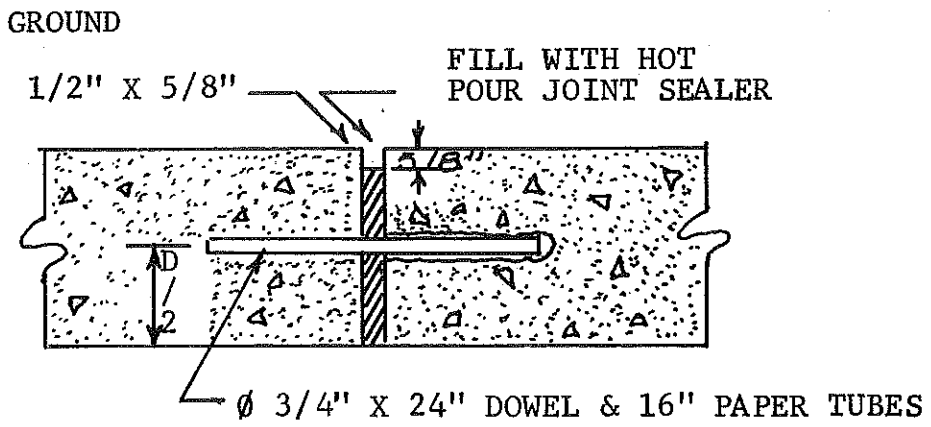
CURB TAPER
AT ENDS OF APPROACH RADIUS

NOTE: THE BEDDING AND BACKFILL, AS SHOWN IN THE DETAIL, SHALL BE USED FOR ALL STORM SEWER, SANITARY SEWER AND WATERMAIN WORK. THE GRANULAR MATERIAL IS NOT A PAY ITEM.



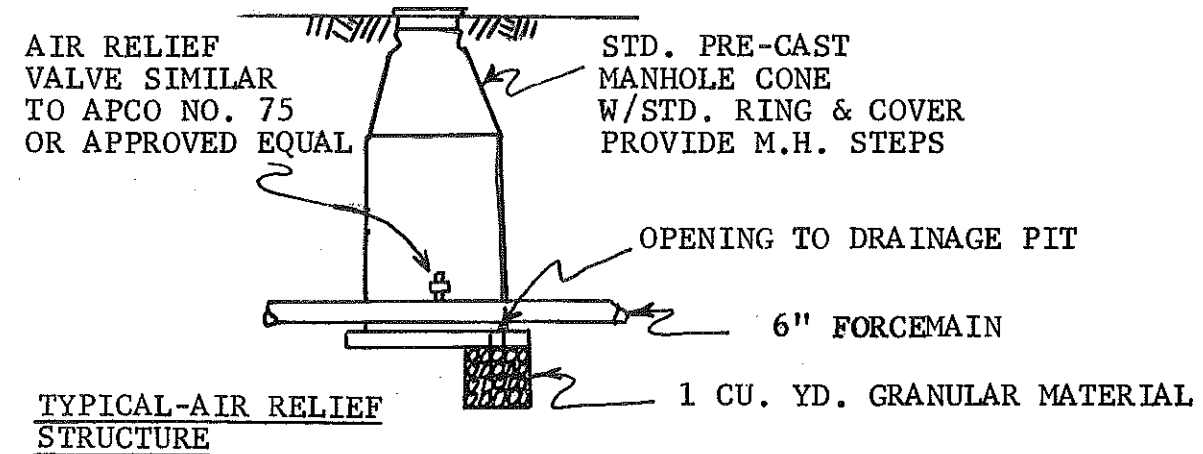
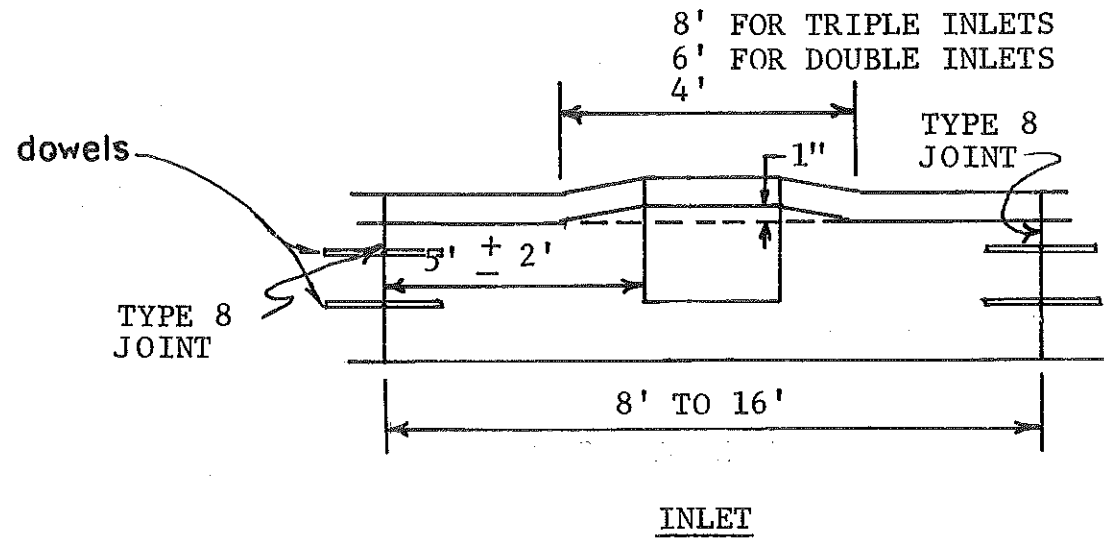
(PLACE GRANULAR MATERIAL TO 6" ABOVE TOP OF WATERMAIN.)

BEDDING AND BACKFILL SECTION



NOTE: FOR TYPE 8 JOINT USE 3/4" X 24" SMOOTH DOWELS AND 16" PAPER TUBES. DOWELS SHALL BE GREASED THE FULL LENGTH. ALL PAPER TUBES SHALL BE PLUGGED OR CRIMPED ON OPEN END. ALL JOINTS SHALL BE SEALED. DOWELS SHALL BE SUPPORTED BY AN APPROVED SUPPORT MADE OF NO. 7 AWG WIRE, SPACED 12" O.C. UNLESS OTHERWISE SHOWN ON THE PLANS.

TYPE 8 JOINT



TYPICAL-AIR RELIEF STRUCTURE

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	ND.	M-1-988(03)	16

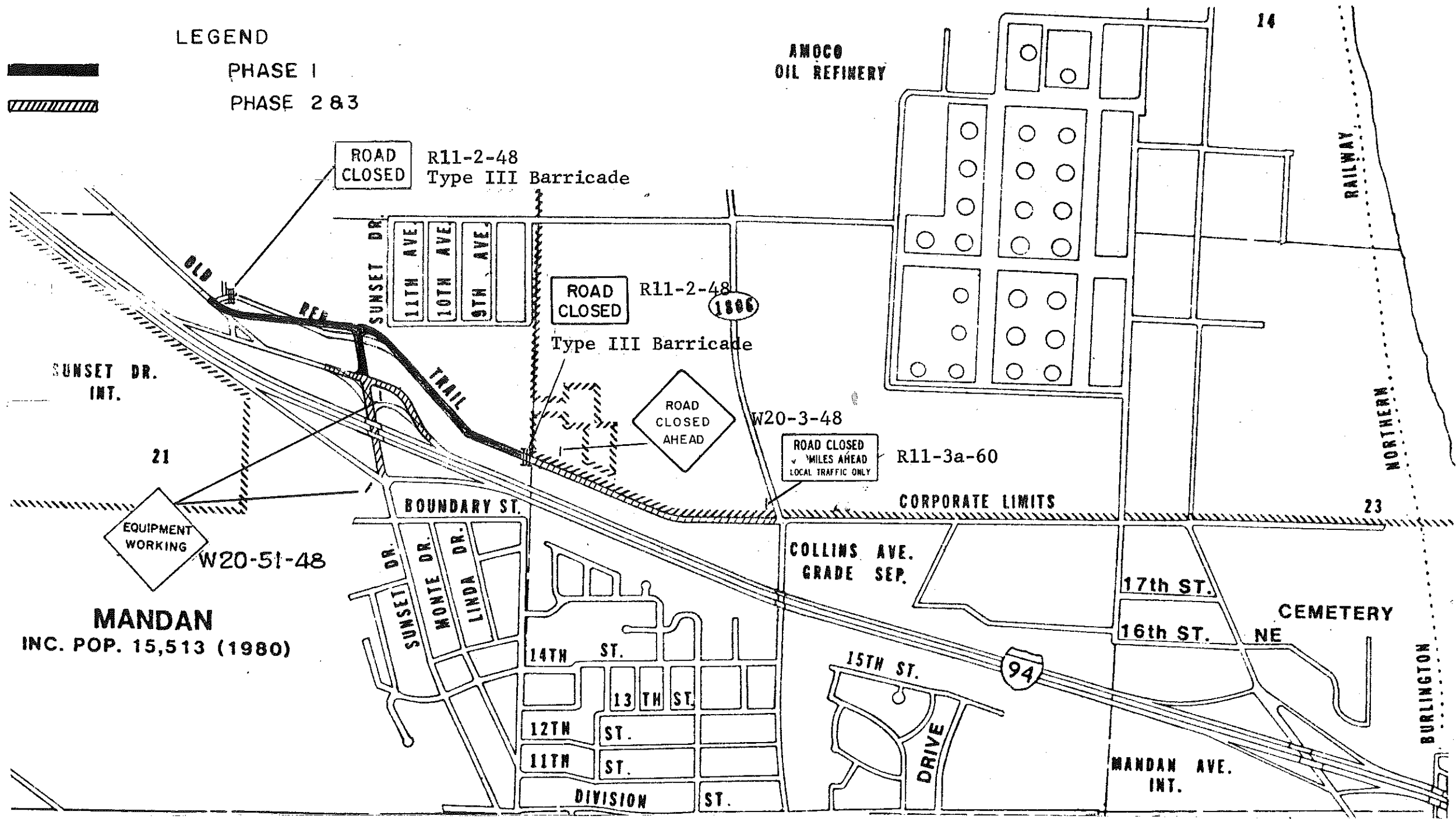
CONSTRUCTION SIGNING

PHASE 1

LEGEND

PHASE 1

PHASE 2 & 3



MANDAN
INC. POP. 15,513 (1980)

14

21

23



BURLINGTON

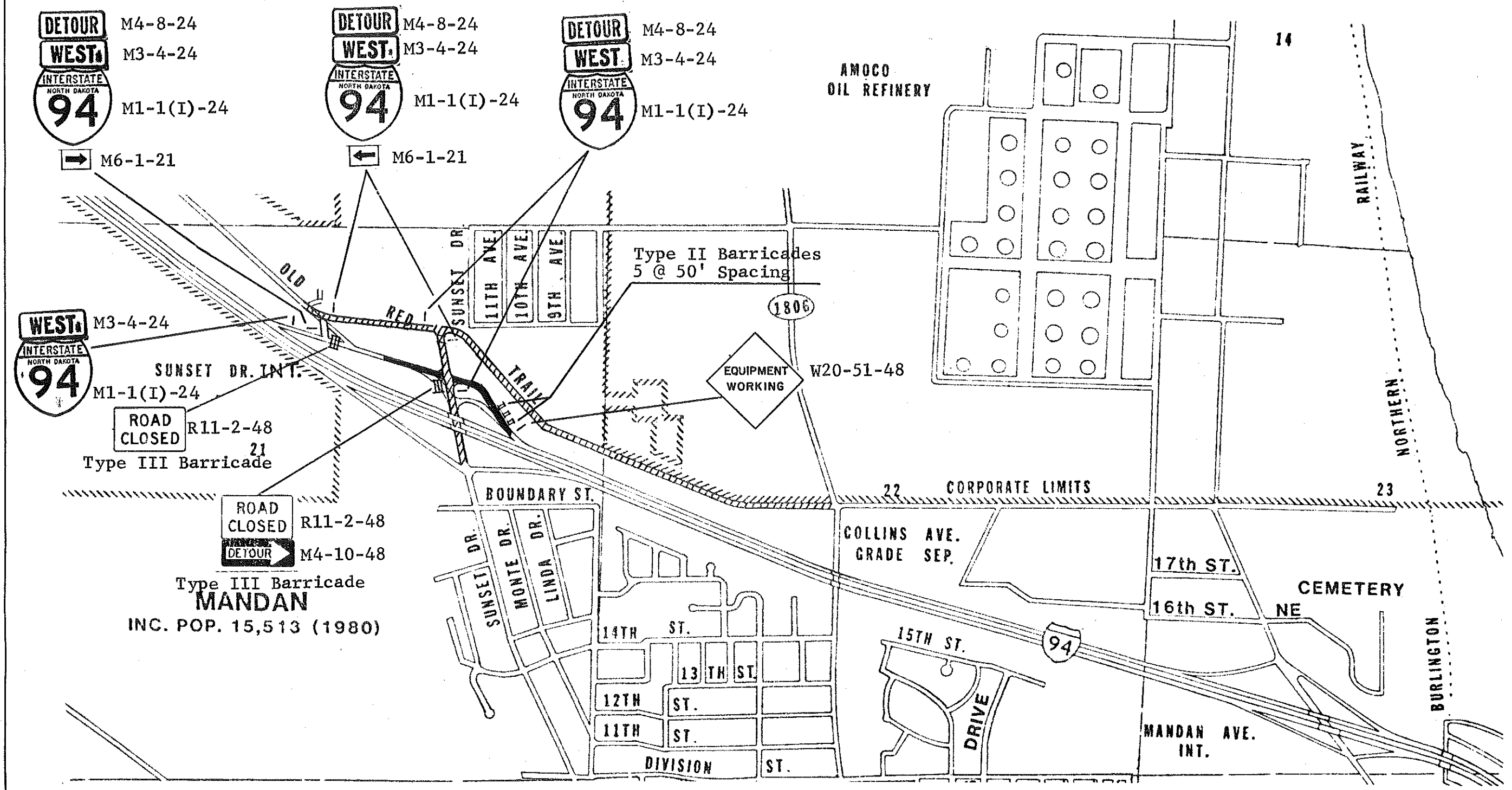
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	ND.	M-1-988(03)	17

CONSTRUCTION SIGNING

PHASE 2

LEGEND

-  PHASE 2
-  PHASE 1 & 3



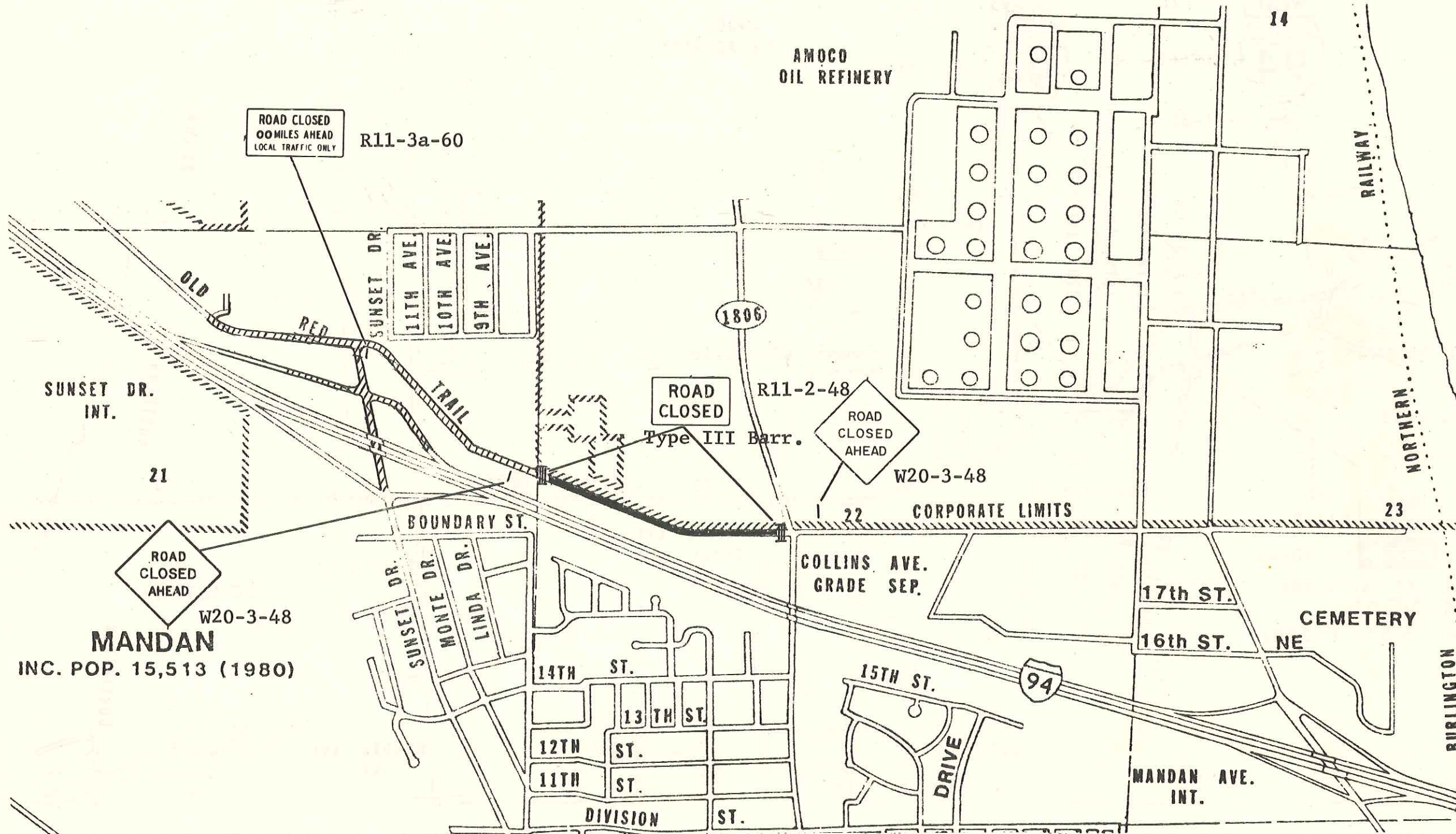
FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	ND.	M-1-988(03)	18

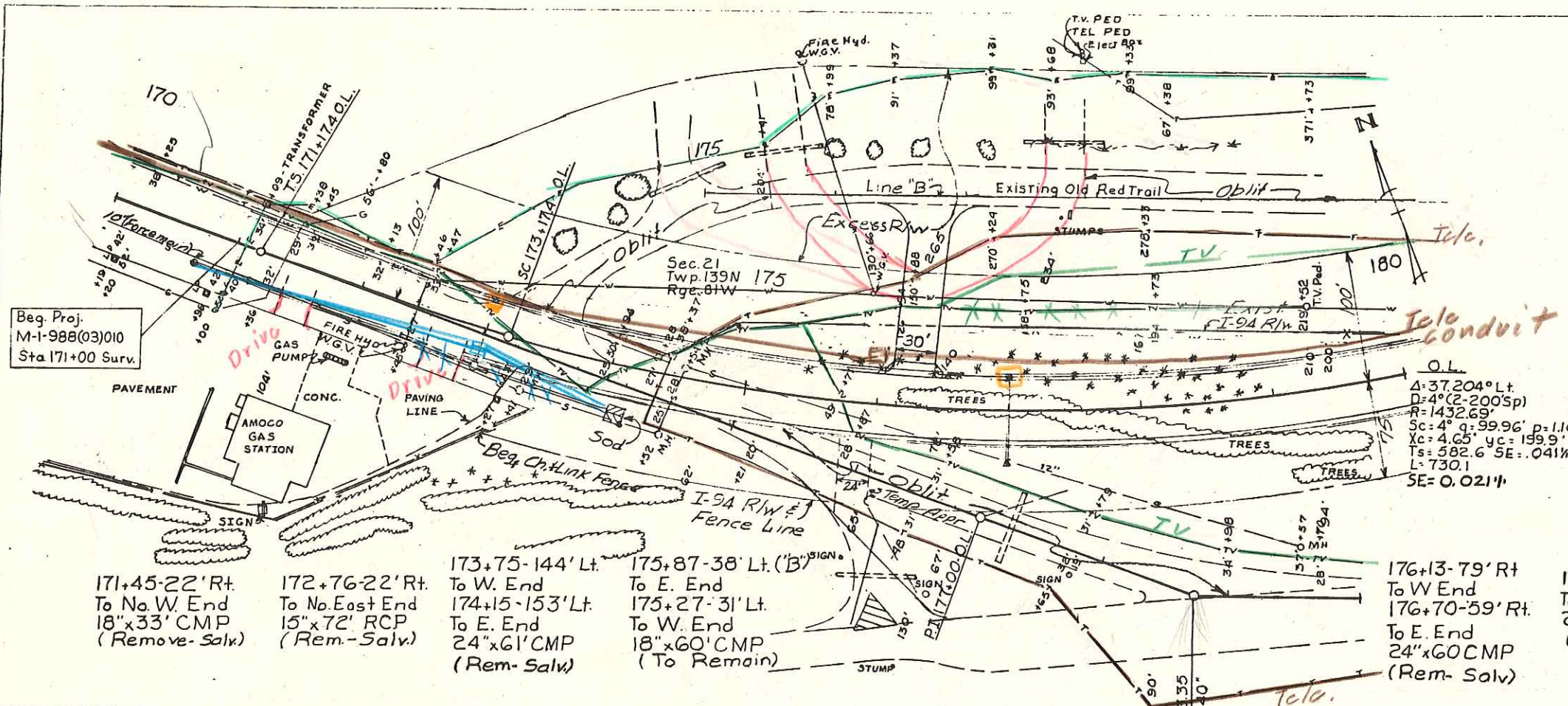
CONSTRUCTION SIGNING

PHASE 3

LEGEND

- PHASE 3
- PHASE 1 & 2





BENCH MARKS

NO.	DESCRIPTION	LOCATION	ELEV.
P	TOP OF HYDRANT @ AMOCO STATION	172+46-29' RT.	1933.17

INSTALL CURB & GUTTER TYPE I
 171+00-23.5' LT. TO 180+00-23.5' LT. 890 L.F.
 171+00-23.5' RT. TO 180+00-23.5' RT. 900 L.F.

INSTALL REINFORCED CONCRETE PIPE - SEWER CLASS III
 170+75-26' RT. TO 173+00-29.5' RT. 24" X 226' R.C.P.-S. (INCL. 1 1/2" SEC. 1-PLUG)
 173+00-29.5' LT. TO 174+00-32' RT. 15" X 52' R.C.P.-S.
 177+00-23.5' LT. TO 177+00-36.5' RT. 15" X 60' R.C.P.-S. 24" X 97'

INSTALL REINFORCED CONCRETE END SECTIONS
 174+00-32' RT. 24" R.C.E.S. 1 EA.
 177+00-36.5' RT. 15" R.C.E.S. 1 EA.

INSTALL MANHOLE
 173+00-29.5' RT. 1-60"

INSTALL MANHOLE RISER
 173+00-29.5' RT. 60" X 3.16'

INSTALL DOUBLE INLETS
 173+00-23.5' LT. 1 EA.
 177+00-23.5' LT. 1 EA.

INSTALL 8" CONCRETE DRIVEWAY
 176+25-23.5' LT. 30' 21.7 S.Y.

ADJUST MANHOLE
 174+37-38' LT. SURV.

ADJUST UTILITY APPURTENANCES
 WGV 175+66-130' LT. SURV.

REMOVE EXISTING FENCE
 174+45.5-21' LT. O.L. TO 180+00-31' LT. O.L. 549 L.F.

INSTALL CHAIN LINK FENCE
 173+17.4-75' RT. O.L. TO 180+00-75' RT. O.L. 683 L.F.

INSTALL CONCRETE MEDIAN DRAIN - TYPE A
 170+75-26' RT. 1 EA.

INSTALL DOUBLE BRACE ASSEMBLY - CHAIN LINK
 173+17.4-75' RT. O.L. 1 EA.
 179+39.7-75' RT. O.L. 1 EA.

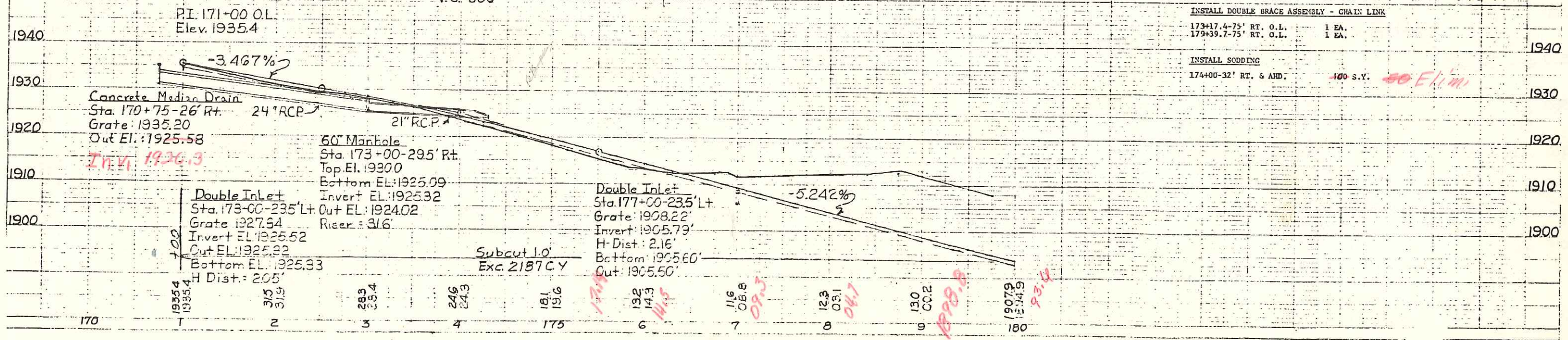
INSTALL SODDING
 174+00-32' RT. & AHD. 100 S.Y.

NOTE: Water From Sta. 171+00 Should Drain Back to Median Drain At Sta. 170+75-26' Rt. Drainage Ditch Will have to be Graded Between Sta. 170+50 & Sta. 171+00 In Order to get Water to Drain at 26' Rt.

Note: Transition from Sta. 170+00 to Sta. 171+00 (existing section to new curb & gutter section.)

176+25 Construct P.D. Appr. Lt.
 175+80 Rt Constr. Temp Appr.

P.I. 174+00 O.L.
 Elev. 1925.0
 V.C. 300'



50 E.L.M.

1978.8
 1979.9
 1979.9

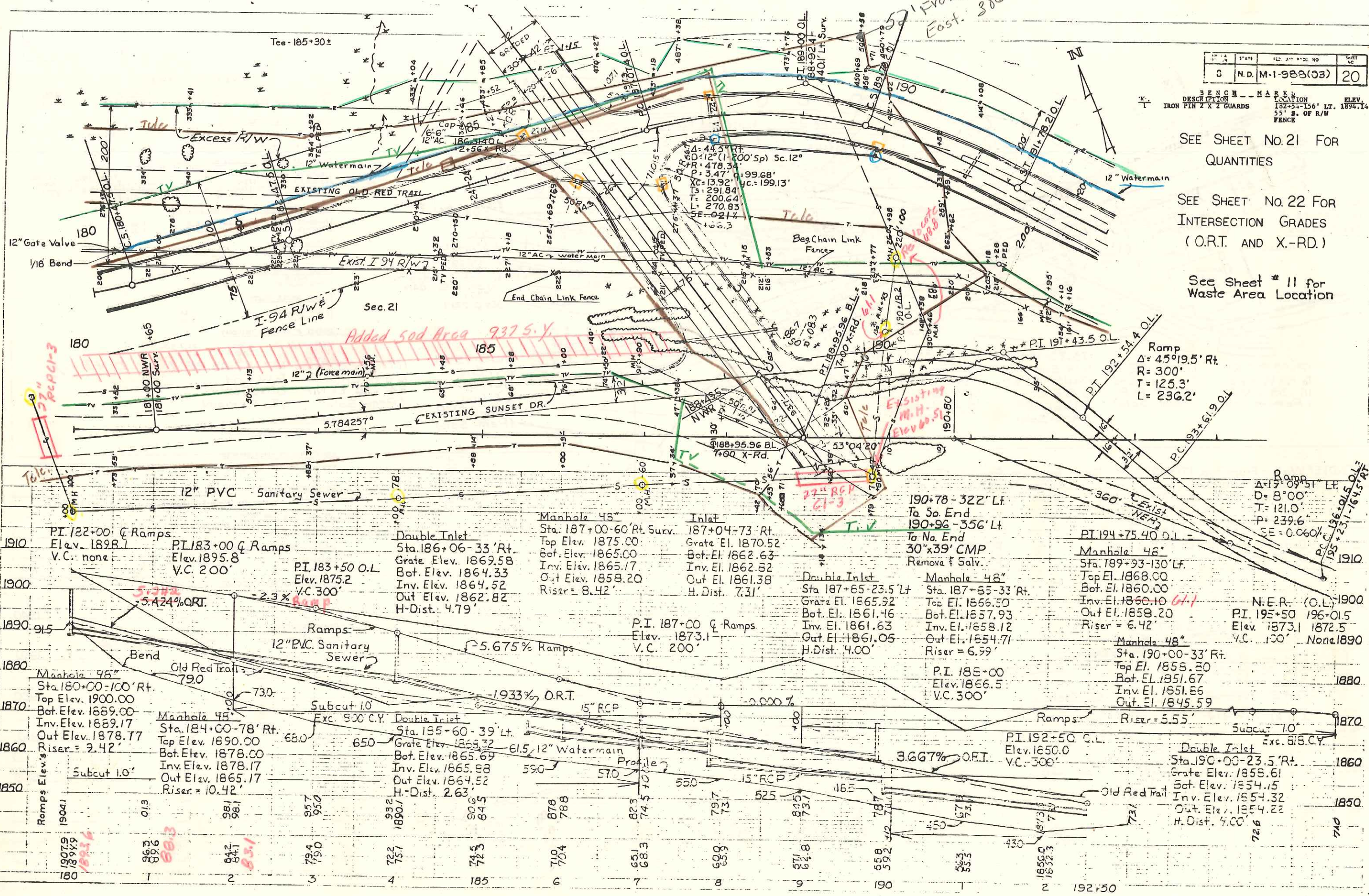
3	N.D.	M-1-988(03)	20
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BENCH MARK
 DESCRIPTION: IRON PIN 2 X 2 GUARDS
 LOCATION: 182-34-156' LT. 1894.14
 ELEV.: 55' S. OF R/W
 FENCE

SEE SHEET No. 21 FOR QUANTITIES

SEE SHEET No. 22 FOR INTERSECTION GRADES (O.R.T. AND X.-RD.)

See Sheet # 11 for Waste Area Location



<p>PI 182+00 C Ramps Elev. 1898.1 V.C. none</p> <p>PI 183+00 C Ramps Elev. 1895.8 V.C. 200'</p> <p>PI 183+50 O.L. Elev. 1875.2 V.C. 300'</p> <p>Manhole 48" Sta. 180+00-100' Rt. Top Elev. 1900.00 Bot. Elev. 1889.00 Inv. Elev. 1889.17 Out Elev. 1878.77 Riser = 2.42'</p> <p>Manhole 48" Sta. 184+00-78' Rt. Top Elev. 1890.00 Bot. Elev. 1878.00 Inv. Elev. 1878.17 Out Elev. 1865.17 Riser = 10.42'</p> <p>Manhole 48" Sta. 186+06-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Manhole 48" Sta. 187+85-23.5' Lt Grate El. 1865.92 Bot. El. 1861.46 Inv. El. 1861.63 Out El. 1861.05 H-Dist. 4.00'</p> <p>Manhole 48" Sta. 187+35-33' Rt. Top El. 1866.50 Bot. El. 1857.93 Inv. El. 1858.12 Out El. 1854.71 Riser = 6.99'</p> <p>Manhole 48" Sta. 189+33-130' Lt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 190+00-33' Rt. Top El. 1858.30 Bot. El. 1851.67 Inv. El. 1851.86 Out. El. 1845.59 Riser = 5.55'</p> <p>Manhole 48" Sta. 194+75.40 O.L. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 196+00-100' Lt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 199+00-33' Rt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p>	<p>Double Inlet Sta. 186+06-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Inlet Sta. 187+04-73' Rt. Grate El. 1870.52 Bot. El. 1862.63 Inv. El. 1862.32 Out El. 1861.38 H. Dist. 7.31'</p> <p>Double Inlet Sta. 187+85-23.5' Lt Grate El. 1865.92 Bot. El. 1861.46 Inv. El. 1861.63 Out El. 1861.05 H-Dist. 4.00'</p> <p>Double Inlet Sta. 188+95.96 BL 7'00' X-Rd. Grate El. 1870.52 Bot. El. 1862.63 Inv. El. 1862.32 Out El. 1861.38 H. Dist. 7.31'</p> <p>Double Inlet Sta. 190+78-322' Lt To So. End 190+96-356' Lt To No. End 30"x39" CMP Remove & Salv.</p> <p>Double Inlet Sta. 190+00-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Double Inlet Sta. 190+00-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Double Inlet Sta. 190+00-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Double Inlet Sta. 190+00-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Double Inlet Sta. 190+00-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p> <p>Double Inlet Sta. 190+00-33' Rt. Grate Elev. 1869.58 Bot. Elev. 1864.33 Inv. Elev. 1864.52 Out Elev. 1862.82 H-Dist. 4.79'</p>	<p>Manhole 48" Sta. 187+00-60' Rt. Surv. Top Elev. 1875.00 Bot. Elev. 1865.00 Inv. Elev. 1865.17 Out Elev. 1858.20 Riser = 8.42'</p> <p>Manhole 48" Sta. 187+35-33' Rt. Top El. 1866.50 Bot. El. 1857.93 Inv. El. 1858.12 Out El. 1854.71 Riser = 6.99'</p> <p>Manhole 48" Sta. 189+33-130' Lt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 190+00-33' Rt. Top El. 1858.30 Bot. El. 1851.67 Inv. El. 1851.86 Out. El. 1845.59 Riser = 5.55'</p> <p>Manhole 48" Sta. 194+75.40 O.L. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 196+00-100' Lt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 199+00-33' Rt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 199+00-33' Rt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 199+00-33' Rt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p> <p>Manhole 48" Sta. 199+00-33' Rt. Top El. 1868.00 Bot. El. 1860.00 Inv. El. 1860.10 Out El. 1858.20 Riser = 6.42'</p>
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I N S T A L L A T I O N S

INSTALL CURB & GUTTER TYPE 1

180+00-23.5' LT. TO 1+53.2-23.5' RT. X-RD.	618 L.F.
1+53.2-35.5' LT. TO 192+50-23.5' LT.	692 L.F.
180+00-23.5' RT. TO 3+66.3-33' RT. X-RD.	654 L.F.
3+66.3-37' LT. X-RD. TO 192+50-23.5' RT.	459 L.F.

INSTALL REINFORCED CONCRETE PIPE - SEWER CLASS III

185+60-39 ' LT. TO 186+06- 33 ' RT.	15" X 85' R.C.P.-S.
186+06-33 ' RT. TO 187+04-73' Rt.	15" X 106' R.C.P.-S.
187+04-73' RT. TO 187+85-33' RT.	15" X 90' R.C.P.-S.
187+85-23.5' LT. TO 187+85-33' RT.	12" X 55' R.C.P.-S.
187+85-33' RT. TO 190+00-33' RT.	15" X 119' R.C.P.-S. <i>198' Plan Error</i>
190+00-23.5' RT. TO 190+00-33' RT.	12" X 8' R.C.P.-S.
190+00-33' RT. TO 192+50-33' RT.	15" X 248' R.C.P.-S.
179+61-25' LT. SURV. TO 179+82.5-42' RT. SURV.	27" X 70' R.C.P.-S.
188+90-56' RT. SURV. TO 189+80-47' RT. SURV.	27" X 90' R.C.P.-S.

INSTALL MANHOLE

180+00-100' RT. SURV.	1-48"
184+00-78' RT. SURV.	1-48"
187+00-60' RT. SURV.	1-48"
187+85-33' RT.	1-48"
189+93-130' RT. SURV.	1-48"
190+00-33' RT.	1-48"

INSTALL MANHOLE RISER

180+00-100' RT.	48" X 9.42'
184+00-78' RT.	48" X 10.42'
187+00-60' RT.	48" X 8.42'
187+85-33' RT.	48" X 6.99'
189+93-130' RT.	48" X 6.42'
190+00-33' RT.	48" X 5.55'

RELOCATE AIR RELIEF VALVE & MANHOLE

190+46-130' LT. SURV. TO 190+00-220' LT. SURV.	1 EA.
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INSTALL DOUBLE INLETS

185+60- 39 ' LT.	1 EA.
186+06-33 ' RT.	1 EA.
187+85-23.5' LT.	1 EA.
190+00-23.5' RT.	1 EA.

INSTALL SINGLE INLET

187+04-73' RT.	1 EA.
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REMOVE EXISTING FENCE

180+00-31' LT. TO 192+50-129' RT.	1154 L.F.
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INSTALL CHAIN LINK FENCE

180+00-75' RT. TO 183+70-75' RT.	370 L.F.
183+70-75' RT. TO 185+52-135' RT.	192 L.F.
189+20.5-196' RT. TO 191+63-129' RT.	185 L.F.
191+63-129' RT. TO 192+50-129' RT.	87 L.F.

CAST IRON FITTINGS

180+50-46' LT. (1-12" SIXTEENTH BEND)	300 LBS.
185+30-49' LT. (1-12" CAP)	115 LBS.

INSTALL 12" WATERMAIN

180+50-46' LT. TO 192+50-46' LT.	1250 L.F.
*185+30 Lt.	6 L.F.
12" X 12" TEE (MECH. JOINT)	

*185+30-49' LT.	1 EA.
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12" GATE VALVE AND BOX

180+50-46' LT.	1 EA.
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INSTALL 6" PVC SEWER PIPE (SDR 26)

189+80-47' RT. SURV. TO 189+93-130' LT.	177 L.F.
189+93-130' LT. TO 190+00-220' LT.	90 L.F.

INSTALL 12" PVC SEWER PIPE (DR 35)

179+57-37' LT. SURV. TO 180+00-100' RT.	140 L.F.
180+00-100' RT. TO 184+00-78' RT.	398 L.F.
184+00-78' RT. TO 187+00-60' RT.	298 L.F.
187+00-60' RT. TO 189+80-47' RT.	278 L.F.

INSTALL CORNER ASSEMBLY - CHAIN LINK

183+70-75' RT.	1 EA.
191+63-129' RT.	1 EA.

INSTALL DOUBLE BRACE ASSEMBLY - CHAIN LINK

185+52-135' RT.	1 EA.
189+20.5-196' RT.	1 EA.

INSTALL 6" NON-PERF. PVC (SEE UNDERDRAIN LAYOUT)

185+00-26' RT. TO 186+06-33' RT.	106 L.F.
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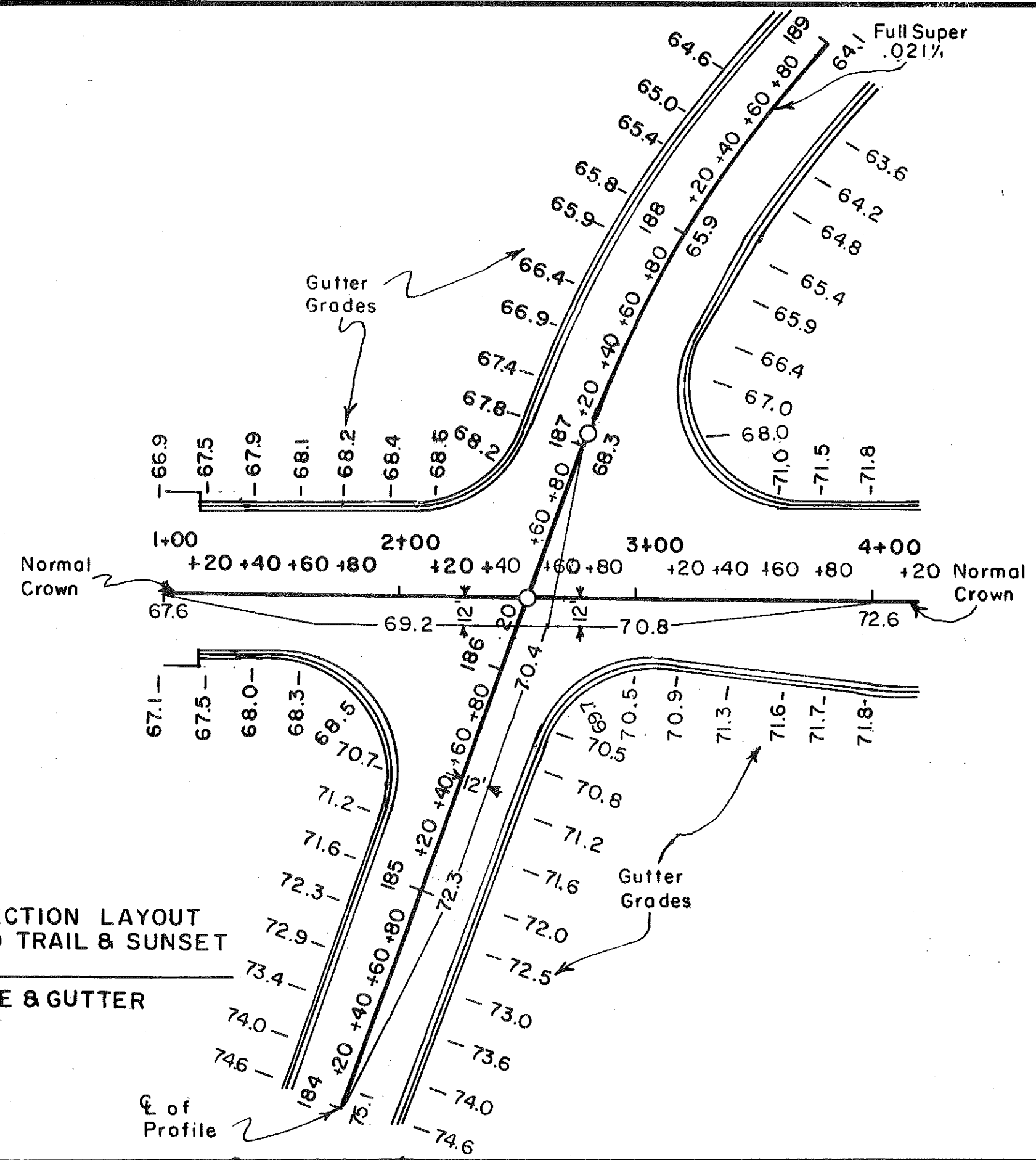
INSTALL 6" PERF. PVC (SEE UNDERDRAIN LAYOUT)

179+88 TO 185+00	1010 L.F.
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UNDERDRAIN GRANULAR FILL MATERIAL

179+88 TO 185+00	541 C.Y.
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FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
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**INTERSECTION LAYOUT
OLD RED TRAIL & SUNSET
DRIVE**

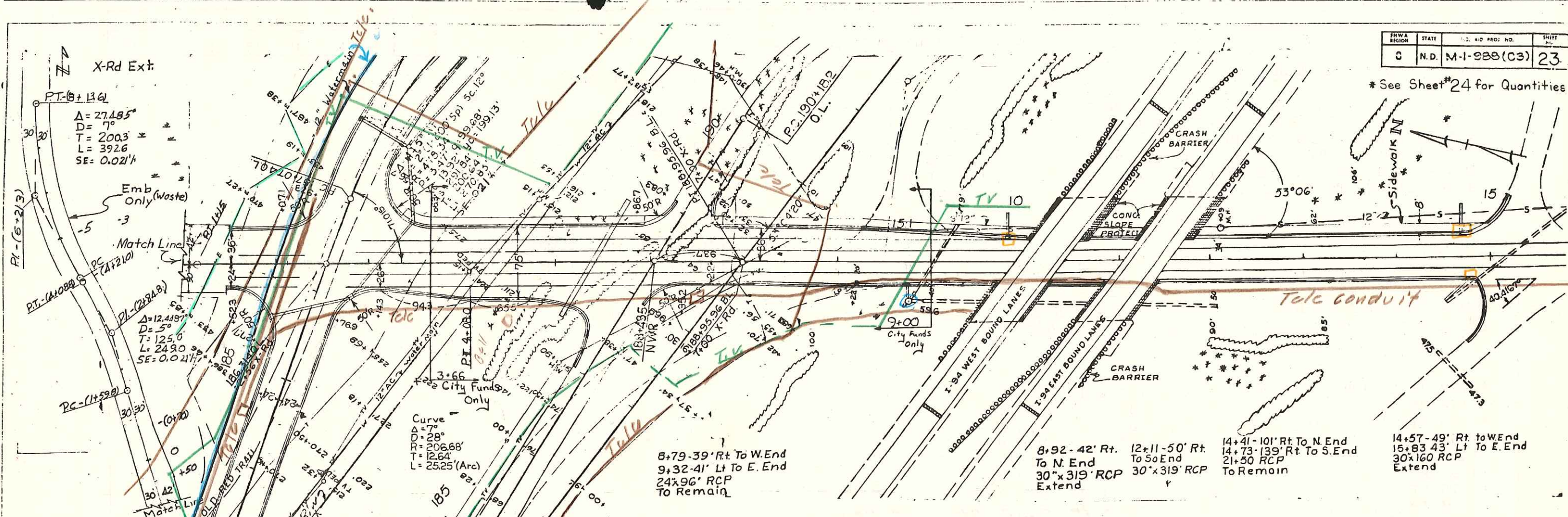
☒ PROFILE & GUTTER
GRADES

☒ of Profile

932

FHW REGION	STATE	PROJECT NO.	SHEET NO.
C	N.D.	M-1-988(C3)	23

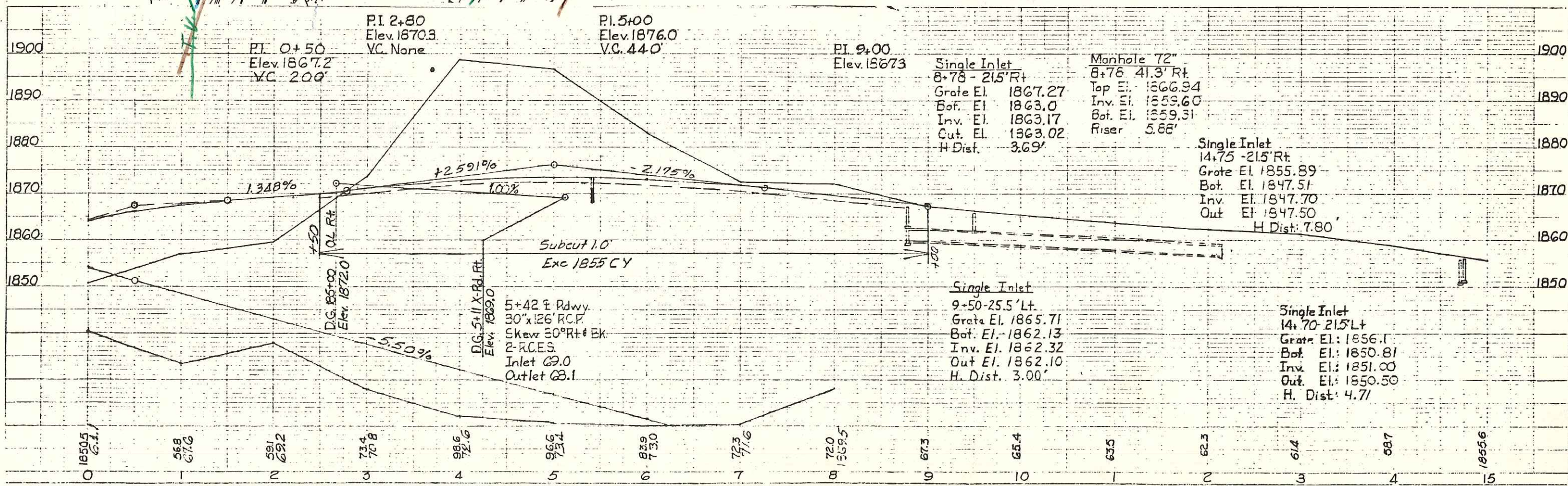
* See Sheet #24 for Quantities



8+79-39' Rt To W. End
 9+32-41' Lt To E. End
 24x96' RCP
 To Remain

8+92-42' Rt. To N. End
 12+11-50' Rt. To S. End
 30x319' RCP
 Extend

14+41-101' Rt To N. End
 14+73-139' Rt To S. End
 21+50 RCP
 To Remain



I N S T A L L A T I O N S

FHWA REGION	STATE	FED AID PROJ NO	SHEET NO
8	ND	M-1-988(03)010	24

INSTALL CURB & GUTTER - TYPE I

*3+66.3-33' RT. TO 186+96.3-16' LT. NWR	237 L.F.
*187+96.9-16' RT. NWR TO 9+00-23' RT.	316 L.F.
9+00-23' RT. TO 14+78+ 90' RT.	657 L.F.
*3+66.3-37' LT. TO 189+08.3-20' LT. NER	272 L.F.
*189+43.0-20' RT. NER TO 9+00-32' LT.	270 L.F.
9+00-32' LT. TO 15+12+ 60' LT.	630 L.F.

INSTALL CONCRETE SIDEWALK (8')

3+37 LT. TO 3+66 LT.	25.8 S.Y.
*6+64 LT. TO 9+00 LT.	209.8 S.Y.
9+00 LT. TO 14+95 LT.	528.9 S.Y.
*3+66 LT. TO 6+11 LT.	217.8 S.Y.

INSTALL REINFORCED CONCRETE PIPE - SEWER CLASS III

*8+78-21.5' RT. TO 8+78-38.5' RT.	12" X 16' R.C.P.-S.
*8+78 RT.	30" X 4' R.C.P.-S.
*8+80-41.3' RT. TO 8+92-41.3' RT.	30" X 12' R.C.P.-S.
9+50 LT.	15" X 26' R.C.P.-S.
14+70 LT.	15" X 26' R.C.P.-S.
14+56 RT. & BK.	30" X 10' R.C.P.-S.
14+75 RT. & BK.	15" X 46' R.C.P.-S.
<i>8+78 RT. 41.3' RT.</i>	<i>24" X 10' R.C.P. Added G.O. No. 1</i>

INSTALL R.C. END SECTIONS

*5+11-53' RT.	1-30" R.C.E.S.
*5+79-64' LT.	1-30" R.C.E.S.
9+50 LT.	1-15" R.C.E.S.
14+75 RT.	1-15" R.C.E.S.
14+70 LT.	1-15" R.C.E.S.

RELAY R.C. END SECTION

*8+78 RT.	1-30" R.C.E.S.
14+56 RT. & BK.	1-30" R.C.E.S.

INSTALL MANHOLE

*8+78-41.3' RT.	1-72"
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INSTALL REINFORCED CONCRETE PIPE - CLASS III

*5+11-53' RT. TO 5+79-64' LT.	30" X 126 L.F.
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INSTALL MANHOLE RISER

*8+78-41.3' RT.	72" X 5.88'
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INSTALL INLETS

*8+78-21.5' RT.	1 EA.
9+50-25.5' LT.	1 EA.
14+75-21.5' RT.	1 EA.
14+70-21.5' LT.	1 EA.

*City Funds Only.
(3+66 TO 9+00)

EARTHWORK QUANTITIES

	SUB CUT	EXC.	EMB.	TOPSOIL	CL. & GRUB.
Old Red Trail	7633 CY	37955 CY	35267 CY	3009 CY	3015 CY
Ramps	1618	48295	2913	2397	183
X-Rd.	1855	35429	7119	1445	209
X-Rd. (Ext.)	0	0	32400	0	1958
TOTALS	11106	121679	77699	6851	5365

I N S T A L L A T I O N S

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INSTALL CURB & GUTTER TYPE 1

192+50-23.5' LT. TO 205+00-23.5' LT. O.L. 1357 L.F.
 192+50-23.5' RT. TO 205+00-23.5' RT. O.L. 1357 L.F.

INSTALL 8" CONCRETE DRIVEWAY

197+83 O.L. LT. 30' 21.7 S.Y.

INSTALL REINFORCED CONCRETE PIPE - SEWER - CLASS III

192+50-31' RT. O.L. TO 193+30-31' RT. O.L. - 15" X 80' R.C.P.-S.
 193+30-23' LT. O.L. TO 193+30-23' RT. O.L. - 15" X 46' R.C.P.-S.
 193+30-25' RT. O.L. TO 193+30-30' RT. O.L. - 15" X 5' R.C.P.-S.
 193+30-31' RT. O.L. TO 196+80-33' RT. O.L. - 24" X 350' R.C.P.-S.
 196+80-23' LT. O.L. TO 196+80-31' RT. O.L. - 15" X 54' R.C.P.-S.
 196+80-33' RT. O.L. TO 199+00-58' RT. SURV. - 24" X 330' R.C.P.-S.
 201+50-23' LT. SURV. TO 201+50-23' RT. SURV. - 15" X 46' R.C.P.-S.
 199+00-58' RT. SURV. TO 201+50-90' RT. SURV. - 24" X 250' R.C.P.-S.
 201+50-25' RT. SURV. TO 201+50-90' RT. SURV. - 15" X 65' R.C.P.-S.
 201+50-90' RT. SURV. TO 203+00-180' RT. SURV. - 24" X 175' R.C.P.-S.
 203+00-180' RT. SURV. TO 205+00-180' RT. SURV. - 24" X 200' R.C.P.-S.
 204+65-23' LT. SURV. TO 204+65-23' RT. SURV. - 15" X 46' R.C.P.-S.
 204+65-25' RT. SURV. TO 204+65-61' RT. SURV. - 15" X 36' R.C.P.-S.

INSTALL R.C. END SECTIONS

204+65 RT. SURV. 1-15" R.C.E.S.

INSTALL MANHOLES

193+30-31' RT. O.L. 1-48"
 196+80-33' RT. O.L. 1-48"
 199+00-58' RT. SURV. 1-48"
 201+50-90' RT. SURV. 1-48"
 203+00-180' RT. SURV. 1-48"

INSTALL MANHOLE RISER

193+30-31' RT. O.L. 48" X 6.52'
 196+80-33' RT. O.L. 48" X 11.52'
 199+00-58' RT. SURV. 48" X 9.40'
 201+50-90' RT. SURV. 48" X 7.27'
 203+00-180' RT. SURV. 48" X 3.65'

INSTALL INLETS

196+80-23.5' LT. O.L. 1 EA.
 201+50-23.5' LT. SURV. 1 EA.
 201+50-23.5' RT. SURV. 1 EA.
 204+65-23.5' RT. SURV. 1 EA.

INSTALL DOUBLE INLETS

193+30-23.5' LT. O.L. 1 EA.
 193+30-23.5' RT. O.L. 1 EA.
 204+65-23.5' LT. SURV. 1 EA.

INSTALL 12" WATERMAIN

192+50 LT. O.L. TO 199+70 RT. O.L. 824 L.F.

INSTALL CAST IRON FITTINGS

2-12" QUARTER BENDS 670 LBS.

REMOVE EXISTING FENCE

192+50-127' RT. O.L. TO 201+93-100' RT. SURV. 1099 L.F.

INSTALL CHAIN LINK FENCE

192+50-127' RT. O.L. TO 201+93-100' RT. SURV. 1099 L.F.

INSTALL CORNER ASSEMBLY - CHAIN LINK

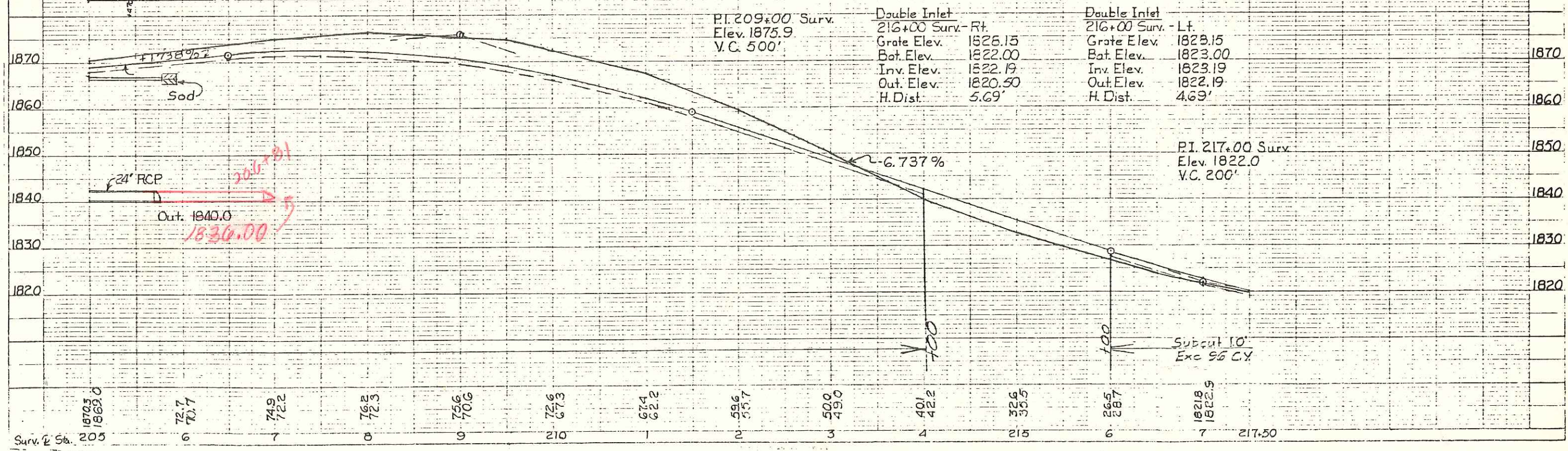
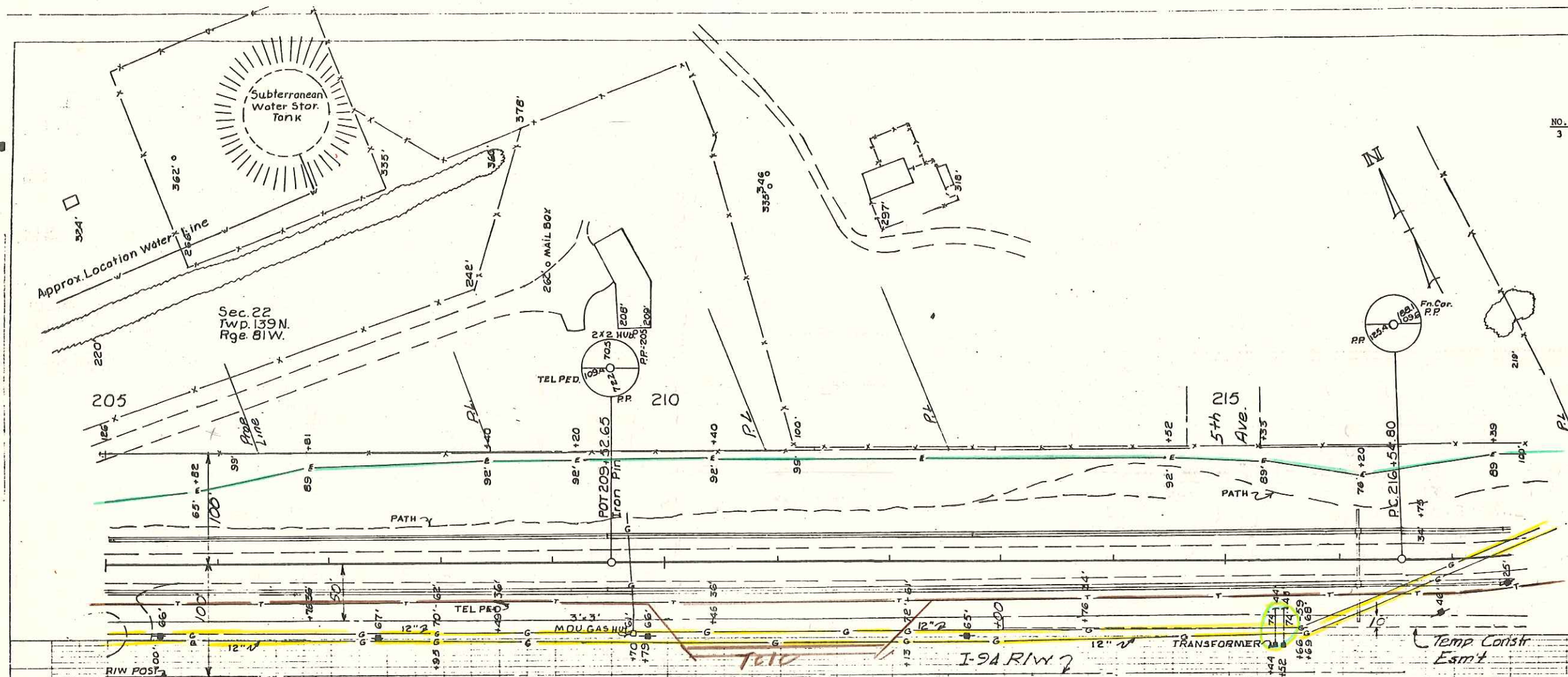
198+62-141' RT. O.L. 1 EA.

INSTALL DOUBLE BRACE ASSEMBLY - CHAIN LINK

201+93-100' RT. SURV. 1 EA.

BENCH MARKS

NO.	DESCRIPTION	LOCATION	ELEV.
3	PAINT SPOT LARGE ROCK LT.	213+72-200' LT. S. OF HILL	1849.68
INSTALL CURB & GUTTER TYPE 1			
205+00-23.5' LT. TO 217+50-23.5' LT.			1250 L.F.
205+00-23.5' LT. TO 217+50-23.5' RT.			1250 L.F.
INSTALL REINFORCED CONCRETE PIPE - SEWER - CLASS III			
205+00-180' RT. TO 205+80-180' RT.		24"X80' R.C.P.-S.	
216+00-44.5' LT. TO 216+00-24.5' LT.		15"X20' R.C.P.-S.	
216+00-23.0' LT. TO 216+00-23.0' RT.		15"X46' R.C.P.-S.	
216+00-24.5' RT. TO 216+00-54.5' RT.		15"X30' R.C.P.-S.	
INSTALL R.C. END SECTION			
205+80 RT.		1-24" R.C.E.S.	
216+00 LT.		1-15" R.C.E.S.	
216+00 RT.		1-15" R.C.E.S.	
INSTALL DOUBLE INLETS			
216+00-23.5' LT.		1 EA.	
216+00-23.5' RT.		1 EA.	
INSTALL SODDING			
205+80-180' RT. & AHD.		50 S.Y. Elim	



Surv. Sta.	Elev.	Station	Elev.
18703	1869.0	205	
72.7	70.7	6	
74.9	72.2	7	
76.2	72.3	8	
75.6	70.6	9	
72.6	67.3	210	
67.4	62.2		
59.6	55.7	2	
50.0	49.0	3	
40.1	42.2	4	
32.6	35.5	215	
26.5	28.7	6	
18218	1822.9	217.50	

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BENCH MARKS

NO.	DESCRIPTION	LOCATION	ELEV.
4	PAINT SPOT N.W. COR. CON. BASE OF TEL. PED.	230+00-135' RT.	1794.33

INSTALL CURB & GUTTER TYPE 1

217+50-23.5' LT. TO 228+00 LT.	1083 L.F.
217+50-23.5' RT. TO 228+00 RT.	1083 L.F.

INSTALL 8" CONCRETE DRIVEWAY

222+48 RT. 30'	21.7 S.Y.
226+64 RT. 30'	21.7 S.Y.

INSTALL REINFORCED CONCRETE PIPE - SEWER - CLASS III

221+00-45.5' LT. TO 221+00-24.5' LT. 24"x21' R.C.P.-S. (INCL. 1-24" "T" SEC., 1-PLUG LT.)	
221+00-22.5' LT. TO 221+00-35.5' RT. 24"x58' R.C.P.-S.	
227+58-45' LT. TO 227+58-29' LT. 30"x16' R.C.P.-S.	
227+58-27' LT. TO 227+66-29' RT. 30"x56' R.C.P.-S.	
227+66-31' RT. TO 227+67-35' RT. 30"x4' R.C.P.-S.	

INSTALL CONCRETE MEDIAN DRAIN TYPE A

221+00 LT.	1 EA.
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INSTALL DOUBLE INLET

221+00-23.5' LT.	1 EA.
227+66-30' RT.	1 EA.

INSTALL TRIPLE INLET

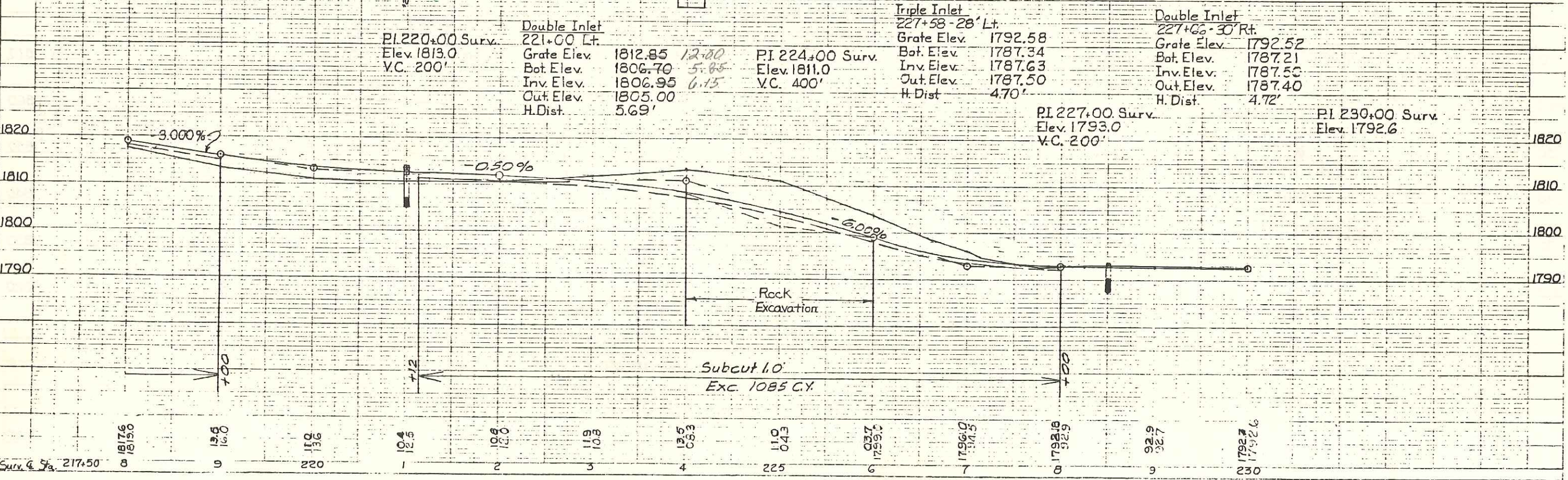
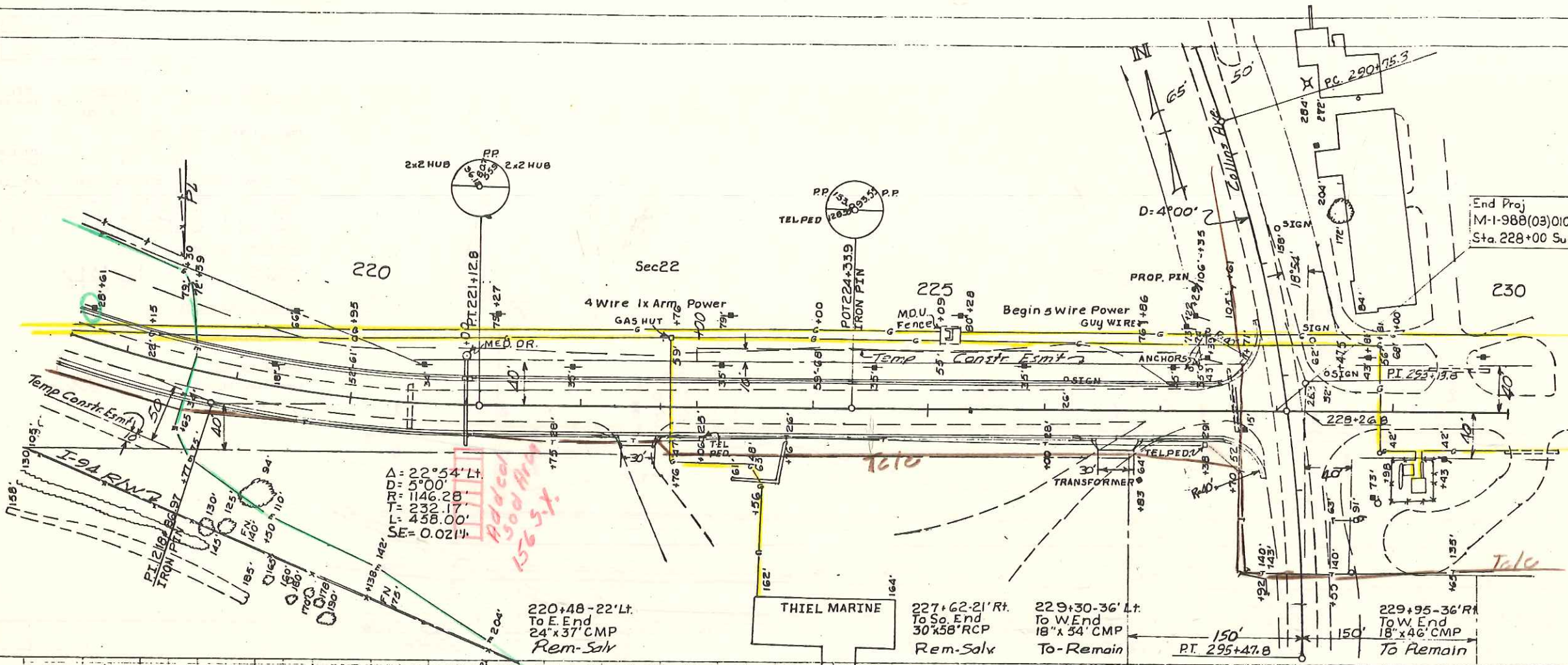
227+58-28' LT.	1 EA.
----------------	-------

INSTALL R.C. END SECTION

221+00 RT.	1-24" R.C.E.S.
227+56 LT.	1-30" R.C.E.S.
227+67 RT.	1-30" R.C.E.S.

ROCK EXCAVATION

224+00 TO 226+00	400 C.Y.
------------------	----------



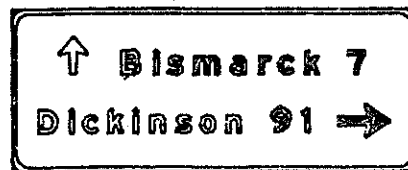
Station	Inlet Type	Grate Elev.	Bot. Elev.	Inv. Elev.	Out. Elev.	H. Dist.
221+00 Lt.	Double Inlet	1812.85	1806.70	1806.95	1805.00	5.69'
227+58-28' Lt.	Triple Inlet	1792.58	1787.34	1787.63	1787.50	4.70'
227+66-30' Rt.	Double Inlet	1792.52	1787.21	1787.50	1787.40	4.72'

Surv. & Sta. 217+50 1817.6 1813.0 13.5 12.0 11.0 10.6 10.3 10.3 9.5 8.5 7.5 6.5 5.5 4.5 3.5 2.5 1.5 0.5 230

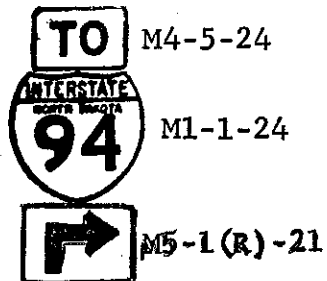
M-1-988(03)010



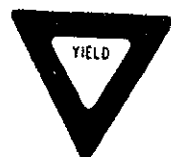
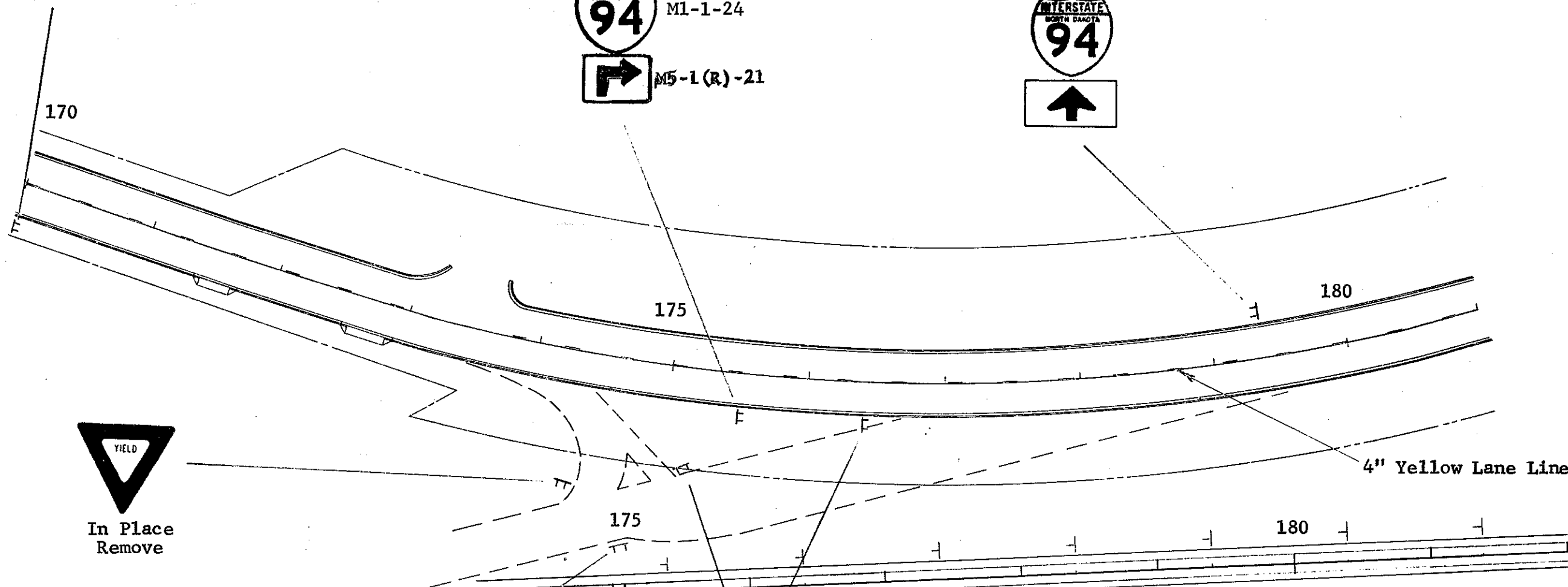
In Place - Remove



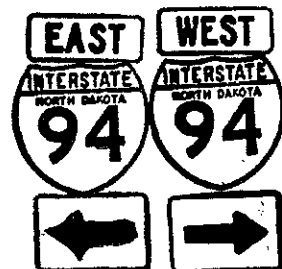
Sta. 175+50 Rt.
Assembly 9
Route Marker



In Place
Remove



In Place
Remove



In Place
Remove



In Place
Remove

Old Red Trail
Install Pavement Marking, Drop on Beads, Type II - Lines
4" Yellow Lane Line 260 L.F.

4" White Edge Line
Sta. 2+80 to Sta. 9+00
Install Pavement Marking, Drop on Beads, Type II - Lines
4" Yellow Edge Line 750 L.F.
4" White Edge Line 750 L.F.
1500 L.F.

SIGNING
&
PAVEMENT MARKING

Old Red Trail
Mandan, N.D.

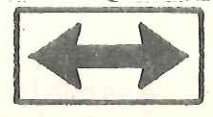
Sta. 186+20 Lt.
 Assembly 37
 Reg. Sign
 To be mounted above
 Dbl. Arrow - See Detail

ROAD CLOSED

R11-2-48

Added
 stop

W1-7-48



Sta. 186+20 Lt.
 Assembly 34
 Warning Sign
 Barr. Mtd.

R2-1-24
SPEED LIMIT 40

Sta. 189+00 Rt.
 Assembly 9
 Reg. Sign

TO
INTERSTATE 94

M4-5-24

M1-1-24



M6-1(L)-21

Sta. 189+00 Lt.
 Assembly 9
 Route Marker

TO
INTERSTATE 94

M4-5-24

M1-1-24



M5-1(L)-21

Sta. 193+00 Lt.
 Assembly 9
 Route Marker

R1-1-30



Sta. 185+50 Lt.
 Assembly 1
 Reg. Sign

R2-1-24
SPEED LIMIT 40

Sta. 184+00 Lt.
 Assembly 9
 Reg. Sign

Sign No. 1

↑ Bismarck 7
 Dickinson 91 →

185

Sta. 4+00 Rt.

To Entry installed
 Only by State Forces



Sta. 186+90 Rt.
 Assembly 1
 Reg. Sign

← AVM END

R6-1(R)-36

← ONE WAY

R6-1(L)-36
 Sta. 6+30 Lt.
 Assembly A
 Reg. Sign



R1-1-48

← AVM END

R6-1(R)-36

← ONE WAY

R6-1(L)-36

DO NOT ENTER

R5-1-48

190

Sta. 6+80 Lt.
 Assembly B
 Reg. Sign

R5-1a-36

WRONG WAY

Sta. 191+50 Rt.
 Assembly 33
 Reg. Sign

195

WRONG WAY

In Place - Remove

Sta. 184+00 Rt.
 Assembly 9
 Route Marker

TO
INTERSTATE 94

M4-5-24

M1-1-24

M3-2-24

EAST
INTERSTATE 94

WEST
INTERSTATE 94

M3-4-24

M1-1-24

M6-1(R)-21

M1-1-24



M6-3-21



M6-1(R)-21

Sta. 3+00 Rt.
 Assembly 17
 Route Marker



In Place
 Remove



In Place
 Remove

Install Delineators - Type A
 Sta. 174+50 to Sta. 187+40 13 Ea.
 (N.W. Ramp)

Install Delineators - Type A
 Sta. 189+35 to Sta. 196+00 7 Ea.
 (N.E. Ramp)



In Place
 Remove

In Place - Remove

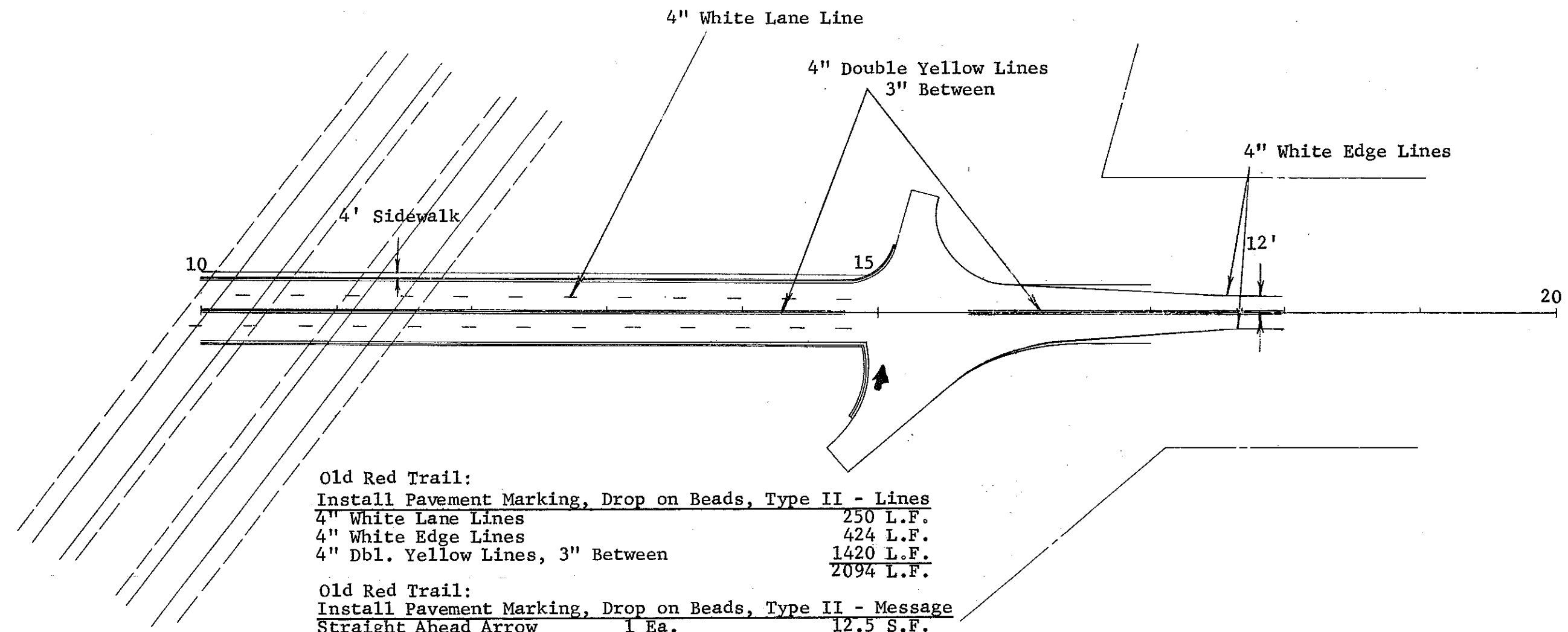
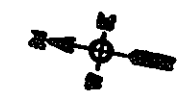
← Bismarck 7

Sign No. 2

← Bismarck 7
 Sta. 9+50 Rt.

SIGNING

Old Red Trail
 Mandan, N.D.



Old Red Trail:		
Install Pavement Marking, Drop on Beads, Type II - Lines		
4" White Lane Lines		250 L.F.
4" White Edge Lines		424 L.F.
4" Dbl. Yellow Lines, 3" Between		1420 L.F.
		<u>2094 L.F.</u>
Old Red Trail:		
Install Pavement Marking, Drop on Beads, Type II - Message		
Straight Ahead Arrow	1 Ea.	12.5 S.F.
		<u>12.5 S.F.</u>

PAVEMENT MARKING

Old Red Trail
Mandan, N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		34

M-1-988(03)010



Sta. 203+75 Lt.
 Assembly 1
 Reg. Sign



In Place - Remove



4" Yellow Lane Line

195

200

2013.12 BK.
 2011-23-84D.

205

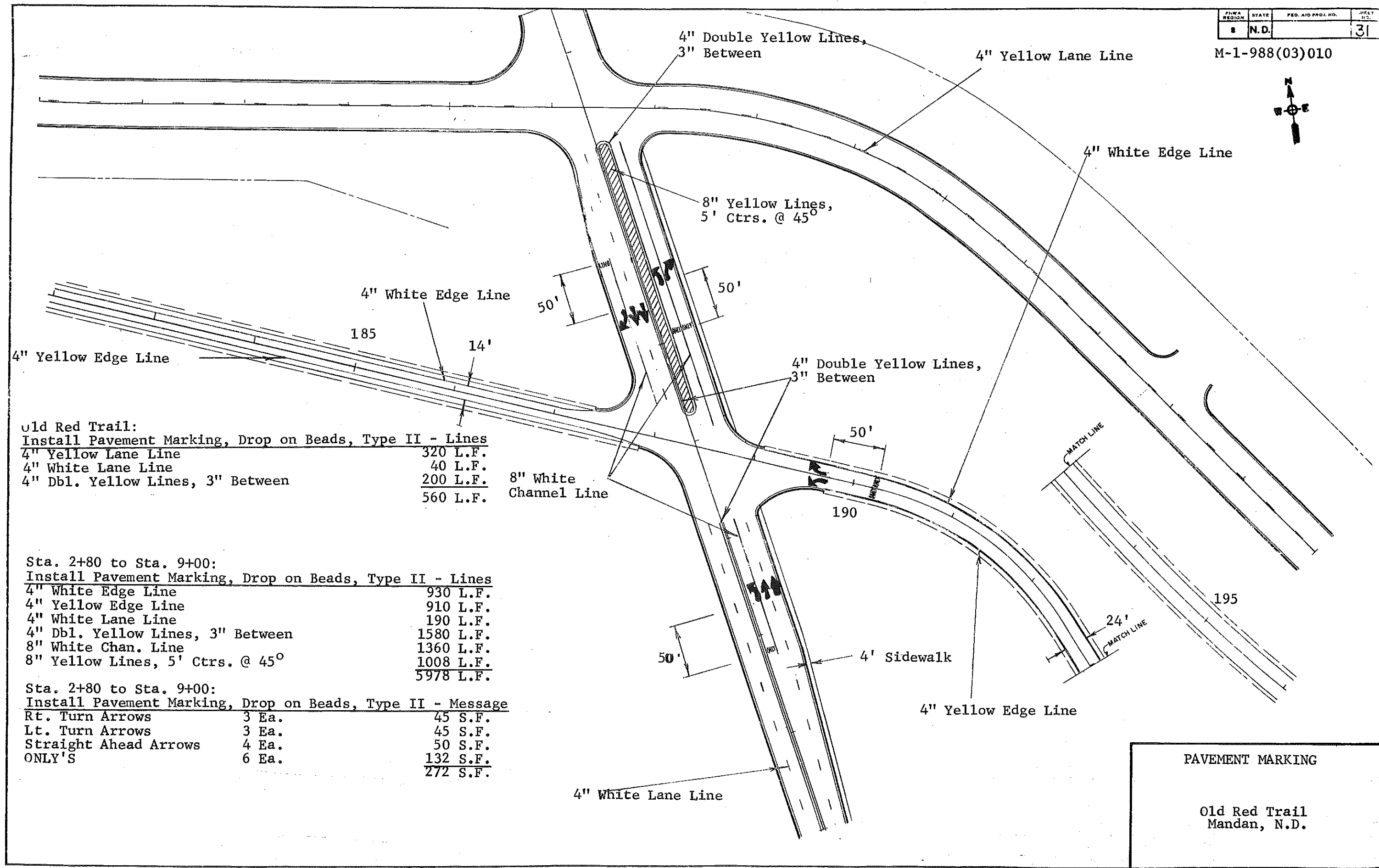
Old Red Trail:
Install Pavement Marking, Drop on Beads, Type II - Lines

4" Yellow Lane Lines

240 L.F.

SIGNING
 &
 PAVEMENT MARKING

Old Red Trail
 Mandan, N.D.



Old Red Trail:
Install Pavement Marking, Drop on Beads, Type II - Lines

4" Yellow Lane Line	320 L.F.
4" White Lane Line	40 L.F.
4" DbL. Yellow Lines, 3" Between	200 L.F.
	560 L.F.

Sta. 2+80 to Sta. 9+00:
Install Pavement Marking, Drop on Beads, Type II - Lines

4" White Edge Line	930 L.F.
4" Yellow Edge Line	910 L.F.
4" White Lane Line	190 L.F.
4" DbL. Yellow Lines, 3" Between	1580 L.F.
8" White Chan. Line	1360 L.F.
8" Yellow Lines, 5' Ctrs. @ 45°	1008 L.F.
	5978 L.F.

Sta. 2+80 to Sta. 9+00:
Install Pavement Marking, Drop on Beads, Type II - Message

Rt. Turn Arrows	3 Ea.	45 S.F.
Lt. Turn Arrows	3 Ea.	45 S.F.
Straight Ahead Arrows	4 Ea.	50 S.F.
ONLY'S	6 Ea.	132 S.F.
		272 S.F.

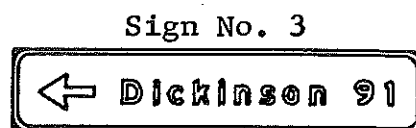
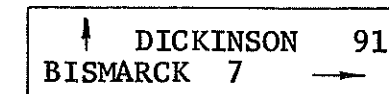
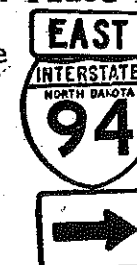
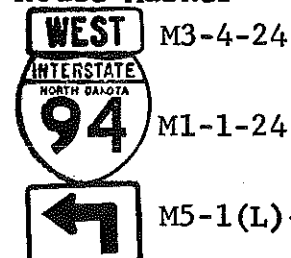
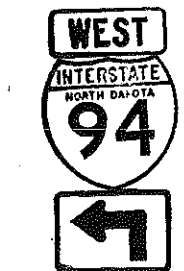
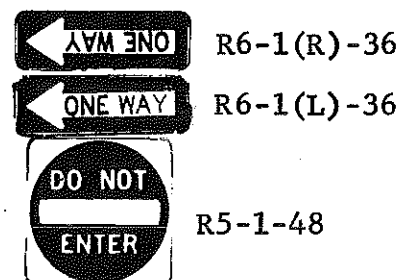
PAVEMENT MARKING

Old Red Trail
Mandan, N.D.

M-1-988(03)010



Sta. 14+25 Lt.
Assembly 9
Route Marker



Sta. 14+75 Rt.
Assembly B
Reg. Sign

In Place - Remove



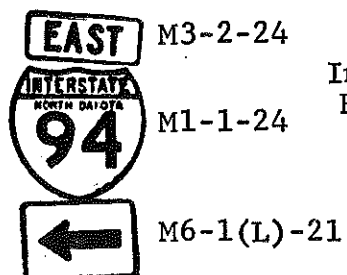
10

15

20



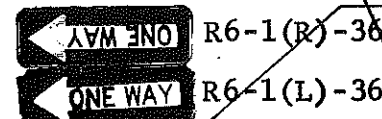
In Place - Remove



Sta. 13+20 Rt.
Assembly 9
Route Marker



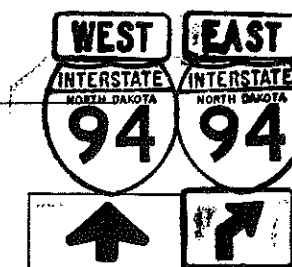
In Place
Remove



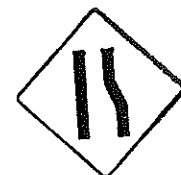
Sta. 15+75 Rt.
Assembly A
Reg. Sign



In Place
Remove



In Place - Remain



Sta. 11+50 Rt.
Assembly 20
Warning Sign



In Place
Remove

SIGNING

Old Red Trail
Mandan, N.D.

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.		35

M-1-988(03)010

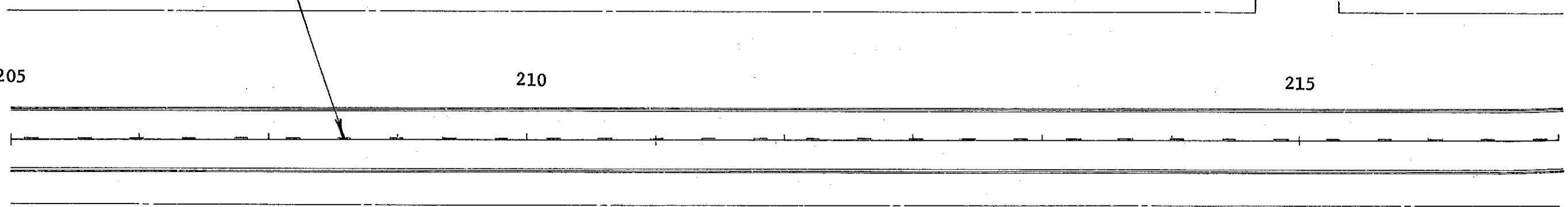


4" Yellow Lane Line

205

210

215



Install Pavement Marking, Drop on Beads, Type II - Lines
 4" Yellow Lane Line 300 L.F.

SIGNING

Old Red Trail
Mandan, N.D.

FHWA REGION	STATE	FED AID PROJ. NO.	SHEET NO.
8	N.D.		36

M-1-988(03)010

Sta. 226+50 Lt.
Assembly 9
Reg. Sign



R2-1-24

In Place - Remove



Sta. 228+70 Lt.
Assembly 1
Reg. Sign



R1-1-30

4" Yellow Lane Line

220

225

230

R1-1-30



Sta. 227+70 Rt.
Assembly 1
Reg. Sign

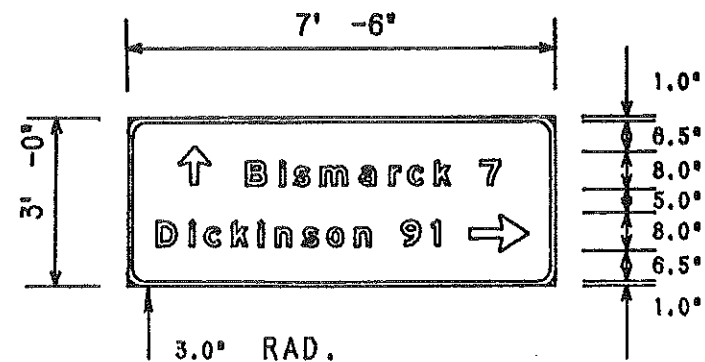
In Place - Remove



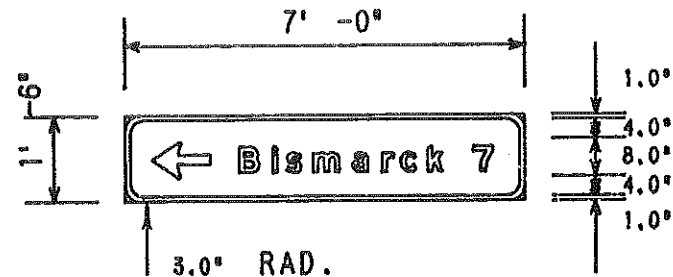
Install Pavement Marking, Drop on Beads, Type II - Lines
4" Yellow Lane Line 310 L.F.

SIGNING

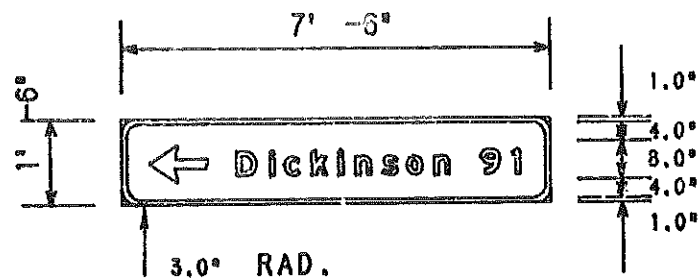
Old Red Trail
Mandan, N.D.



3.0" RAD.
 Sign No. 1
 Sta. 4+00 Rt.
 Green Background
 White Message & Border



3.0" RAD.
 Sign No. 2
 Sta. 9+50 Rt.
 Green Background
 White Message & Border



3.0" RAD.
 Sign No. 3
 Sta. 12+00 Lt.
 Green Background
 White Message & Border

NOTE: All signs on this sheet shall have a green, Type II Background with a white, Type III or IV border and legend. All letters shall be Series E modified.

DISTANCE & DESTINATION
 LAYOUTS

Old Red Trail
 Mandan, N.D.

SIGN SUMMARY - PERFORATED TUBE

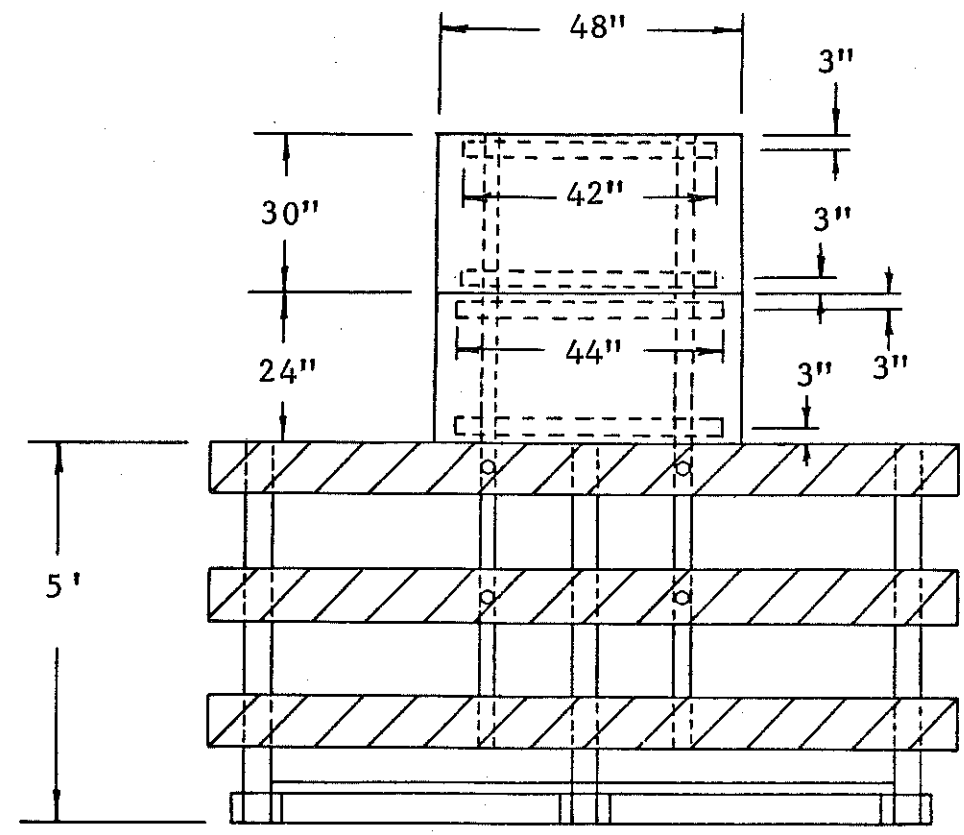
STATION	ASSEMBLY NUMBER	SIGN AREA FLAT SHEET TYPE		SIGN SUPPORT POST LENGTHS				SIGN SUPPORT SLEEVE LENGTH				ANCHOR LNG.	UNIT SIZE	NO	TOTAL SUPPORT WEIGHT	RESET SIGN PAN.	SUP. SUP.	MAX. LNG. FOR SUP. SIZE	
		2	3 OR 4	1ST	2ND	3RD	4TH	SIZE	1ST	2ND	3RD								4TH
175+50 RT	9 RM	8.19		10.6				2.19					4.0	2.19	1	50.05		11.7	
184+00 RT	9 RM	8.19		10.6				2.19					4.0	2.19	1	50.05		11.7	
184+00 LT	9 RS	5.00		8.8				2.00					4.0	2.25	1	32.23		11.0	
185+50 LT	1 RS		5.18	8.8				2.00					4.0	2.25	1	32.23		10.7	
186+20 LT	34 WS	8.00		BARRICADE MOUNTED															
186+20 LT	37 RS	10.00		BARRICADE MOUNTED															
189+00 RT	9 RS	5.00		8.8				2.00					4.0	2.25	1	32.23		11.0	
189+00 LT	9 RM	8.19		10.6				2.19					4.0	2.19	1	50.05		11.7	
193+00 LT	9 RM	8.19		10.6				2.19					4.0	2.19	1	50.05		11.7	
203+75 LT	1 RS		5.18	8.8				2.00					4.0	2.25	1	32.23		10.7	
226+50 LT	9 RS	5.00		8.8				2.00					4.0	2.25	1	32.23		11.0	
227+70 RT	1 RS		5.18	8.8				2.00					4.0	2.25	1	32.23		10.7	
228+70 LT	1 RS		5.18	8.8				2.00					4.0	2.25	1	32.23		10.7	
SUBTOTAL NO.	1	65.76	20.72													425.82	0	0	
4+00 RT	10 VAR	17.00 22.50		8.3				2.50	1.5				2.25	4.0	2.50	1	42.76		9.1
6+30 LT	A RS		19.25	11.3	11.3			2.19					4.0	2.19	2	104.68		11.8	
6+80 LT	B RS		19.25	11.3	11.3			2.19					4.0	2.19	2	104.68		11.8	
186+90 RT	1 RS 3-way		5.18	8.8				2.00					4.0	2.25	1	32.23		10.7	
191+50 RT	33 RS	6.00		11.0				2.19					4.0	2.19	1	51.48		13.1	
3+00 RT	17 RM	16.38		10.6				2.51					4.0	2.51	1	58.42		8.5	
*SUBTOTAL NO.	2	39.38	43.68													394.24	0	0	
9+50 RT	2		10.50	7.8	7.8			2.00					4.0	2.25	2	59.63		9.9	
11+50 RT	20 WS	9.00		10.0				2.19					4.0	2.19	1	48.02		10.3	
12+00 LT	3		11.25	7.8	7.8			2.00					4.0	2.25	2	59.63		9.1	
13+20 RT	9 RM	8.19		10.6				2.19					4.0	2.19	1	50.05		11.7	
14+25 LT	9 RM	8.19		10.6				2.19					4.0	2.19	1	50.05		11.7	
14+75 RT	B RS		19.25	11.3	11.3			2.19					4.0	2.19	2	104.68		11.8	
15+75 RT	A RS		19.25	11.3	11.3			2.19					4.0	2.19	2	104.68		11.8	
SUBTOTAL NO.	3	25.38	60.25													476.73	0	0	
SUBTOTAL NO.	1	65.76	20.72													425.82	0	0	
SUBTOTAL NO.	2	39.38	43.68													394.24	0	0	
SUBTOTAL NO.	3	25.38	60.25													476.73	0	0	
TOTAL		136.02	131.33													1452.13	0	0	
		130.52	124.65													1296.80	0	0	

11-8-82 186+00 1 RS 5.18 9.2 2.0 Added signs as requested by city of Mandan 4.0 2.25
 11-8-82 187+00 1 RS 5.18 9.0 2.0 " " 4.0 2.25 3-way stop
 11-8-82 192+00 Ramp Reset 13.0 14.0 2.0 " " 4.0, 4.0 2.19 3-way stop Reset sign

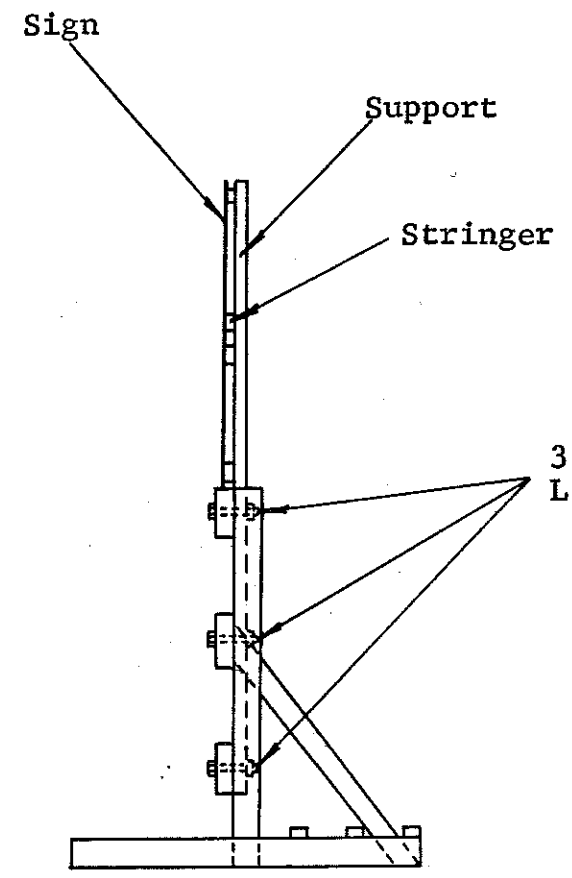
*Paid for With City Funds.

SIGN & BARRICADE ASSEMBLY

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	M-1-988(03)010	39



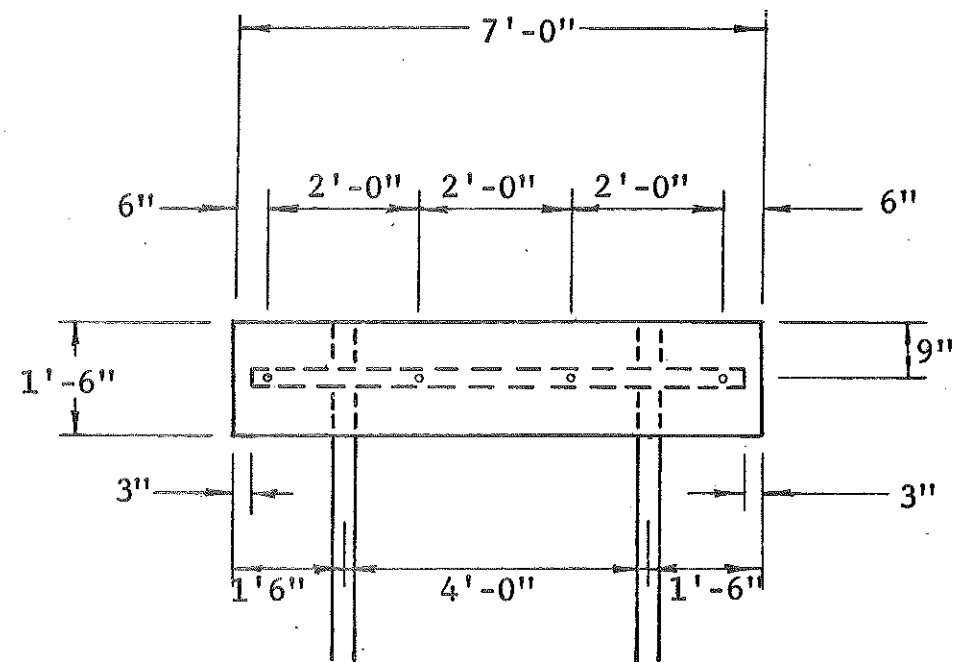
FRONT VIEW



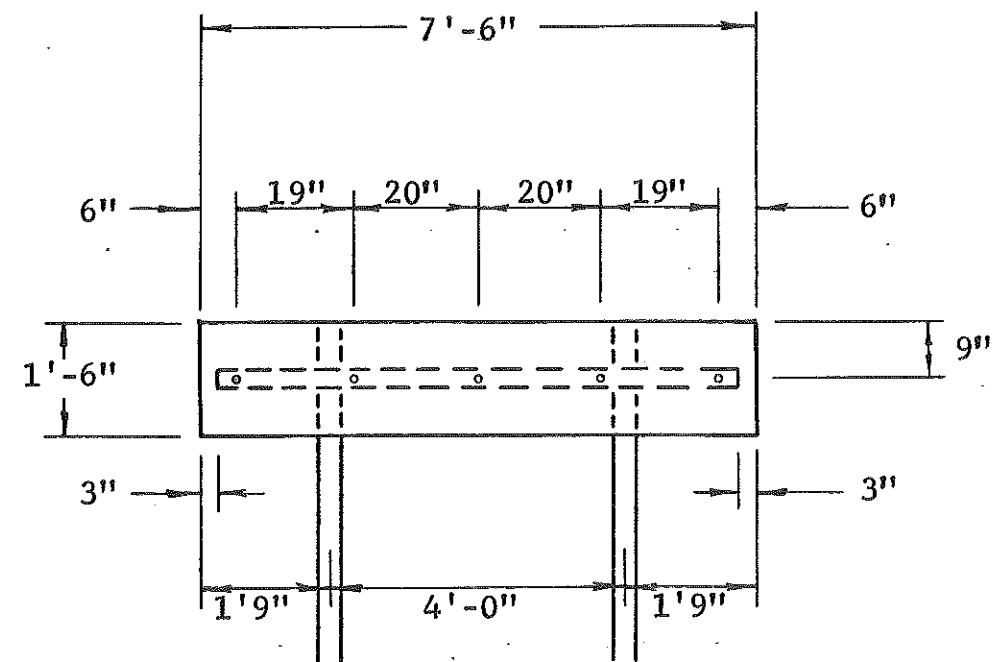
SIDE VIEW

See Assemblies 34
and 37 for punching.

Old Red Trail
Mandan, N.D.



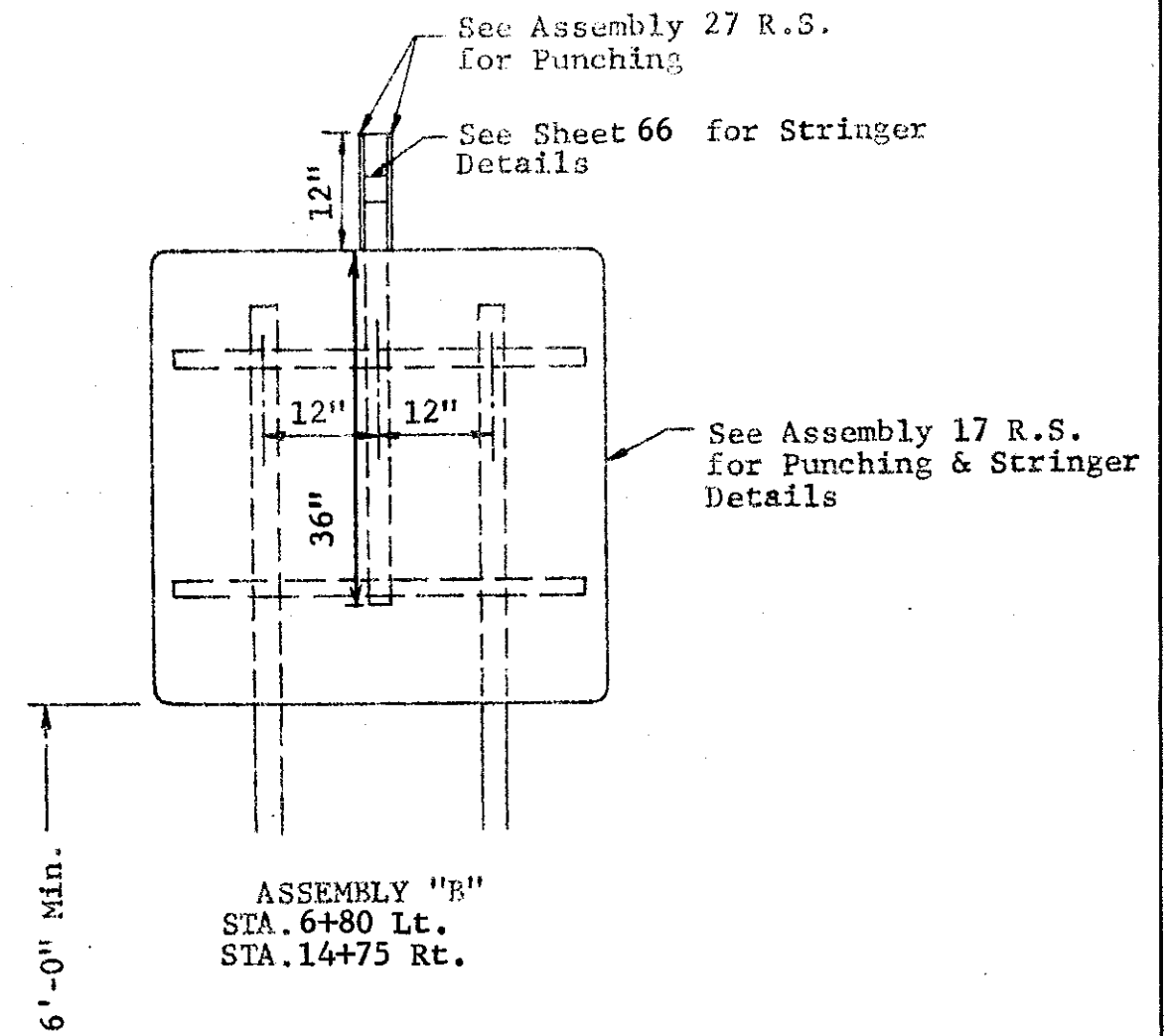
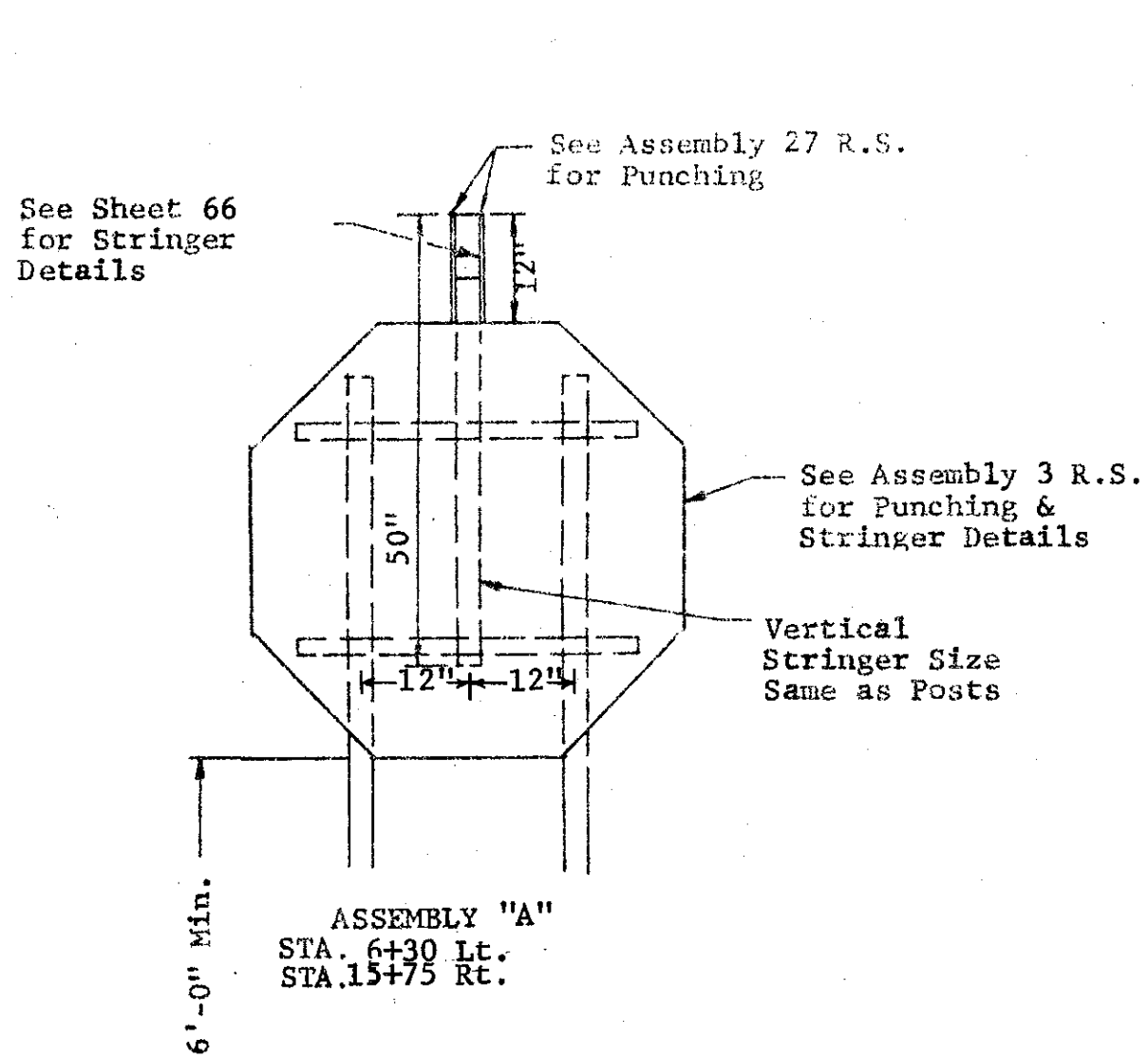
Sign No. 2
Sta. 9+50 Rt.



Sign No. 3
Sta. 12+00 Lt.

SPECIAL ASSEMBLY DETAILS

Old Red Trail
Mandan, N.D.



SIGN ASSEMBLY DETAILS

OLD RED TRAIL
MANDAN, N.D.

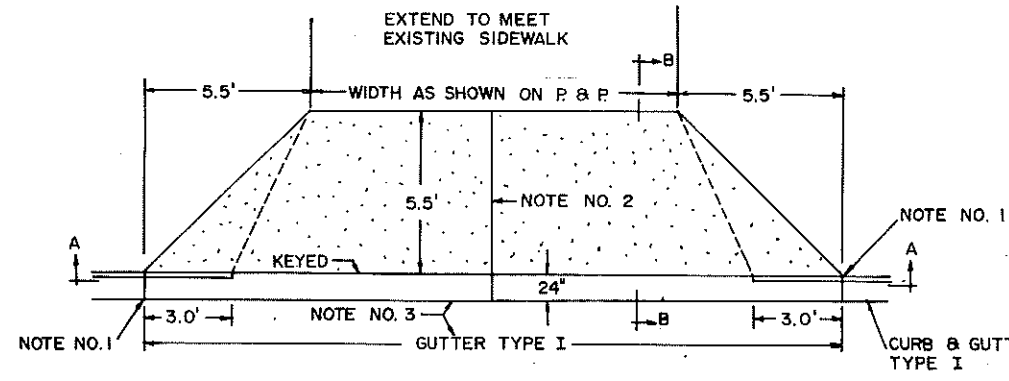
CONCRETE DRIVEWAY (URBAN)

M-1-988(03)010

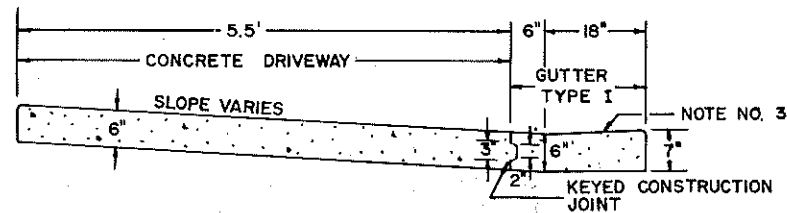
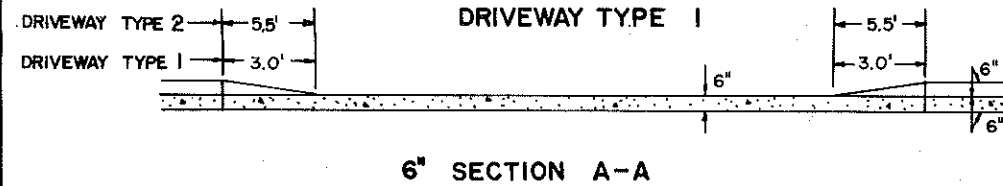
FHWA REGION	STATE	PROJECT	NO.
8	N.D.		43

D-712-1

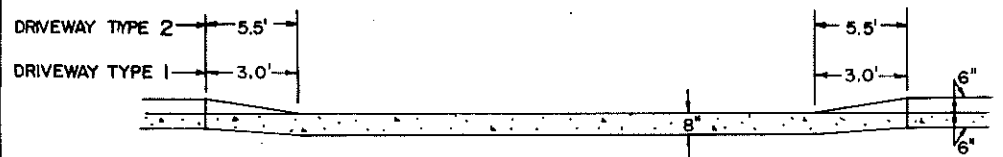
DRIVEWAY QUANTITIES (S.Y.)		
WIDTH	TYPE 1	TYPE 2
10'	9.5	12.8
12'	10.7	14.1
14'	11.9	15.3
16'	13.1	16.5
18'	14.4	17.7
20'	15.6	18.9
22'	16.8	20.2
24'	18.0	21.4
26'	19.3	22.6
28'	20.5	23.8
30'	21.7	25.1



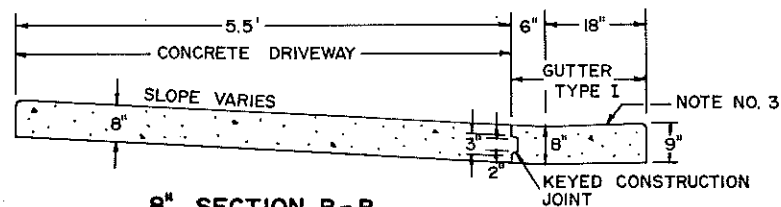
- NOTE NO. 1 3/4" PREMOLDED EXPANSION JOINT FULL DEPTH AND SAME SHAPE AS CURB AND GUTTER.
- NOTE NO. 2 CENTER JOINT SHALL BE USED ON ALL DRIVEWAYS 16' IN WIDTH OR GREATER. JOINTS SHALL BE A KEYED CONSTRUCTION JOINT OR A CONTRACTION JOINT SCORED 1/3 THE DEPTH OF THE CONCRETE. JOINT SHALL BE SEALED IN A MANNER AND WITH A MATERIAL APPROVED BY THE ENGINEER.
- NOTE NO. 3 GUTTER-TYPE I SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "CURB AND GUTTER-TYPE I."
- NOTE NO. 4 6" DRIVEWAY TO BE USED UNLESS OTHERWISE SPECIFIED.



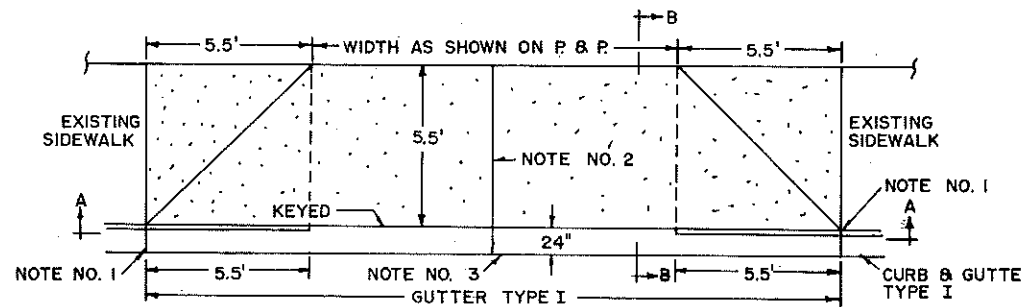
6" SECTION B-B
CONCRETE DRIVEWAY DETAILS



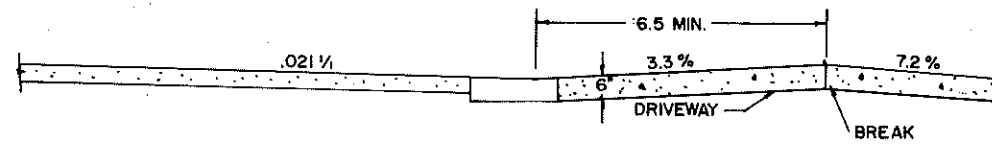
8" SECTION A-A



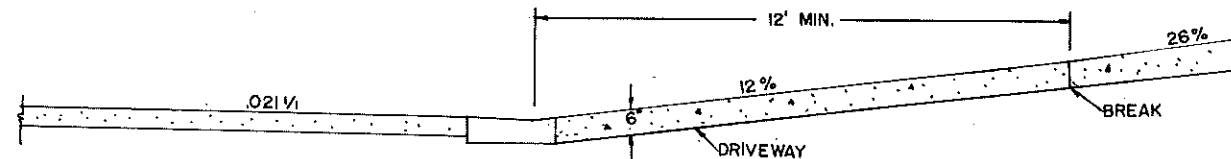
8" SECTION B-B
CONCRETE DRIVEWAY DETAILS



DRIVEWAY TYPE 2



SUMMIT
(MAX. SUMMIT CHANGE 10.5%)



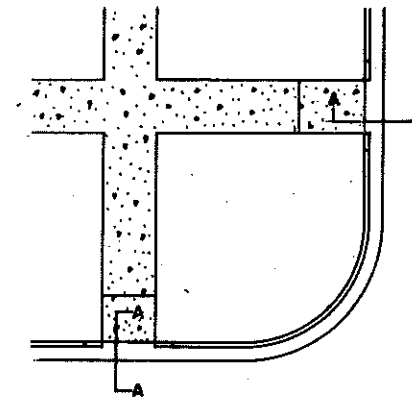
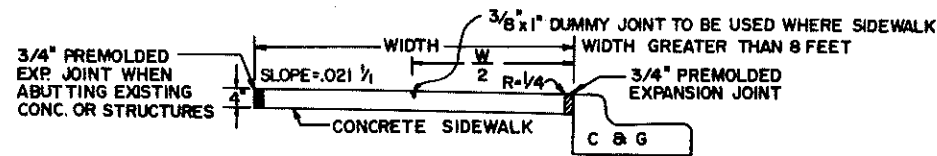
SAG
(MAX. SAG CHANGE 14%)

NOTE: ABOVE GRADIENTS ARE MAXIMUM VALUES ONLY. LESSER GRADIENTS ARE DESIRABLE WHERE EXISTING CONDITIONS PERMIT.

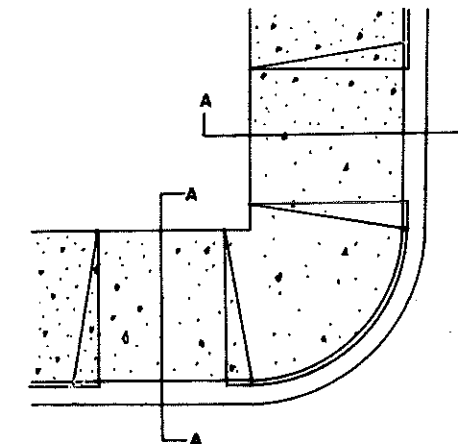
7-26-77	
REVISIONS	
DATE	CHANGE

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
Submitted: *Richard D. Schell*
Design Engineer
Recommended: _____
Asst. Chief Engineer
Pre-Construction
Approved: *R. D. ...*
Chief Engineer

SIDEWALKS AND CURB RAMPS



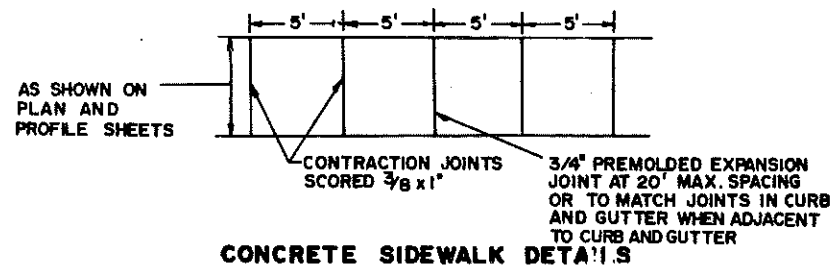
TYPE B



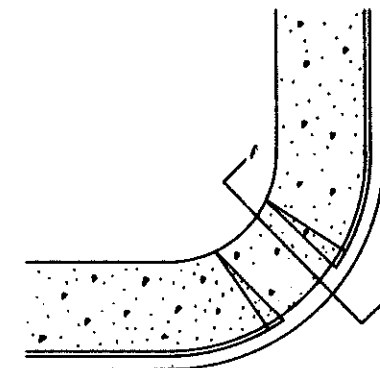
TYPE C



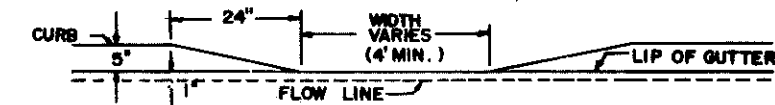
SEC. A-A



CONCRETE SIDEWALK DETAILS



TYPE A



DEPRESSED CURB FOR PEDESTRIAN CROSSING

NOTES:

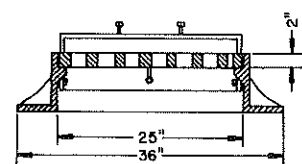
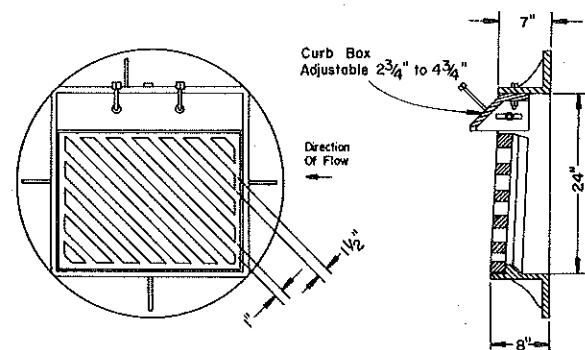
1. METHOD OF PAYMENT. THE CURB RAMP WILL NOT BE PAID FOR SEPARATELY BUT SHALL BE INCLUDED IN THE QUANTITIES AND PAID FOR AT THE UNIT PRICE BID FOR CONCRETE SIDEWALK AND CURB AND GUTTER.
2. THE TYPE OF CURB RAMP TO BE USED AT EACH INTERSECTION WILL BE INDICATED ON THE PLANS.
3. THE LOCATION AND TYPE OF RAMPS MAY BE CHANGED BY THE ENGINEER IN THE FIELD TO CONFORM TO EXISTING CONDITIONS.

8-8 77		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	REVISIONS CHANGE	
		Submitted: <i>[Signature]</i> Design Engineer
		Recommended: <i>[Signature]</i> Asst. Chief Engineer Pre-Construction
		Approved: <i>[Signature]</i> Chief Engineer

INLET DETAILS

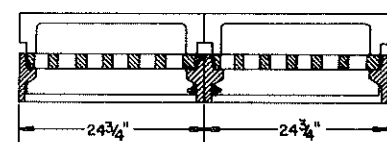
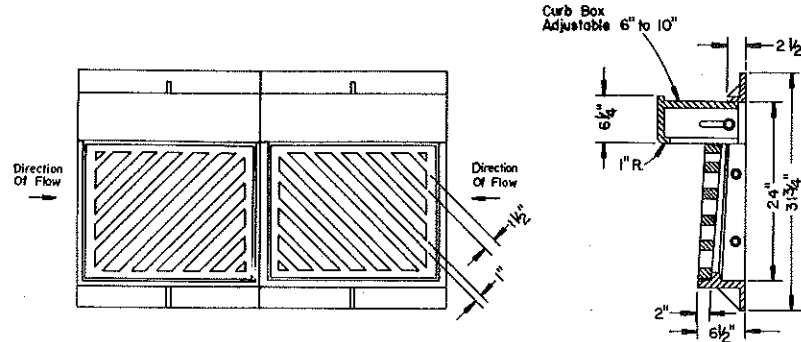
M-1-988(03)010

STATE	NO.	45
N. D.		
D-714-1		



INLET CASTING DETAILS

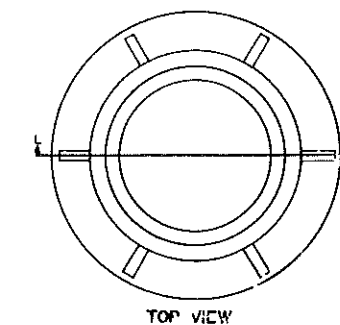
NOTE: Reversible grates to be furnished



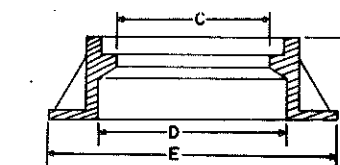
DOUBLE INLET CASTING DETAILS
NOTE: FOR TRIPLE INLETS ADD ONE ADDITIONAL INLET CASTING

	CATCH BASINS							WT. LBS.
	A	B	C	D	E	F	G	
TYPE A (24")	22	1 1/2	20	24	33	8	1 1/4	275
TYPE B (30")	23	1 3/4	20 3/4	26	36	9	1	420

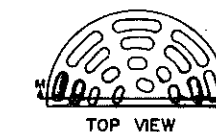
CATCH BASIN FRAME AND GRATE



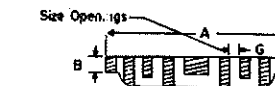
TOP VIEW



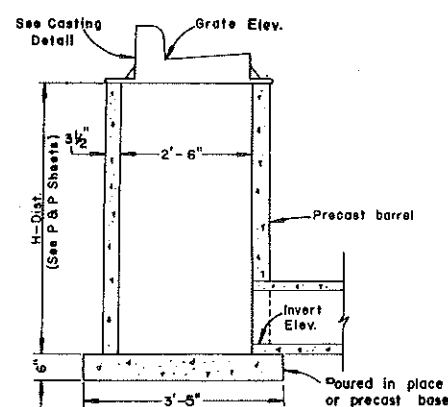
FRAME DETAIL SECTION L-L



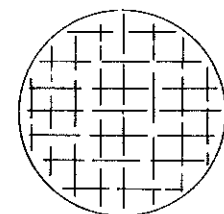
TOP VIEW



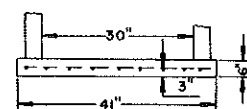
GRATE DETAIL SECTION M-M



INLET DETAIL

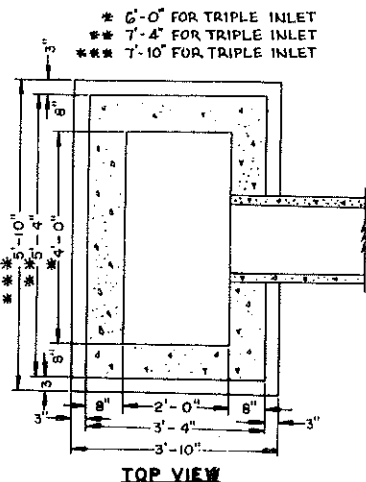


TOP VIEW



SIDE VIEW

PRECAST INLET BASE



TOP VIEW

SIDE VIEW

MULTIPLE INLET DETAIL

* Dimensions shown for double inlet. Add 2 feet for each additional inlet on multiple installations.

Notes:

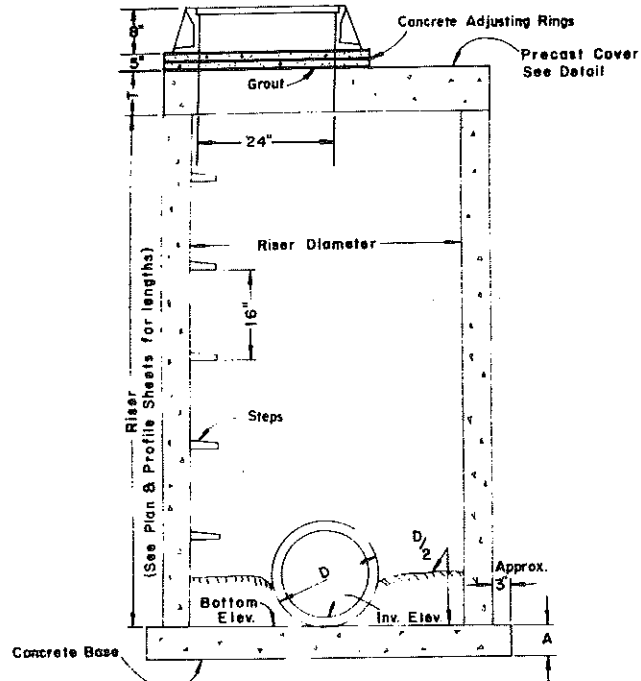
- Bottoms of curb inlets shall be cut or precast square to fit the base. Grout joint between base and wall with cement mortar.
- The Contractor may, if he so desires, construct the curb inlets lower than plan grade and bring the casting to grade using precast adjusting rings in a manner satisfactory to the Engineer in the field.
- Bolts shall be Temper Finish-Double Heat Treated 1038 S.A.E. Grade 5, with Cad-Dichromate plating.
- The Contractor may, if he so elects, construct multiple inlet boxes of solid concrete, block, or brick. The materials used shall be approved by the Engineer in writing. The type of construction shall be as specified in Section 714-3. of the Standard Specifications.
- The Contractor shall have the option of using precast or poured in place bases. Precast bases shall be reinforced with #3 deformed bars at 6" centers in each direction. The class of concrete used in poured bases shall be Class AE. The aggregate size shall be approved by the engineer.
- Precast barrels shall be constructed in accordance with ASTM 47B.
- Other castings, similar in dimension, may be used if accepted by the engineer in writing.

12-22-75		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	Submitted: <i>Richard J. Hill</i> Design Engineer
		Recommended: _____ Asst. Chief Engineer Pre-Construction
		Approved: <i>Richard J. Hill</i> Chief Engineer

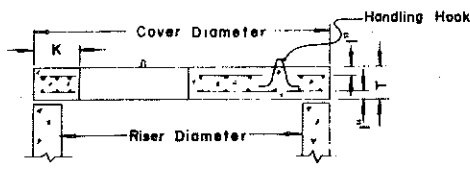
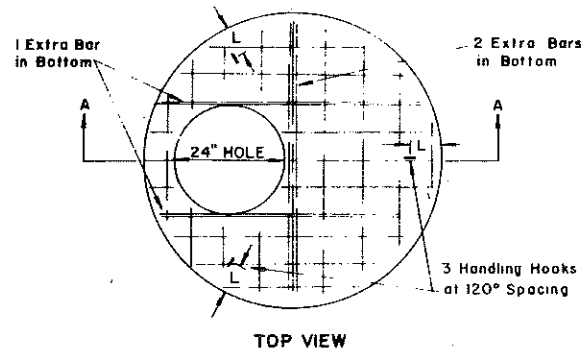
MANHOLE DETAILS

M-1-988(03)010

Sheet	Date	Rev. and Description	Sheet No.
8	N.D.		46



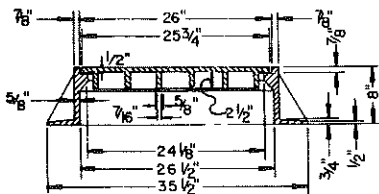
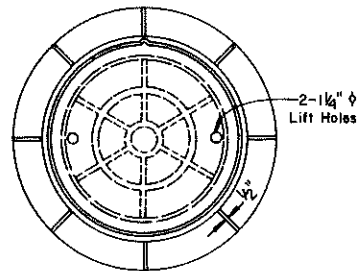
MANHOLE



NOTE: METHOD OF MEASUREMENT FOR MANHOLES SHALL BE AS FOLLOWS: THE CONTRACT UNIT PRICE BID FOR MANHOLES SHALL INCLUDE THE FURNISHING AND INSTALLING THE FOLLOWING:

1. CAST IRON RING AND COVER
2. PRECAST COVER
3. CONCRETE BASE
4. CONCRETE ADJUSTING RINGS

THE ITEM "MANHOLE RISER" SHALL INCLUDE THE FURNISHING & INSTALLING OF THE REQUIRED LENGTH OF RISER & CAST IRON STEPS.



MANHOLE CAST IRON RING & COVER

PRECAST MANHOLE COVERS

PIPE DIAMETER	COVER DIAMETER	WEIGHT OF SECTION	T	K	L	BOTTOM BARS	TOP BARS
42"	51"	800#	6"	6"	7"	#4 AT 6"	
48"	58"	1110#	6"	6"	8"	#4 AT 6"	
54"	65"	1950#	8"	6"	8"	#4 AT 6"	
60"	72"	2470#	8"	7"	9"	#4 AT 6"	#3 AT 6"
66"	79"	3050#	8"	7"	9"	#4 AT 6"	#3 AT 6"
72"	86"	3680#	8"	8"	10"	#4 AT 6"	#3 AT 6"
78"	93"	4360#	8"	8"	10"	#4 AT 4"	#3 AT 4"
84"	100"	5100#	8"	9"	11"	#4 AT 4"	#3 AT 4"
90"	107"	5890#	8"	9"	11"	#4 AT 4"	#3 AT 4"
96"	114"	6730#	8"	9"	11"	#4 AT 4"	#3 AT 4"
102"	121"	7630#	8"	9"	12"	#4 AT 4"	#3 AT 4"
108"	128"	12460#	12"	10"	12"	#4 AT 4"	#3 AT 4"
120"	140"	15500#	12"	11"	13"	#4 AT 4"	#3 AT 4"

Top and Bottom Bars run in both directions.

PRECAST MANHOLE BASES

PIPE DIAMETER	BASE DIAMETER	WEIGHT OF SECTION	A	BARS
42"	58"	1380#	6"	#3 AT 6"
48"	66"	1780#	6"	#3 AT 6"
54"	72"	2120#	6"	#3 AT 6"
60"	79"	3410#	8"	#3 AT 8"
66"	87"	4130#	8"	#3 AT 8"
72"	94"	4820#	8"	#3 AT 8"
78"	101"	5570#	8"	#3 AT 8"
84"	108"	6370#	8"	#3 AT 8"
90"	115"	7220#	8"	#3 AT 8"
96"	122"	8130#	8"	#3 AT 8"
102"	129"	9080#	8"	#3 AT 8"
108"	136"	15130#	12"	#3 AT 8"
120"	149"	18170#	12"	#3 AT 8"

NOTES: BOTTOMS OF MANHOLES SHALL BE CUT OR PRECAST SQUARE TO FIT THE BASE GROUT JOINT BETWEEN BASE AND WALL WITH CEMENT MORTAR. THE CONTRACTOR MAY, IF HE SO DESIRES, CONSTRUCT THE MANHOLES LOWER THAN PLAN GRADE AND BRING THE CASTING TO GRADE USING PRECAST ADJUSTING RINGS IN A MANNER SATISFACTORY TO THE ENGINEER IN THE FIELD.

THE CONTRACTOR SHALL HAVE THE OPTION OF USING PRECAST OR POURED IN PLACE BASES.

PRECAST BASES SHALL BE REINFORCED AS SHOWN IN LISTING FOR EACH SIZE BASE.

THE CLASS OF CONCRETE USED IN POURED BASES SHALL BE CLASS AE.

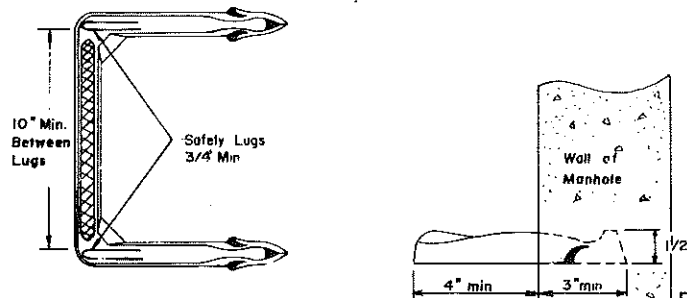
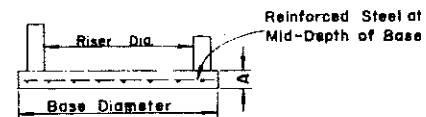
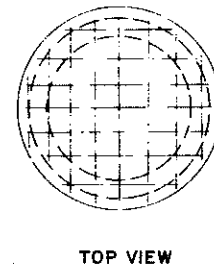
THE AGGREGATE SIZE SHALL BE APPROVED BY THE ENGINEER.

PRECAST BARRELS SHALL BE CONSTRUCTED IN ACCORDANCE WITH ASTM 478.

OTHER CASTINGS, SIMILAR IN DIMENSION MAY BE USED IF ACCEPTED BY THE ENGINEER IN WRITING.

MANHOLE RISER SHALL BE PRODUCED IN ACCORDANCE WITH ASTM 478.

MANHOLE STEP SHALL BE CORROSION RESISTANT AND SHALL HAVE A MINIMUM VERTICAL LOAD RESISTANCE OF 400 POUNDS AND A PULL-OUT RESISTANCE OF UP TO 1000 POUNDS. CONFIGURATION OF THE STEPS SHALL BE APPROVED BY THE ENGINEER.

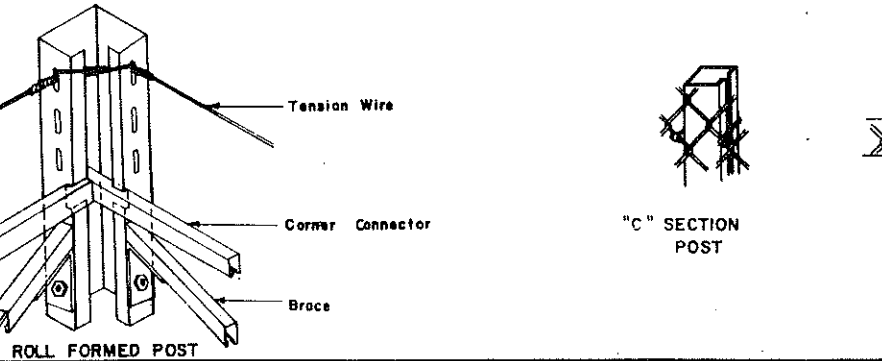
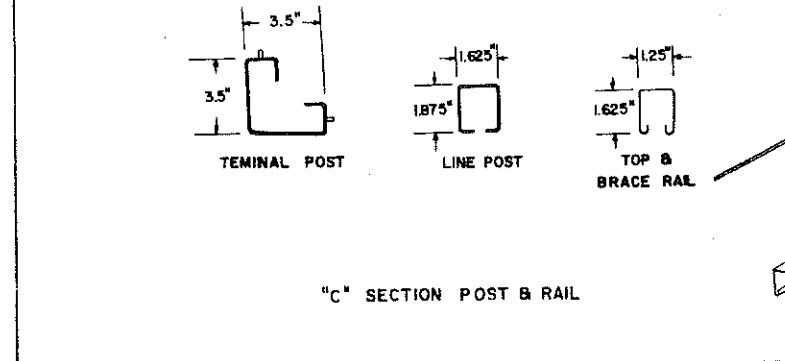
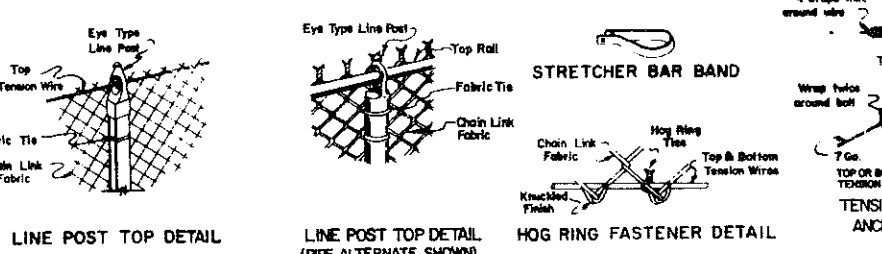
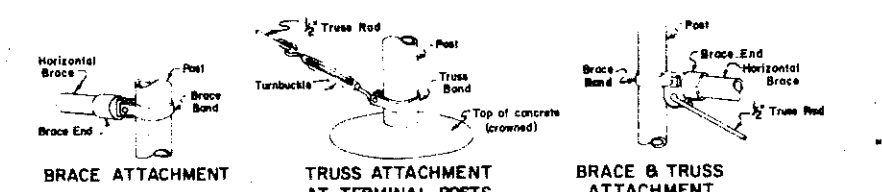
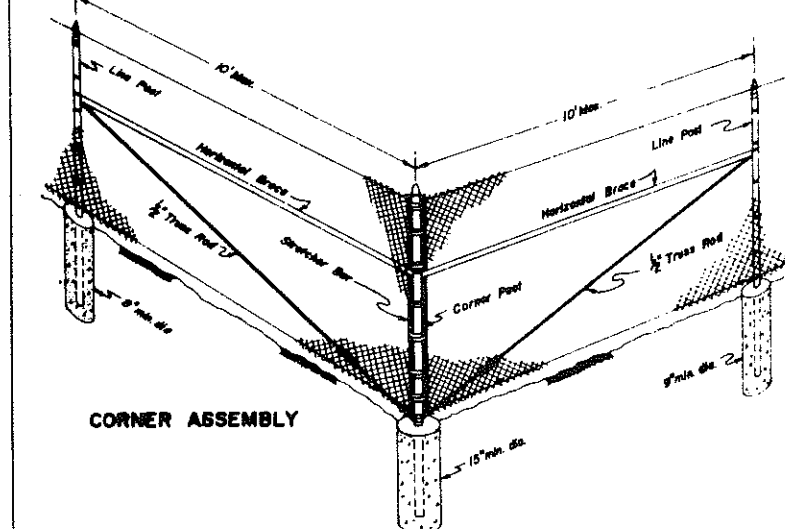
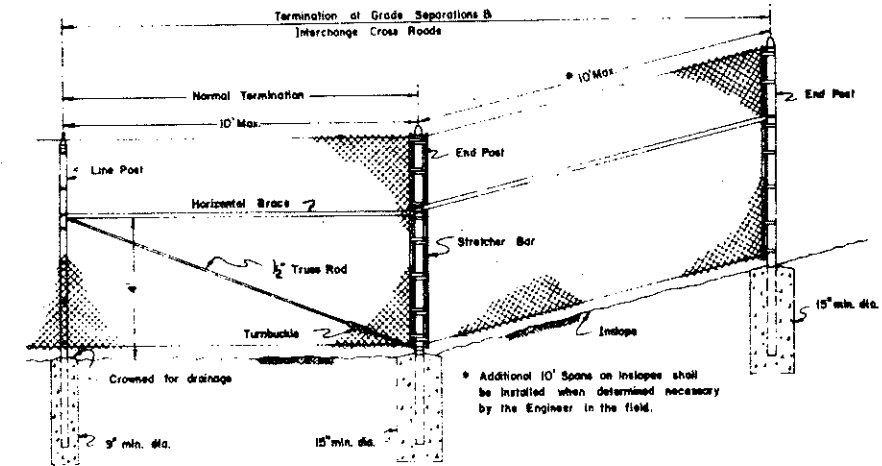
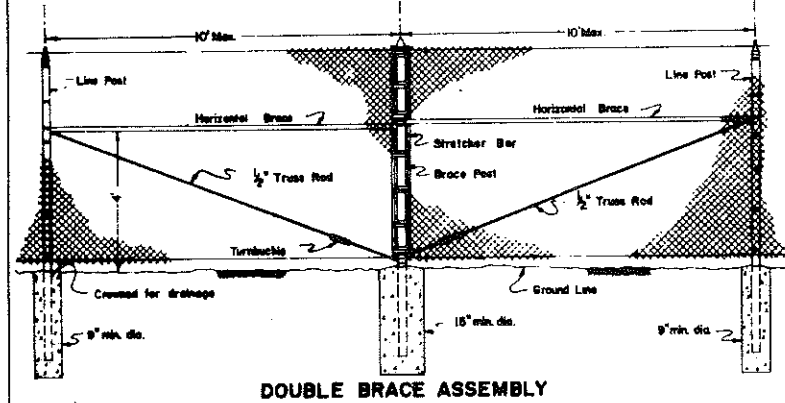
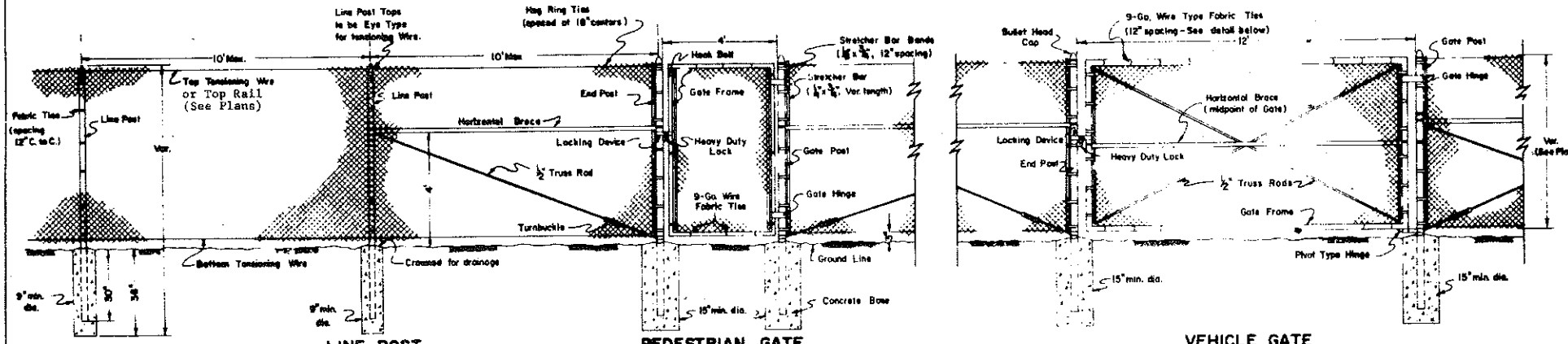


12-22-75 REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGE	
2-24-76	Step Dimensions	Submitted: <i>[Signature]</i> Design Engineer
4-28-77	Step Note	
2-12-80	M.H Adjusting Rings	
		Recommended: <i>[Signature]</i> Asst. Chief Engineer Pre-Construction
		Approved: <i>[Signature]</i> Chief Engineer

CHAIN LINK FENCE

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	N.D.	M-1-988(03)010	47

D-738-2



PRIVATE FENCES SHALL NOT BE CONNECTED TO THE HIGHWAY RIGHT-OF-WAY FENCE.

DOUBLE BRACE ASSEMBLIES SHALL BE INSTALLED AT LOCATIONS SHOWN ON THE PLANS OR ESTABLISHED BY THE ENGINEER. THE DISTANCE BETWEEN ADJACENT FENCE TERMINALS, CORNER ASSEMBLIES, OR DOUBLE BRACE ASSEMBLIES SHALL NOT EXCEED 1000 FEET.

ALL MISCELLANEOUS FITTINGS SHALL BE OF THE TYPE AND SIZE RECOMMENDED BY THE MANUFACTURER OF THE FENCE AND APPROVED BY THE ENGINEER.

SEE PLANS FOR LENGTH OF ALL POSTS, HEIGHT OF FABRIC, AND LOCATION AND NUMBER OF GATES.

CONCRETE FOR POST BASES SHALL BE CLASS A IN ACCORDANCE WITH SEC. 610 OF THE STANDARD SPECIFICATIONS. COURSE AGGREGATE FOR CONCRETE MIX SHALL BE SIZE NO. 1, 3, OR 4 AT THE OPTION OF THE CONTRACTOR BUT SHALL NOT BE CHANGED DURING THE WORK EXCEPT BY WRITTEN PERMISSION OF THE ENGINEER.

CHAIN LINK FABRIC SHALL BE 9-GAGE WIRE 2" MESH. KNUCKLED FINISHED TOP AND BOTTOM. WIRE SHALL HAVE A MINIMUM TENSILE STRENGTH OF 80,000 P.S.I.

ALL MATERIALS SHALL BE IN ACCORDANCE WITH AASHTO DESIGNATION M-181-77 TYPE II.

EACH FENCE TERMINAL WILL BE COUNTED AND PAID FOR AS A DOUBLE BRACE ASSEMBLY.

THE CONTRACTOR SHALL HAVE THE OPTION OF USING ANY OF THE TYPES OF POSTS SHOWN IN THE TABLE OF EQUIVALENT POST SIZES AND WEIGHTS FOR THE SPECIFIED USE.

NO DEDUCTION IN MEASURED PAY LENGTH OF CHAIN LINK FENCE WILL BE MADE FOR GATES, CORNER ASSEMBLIES, DOUBLE BRACE ASSEMBLIES OR FENCE TERMINALS.

TOP AND BOTTOM TENSIONING WIRES SHALL BE 7-GAGE STEEL WIRE WITH A MINIMUM TENSILE STRENGTH OF 80,000 POUNDS PER SQUARE INCH.

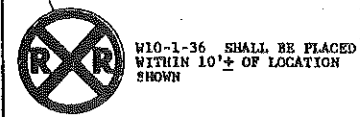
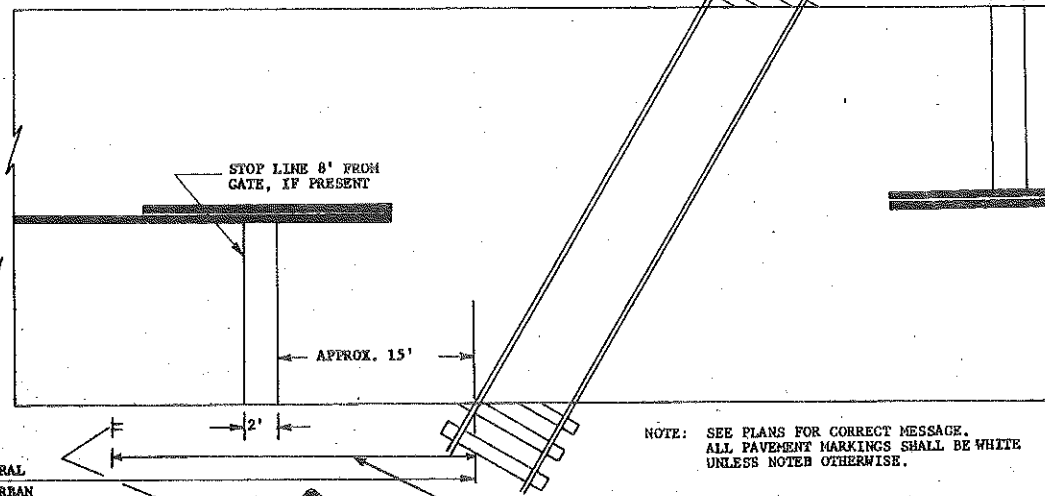
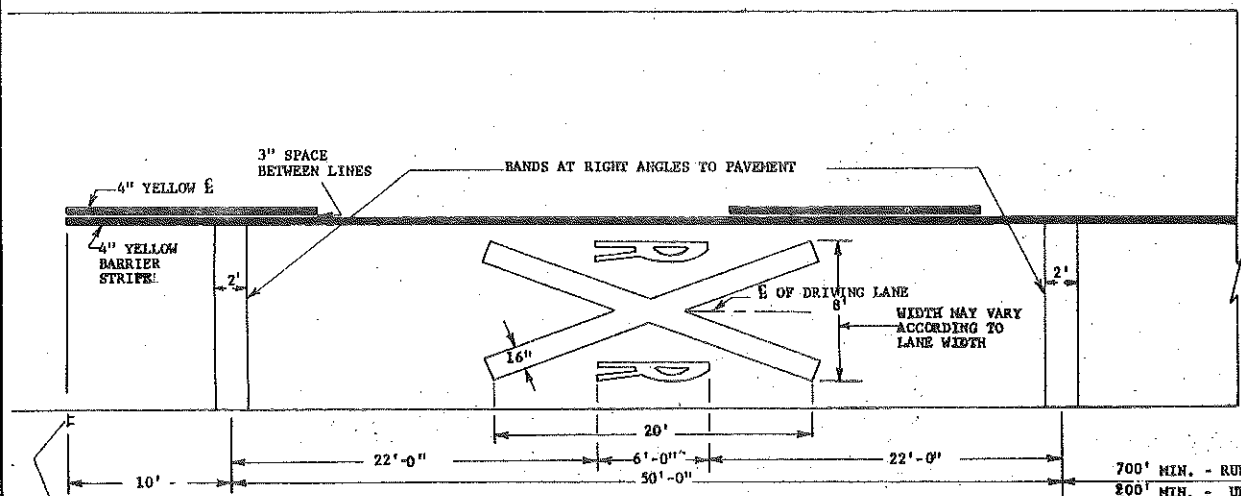
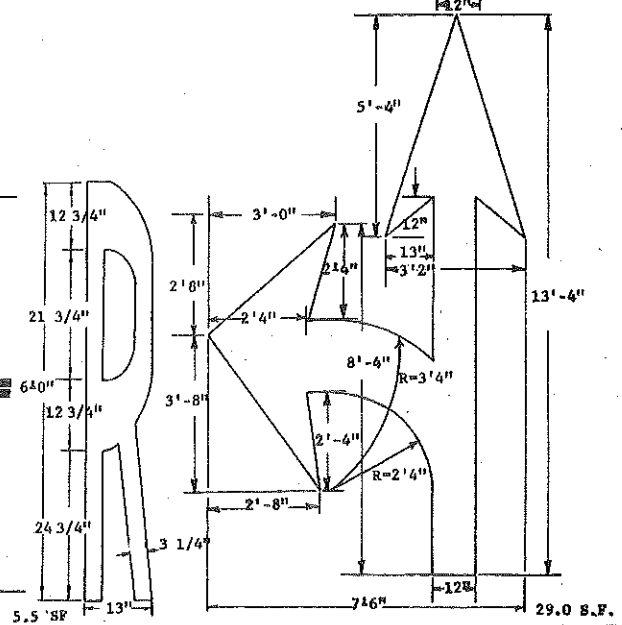
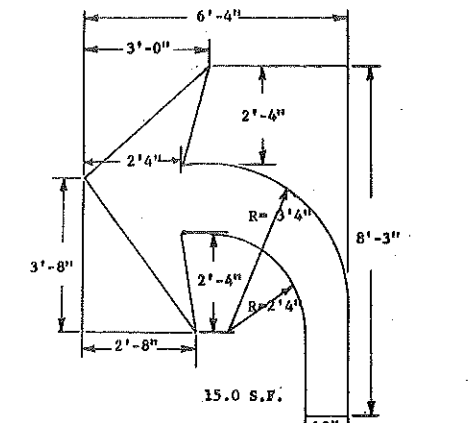
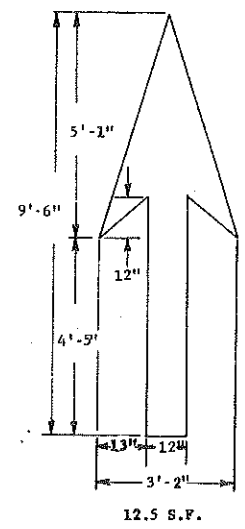
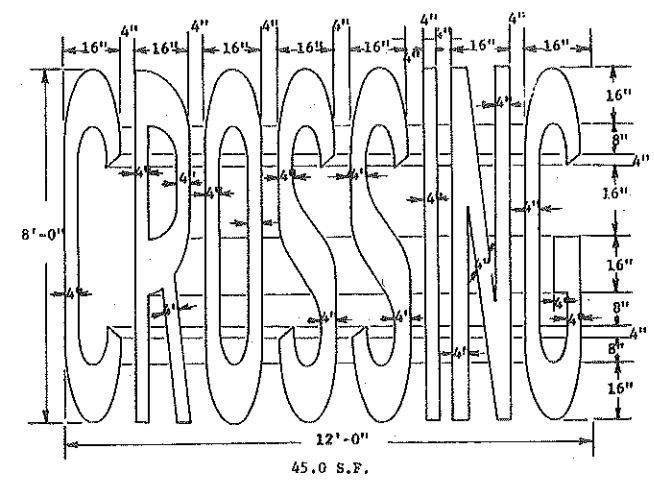
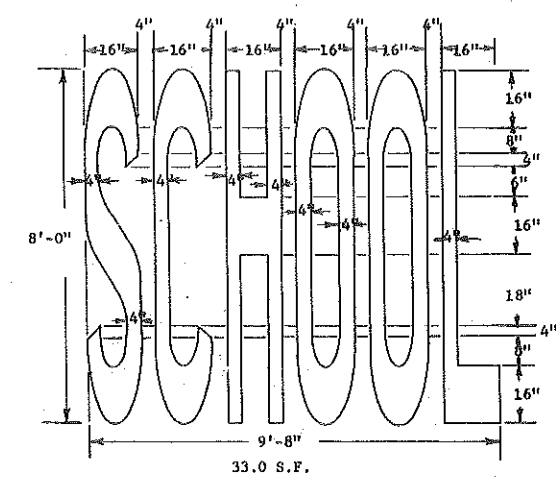
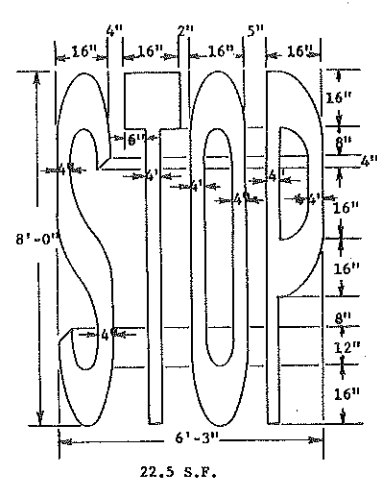
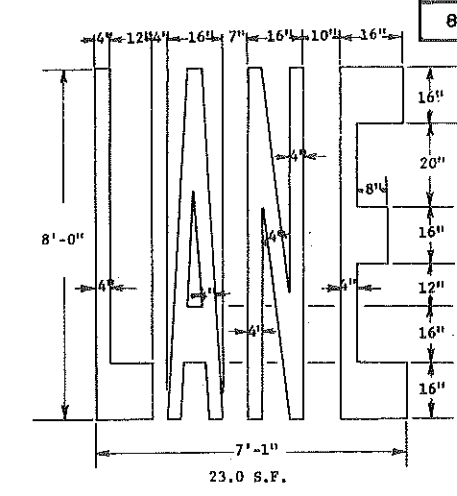
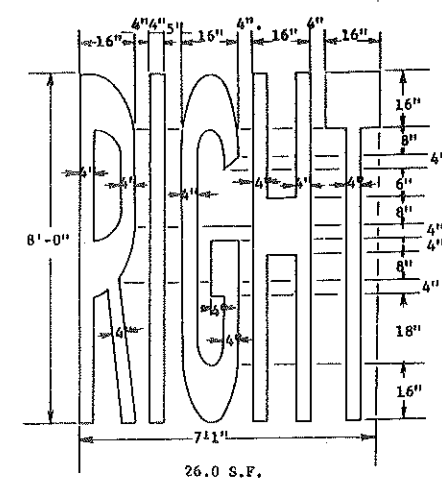
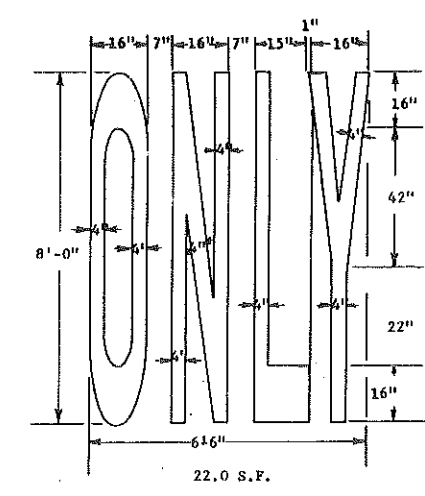
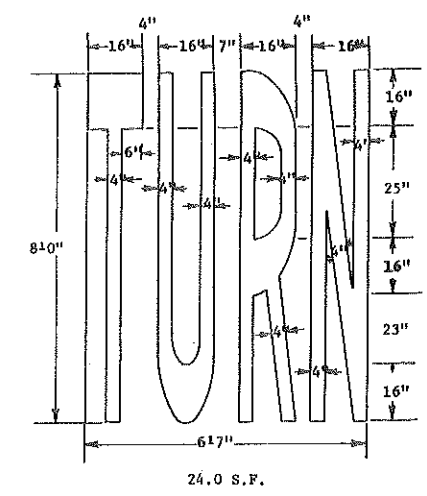
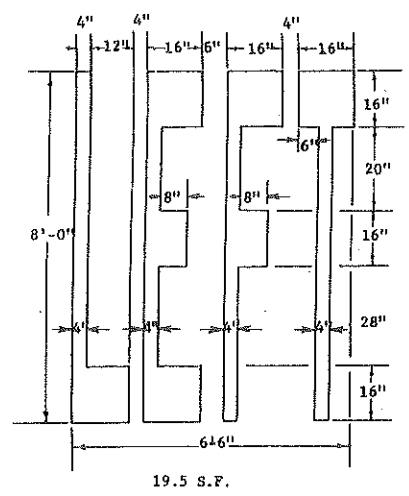
TOP RAIL SHALL BE 1-5/8" X 1-1/4" 14 GA. ROLL FORMED SECTIONS OR 1-5/8" O.D. PIPE (SCH 40). TOPRAIL SHALL PASS THROUGH INTERMEDIATE POST TOPS AND FORM A CONTINUOUS BRACE WITHIN EACH STRETCH OF FENCE AND BE SECURELY FASTENED TO TERMINAL POSTS.

TOP TENSIONING WIRE ALTERNATE WILL BE USED UNLESS TOP RAIL IS SPECIFIED ON THE PLANS.

THE FABRIC SHALL BE TIED TO THE TOP RAIL OR TENSION WIRE AS RECOMMENDED BY THE MANUFACTURER.

USE OF POST	SECTION	"C" SEC. STEEL		"H" COLUMN STEEL		ROUND STEEL		ROUND ALUM.	
		Size	Weight	Size	Weight	Size	Weight	Size	Weight
LINE POST	Fabric 6' or less	1.875"	1.60	1 1/4"	1.60	1.900"	2.72	1.900"	1.28
	Fabric over 6'	1.875"	2.34	2 1/4"	4.10	2.375"	3.65	2.375"	1.74
END, CORNER, GATE POST	Fabric 6' or less	3.5 x 3.5	5.10	"H" COLUMN STEEL POSTS NOT PERMITTED		2.375"	3.65	2.375"	1.74
	Fabric over 6'	3.5 x 3.5	5.10			2.875"	5.79	2.875"	2.85
EXTERIOR FRAME FOR GATE	Gate width 6' or less					1.315"	1.68	1.315"	.75
	Gate width over 6'					1.900"	2.72	1.900"	1.28
HORIZONTAL BRACE		1.625 x 1.25	1.35			1.660"	2.27	1.660"	1.04
		1.875 x 1.624	2.34			2.375"	3.65	2.375"	1.74
BRACE POST	Fabric 6' or less	1.875"	1.60			2.375"	3.65	2.375"	1.74
	Fabric 6' or less	1.875"	2.34			2.875"	5.79	2.875"	2.85

1-1-75 REVISIONS		STATE HIGHWAY DEPARTMENT
DATE	CHANGE	
2-23-77	Added "C" Section Posts	Submitted: <i>[Signature]</i> Design Engineer.
4-6-77	Line Post Weight	
9-26-79	Added Toprail Detail	
8-21-80	Materials Note	
		Recommended: <i>[Signature]</i> Asst. Chief Engineer Pre-Construction.
		Approved: <i>[Signature]</i> Chief Engineer



A THREE LANE ROADWAY SHOULD BE MARKED WITH A CENTERLINE FOR TWO-LANE ROADWAY OPERATION ON THE APPROACH TO A CROSSING. ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL R X R SYMBOLS SHOULD BE USED IN EACH APPROACH LANE.

700' MIN. - RURAL
800' MIN. - URBAN
50' MIN. - LOW VOLUME BUSINESS OR RESIDENTIAL AREAS

RAILROAD CROSS & 2 R'S 65.0 S.F.
3 BANDS 72.0 S.F.



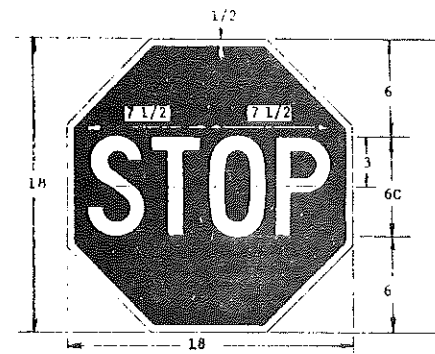
400' MIN. - RURAL
100' MIN. - URBAN
50' MIN. - LOW VOLUME BUSINESS OR RESIDENTIAL AREAS

NOTE: SEE PLANS FOR CORRECT MESSAGE. ALL PAVEMENT MARKINGS SHALL BE WHITE UNLESS NOTED OTHERWISE.

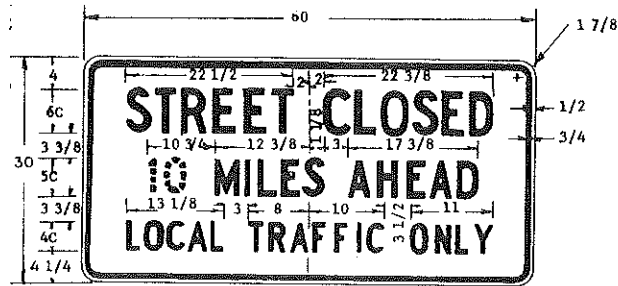
6-23-78 REVISIONS	
DATE	CHANGE
12-11-78	ROUTE CHANGE
5-23-79	SIZES & AREA
6-20-79	NOTE ADDED
6-29-79	DIMENSIONS
11-20-79	DIMENSION & NOTE CHANGE
2-21-80	DIMENSIONS & NOTES ADDED.
1-21-81	DIMENSIONS ADDED

NORTH DAKOTA STATE HIGHWAY DEPARTMENT
Submitted: *[Signature]*
Recommended: Asst. Chief Engineer, Pre-Const.
Approved: *[Signature]* Chief Engineer

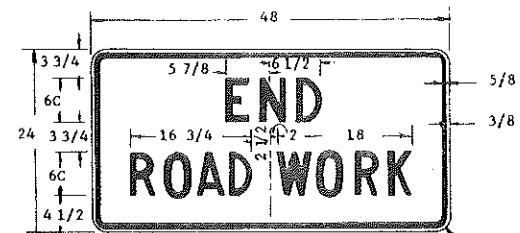
CONSTRUCTION SIGN DETAILS



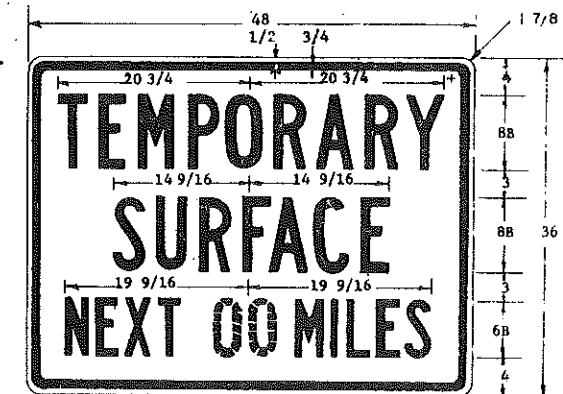
STOP-SLOW PADDLE
REG & WHITE
FLAGPERSON PADDLE



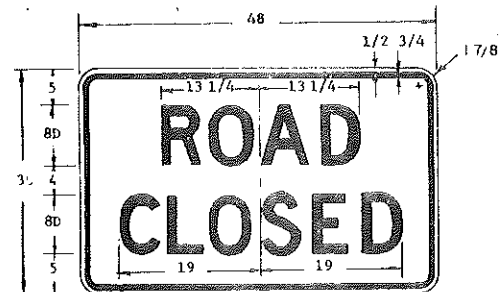
R11-3c-80
BLACK & WHITE



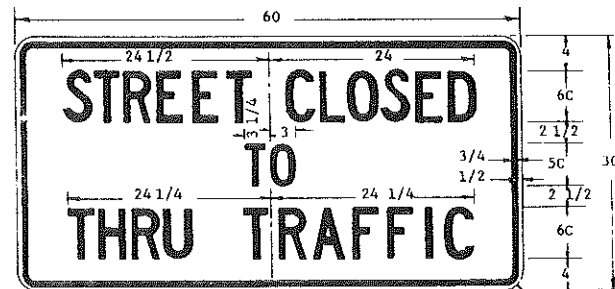
Q20-2a-48
BLACK & ORANGE



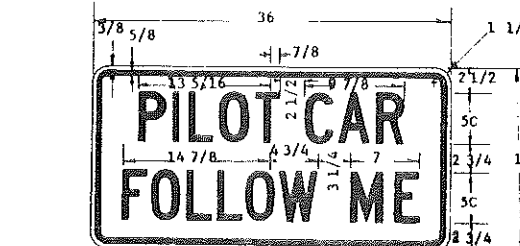
Q20-8-48
BLACK & ORANGE



R11-2-48
BLACK & WHITE

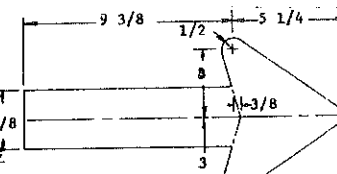


R11-4a-80
BLACK & WHITE



Q20-4-36
BLACK & ORANGE

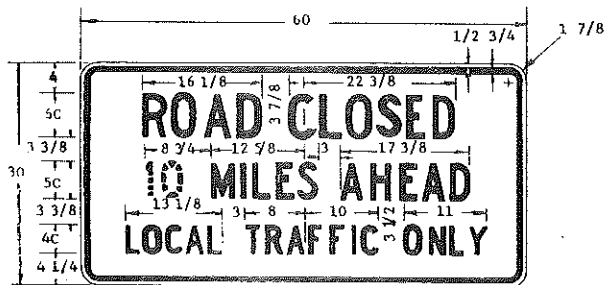
PILOT CAR SIGN SHALL BE MOUNTED ON REAR OF A VEHICLE USED FOR GUIDING CONTROLLED ONE-WAY TRAFFIC THROUGH A CONSTRUCTION AREA.



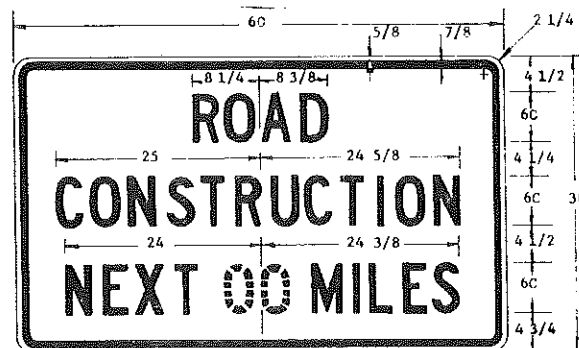
ARROW DETAIL FOR SIGN NO'S.
Q20-60-72 & Q20-82-72

MESSAGES AND BORDERS: THE MESSAGES AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 894-3.8 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENDATIONS. THE BORDERS SHALL HAVE THE RADIUS AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

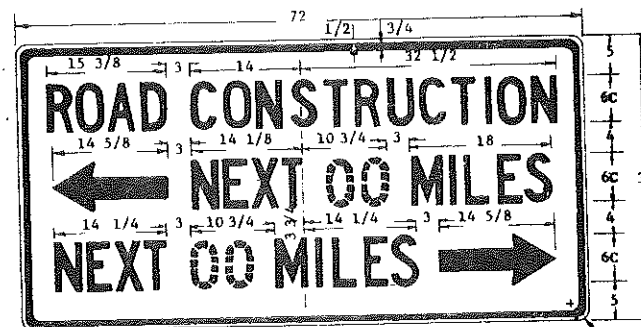
NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGE BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.



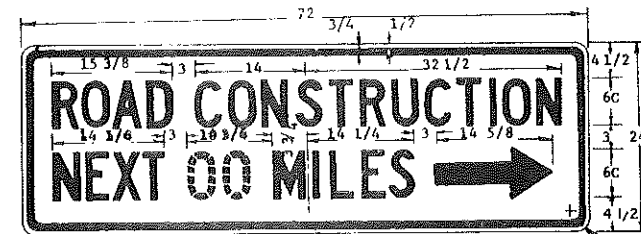
R11-3a-80
BLACK & WHITE



Q20-1-80
BLACK & ORANGE

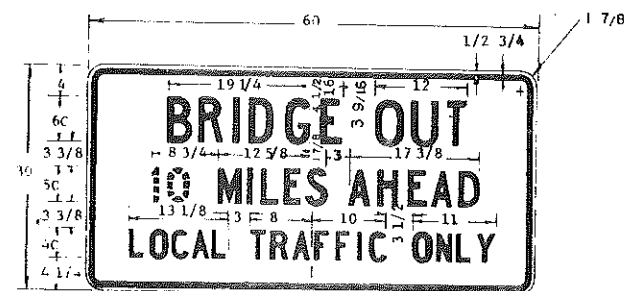


Q20-60-72
BLACK & ORANGE

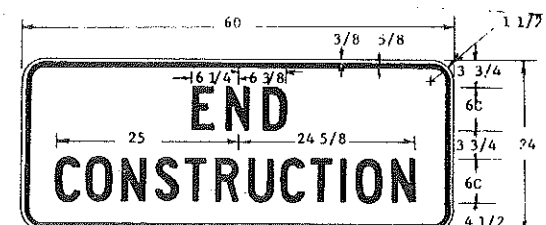


Q20-82-72
BLACK & ORANGE

ARROW MAY BE TO RIGHT OR LEFT OF LEGEND TO INDICATE CONSTRUCTION TO THE RIGHT OR LEFT.



R11-3b-80
BLACK & WHITE



Q20-2-60
BLACK & ORANGE



Q20-84-48
BLACK & ORANGE

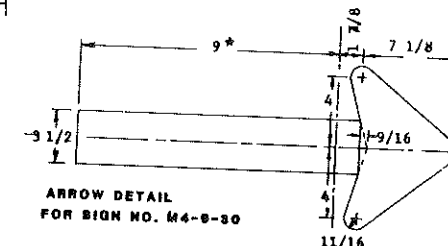
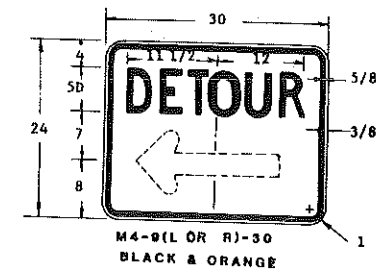
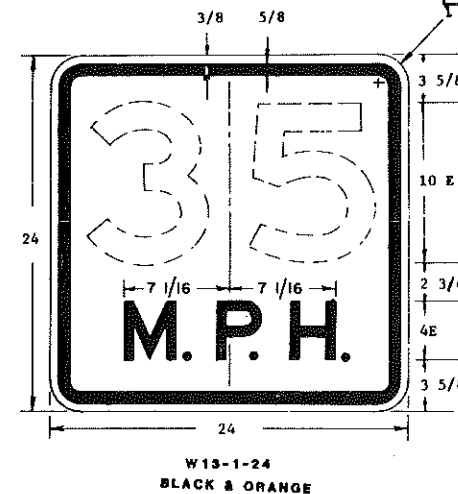
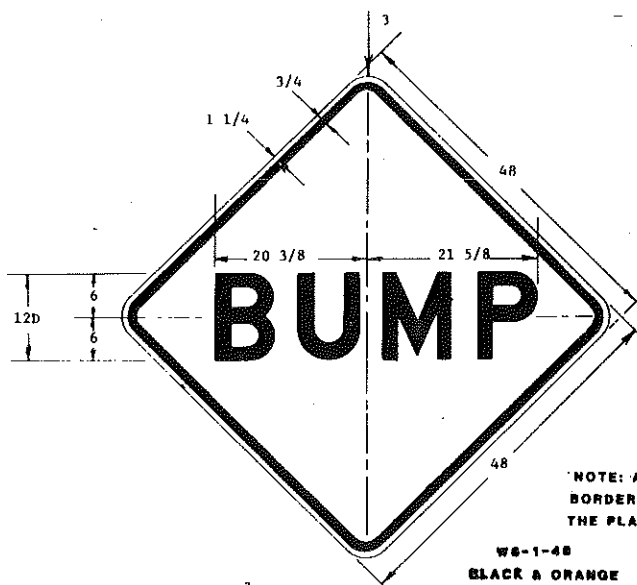
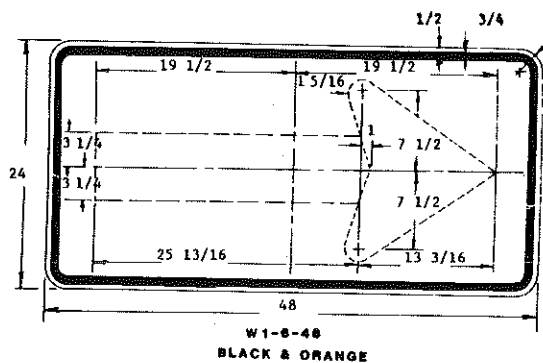
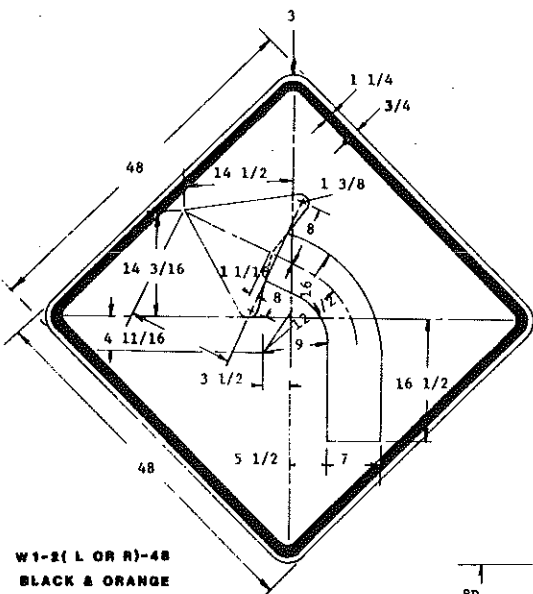


R11-2a-48
BLACK & WHITE

2-17-78 REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGE	
12-18-78	TITLE ADDED	Submitted: <i>[Signature]</i> Design Engineer
2-21-80	SIGN COLOR	
6-23-80	SIGN NUMBERS	
5-1-80	SIGN COLOR	
9-19-80	SIGN NUMBERS	
8-19-81	REMOVE SIGN & NUMBER	Recommended: _____ Asst. Chief Engineer, Pre-Const
		Approved: <i>[Signature]</i> Chief Engineer

CONSTRUCTION SIGN DETAILS

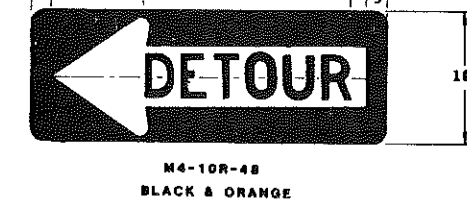
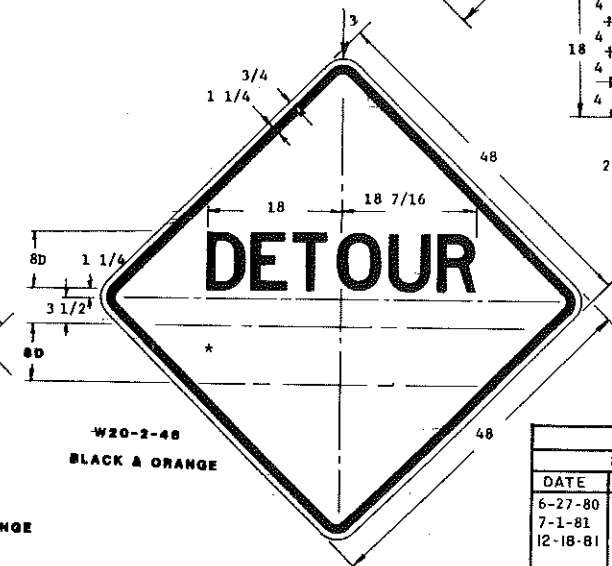
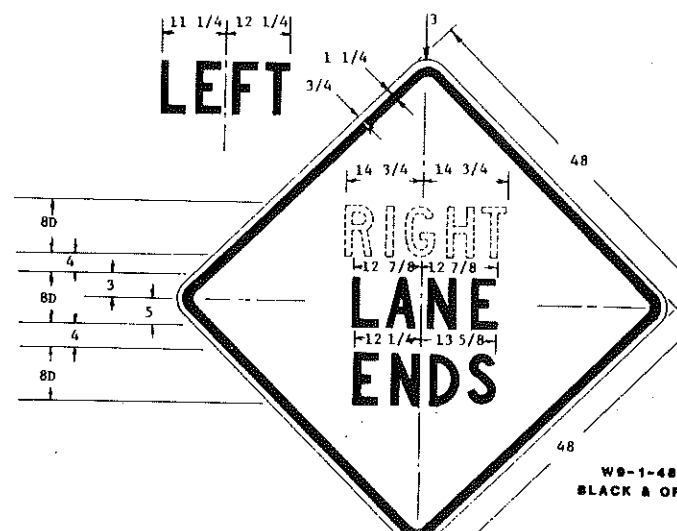
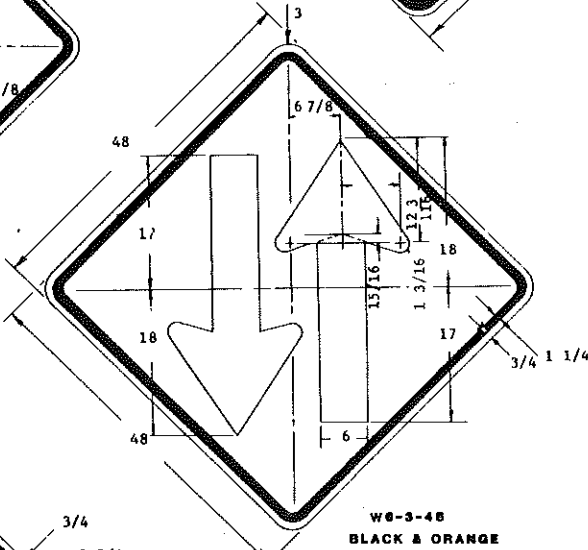
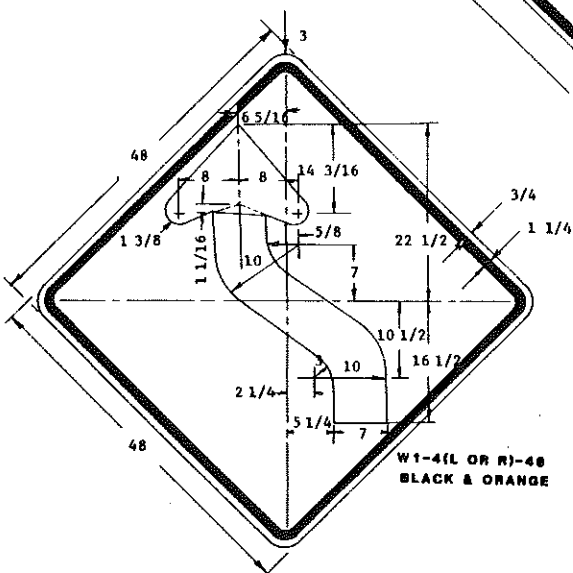
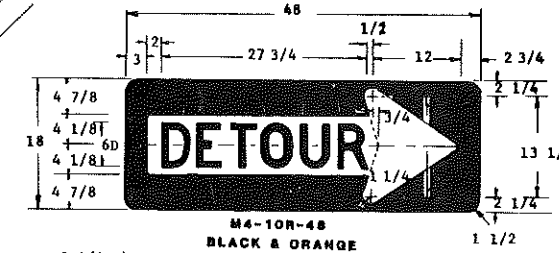
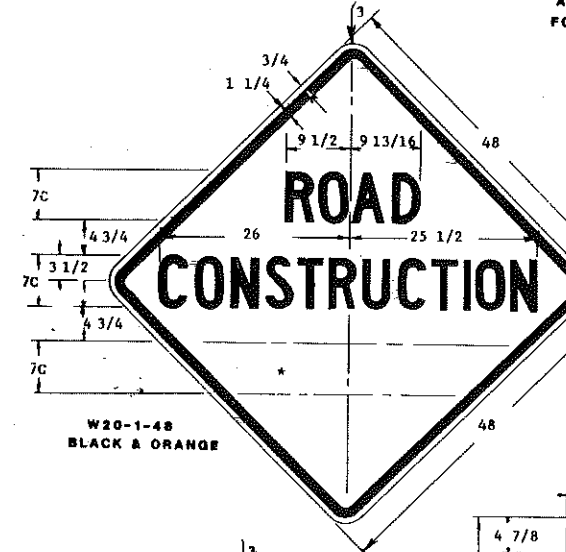
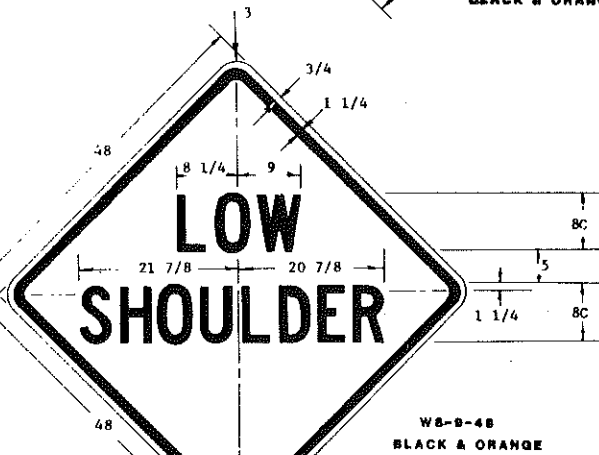
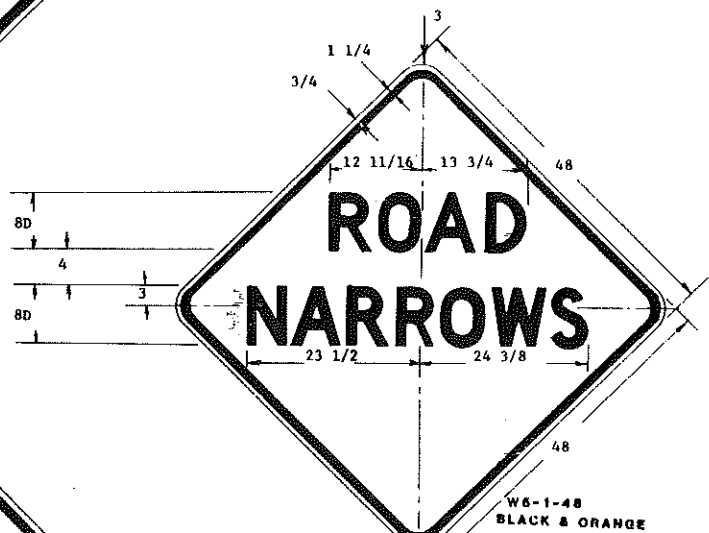
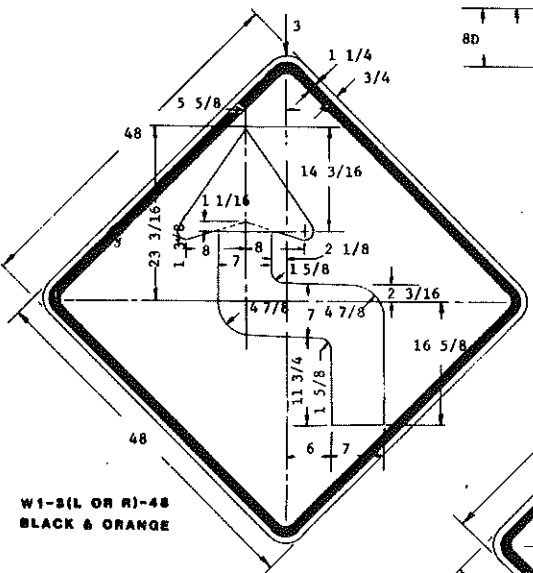
FHWA REGION	STATE	FED AID PROJECT NO.	SHEET NO.
8	ND	M-1-988(03)010	50
			D-754-2



NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGE BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.

MESSAGE AND BORDER: THE MESSAGES AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 804-2.5 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURER'S RECOMMENDATIONS. THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

*DIMENSION SHALL BE 3" WHEN ARROW IS PLACED VERTICALLY.



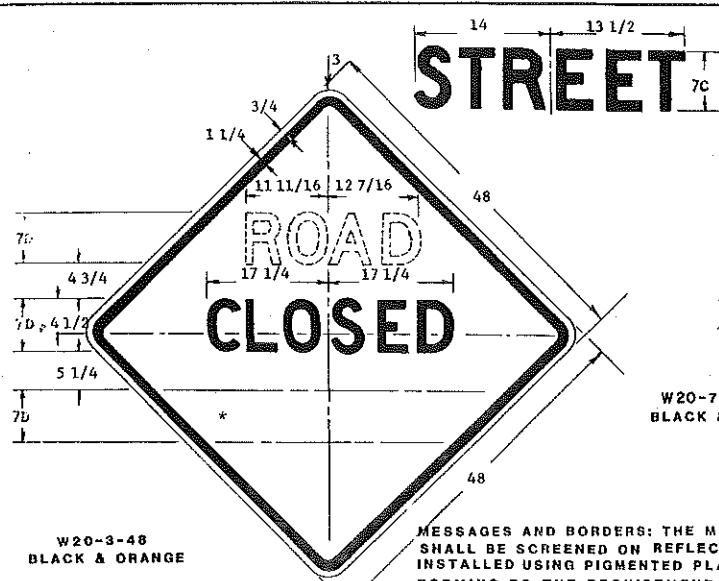
SEE TABLE ON STANDARD 8-754-4 FOR MESSAGE AND DIMENSIONS.

2-17-78		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	Submitted: <i>[Signature]</i> Design Engineer
6-27-80	ADDED NOTE	Recommended:
7-1-81	NOTE ADDITION	Asst. Chief Engineer, Pre - Constr.
12-18-81	LETTERING	Approved: <i>[Signature]</i> Chief Engineer

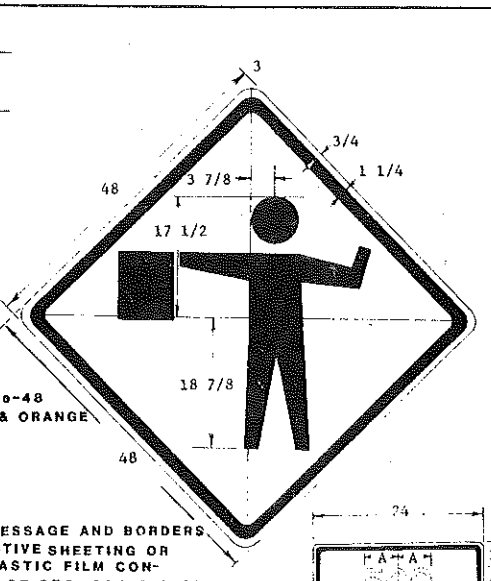
CONSTRUCTION SIGN DETAILS

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
B	N.D.	M-1-988(03)010	51

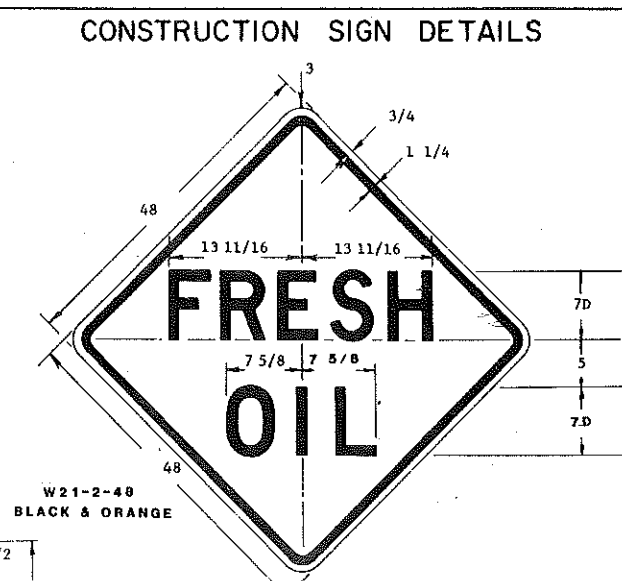
D 754-3



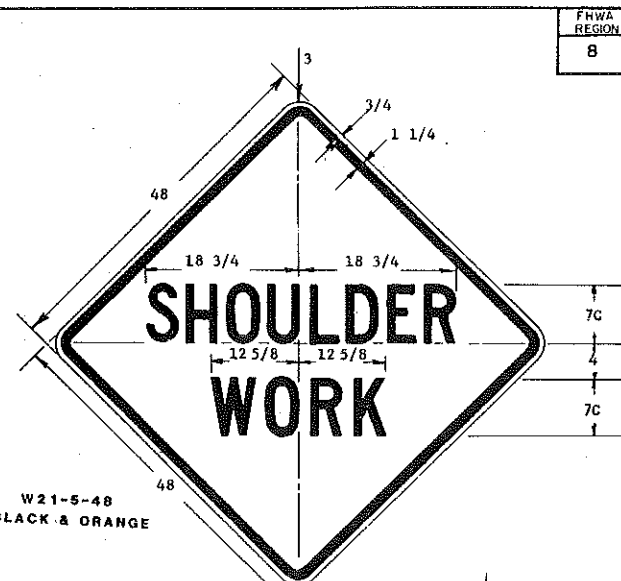
W20-3-48
BLACK & ORANGE



W20-7a-48
BLACK & ORANGE



W21-2-48
BLACK & ORANGE



W21-5-48
BLACK & ORANGE

NOTE: EXISTING INVENTORY OF FLAGMAN & MEN WORKING SIGNS WITH WORD MESSAGES MAY BE USED UNTIL THEY NEED REPLACEMENT.

MESSAGES AND BORDERS: THE MESSAGE AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 894-3.5 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENDATIONS. 5/8 THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTERS GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

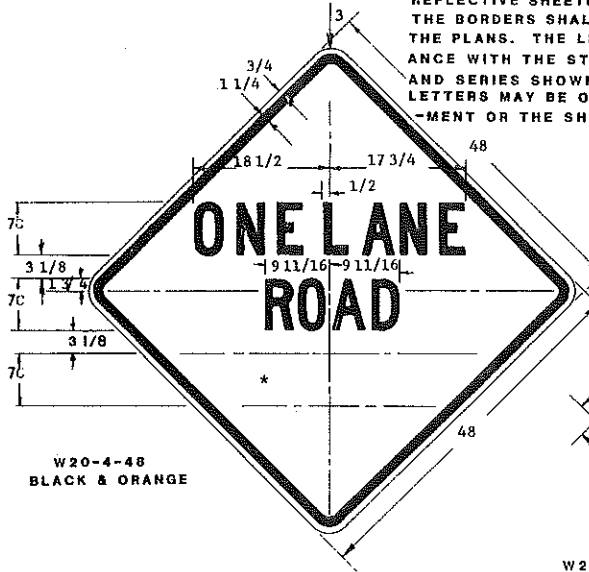
24	3 1/2	18
4D	3	3
4D	3	3
4D	3	3
3 1/2	3 1/2	

FEET

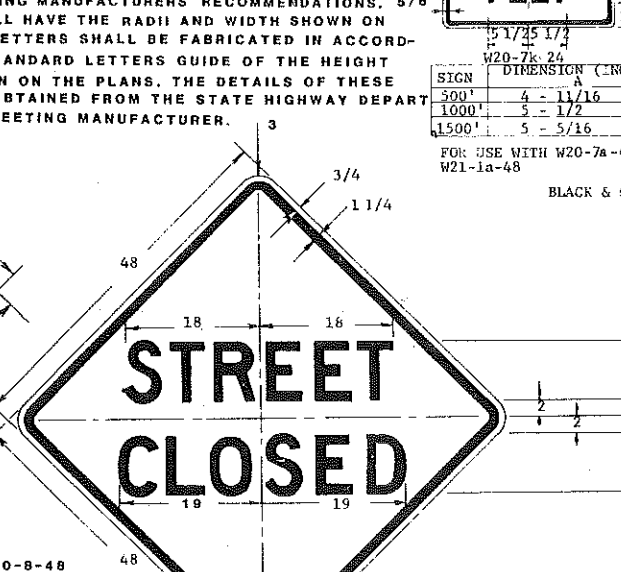
SIGN	DIMENSION (INCHES)
500'	4 - 11/16
1000'	5 - 1/2
1500'	5 - 5/16

FOR USE WITH W20-7a-48 & W21-1a-48

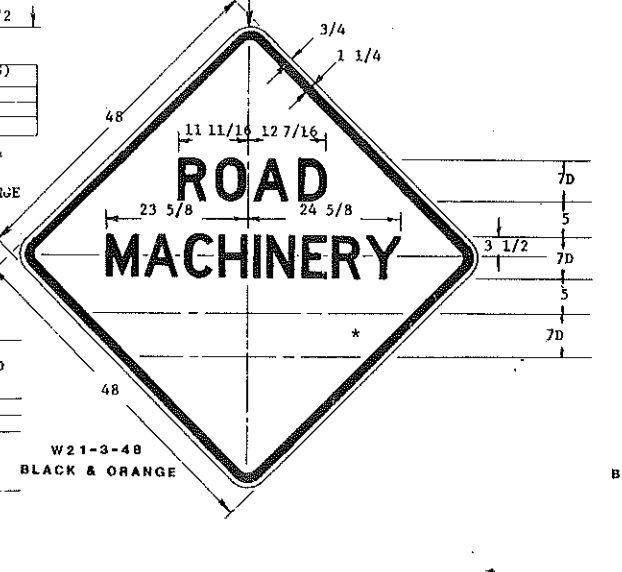
BLACK & ORANGE



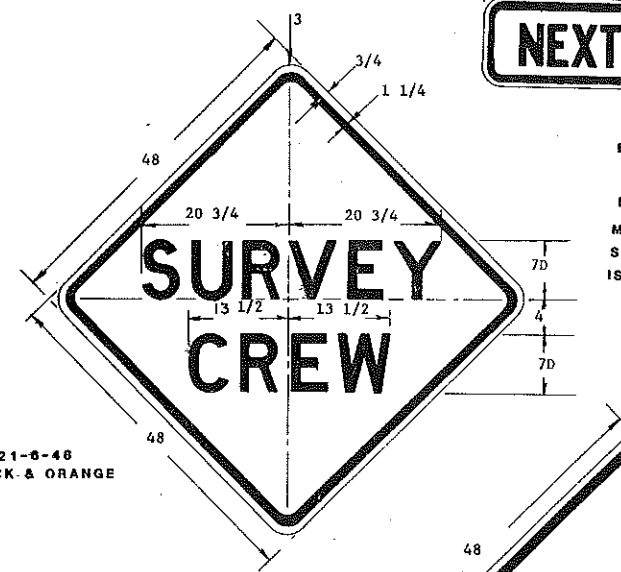
W20-4-48
BLACK & ORANGE



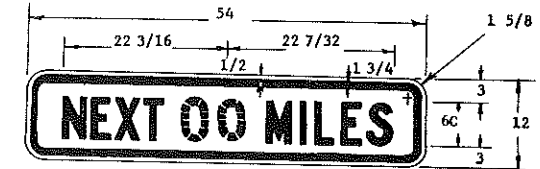
W20-8-48
BLACK & ORANGE



W21-3-48
BLACK & ORANGE

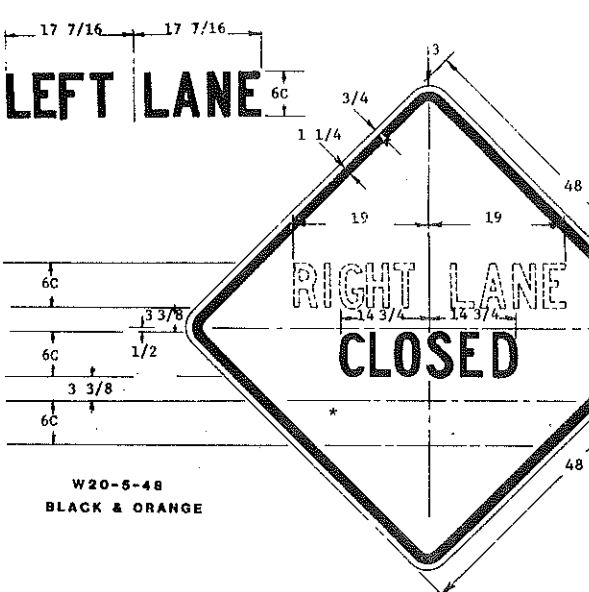


W21-6-48
BLACK & ORANGE

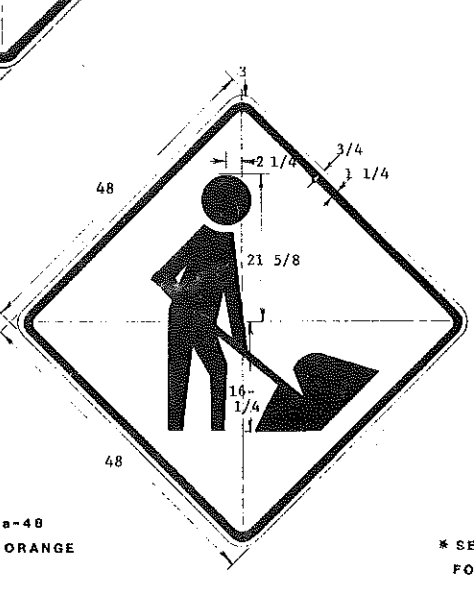


W20-52-54
BLACK & ORANGE

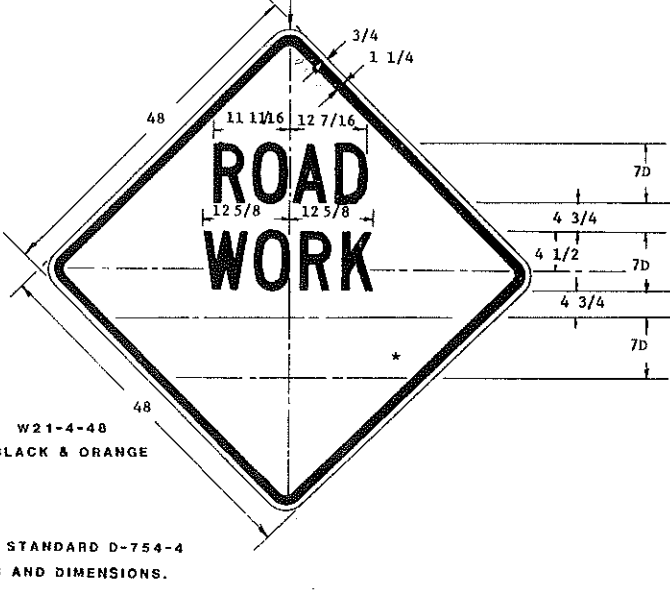
NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGES, BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.



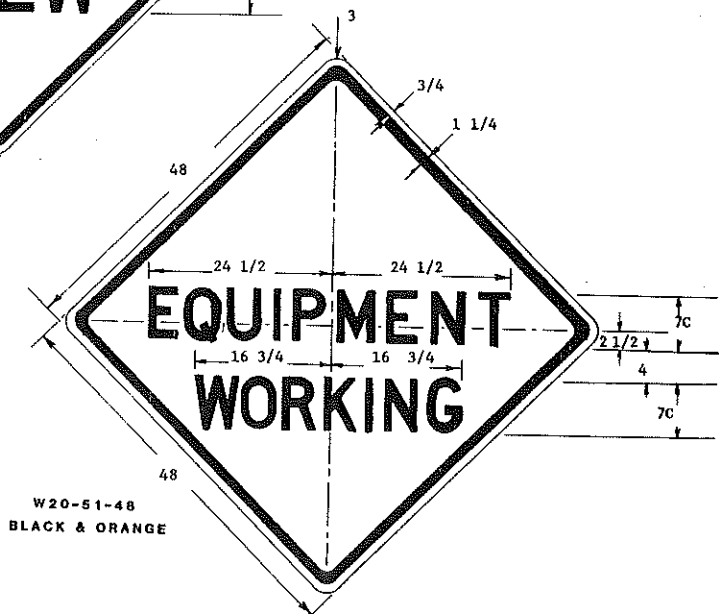
W20-6-48
BLACK & ORANGE



W21-1a-48
BLACK & ORANGE



W21-4-48
BLACK & ORANGE



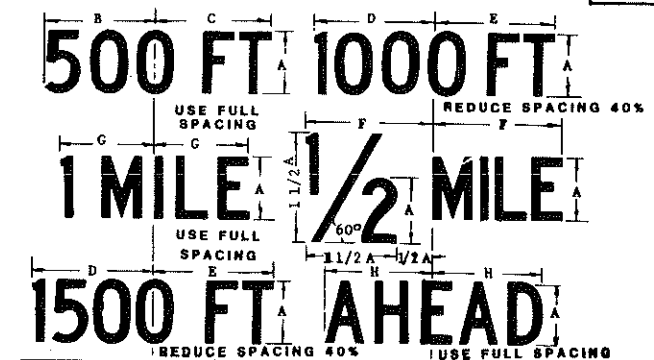
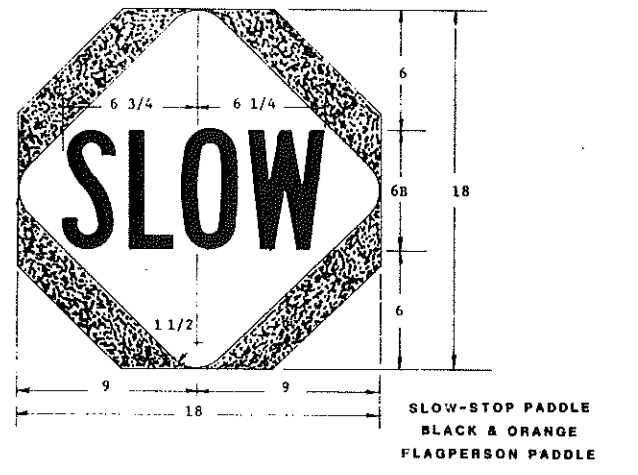
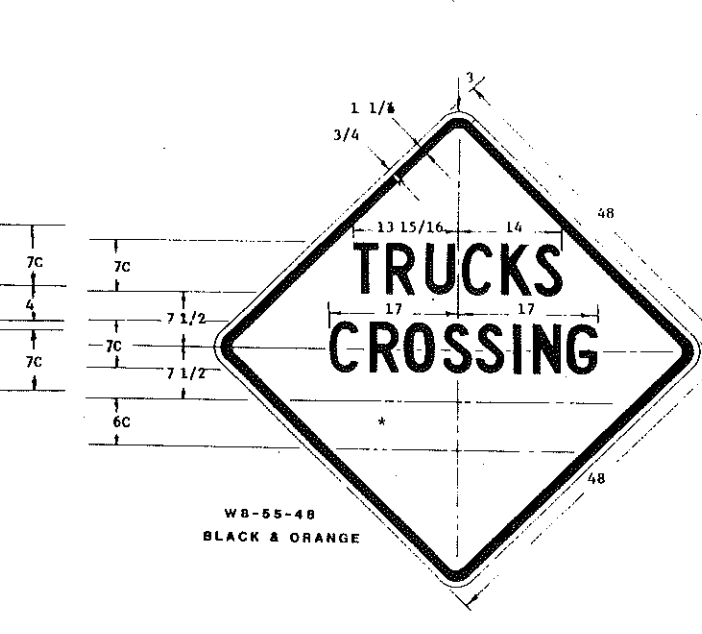
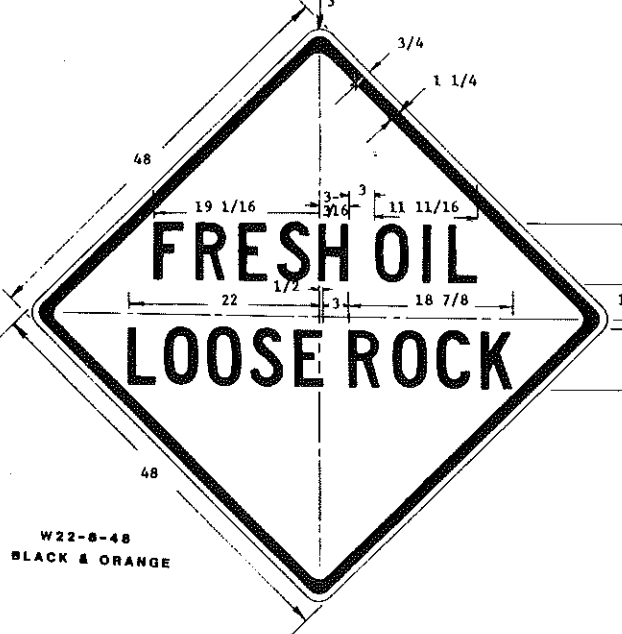
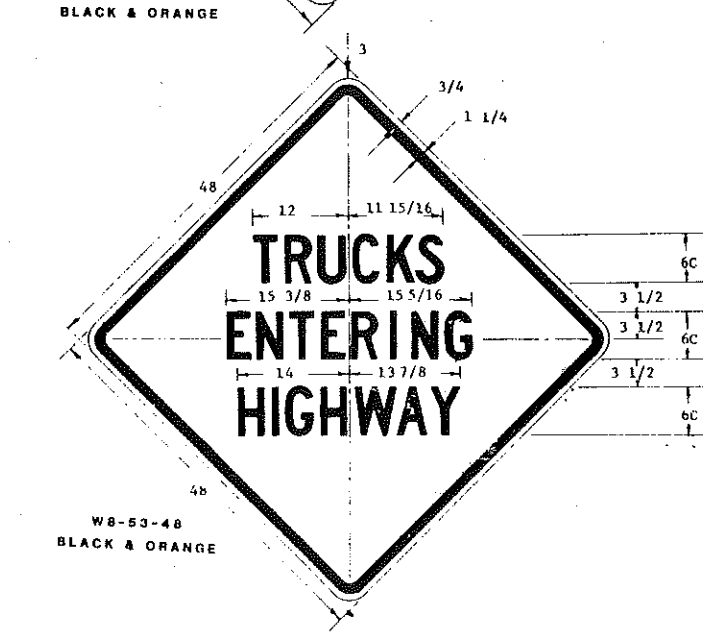
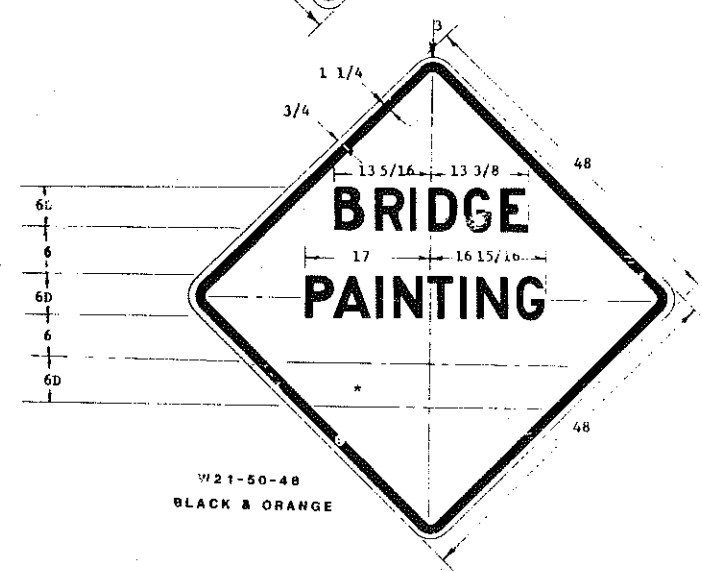
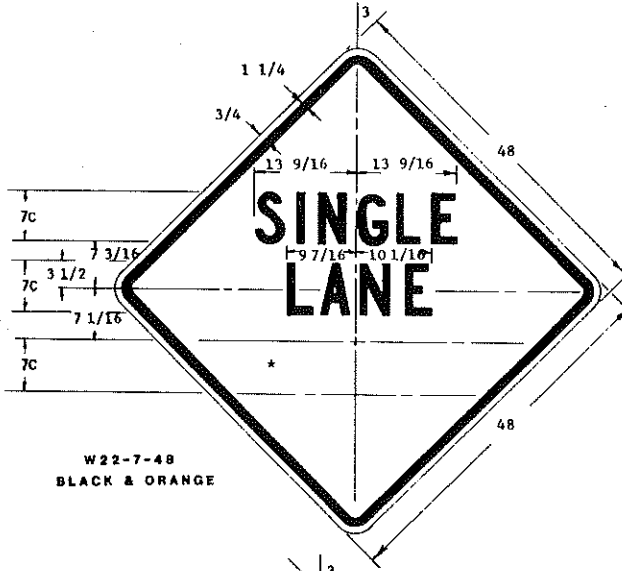
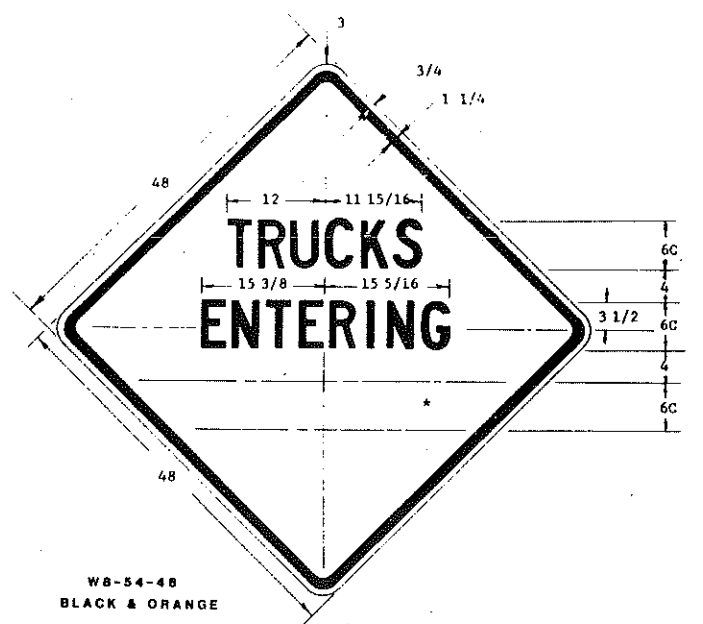
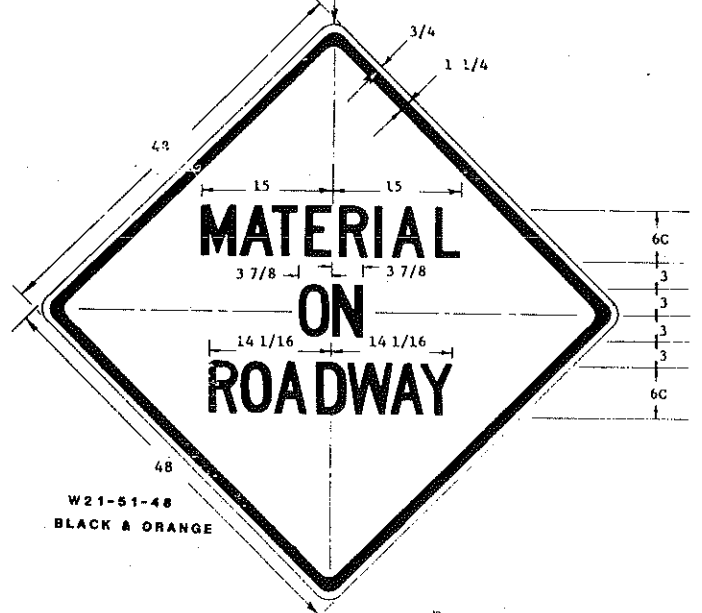
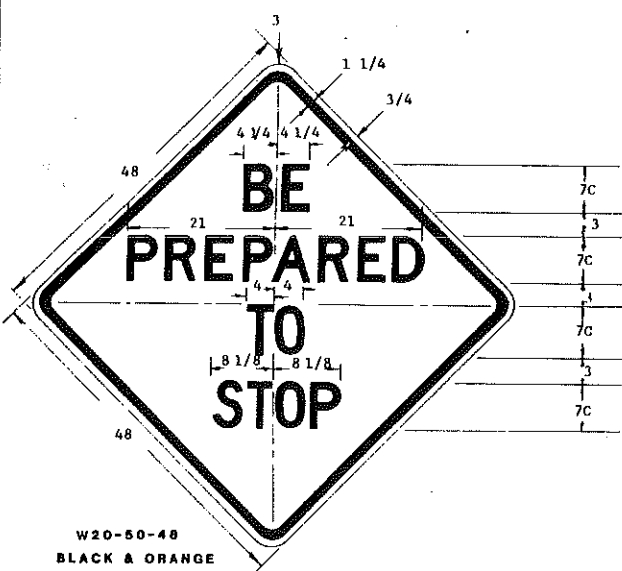
W20-51-48
BLACK & ORANGE

* SEE TABLE ON STANDARD D-754-4 FOR MESSAGES AND DIMENSIONS.

2-17-78		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	REVISIONS CHANGE	
5-14-79	Symbols Added	Submitted: <i>Hal D. J...</i> Design Engineer
1-16-80	ADD DIMENSION	
6-27-80	REVISED SIGN NO.'S	
9-1-81	LETTERING	
Recommended:		Asst. Chief Engineer, Pre-Const.
Approved:		<i>...</i> Chief Engineer

CONSTRUCTION SIGN DETAILS

REGION	FED AID PROJECT NO.	SHEET
8	N.D. M-1-988(03)010	52
D 754-4		



DIMENSIONS (INCHES)							
A	B	C	D	E	F	G	H
4C	6-7/8	7	7-1/2	8	8-5/16	6-1/16	7
5C	8-3/4	8-13/16	9-3/8	10	10-7/16	7-5/8	8-3/4
6C	10-3/8	10-1/2	11-1/4	12	12-1/2	9-1/8	10-1/2
7C	12	12-3/16	13-1/8	14	14-9/16	10-5/8	12-1/4
8C	13-3/4	14	15	16	16-5/8	12-1/8	14
4D	8-1/8	8-5/8	8-1/2	9	9	7-3/16	8-1 1/4
5D	10-3/16	10-13/16	11-5/8	11-1/4	11-1/4	9-1/2	10-7/8
6D	12-3/16	12-15/16	12-3/4	13-1/2	13-1/2	11-13/16	13-1/8
7D	14-1/4	15-1/8	14-7/8	15-3/4	15-3/4	13-1/16	15-1/2
8D	16-1/4	17-1/4	17	18	18	14-3/8	17-7/16

MESSAGES AND BORDERS: THE MESSAGES AND BORDERS SHALL BE SCREENED ON REFLECTIVE SHEETING OR INSTALLED USING PIGMENTED PLASTIC FILM CONFORMING TO THE REQUIREMENT OF SEC. 804-3.5 OF THE STD. SPECIFICATIONS. THE PIGMENTED PLASTIC FILM SHALL BE INSTALLED IN ACCORDANCE WITH THE REFLECTIVE SHEETING MANUFACTURERS RECOMMENDATION.

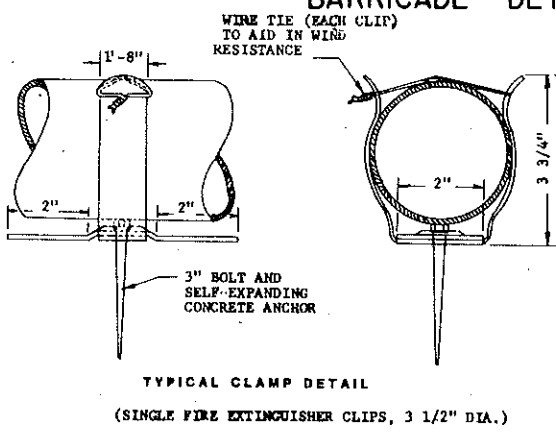
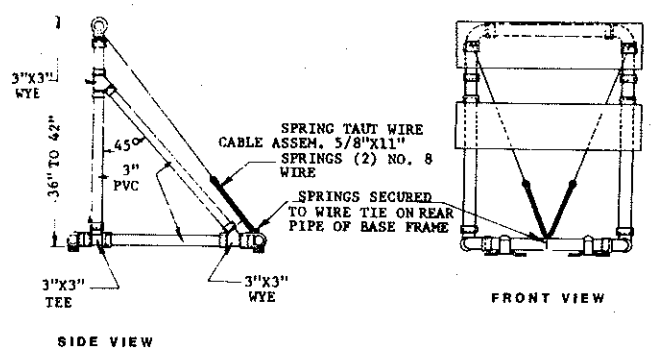
THE BORDERS SHALL HAVE THE RADII AND WIDTH SHOWN ON THE PLANS. THE LETTERS SHALL BE FABRICATED IN ACCORDANCE WITH THE STANDARD LETTER GUIDE OF THE HEIGHT AND SERIES SHOWN ON THE PLANS. THE DETAILS OF THESE LETTERS MAY BE OBTAINED FROM THE STATE HIGHWAY DEPARTMENT OR THE SHEETING MANUFACTURER.

NOTE: ALL SIGNS SHALL HAVE REFLECTORIZED MESSAGE BORDER AND BACKGROUND, UNLESS SHOWN OTHERWISE ON THE PLANS. IN NO CASE IS THE COLOR BLACK REFLECTORIZED.

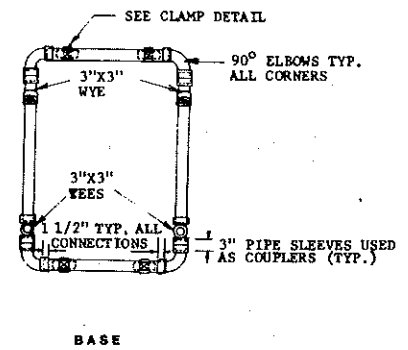
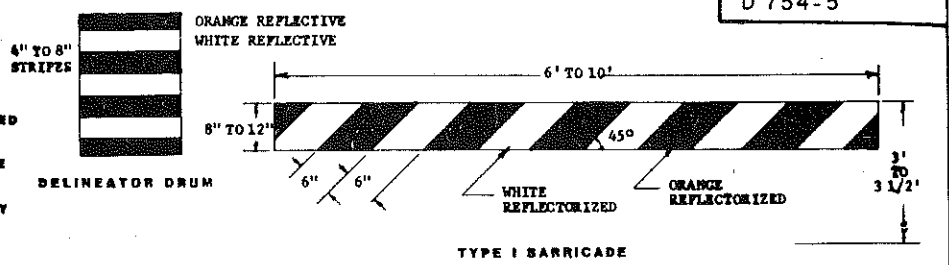
STANDARD SIGNS THAT ARE SHOWN IN THE CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS SHALL BE FABRICATED IN THE SHAPE, COLOR AND DIMENSIONS AS SHOWN IN THE STANDARD SIGNS LAYOUT BOOKLET.

2-17-78		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	
6-27-80	REVISED SIGN NO.'S	
12-17-81	Notes	Submitted: <i>[Signature]</i> Design Engineer
		Recommended: Asst. Chief Engineer, Pre-Constr.
		Approved: <i>[Signature]</i> Chief Engineer

BARRICADE DETAILS



DELINEATOR DRUMS
 THE MARKINGS ON DRUMS SHALL BE ORANGE AND WHITE STRIPES 4 TO 8 INCHES WIDE. THERE SHALL BE AT LEAST THREE ORANGE AND TWO WHITE STRIPES. WHERE DRUMS HAVE RIBS OR INDENTATION THERE SHALL BE NO REFLECTORIZED SHEETING IN THIS AREA. THIS SPACE SHALL BE PAINTED ORANGE AND SHALL BE NO MORE THAN 2 INCHES WIDE. THE STRIPE COLOR SHALL BE CHANGED AT THESE POINTS (ORANGE ABOVE WHITE BELOW OR WHITE ABOVE AND ORANGE BELOW). THE DRUM SURFACE SHALL BE PREPARED AS RECOMMENDED BY THE SHEETING MANUFACTURER BEFORE REFLECTIVE SHEETING IS APPLIED.



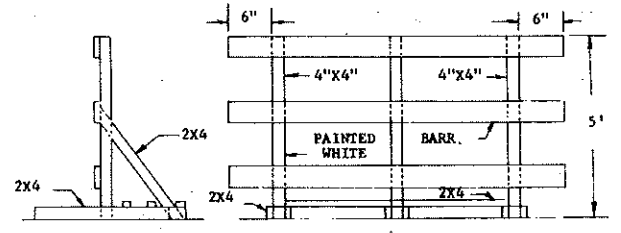
NOTE: THE PIPE, WYES, TEES AND ELBOWS USED TO CONSTRUCT TYPE II BARRICADES (SPECIAL) SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION: D2241 FOR PVC 1120 OR 1220, SDR 21, PRESSURE RATING 200 P.S.I. THE WYES, TEES, AND ELBOWS SHALL CONFORM TO THE REQUIREMENTS OF ASTM DESIGNATION: D-2466, TYPE II, GRADE 1. ALL JOINTS SHALL BE SLIP-FIT AND SHALL NOT BE TREADED OR CEMENTED.

3" PVC PIPE CONFORMING TO ASTM D2885-DWV OR ASTM D2729 MAY BE USED AS AN ALTERNATE TO ASTM D2241-BDR 21.

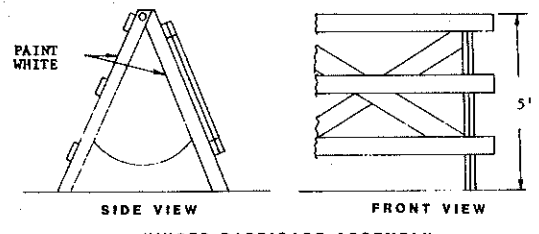
THE 9" X 48" BARRICADE RAIL SHALL BE FABRICATED FROM 0.025" ANODIZED ALUMINUM AND SHALL BE ATTACHED WITH 1 INCH NO. 14 PAN BEAD METAL SCREWS. COLORS: REFLECTIVE ORANGE AND REFLECTIVE WHITE.

BREAKAWAY BARRICADE ASSEMBLY

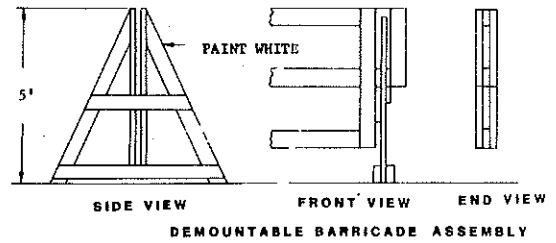
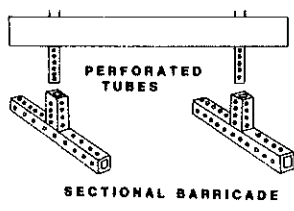
NOTE: EACH MOVABLE BARRICADE SHALL BE WEIGHTED DOWN BY A SUFFICIENT NUMBER OF SAND BAGS OR OTHER SUITABLE WEIGHT SO THAT IT WILL NOT BE BLOWN OVER BY THE WIND UNLESS THE MOVABLE SUPPORTING STRUCTURE IS CONSTRUCTED IN SUCH A MANNER THAT THE WIND CANNOT BLOW IT OVER. WEIGHT USED SHALL BE APPROVED BY THE ENGINEER IN THE FIELD. THE STRIPES SHALL SLANT DOWNWARD TOWARD THE SIDE WHICH TRAFFIC IS TO PASS. BARRICADES USED AT THE BEGINNING OF A PROJECT SHALL FACE TRAFFIC ENTERING THAT PROJECT.



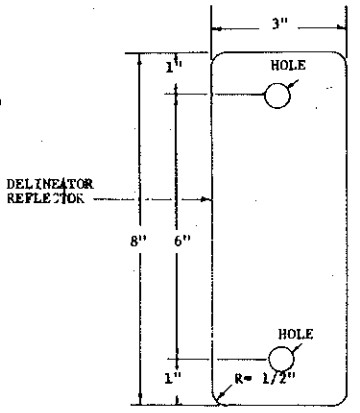
MOVABLE BARRICADE ASSEMBLY



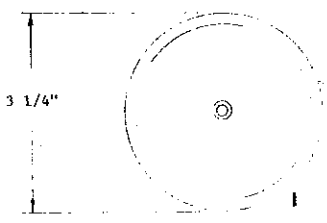
HINGED BARRICADE ASSEMBLY



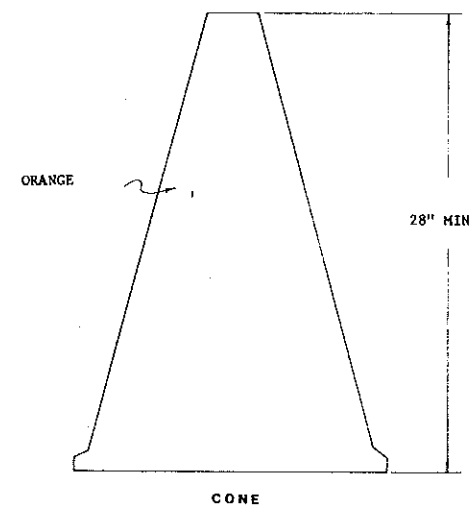
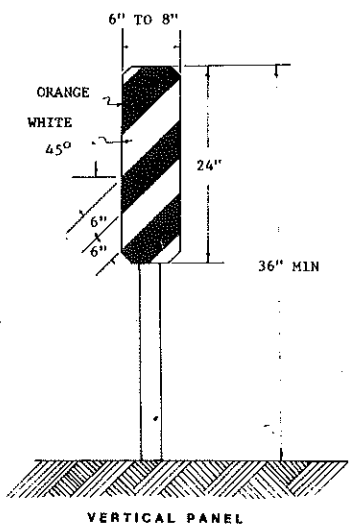
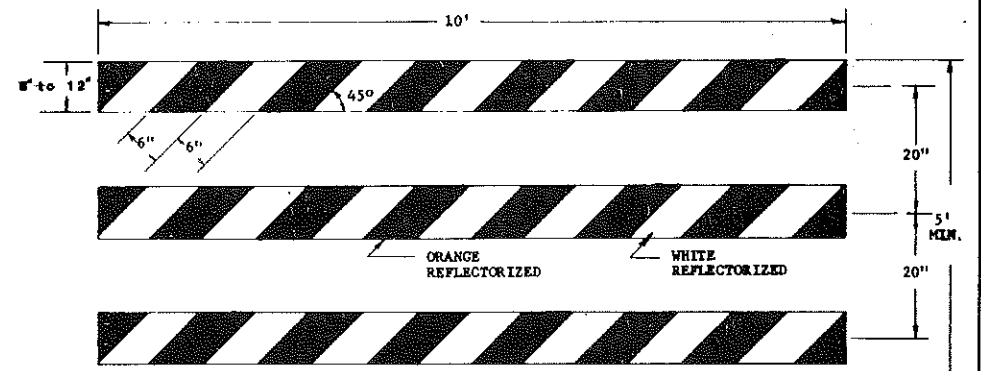
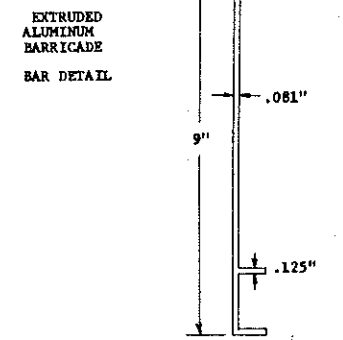
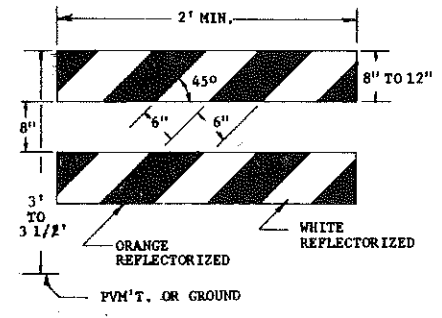
DEMOUNTABLE BARRICADE ASSEMBLY



3' x 8' - 16 GAUGE GALVANIZED STEEL SHEETS, OR OR .080" ALUMINUM PLATE WITH WHITE REFLECTIVE SHEETING (TYPE III OR IV) AS SPECIFIED IN SECTION 894 OF THE STANDARD SPECIFICATIONS.



DELINEATOR REFLECTOR SHALL MEET THE REQUIREMENTS OF SECTION 894.



2-17-78 REVISIONS	
DATE	CHANGE
5-14-79	Delineator Drum Removed
5-12-81	NOTE CHANGE
9-1-81	NOTES
1-18-82	Dimensions

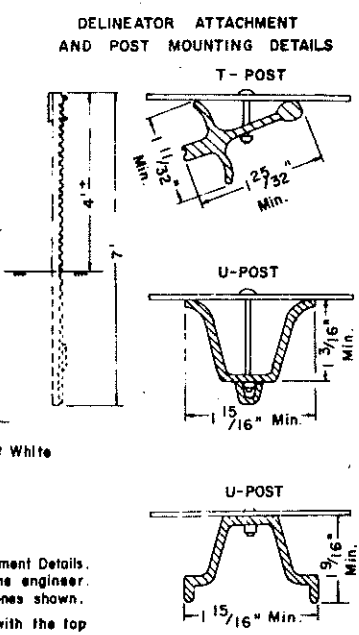
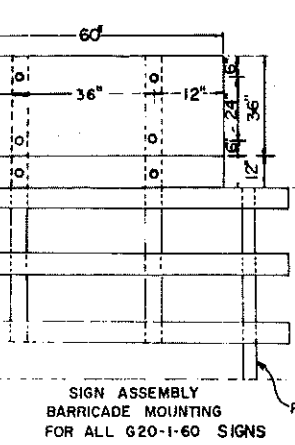
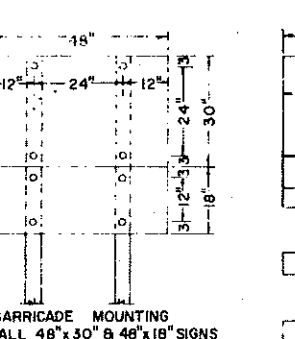
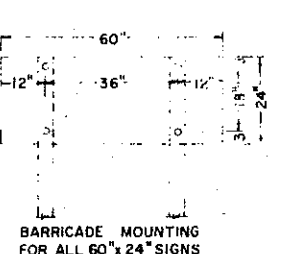
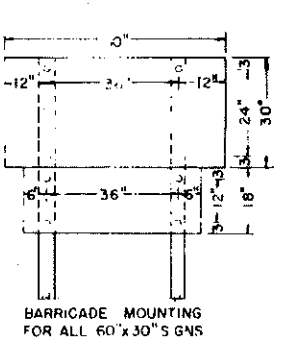
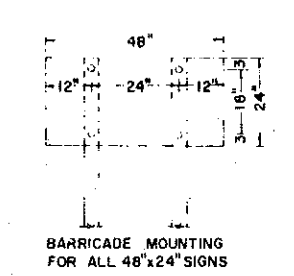
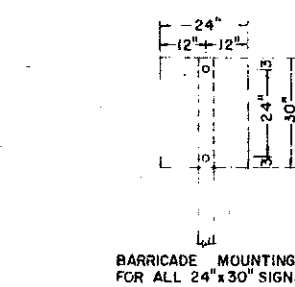
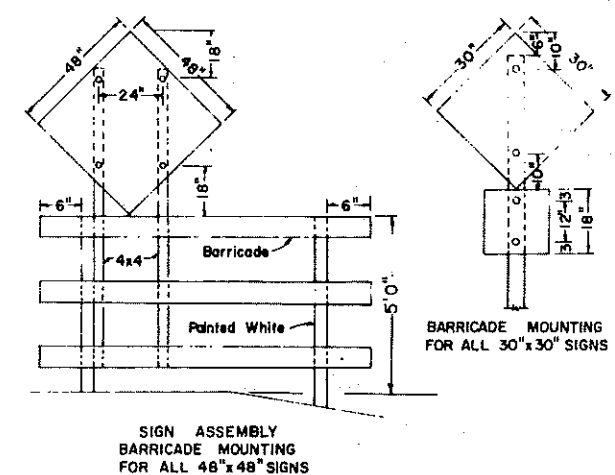
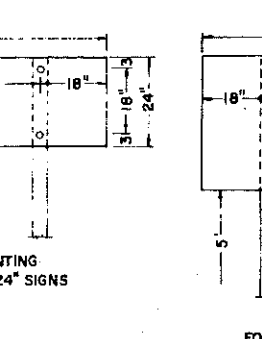
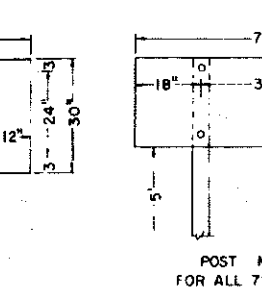
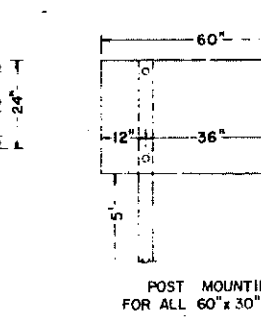
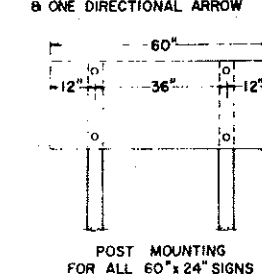
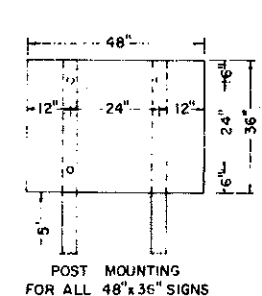
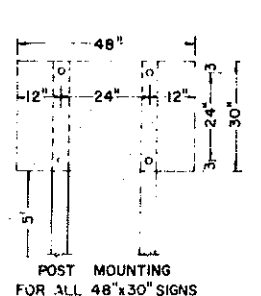
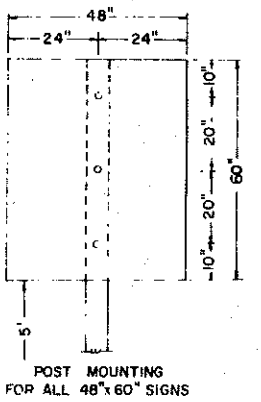
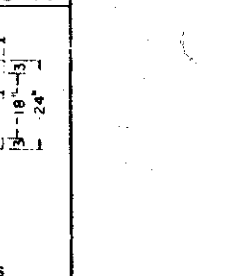
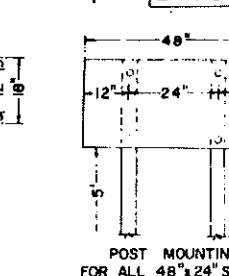
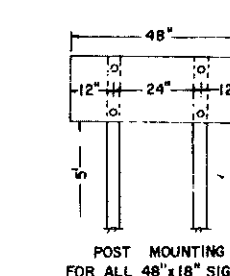
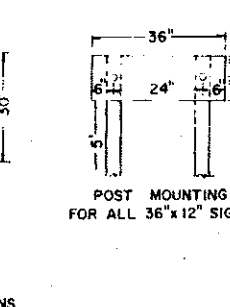
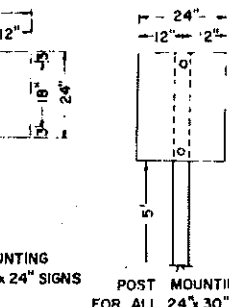
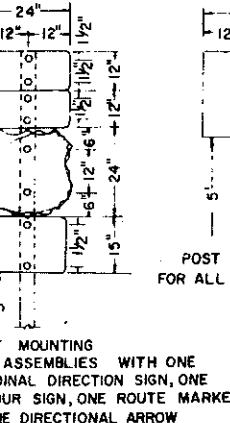
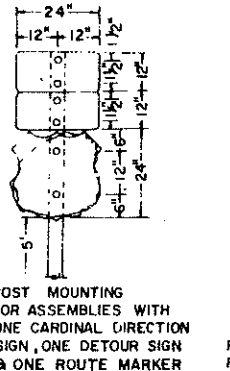
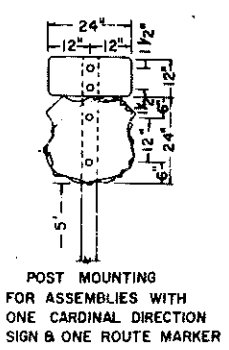
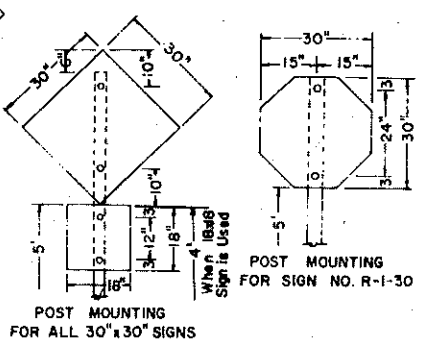
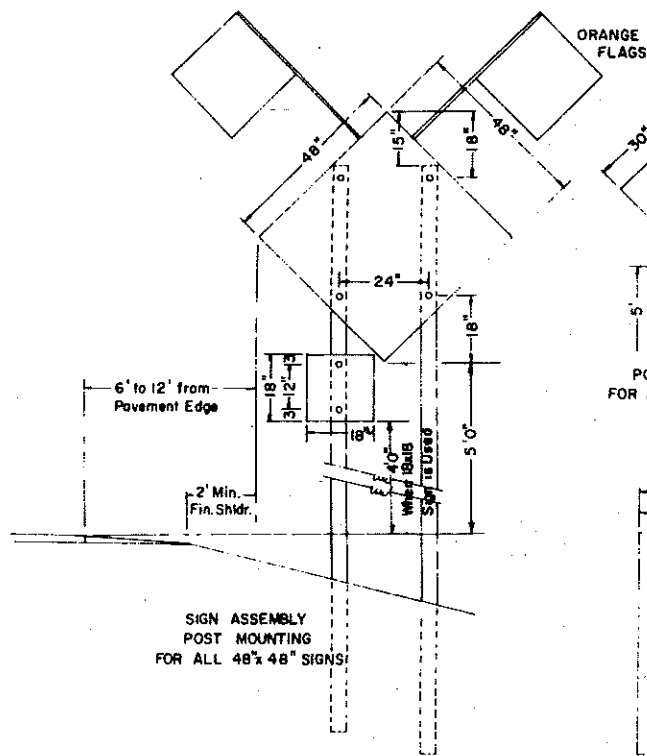
NORTH DAKOTA STATE HIGHWAY DEPARTMENT
 Submitted: *[Signature]*
 Design Engineer
 Recommended: *[Signature]*
 Asst. Chief Engineer, Pre-Const.
 Approved: *[Signature]*
 Chief Engineer

CONSTRUCTION SIGN AND BARRICADE ASSEMBLY DETAILS

M-1-988(03)010

FHWA REGION 8	STATE N.D.	FED AID PROJ NO	SHEET 54
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D-754-5-A



NOTES:
Barricade and Sign Supports: Wooden supports shall be painted white, Steel supports shall be galvanized or painted.

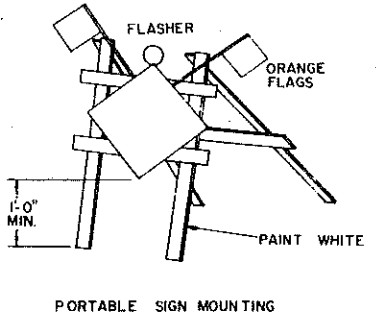
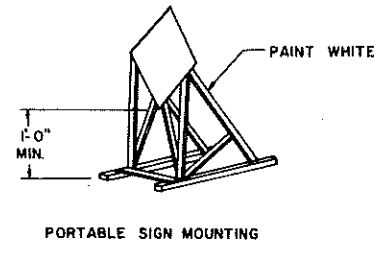
NOTES:
DELINEATOR POSTS: Typical fence post sections are shown in Attachment Details. Other types of metal fence posts may be substituted upon approval of the engineer. These substituted posts shall have reflectors attached similar to the ones shown.
BARRICADE MOUNTING SIGNS: The bottom of the sign shall be flush with the top of the top rail. Wood sign posts shall be 4x4 min. SFS or equivalent steel posts. See Stds. D-754-5 thru D-754-9 for construction sign and barricade location details. All barricades and barricade mounted signs shall be assembled with 3/8" bolts.

SIGN SUPPORTS: The sign supports shall be imbedded to a sufficient depth so that the signs will remain plumb throughout duration of the project it is suggested that the min. depth of imbedment be 5'-0".

MATERIAL: All signs shall be .100" aluminum, 12 gage galv. steel, 1/2" plywood or other approved mat'l.

HOLES: All holes to be punched round for 3/8" bolts.

ALTERNATE MESSAGES: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate without a border and this plate installed and removed as required.



2-17-78	
DATE	CHANGE
8-21-78	DETAIL ADDED
4-16-79	SIGN NO. CORRECTION
2-6-81	NOTE ADDED

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT

Submitted: *[Signature]*
Design Engineer

Recommended: *[Signature]*
Asst. Chief Engineer, Pre-Const.

Approved: *[Signature]*
Chief Engineer

Lighting - The flashers and steady burn lights shall be maintained as shown. If the danger exists at night and the work area is close to the traffic lane, the edge of the traffic lane on the work area side shall be illuminated by steady burn lights spaced at 100 ft centers. The flashers shall be placed at the beginning and middle of the hazard. Where traffic is tapered into another lane, the flashers shall be placed at the beginning and middle of the taper, and the remaining tapering devices shall be illuminated by steady burn lights. The steady burn light shall be spaced at the dimension S used in calculating length of tapers. Flashers shall be placed above the barricade bars and above all warning signs unless barricades and signs have encapsulated lens reflective sheeted faces.

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

FLAGS: All advance warning signs shall have two orange warning flags 24" square mounted perpendicular to the edges of the diamond sign and at such a distance above the edges so that when flag is hung limp it will not touch the sign.

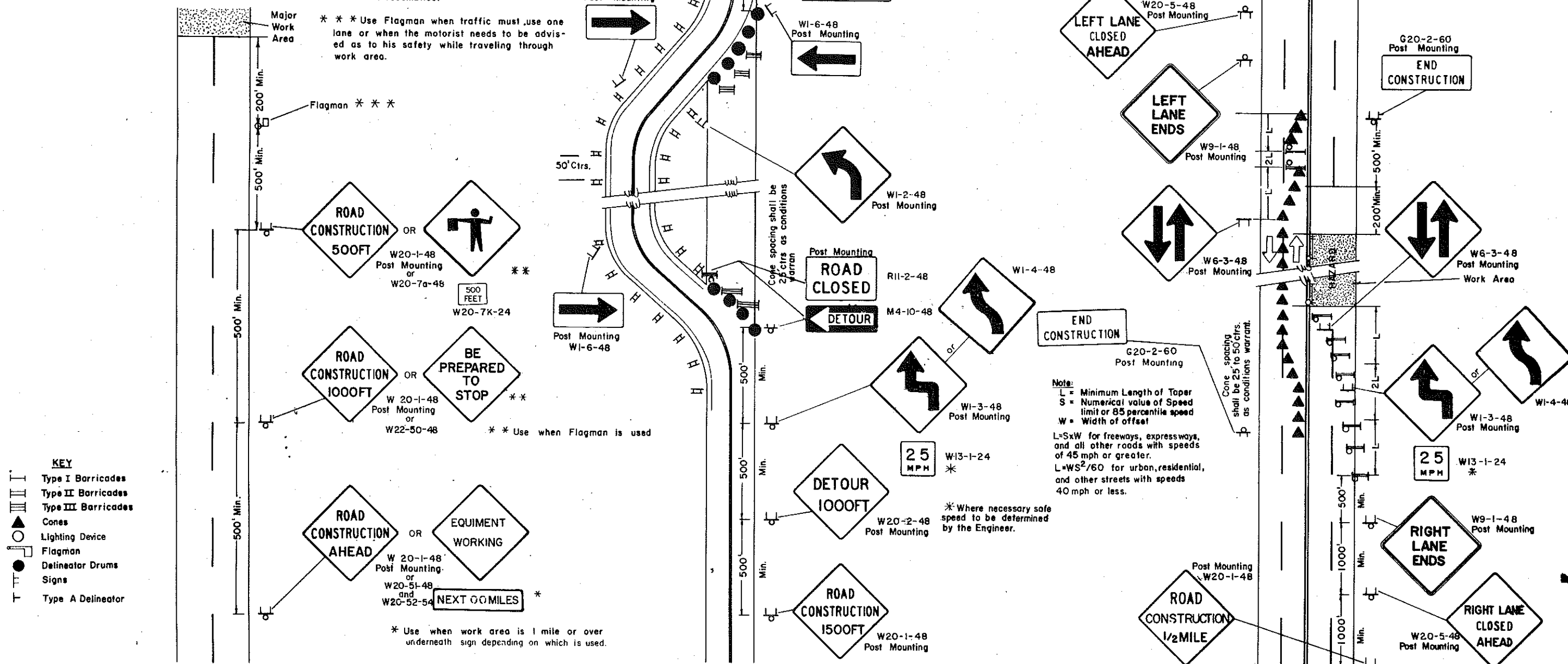
Delineator Drums, Barricades or cones used for tapering traffic shall be spaced at the dimension "S".

"S" = Numerical value of speed limit or 85 percentile speed

Where advance warning sign placed as shown interferes with permanent signs, The warning sign location shall be determined by the Engineer for best results. Messages shall be varied as required.

Mounting - Barricade shown to be placed on roadway shall be on a movable Assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the barricade bar. Intermediate Sign shall be on a movable assembly. Sign show to be placed on roadway shall be placed on movable assemblies.

*** Use Flagman when traffic must use one lane or when the motorist needs to be advised as to his safety while traveling through work area.



- KEY**
- I Type I Barricades
 - II Type II Barricades
 - III Type III Barricades
 - ▲ Cones
 - Lighting Device
 - Flagman
 - Delineator Drums
 - Signs
 - T Type A Delineator

TYPE A
CONSTRUCTION SIGN LAYOUT
2 & 4 Lane Highway when
traffic is maintained.
(Sign shown for one end only)
MAJOR WORK AREA
(shall be limited to 3 miles)

When the work area is left overnight the necessary warning signs shall remain and others added reflecting the conditions in the work area. Speed limit signs and advisory speed plates shall be added as needed

TYPE B
CONSTRUCTION SIGN LAYOUT
2 Lane Highway where roadway
is closed and detour is provided.
(Sign shown for one direction of
travel only).
Longer than one day or outside
of Major Work Area

NOTE, (Type B) If detour is hard surfaced State Maintenance forces shall pavement mark. Existing striping shall be removed as required. Delineator will only be used when inslope are 4:1 or better and roadway alignment is visible to approaching vehicles. Vertical panels shall be used where roadway has steep slopes and alignment is not visible to approaching vehicles. Delineator and vertical panels shall be installed back to back.

TYPE C
CONSTRUCTION SIGN LAYOUT
4 Lane Undivided Highway
with half the roadway closed.
Longer than one day or outside
of Major Work Area

Note:
L = Minimum Length of Taper
S = Numerical value of Speed
limit or 85 percentile speed
W = Width of offset

L = SxW for freeways, expressways,
and all other roads with speeds
of 45 mph or greater.
L = WS²/60 for urban, residential,
and other streets with speeds
40 mph or less.

7-15-78	
REVISIONS	
DATE	CHANGE
8-21-78	Note Change
12-29-78	General Revisions
1-6-79	Notes Added and Changed.
7-15-80	Change Sign Std. Number.
7-1-81	Detail Changes
7-9-81	Detail Changes

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT

Submitted: *Richard Hoff*
Design Engineer

Recommended: _____
Asst. Chief Engineer, Pre-Const.

Approved: *Richard Hoff*
Chief Engineer

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

NOTE:
FLAGS: All warning signs shall have two orange warning flags 24" square mounted perpendicular to the edges of the diamond sign and at such a distance above the edges so that when flag is hung limp it will not touch the sign.

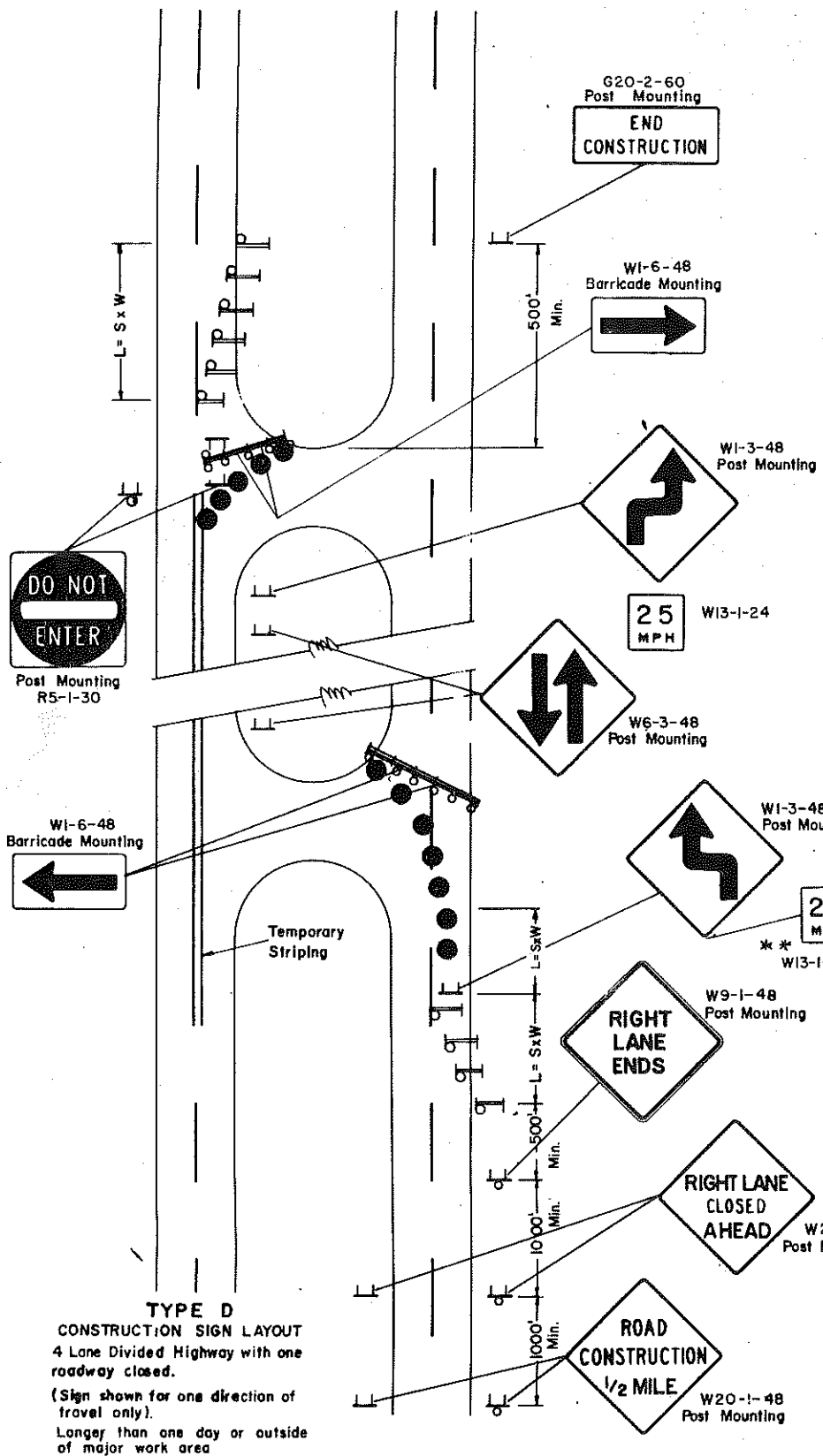
Where advance warning sign placed as shown interferes with permanent signs, The warning sign location shall be determined by the Engineer for best results. Messages shall be varied as required.

Delineator drums, Barricades or Cones used for tapering traffic shall be spaced at the dimension "S".
 "S" = Numerical value of speed limit or 85 percentile speed

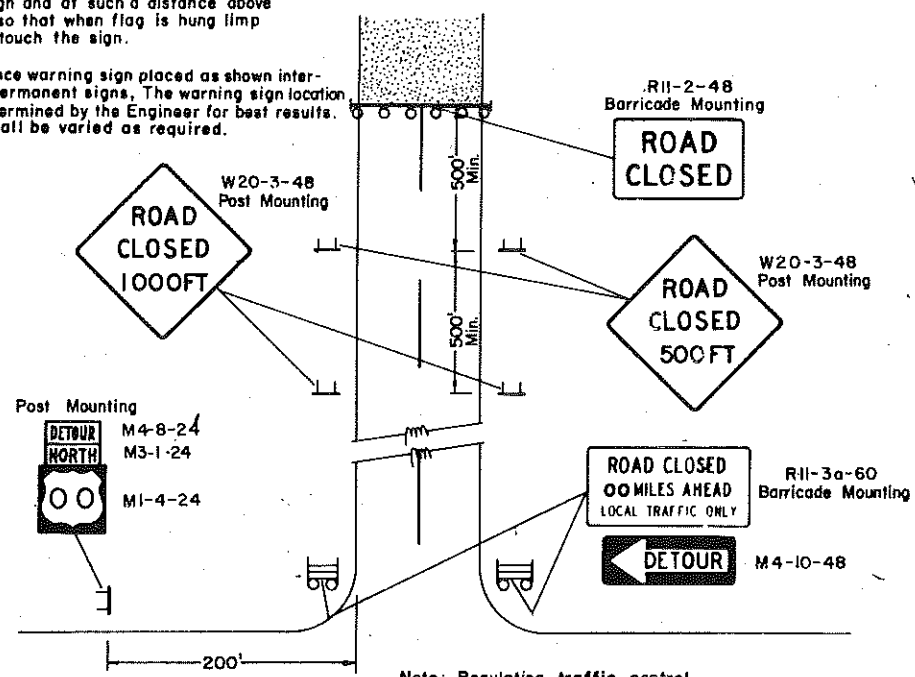
Lighting - The flashers and steady burn lights shall be maintained as shown. If the danger exists at night and the work area is close to the traffic lane, the edge of the traffic lane on the work area side shall be illuminated by steady burn lights spaced at 100 ft. centers. The flashers shall be placed at the beginning and middle of the hazard. Where traffic is tapered into another lane, the flashers shall be placed at the beginning and middle of the taper, and the remaining tapering devices shall be illuminated by steady burn lights. The steady burn lights shall be spaced at the dimension S used in calculating length of tapers. Flashers shall be placed above the barricade bars and above all warning signs unless barricades and signs have encapsulated lens reflective sheeted faces.

Mounting - Barricade shown to be placed on roadway shall be on a movable Assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Intermediate Sign shall be on a movable assembly. Sign show to be placed on roadway shall be placed on movable assemblies.

Route Markers - All route markers, turn arrows and cardinal direction signs shall be furnished by the state and shall be obtained from the District Offices and installed by the contractor.



TYPE D
 CONSTRUCTION SIGN LAYOUT
 4 Lane Divided Highway with one roadway closed.
 (Sign shown for one direction of travel only).
 Longer than one day or outside of major work area



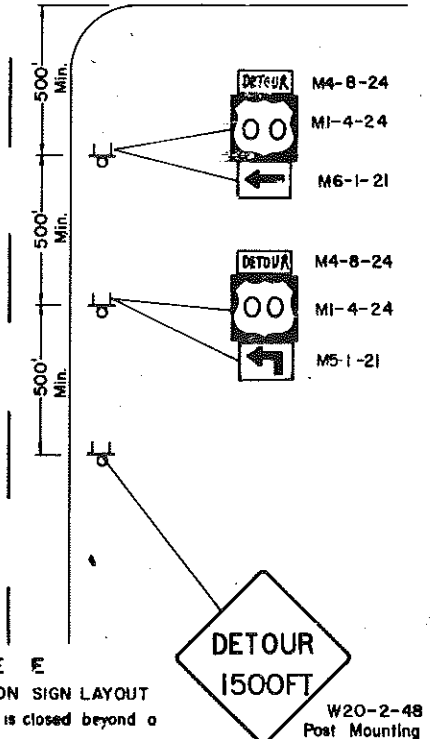
Note: Regulating traffic control devices to be modified as needed for the duration of the detour.

* * * Where necessary safe speed to be determined of the site by the Engineer

Note:
 L = Minimum Length of Taper
 S = Numerical value of Speed limit or 85 percentile speed
 W = Width of offset
 L = S x W for freeways, expressways, and all other roads with speeds of 45 mph or greater.
 L = WS²/60 for urban, residential, and other streets with speeds of 40 mph or less.

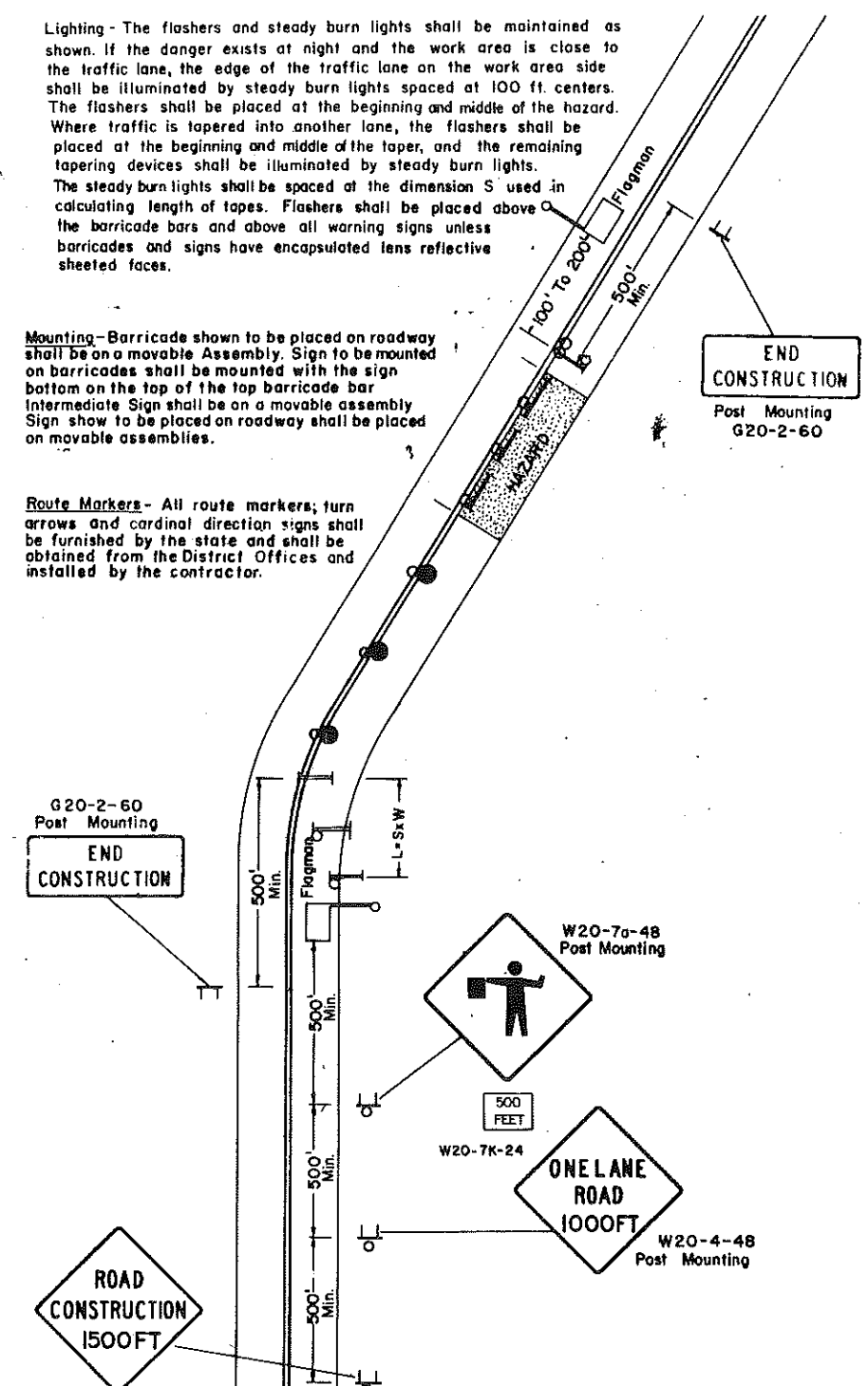
- KEY**
- ||| Type I Barricades
 - ||| Type II Barricades
 - ||| Type III Barricades
 - ▲ Cones
 - Lighting Device
 - Flagman
 - Delineator Drums
 - Signs
 - Type A Delineator

TYPE E
 CONSTRUCTION SIGN LAYOUT
 Where a road is closed beyond a detour point.
 (Sign shown for one direction of travel only)
 Sign not shown on detour shall be show in plans and installed and maintained by the contractor.



Longer than one day or outside of major work area

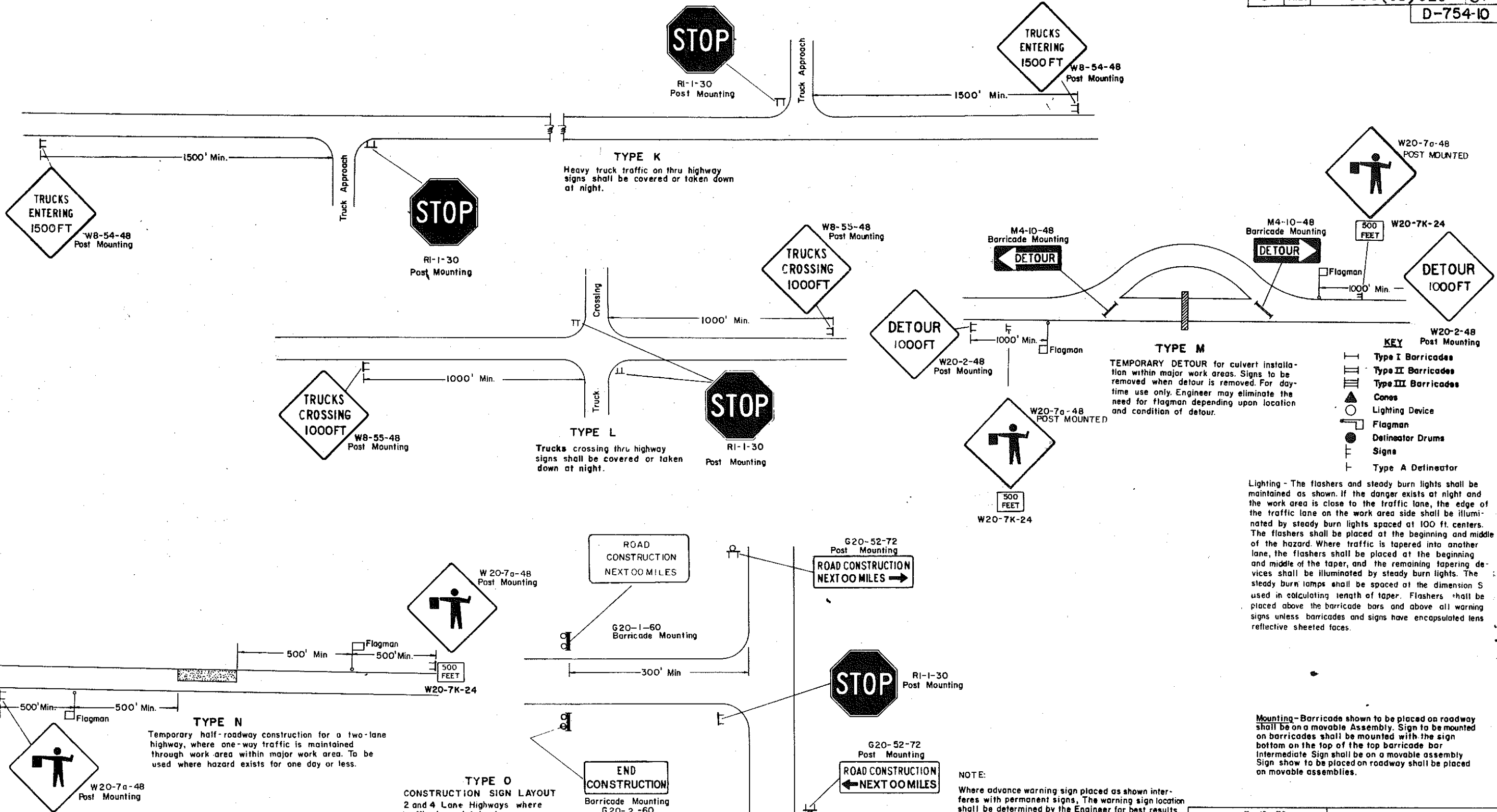
TYPE F
 CONSTRUCTION SIGN LAYOUT
 2 Lane Highway with one lane closed. Barricading is at a point where it is visible to approaching traffic
 Warning sign sequence in opposite direction - same as one shown.



REVISIONS	
DATE	CHANGE
8-21-78	Note Change
1-2-79	General Revisions
3-4-79	Note Revisions
6-27-80	ADDED SIGN NO. 'S
1-19-81	Note Change

NORTH DAKOTA
 STATE HIGHWAY DEPARTMENT
 Submitted: *[Signature]*
 Design Engineer
 Recommended: *[Signature]*
 Asst. Chief Engineer, Pre-Const.
 Approved: *[Signature]*
 Chief Engineer

CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS



- KEY**
- ▬ Type I Barricades
 - ▬ Type II Barricades
 - ▬ Type III Barricades
 - ▲ Cones
 - Lighting Device
 - Flagman
 - Delineator Drums
 - ⊥ Signs
 - ⊥ Type A Delineator

Lighting - The flashers and steady burn lights shall be maintained as shown. If the danger exists at night and the work area is close to the traffic lane, the edge of the traffic lane on the work area side shall be illuminated by steady burn lights spaced at 100 ft. centers. The flashers shall be placed at the beginning and middle of the hazard. Where traffic is tapered into another lane, the flashers shall be placed at the beginning and middle of the taper, and the remaining tapering devices shall be illuminated by steady burn lights. The steady burn lamps shall be spaced at the dimension S used in calculating length of taper. Flashers shall be placed above the barricade bars and above all warning signs unless barricades and signs have encapsulated lens reflective sheeted faces.

Mounting - Barricade shown to be placed on roadway shall be on a movable Assembly. Sign to be mounted on barricades shall be mounted with the sign bottom on the top of the top barricade bar. Intermediate Sign shall be on a movable assembly. Sign show to be placed on roadway shall be placed on movable assemblies.

NOTE:
Where advance warning sign placed as shown interferes with permanent signs, The warning sign location shall be determined by the Engineer for best results. Messages shall be varied as required.

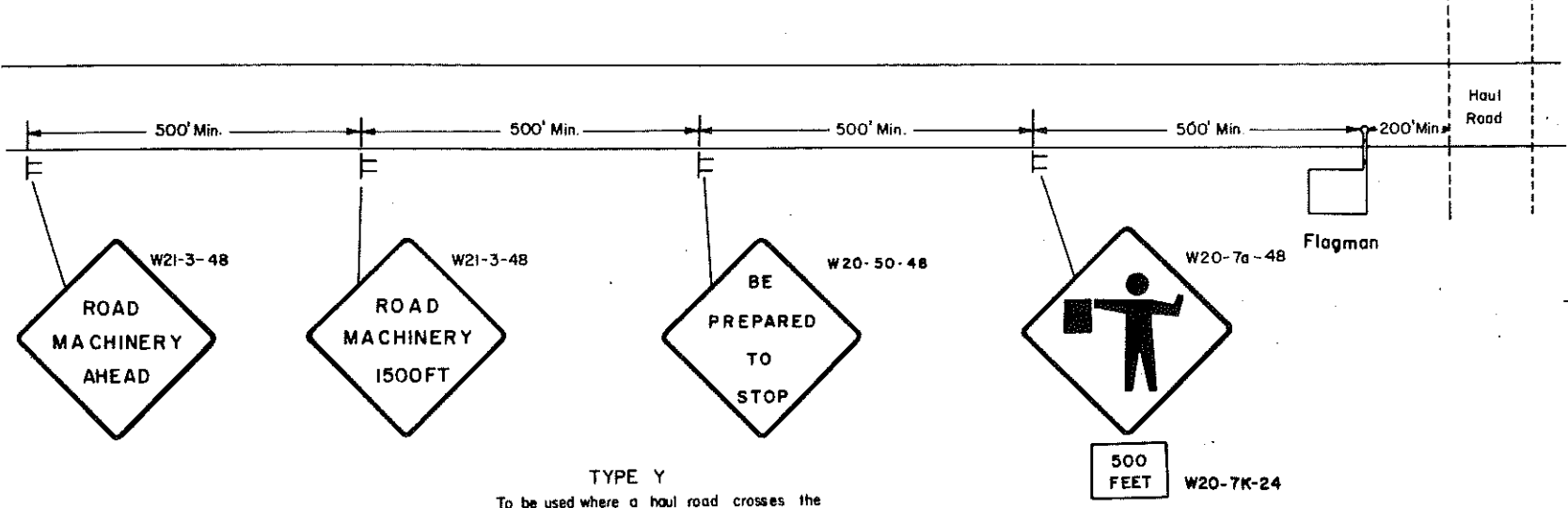
FLAGS: All advance warning signs shall have two orange warning flags 24" square mounted perpendicular to the edges of the diamond sign and at such a distance above the edges so that when flag is hung limp it will not touch the sign.

7-15-78		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	REVISIONS	
8-21-78	Note Change	Submitted: <i>[Signature]</i> Design Engineer Recommended: <i>[Signature]</i> Asst. Chief Engineer, Pre-Const. Approved: <i>[Signature]</i> Chief Engineer
1-4-79	General Revisions	
3-7-79	Note Change and Sign Added	
6-23-80	Sign Std. Numbers	
8-19-81	Remove Sign & Number	

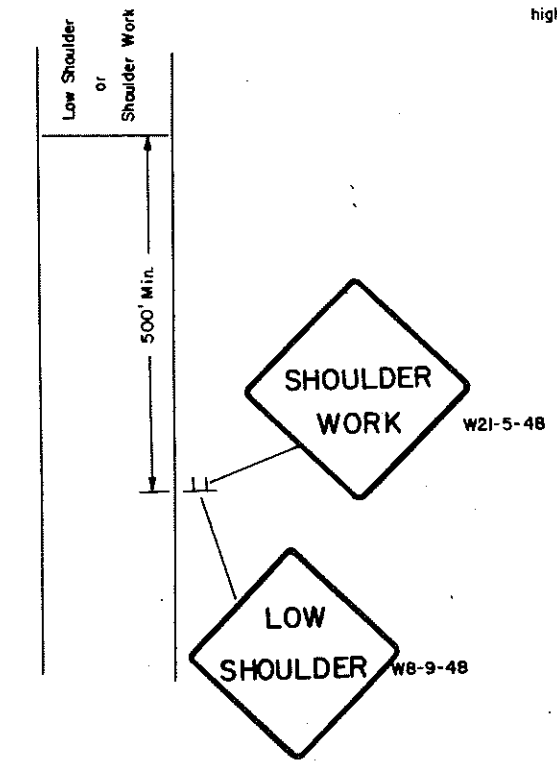
CONSTRUCTION SIGN AND BARRICADE LOCATION DETAILS

FHWA REGION	STATE	FED. AID. PROJ. NO.	SHEET NO.
8	N.D.	M-1-988(03)010	58

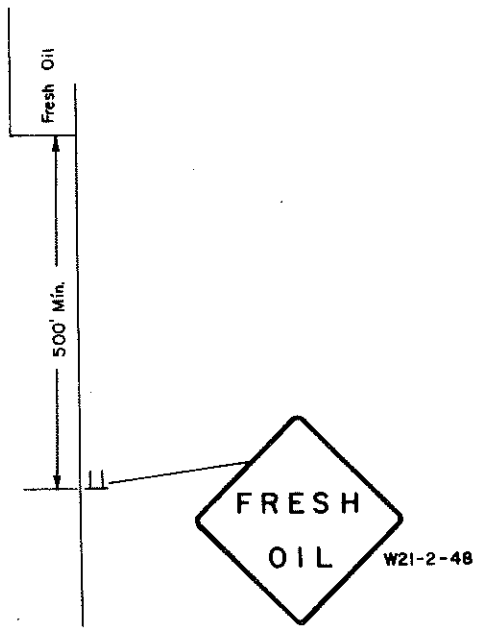
D-754-13-A



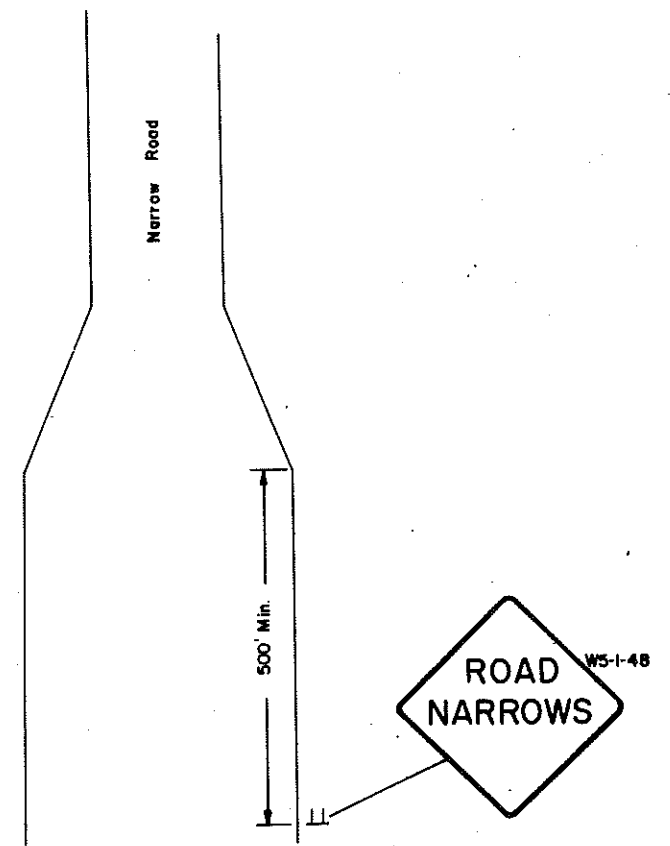
TYPE Y
To be used where a haul road crosses the highway outside a major work area.



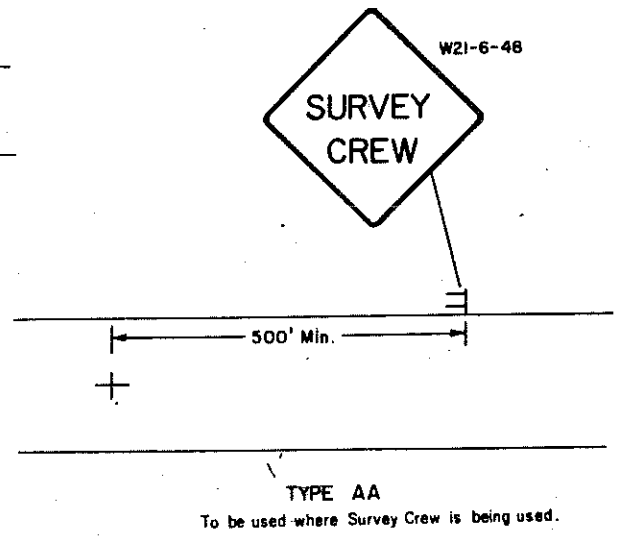
TYPE BB
To be used with in a major work area, where the sign conditions exist.



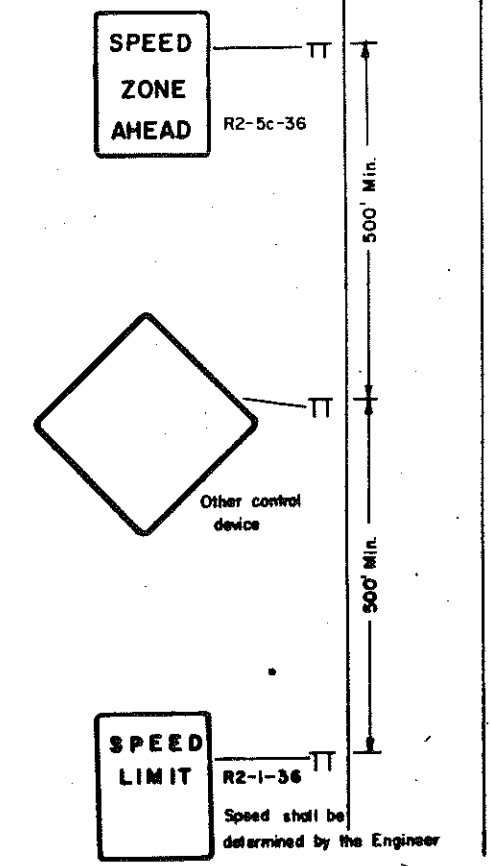
TYPE CC
To be used where the signed conditions exists.



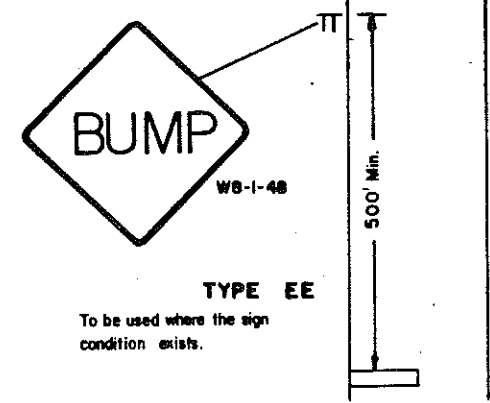
TYPE DD
To be used where the signed condition exists.



TYPE AA
To be used where Survey Crew is being used.



TYPE Z
To be used where speed zone is needed.

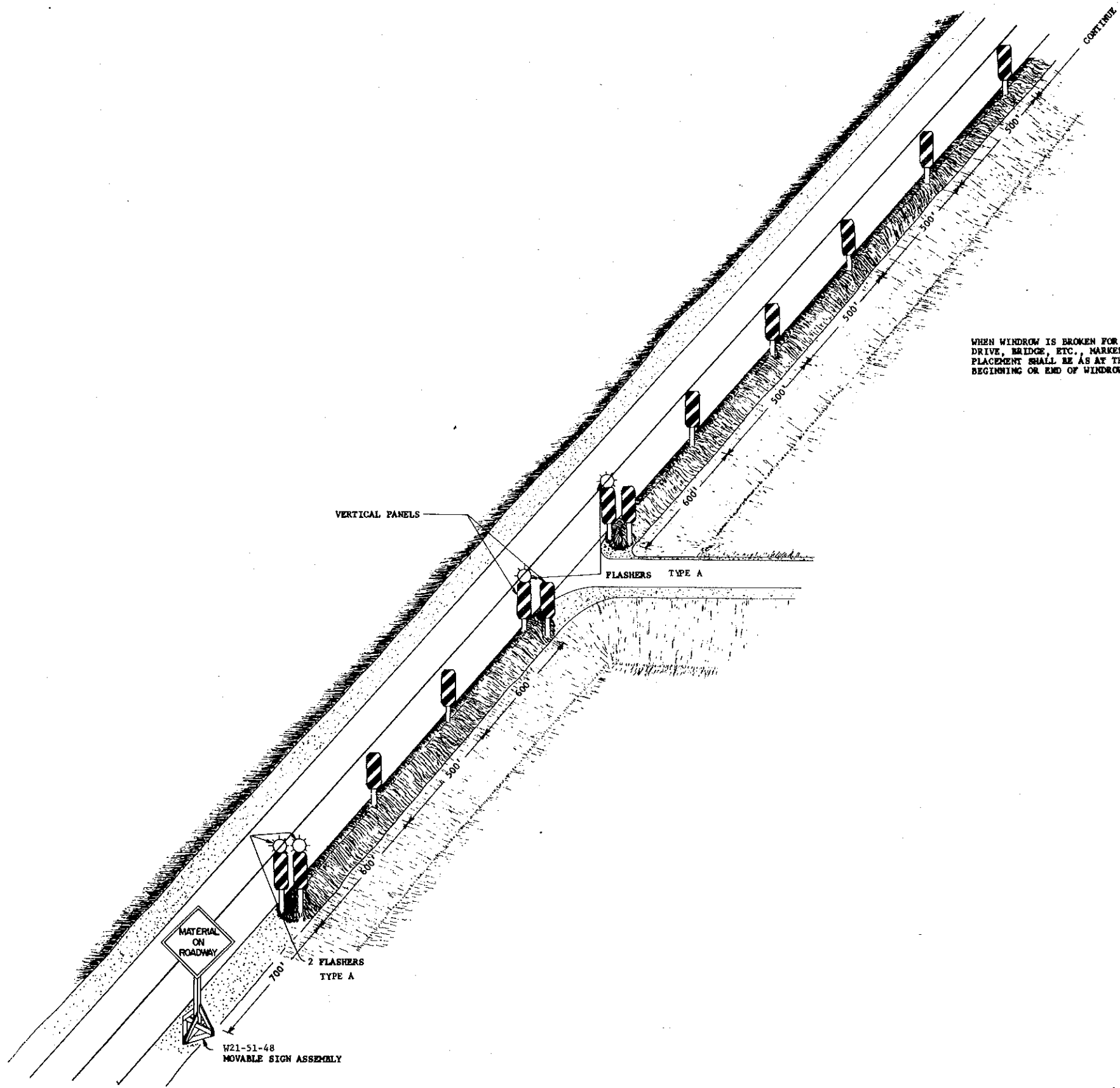


TYPE EE
To be used where the sign condition exists.

3-9-79		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	Submitted: Design Engineer Recommended: Asst. Chief Engineer, Pre-Constr. Approved: Chief Engineer
6-23-80 4-8-81	Add Sign Std. Number Sign Change	

WINDROW MARKING

FHWY REGION	STATE	FED AID PROJ NO.	SHEET NO.
8	N.D.	M-1-988(03)010	59
			D-754-14



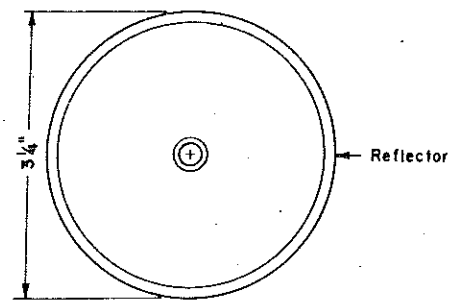
WHEN WINDROW IS BROKEN FOR DRIVE, BRIDGE, ETC., MARKER PLACEMENT SHALL BE AS AT THE BEGINNING OR END OF WINDROW.

4-5-78		NORTH DAKOTA STATE HIGHWAY DEPT. SUBMITTED: <i>[Signature]</i> DESIGN ENGINEER
REVISIONS		
DATE	CHANGE	RECOMMENDED: ASS'T CHIEF ENGINEER PRE-CONSTR. APPROVED: <i>[Signature]</i> CHIEF ENGINEER
7-31-80	CHANGED SIGN NO.'S	

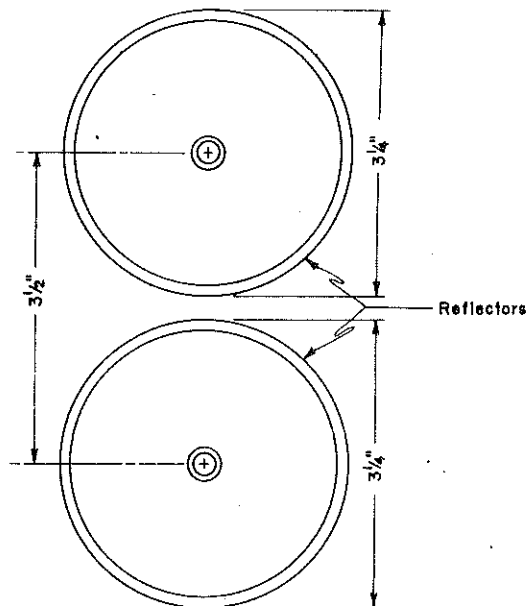
REFLECTORIZED DELINEATORS ACRYLIC PLASTIC REFLECTORS

SPACING FOR HIGHWAY DELINEATORS ON HORIZONTAL CURVES (RAMPS)

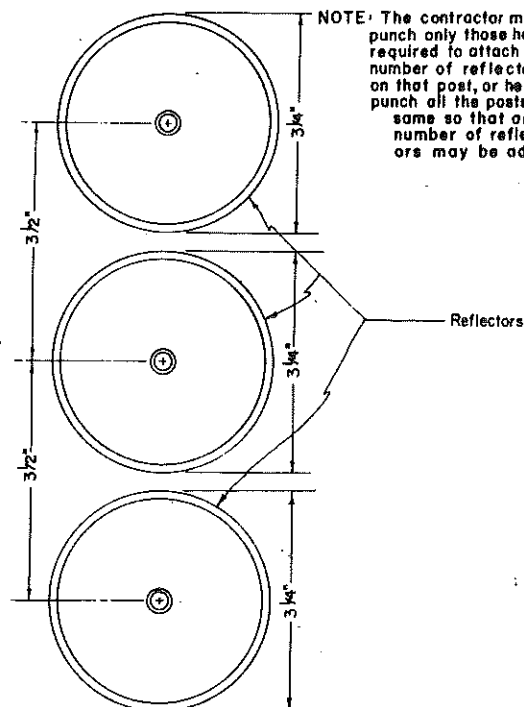
Radius in Feet	Spacing on Curve ft.	Spacing in Advance and Beyond Curve in ft.		
		1st Space	2nd Space	3rd Space
1,000	90	185	275	300
900	85	175	260	300
800	80	165	245	300
700	75	150	230	300
600	70	140	210	300
500	65	125	190	300
400	55	110	170	300
300	50	95	145	290
250	40	85	125	250
200	35	70	110	215
150	30	60	90	180
50	20	40	65	125



MAIN LINE
ONE REFLECTOR
(TYPE A DELINEATOR)

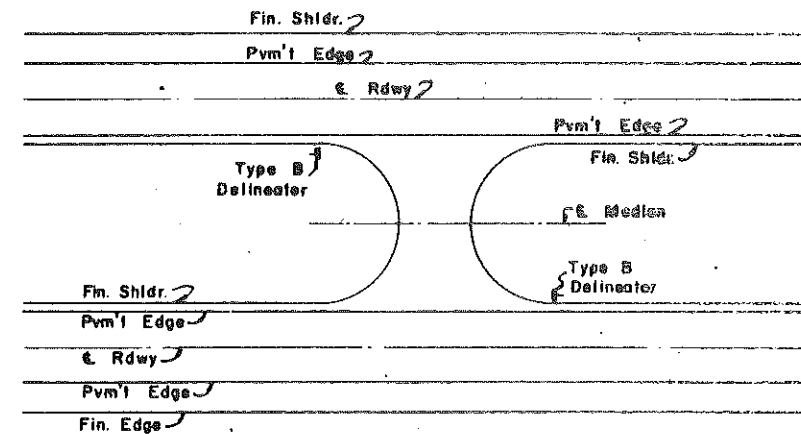
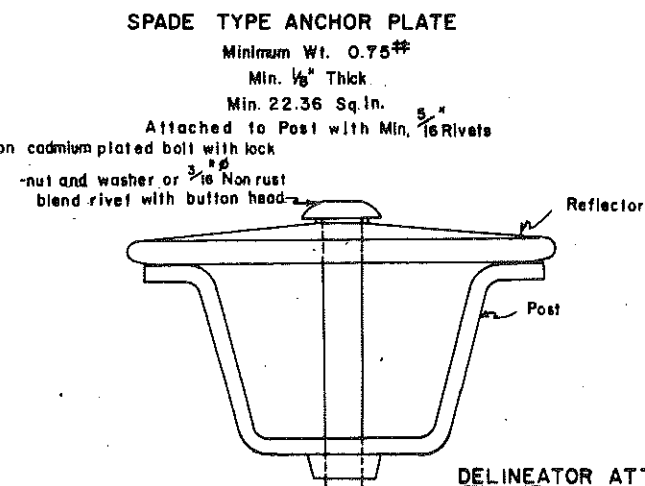
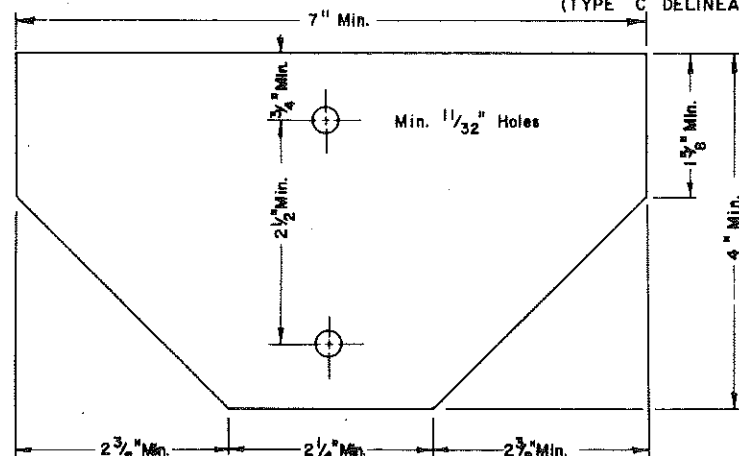
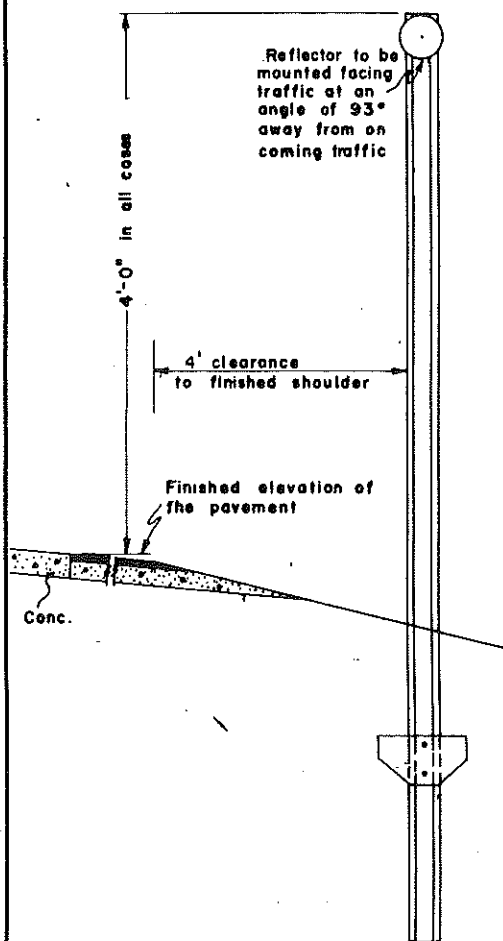
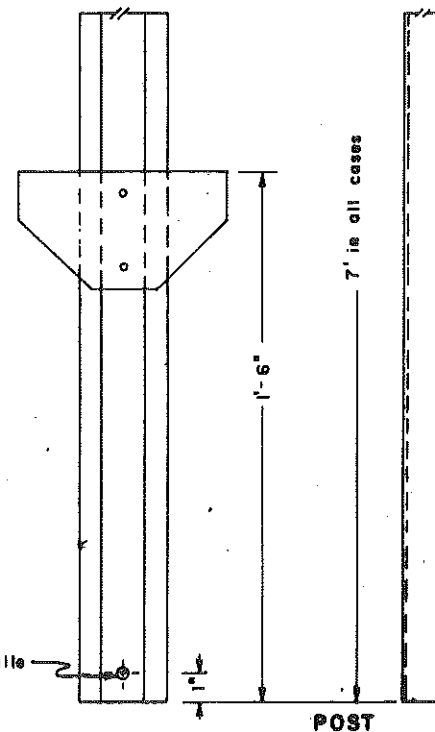
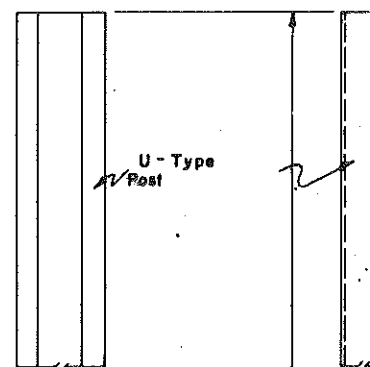
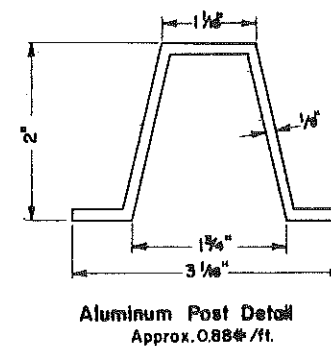
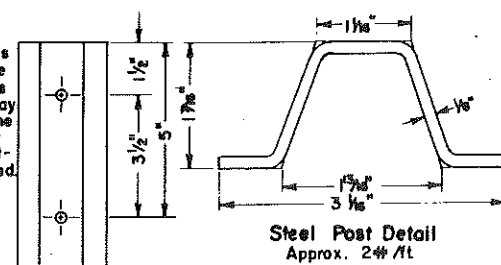


RAMPS
TWO REFLECTORS
(TYPE B DELINEATOR)



NARROW BRIDGES
THREE REFLECTORS
(TYPE C DELINEATOR)

NOTE: The contractor may punch only those holes required to attach the number of reflectors on that post, or he may punch all the posts the same so that any number of reflectors may be added.



NOTES:

Reflectors: The reflector shall be the same color as the pavement marking adjacent to that reflector unless noted otherwise on the plans.

Installation: Posts are to be installed along right shoulder line unless shown otherwise on the plans.

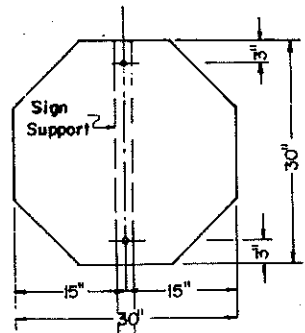
Spacing: Delineator spacing along main line shall be at 528' ctrs. on tangent and curves less than 0° 30' and 264' ctrs. on curves of 0° 30' and over. Spacing along ramps shall be at 100' ctrs. unless shown otherwise on the plans.

Posts: Posts shall conform to Sec. 894-7.1 of the Standard Specification. Steel posts shall be galvanized in accordance with ASTM A-123.

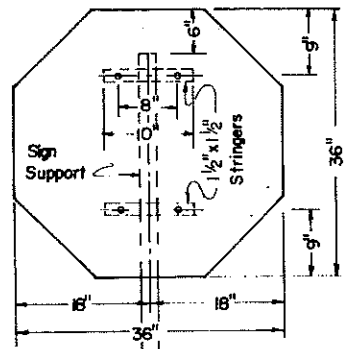
Fasteners: The reflector shall be attached to the post by a non rust tension pin type fastener, or a round unslotted head aluminum machine screw fabricated of aluminum alloy 2024-T4 and vandal resistant nut fabricated of aluminum alloy 2011-T3.

7-18-68 REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGE	
2-3-71	Table Change	Submitted: <i>R. Thomas</i> Design Engineer
4-28-71	Specification Change	
7-21-71	Delineator Spacing	Recommended: Asst. Chief Highway Pre-Const.
10-9-78	Clearance Changes	
9-15-77	Added Reflectors	Approved: <i>R. Thomas</i> Chief Engineer
12-14-79	Note Change	
2-10-81	Change Detail	

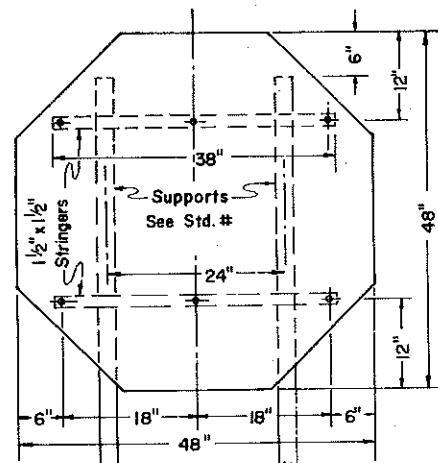
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY AND WARNING SIGNS



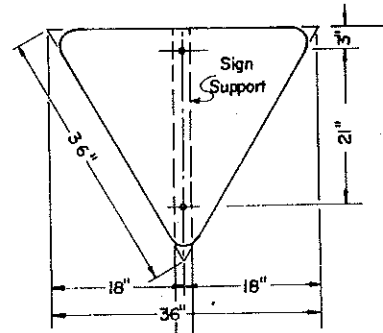
R1-1-30
Assembly 1



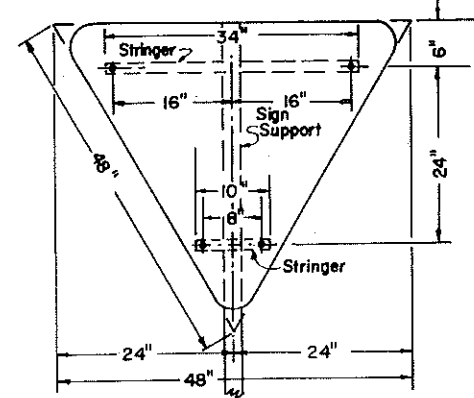
R1-1-36
Assembly 2



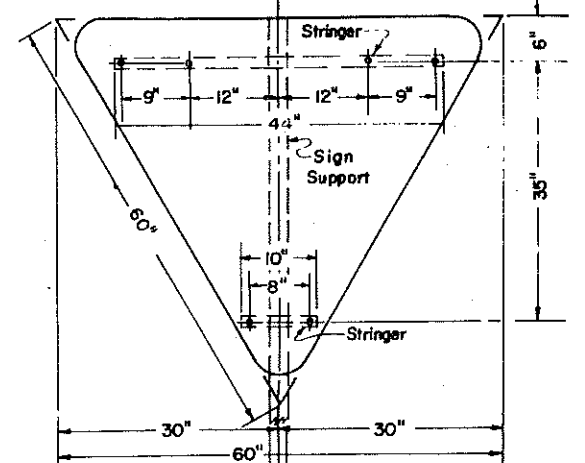
R1-1-48
Assembly 3



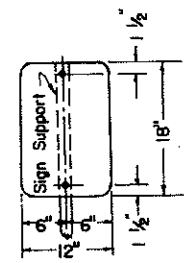
R1-2-36
Assembly 4



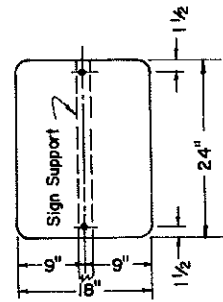
R1-2-48
Assembly 5



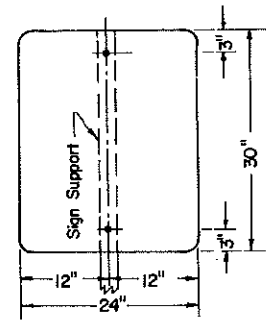
R1-2-60
Assembly 6



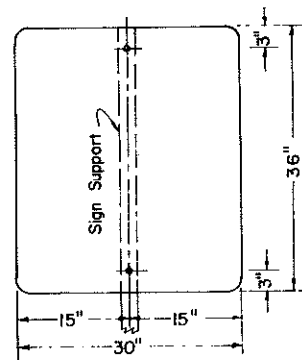
12" X 18"
Assembly 7



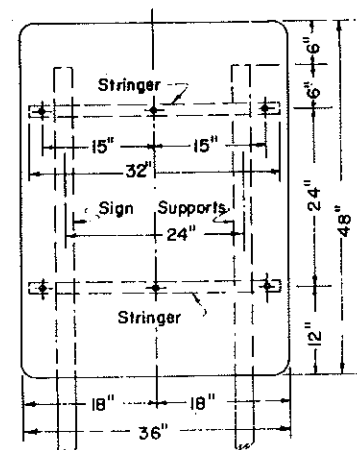
18" X 24"
Assembly 8



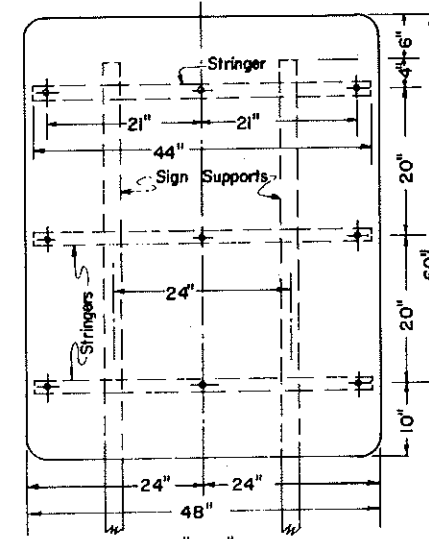
24" X 30"
Assembly 9



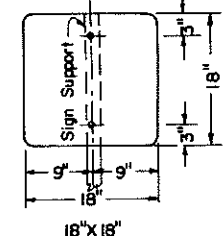
30" X 36"
Assembly 10



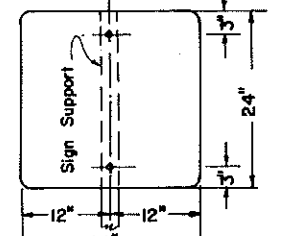
36" X 48"
Assembly 11



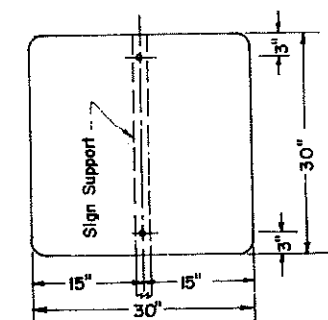
48" X 60"
Assembly 12



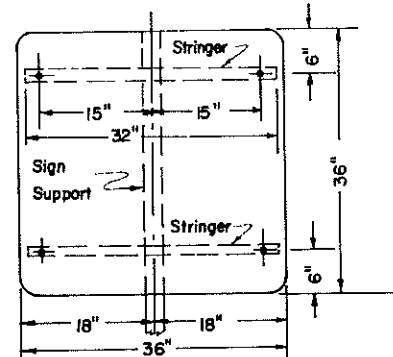
18" X 18"
Assembly 13



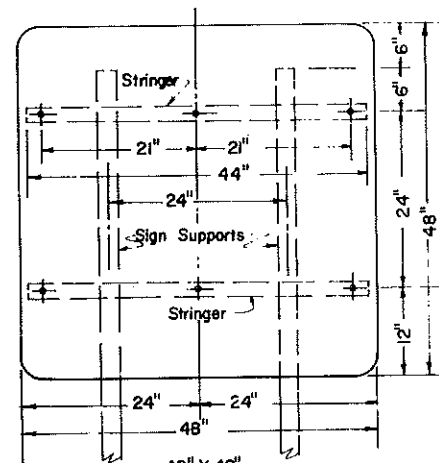
24" X 24"
Assembly 14



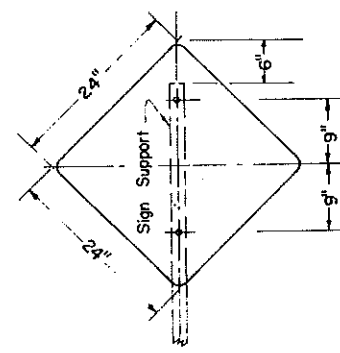
30" X 30"
Assembly 15



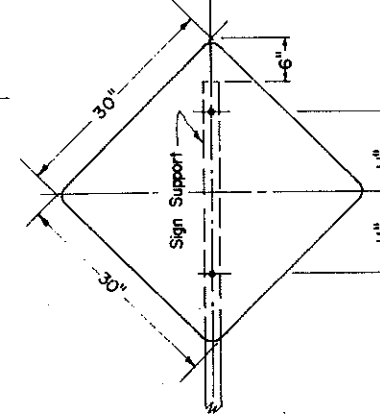
36" X 36"
Assembly 16



48" X 48"
Assembly 17



24" X 24"
Assembly 18



30" X 30"
Assembly 19

NOTE:

MATERIAL:
SIGN BACKING: THE SIGN BACKING MATERIAL SHALL BE AS FOLLOWS.
STEEL: SIGNS HAVING A WIDTH OF LESS THAN 30" SHALL USE 14 GAUGE MATERIAL. SIGNS 30" OR MORE SHALL USE 12 GAUGE MATERIAL.
ALUMINUM: ALUMINUM ALLOY 6061-T6 AND 5052-H38 SHALL HAVE THE FOLLOWING MINIMUM THICKNESS: SIGNS 24" OR LESS IN WIDTH SHALL BE 0.100 INCH. SIGNS OVER 24" IN WIDTH SHALL BE 0.125 INCH.

THE YIELD SIGN R1-2-36 ASSEMBLY 4, SHALL HAVE A MINIMUM THICKNESS OF .100 INCH FOR BOTH 6061-T6 AND 5052-H38 ALLOYS.

STRINGERS: ALL STRINGERS SHALL BE SQUARE TUBE, PERFORATED 1 1/2 X 1 1/2 AND OF THE LENGTH SHOWN.

HOLES: ALL HOLES SHALL BE PUNCHED ROUND FOR 3/8" DIAMETER BOLTS.

GENERAL: SEE PLANS FOR SIGN NUMBERS TO BE USED AT EACH LOCATION.
SEE STD. D-754-4A FOR MOUNTING DETAILS.
SEE STD. D-754-23 & 24 FOR POST LENGTH AND SIZES.

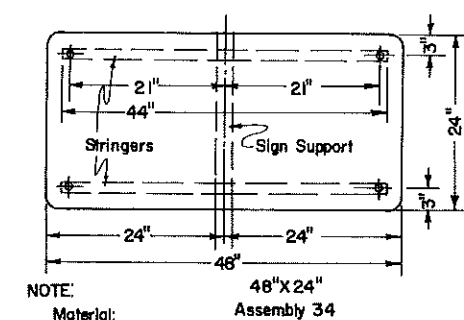
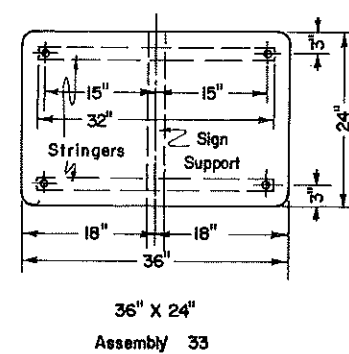
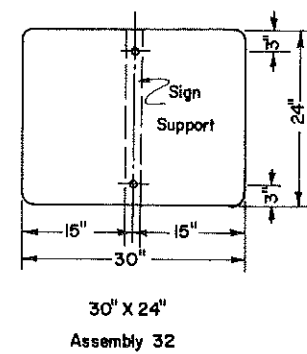
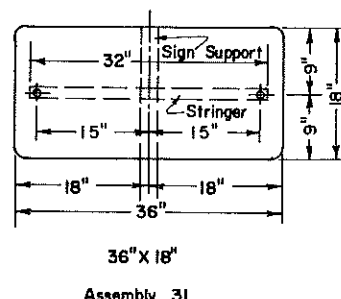
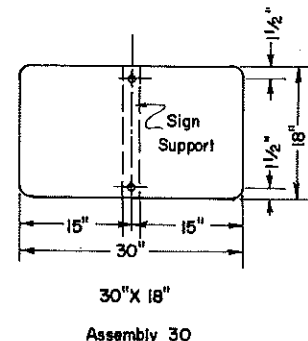
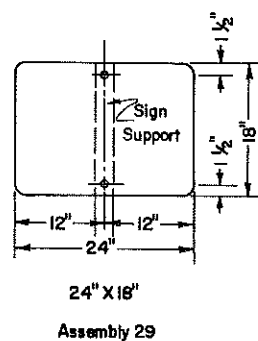
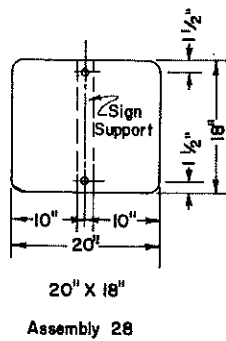
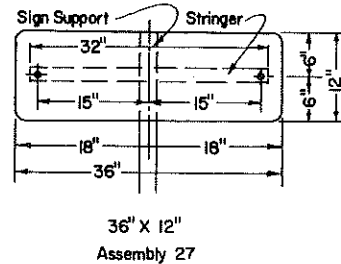
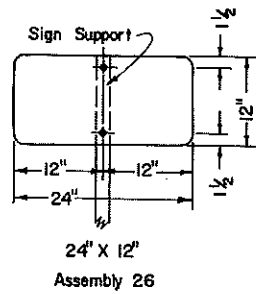
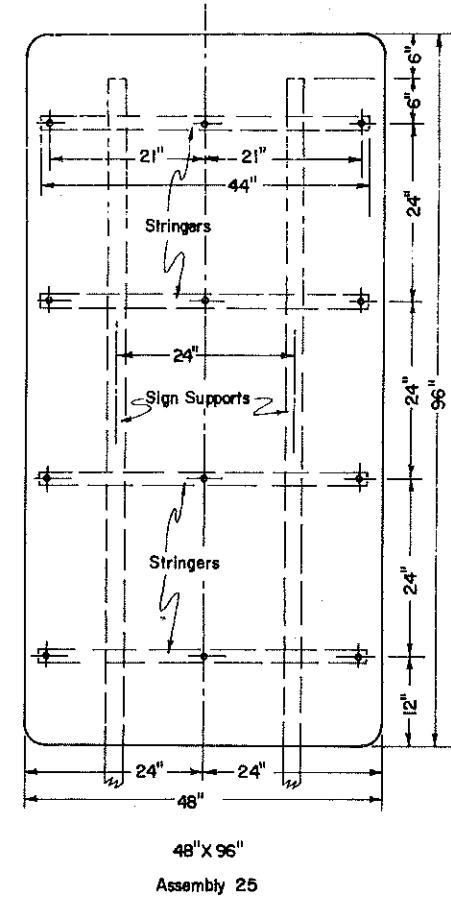
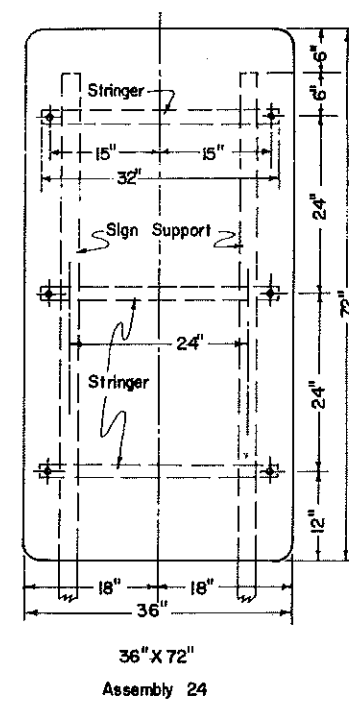
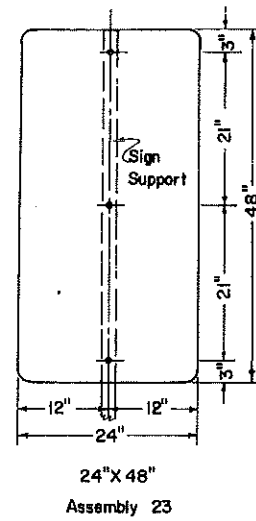
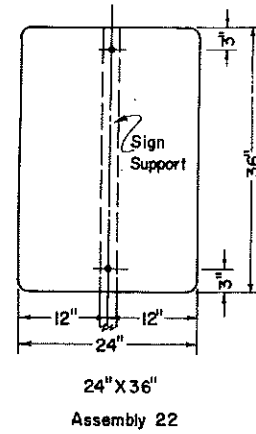
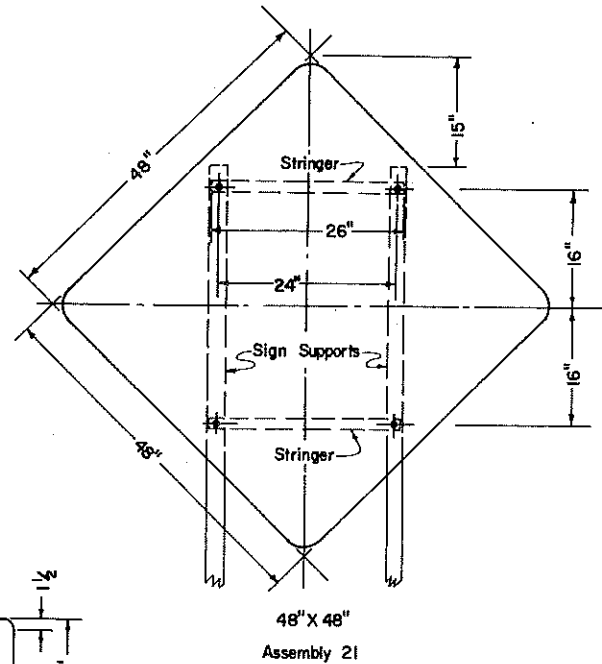
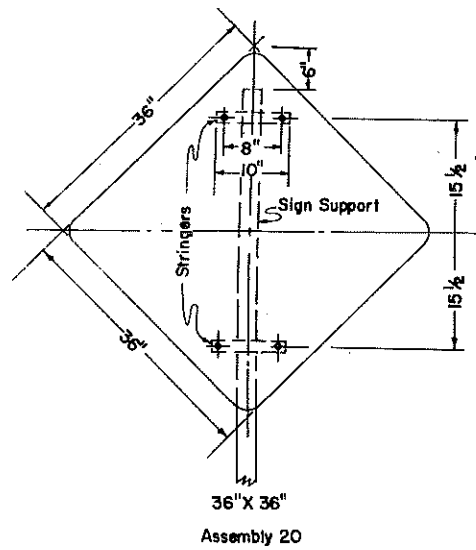
WHEN PARKING SIGNS WITH ARROWS ARE USED TO INDICATE THE RESTRICTED ZONES, THE SIGNS SHOULD BE SET AT AN ANGLE OF NOT LESS THAN 30 NOR MORE THAN 45 DEGREES WITH THE LINE OF TRAFFIC FLOW TO BE VISIBLE TO APPROACHING TRAFFIC.

II-10-75		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGES	Submitted: <i>[Signature]</i> Design Engineer Recommended: <i>[Signature]</i> Asst. Chief Engineer, Pre-Constr Approved: <i>[Signature]</i> Chief Engineer
5-4-77	MESSAGE	
8-11-78	MATERIAL NOTE	
12-28-79	MESSAGE	

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS
REGULATORY AND WARNING SIGNS

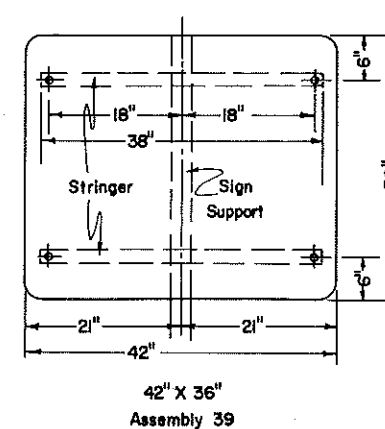
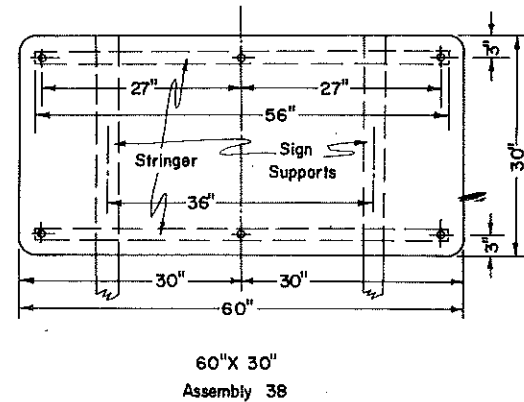
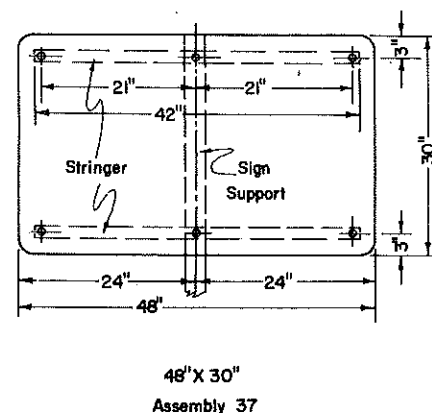
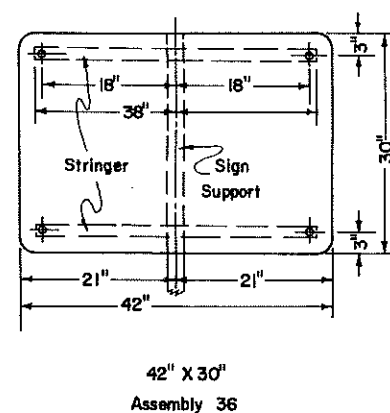
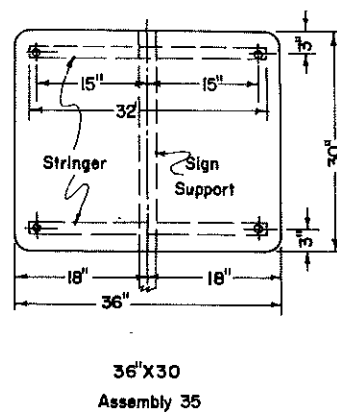
M-1-988(03)010

FED. ROAD DIST. NO.	STATE	PROJ. NO.	SHEET
8	N. D.		62
			D-754-26



NOTE:
Material:
Sign Backing: The sign backing material thickness shall be as follows:
Steel: Signs having a width of less than 30" shall use 14 gauge material. Signs 30" or more shall use 12 gauge material.
ALUMINUM: ALUMINUM ALLOY 6061-T6 AND 5052-H38 SHALL HAVE THE FOLLOWING MINIMUM THICKNESS: SIGNS 24" OR LESS IN WIDTH SHALL BE 0.100 INCH. SIGNS OVER 24" IN WIDTH SHALL BE 0.125 INCH.

Stringers: All stringers shall be square tube, perforated 1 1/2 x 1 1/2 and of the length shown.
Holes: All holes shall be punched round for 3/8" diameter bolts.
General: See plans for sign numbers to be used at each location.
See Std. D-754-44 for mounting details.
See Std. D-754-23 & 24 for post length and sizes.

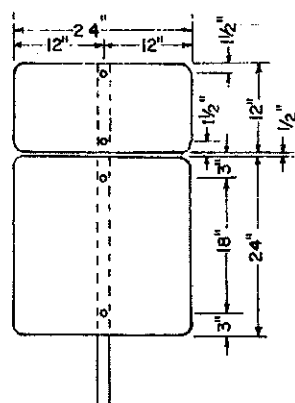


REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGES	
8-11-78	MATERIAL INDEX	Submitted: <i>Sheldon Stief</i> Design Engineer
		Recommended: Asst. Chief Engineer, Pre-Constr.
		Approved: <i>[Signature]</i> Chief Engineer

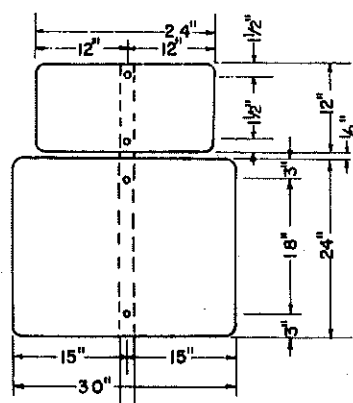
SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS ROUTE MARKERS

M-1-988(03)010

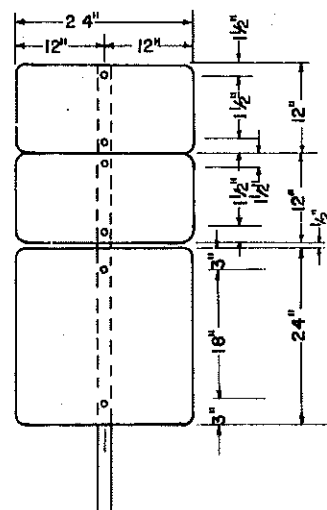
D-754-40



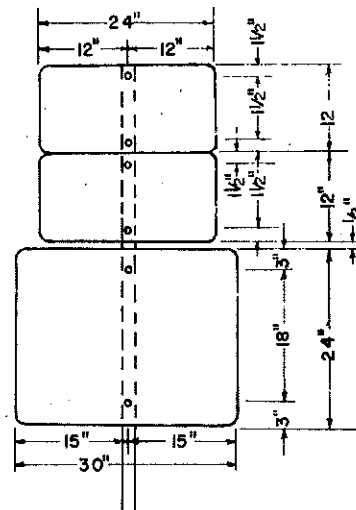
Assembly No. 1



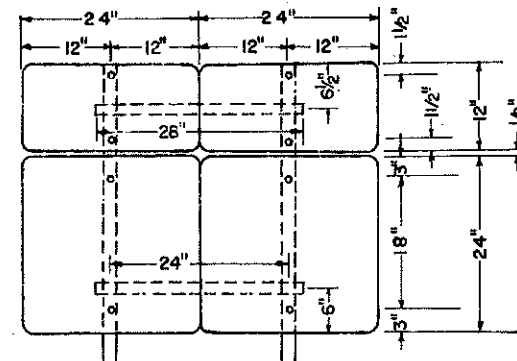
Assembly No. 2



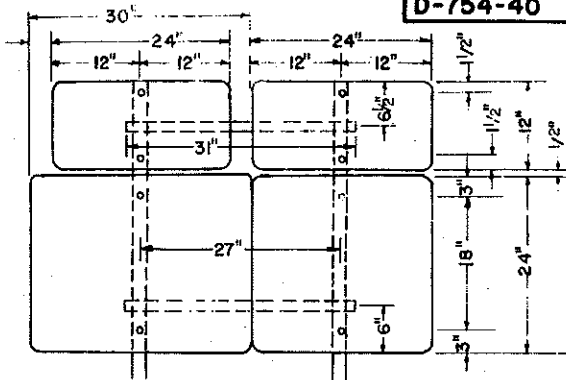
Assembly No. 3



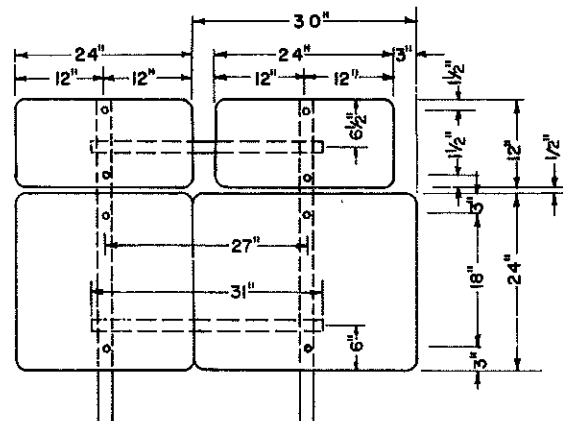
Assembly No. 4



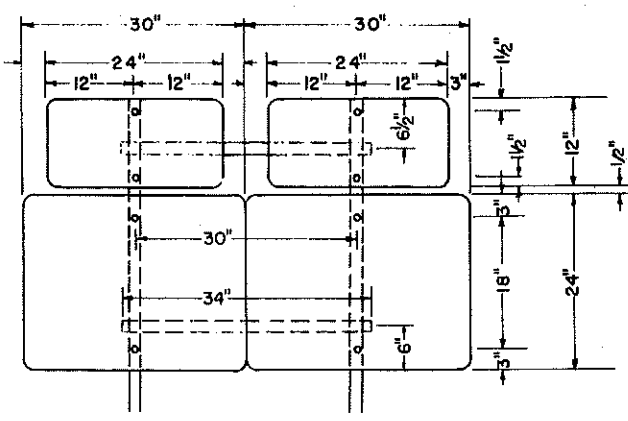
Assembly No. 5



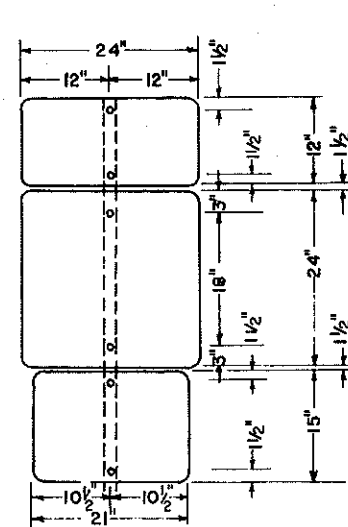
Assembly No. 6



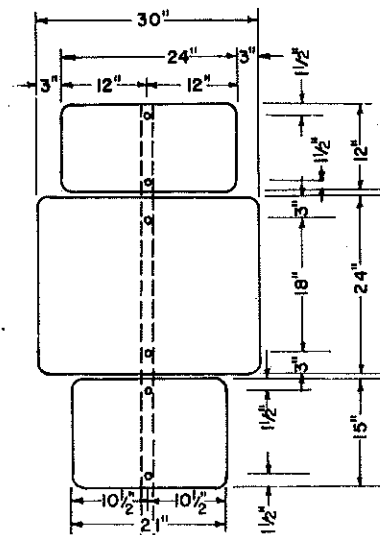
Assembly No. 7



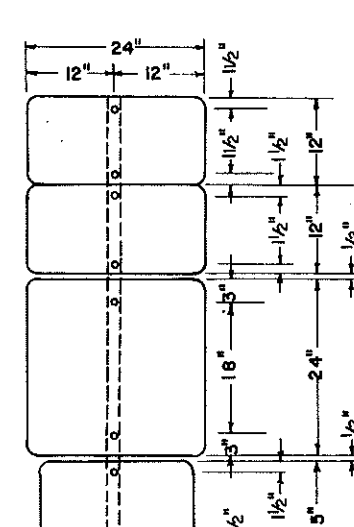
Assembly No. 8



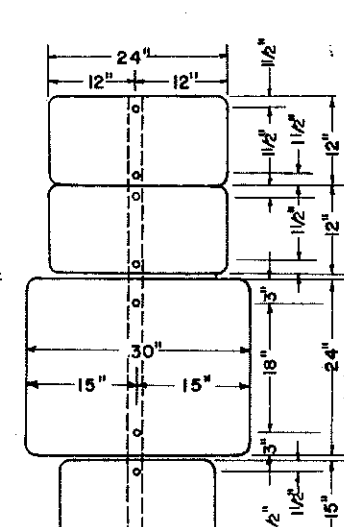
Assembly No. 9



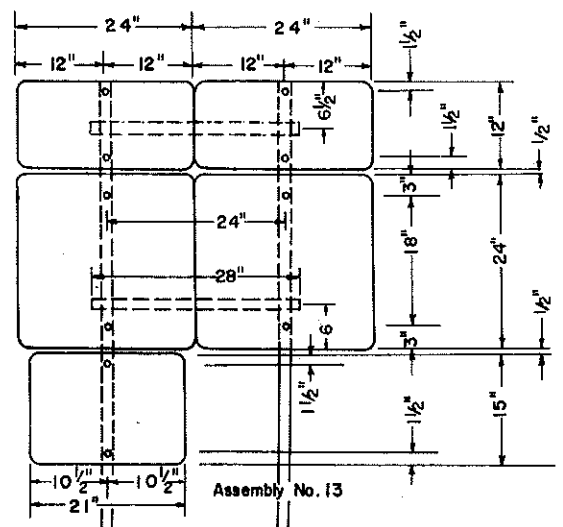
Assembly No. 10



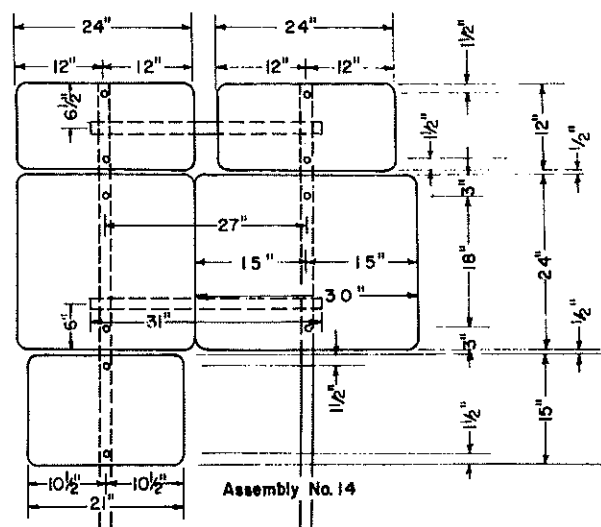
Assembly No. 11



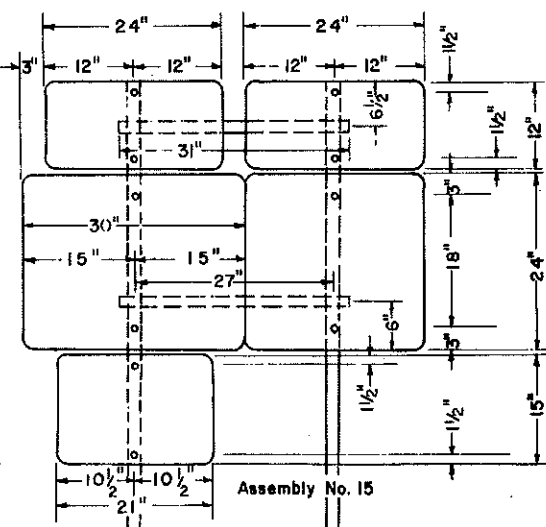
Assembly No. 12



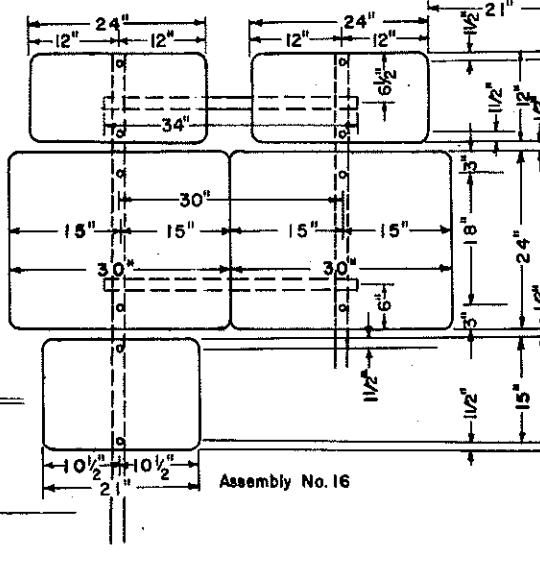
Assembly No. 13



Assembly No. 14



Assembly No. 15



Assembly No. 16

Material:
 Sign Backing: The sign backing material thickness shall be as follows.
 Steel: Signs having a width of less than 30" shall use 14 gauge material. Signs 30" or more shall use 12 gauge material.
 ALUMINUM: ALUMINUM ALLOY 6061-T6 AND 5052-H38 SHALL HAVE THE FOLLOWING MINIMUM THICKNESS: SIGNS 24" OR LESS IN WIDTH SHALL BE 0.100 INCH. SIGNS OVER 24" IN WIDTH SHALL BE 0.125 INCH.

Stringers: All stringers shall be square tube, perforated 1/2" x 1/2" and of the length shown.

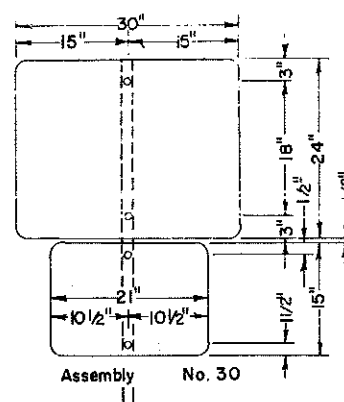
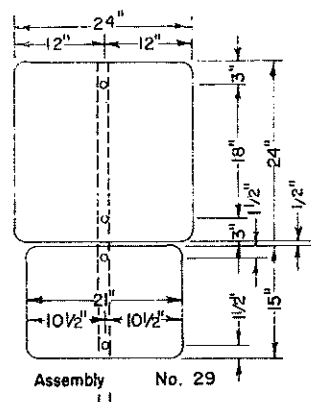
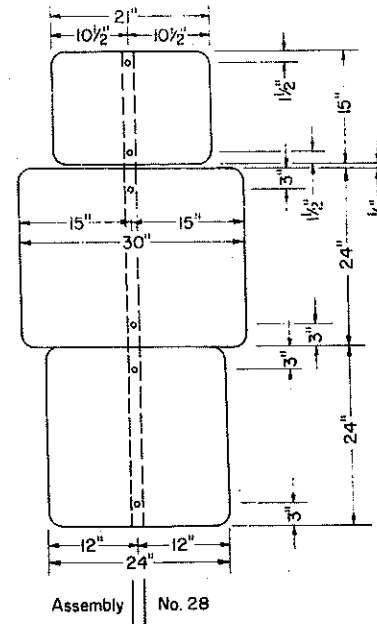
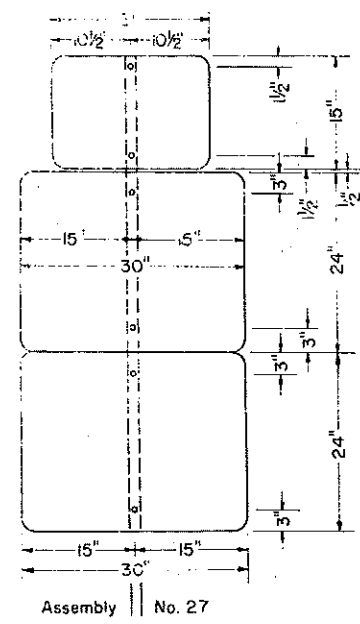
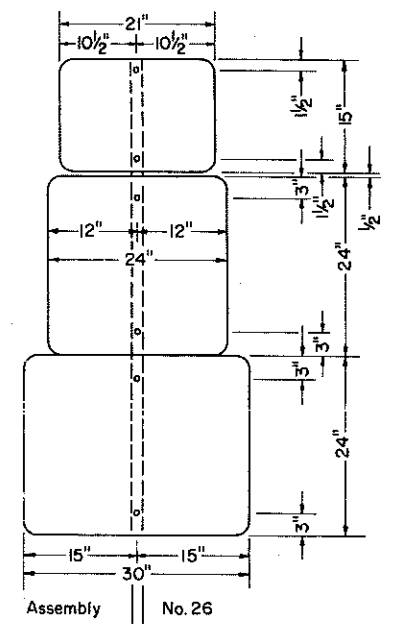
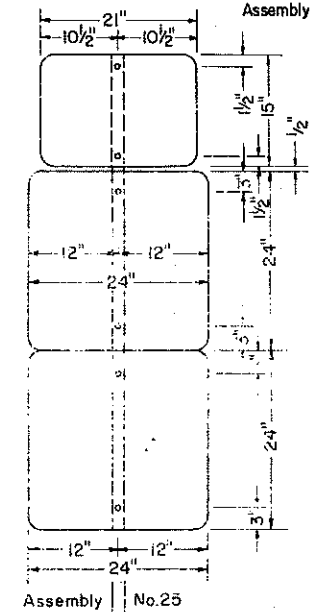
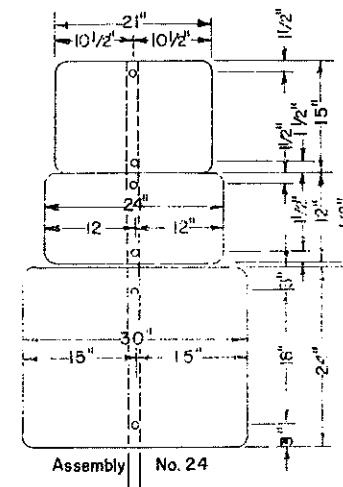
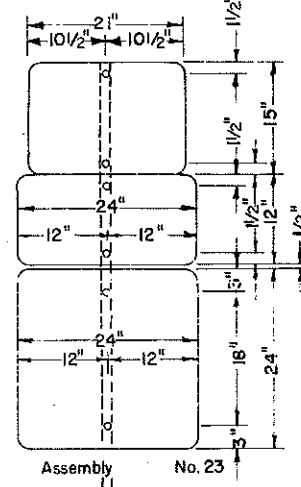
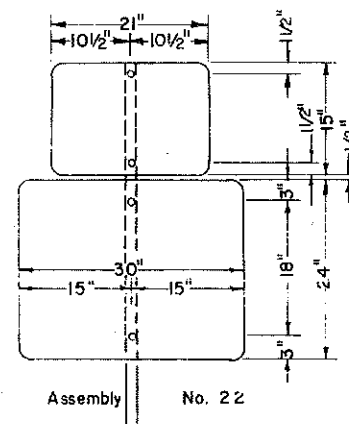
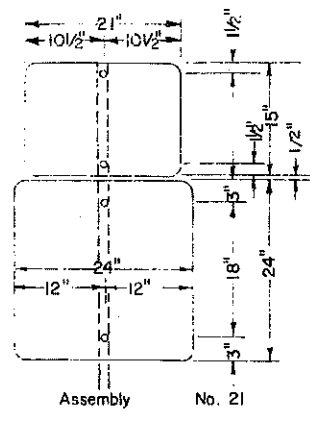
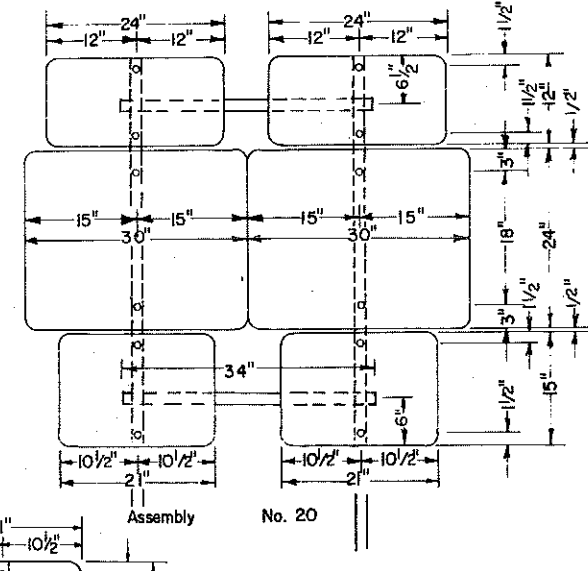
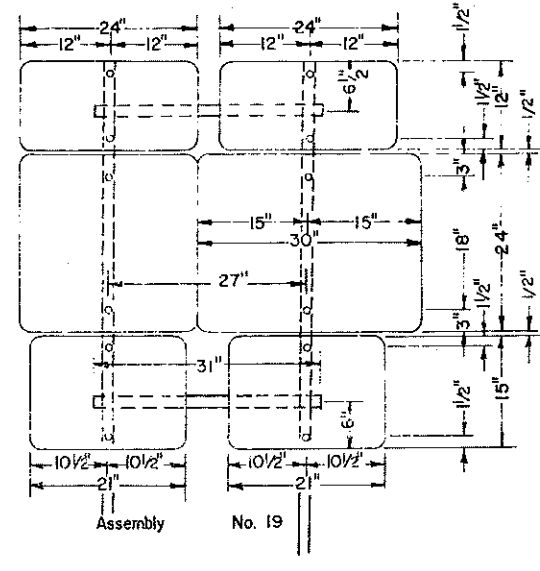
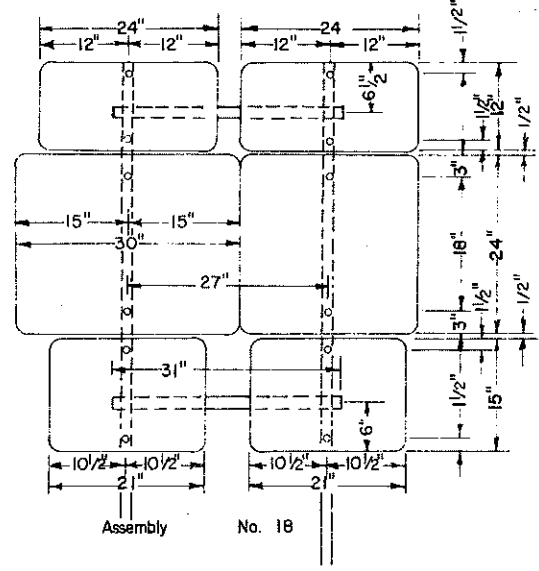
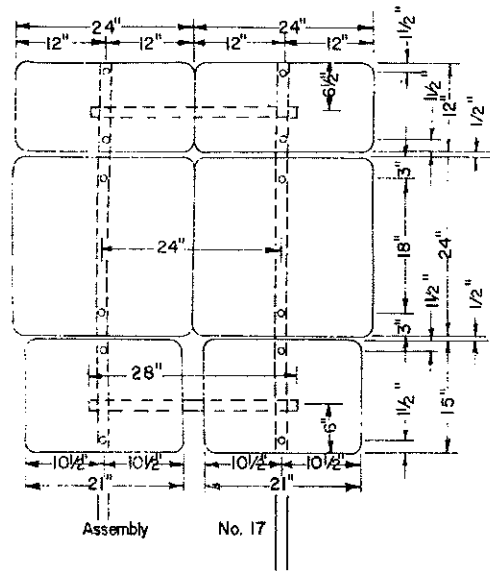
Holes: All holes shall be punched round for 3/8" diameter bolts.
General: See plans for sign numbers to be used at each location
 See Std. D-754-44 for mounting details
 See Std. D-754-39 for post length and sizes.

11-13-75		NORTH DAKOTA STATE HIGHWAY DEPARTMENT Submitted: <i>William J. [Signature]</i> Design Engineer
DATE	REVISIONS	
8-11-78	MATERIAL MOVE	
Recommended:		Asst. Chief Engineer Pre-Construction Approved: <i>[Signature]</i> Chief Engineer

SIGN PUNCHING, STRINGER AND SUPPORT LOCATION DETAILS ROUTE MARKERS

M-1-988(03)010

D-754-41



NOTE:
Material:

Sign Backing: The sign backing material thickness shall be as follows.
Steel: Signs having a width of less than 30" shall use 14 gauge material; Signs 30" or more shall use 12 gauge material.

ALUMINUM: ALUMINUM ALLOY 5051-T5 AND 5052-H38 SHALL HAVE THE FOLLOWING MINIMUM THICKNESS: SIGNS 24" OR LESS IN WIDTH SHALL BE 0.100 INCH. SIGNS OVER 24" IN WIDTH SHALL BE 0.125 INCH.

Stringers: All stringers shall be square tube, perforated 1/2" X 1/2" and of the length shown.

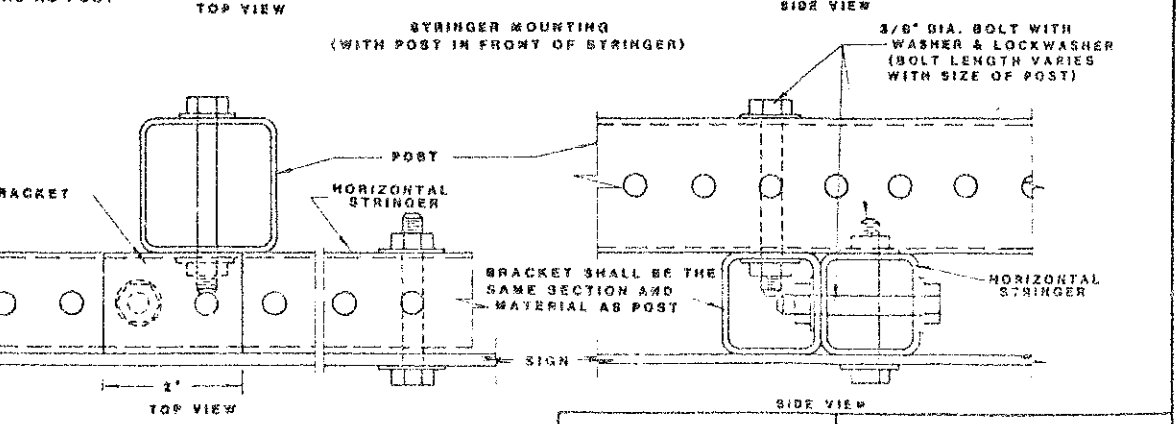
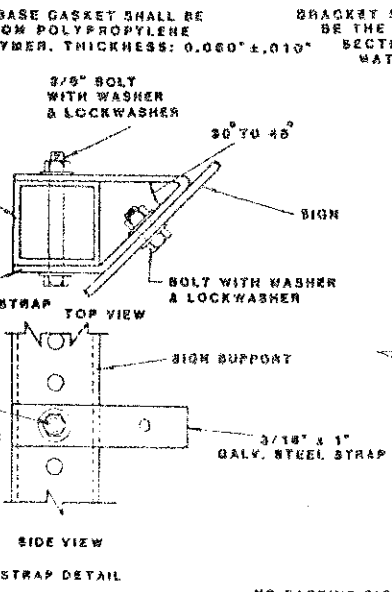
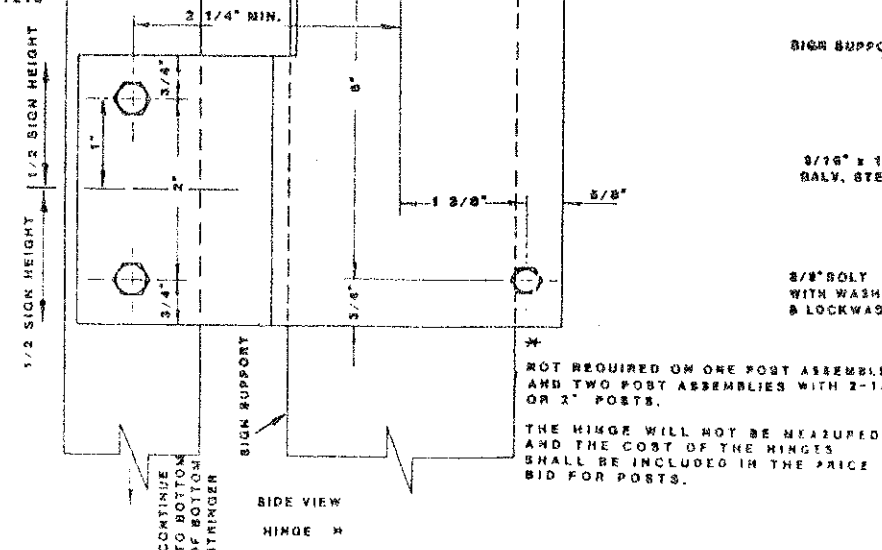
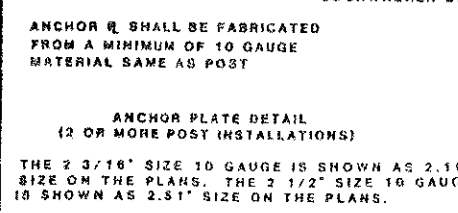
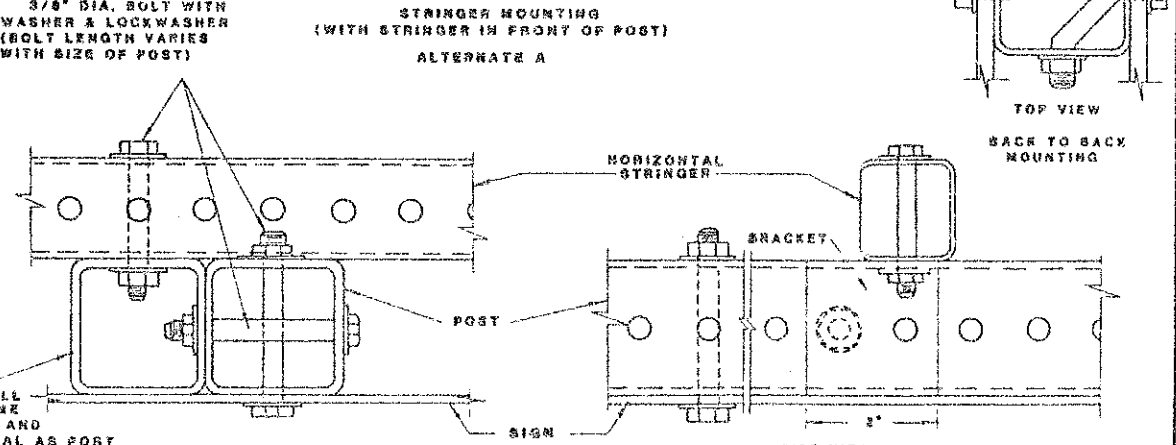
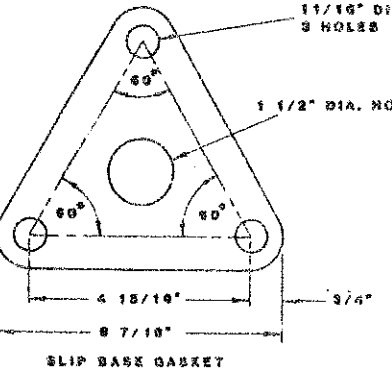
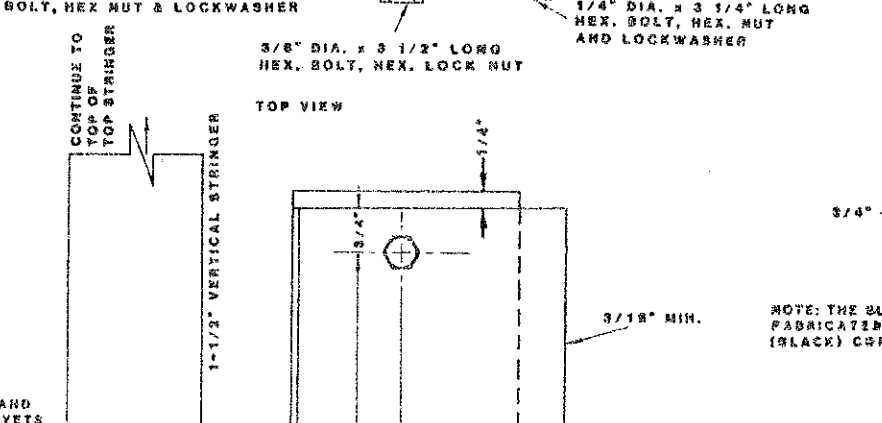
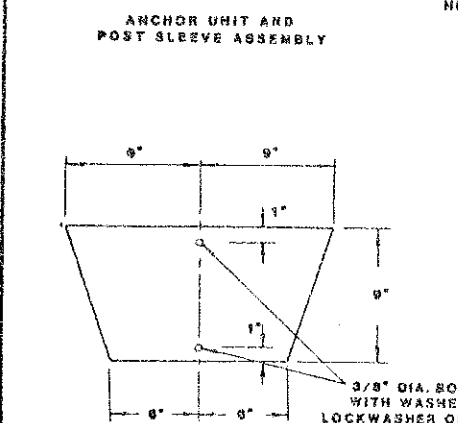
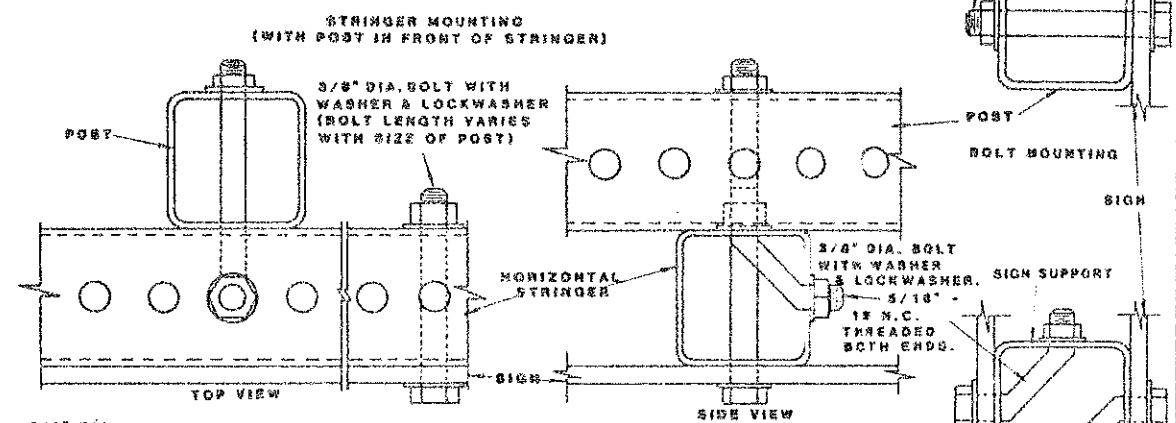
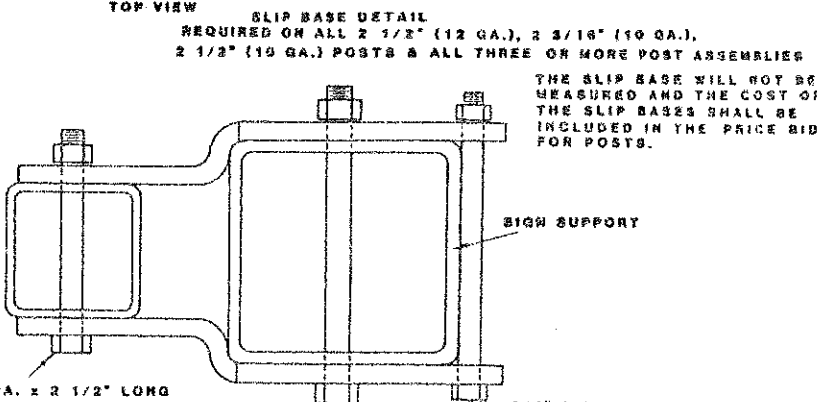
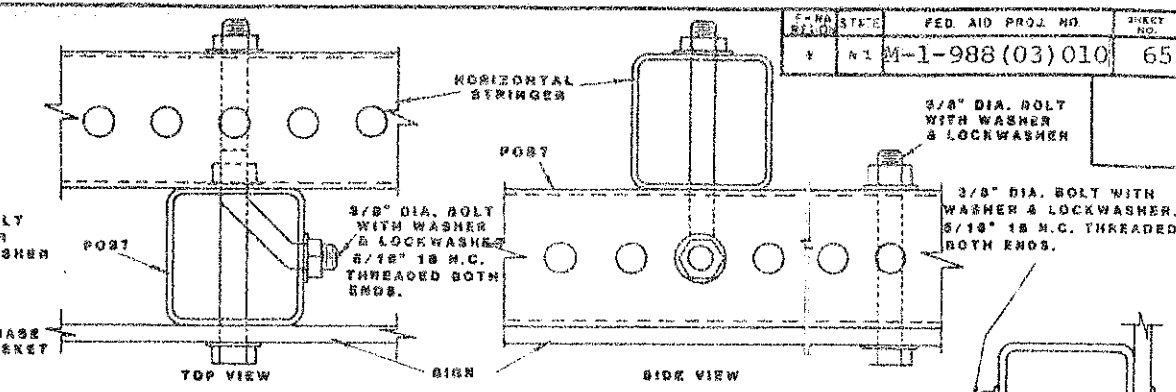
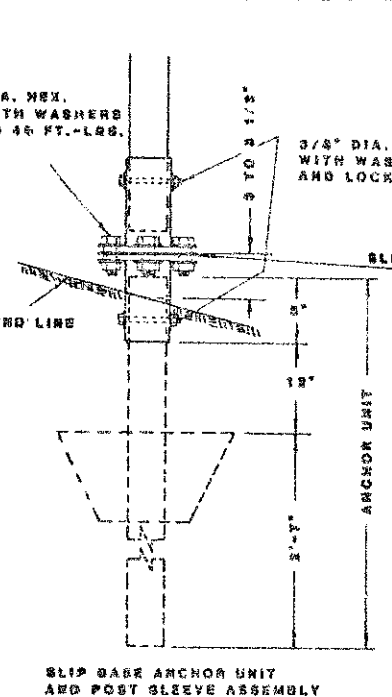
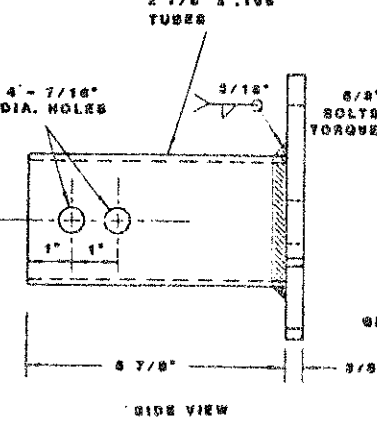
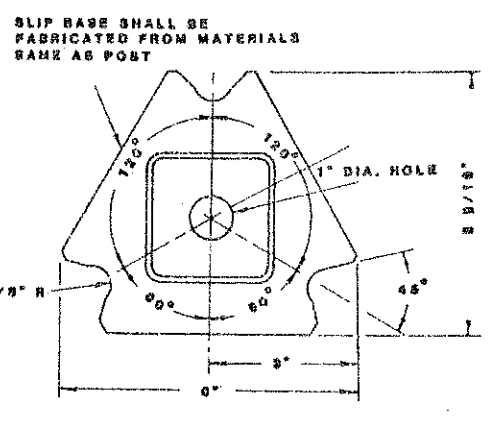
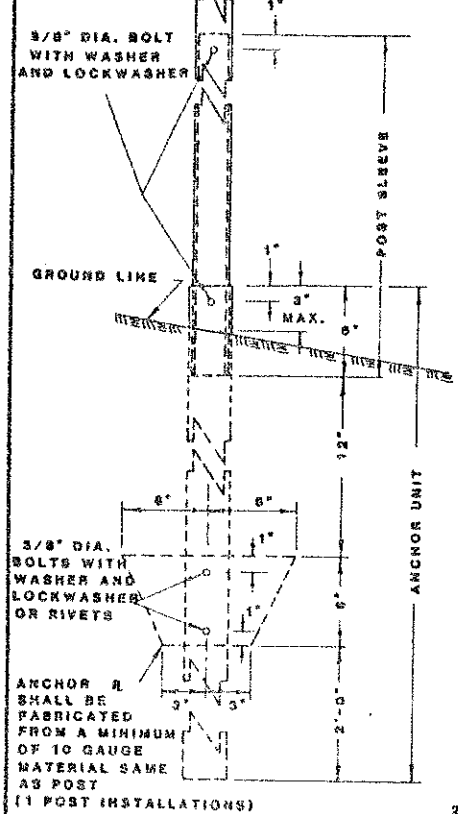
Holes: All holes shall be punched round for 3/8" diameter bolts.

General: See plans for sign numbers to be used at each location. See Std. D-754-44 for mounting details. See Std. D-754-39 for post lengths and sizes.

11-13-75 REVISIONS	
DATE	CHANGE
8-11-78	MATERIAL NOTE

NORTH DAKOTA
STATE HIGHWAY DEPARTMENT
Submitted: *J. L. ...*
Design Engineer
Recommended: *...*
Asst. Chief Engineer
Pre-Construction
Approved: *...*
Chief Engineer

MOUNTING DETAILS PERFORATED TUBE



TELESCOPING PERFORATED TUBES						
TUBE SIZE IN.	WALL THICKNESS IN.	U.S. STANDARD GAUGE	WEIGHT PER FOOT LBS.	MOMENT OF INERTIA IN ⁴	CROSS SECT. AREA IN. SQ.	SECTION MODULUS IN. 3
1 1/2 x 1 1/2	.105	12	1.705	.129	.380	.172
2 x 2	.105	12	2.416	.372	.590	.372
2 1/4 x 2 1/4	.105	12	2.773	.561	.695	.489
2 3/8 x 2 3/8	.135	10	3.432	.605	.841	.590
2 1/2 x 2 1/2	.105	12	3.141	.804	.903	.643
2 1/2 x 2 1/2	.135	10	4.006	.979	1.010	.785

NOT REQUIRED ON ONE POST ASSEMBLIES AND TWO POST ASSEMBLIES WITH 2-1/4\"/>

THE HINGE WILL NOT BE MEASURED AND THE COST OF THE HINGES SHALL BE INCLUDED IN THE PRICE BID FOR POSTS.

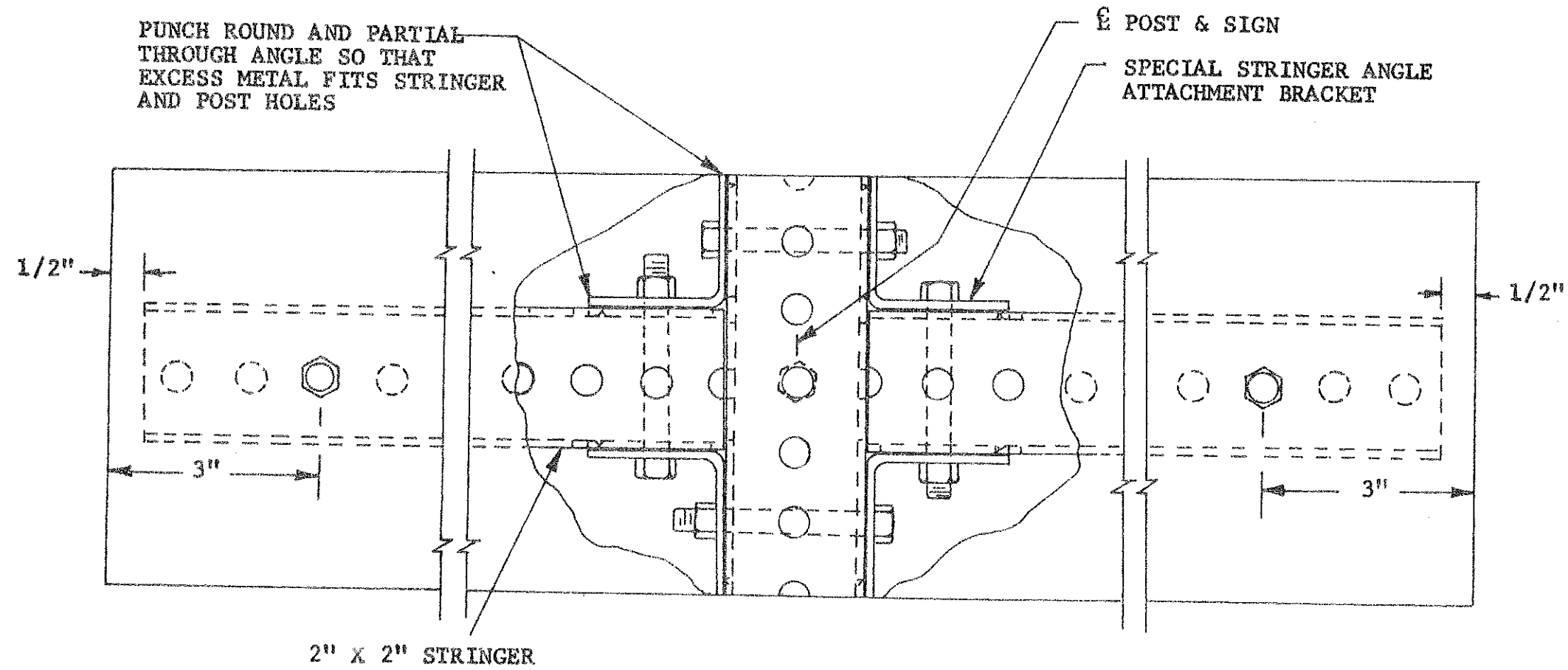
NO PARKING SIGN: ALL NO PARKING SIGNS THAT HAVE DIRECTIONAL ARROWS PLACED ON THEIR FACES SHALL BE PLACED AT 30 TO 45 DEGREE ANGLE WITH ONCOMING TRAFFIC. MATERIAL USED FOR THE ATTACHMENT STRAPS SHALL BE INCLUDED IN THE PRICE BID FOR FLAT SHEET SIGNS

REVISIONS		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	CHANGE	
		DESIGN ENGINEER
		RECOMMENDED
		ASST. CHIEF ENGINEER, PRE-CONSTR.
		APPROVED
		CHIEF ENGINEER

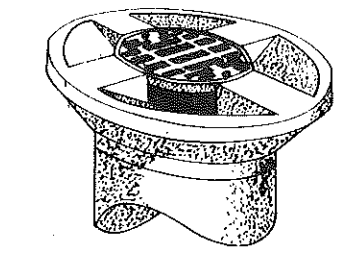
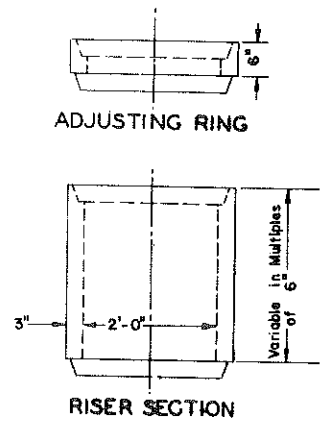
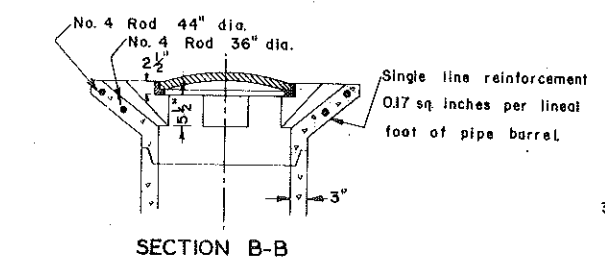
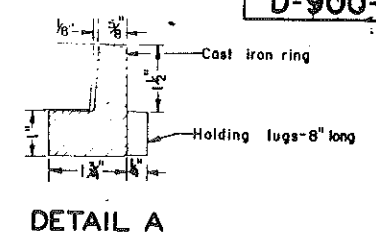
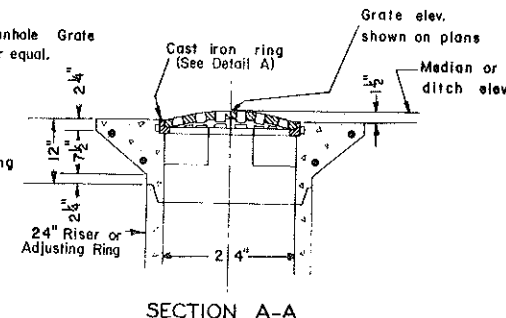
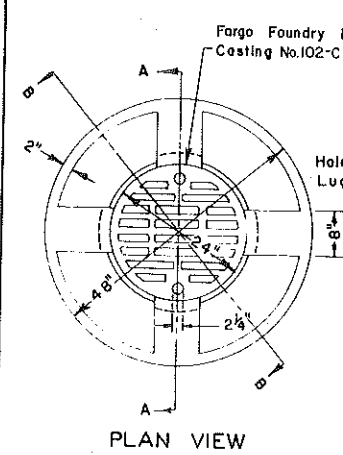
MAY 13 1982

FHWA REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
6	N.D.	M-1-988(03)010	66

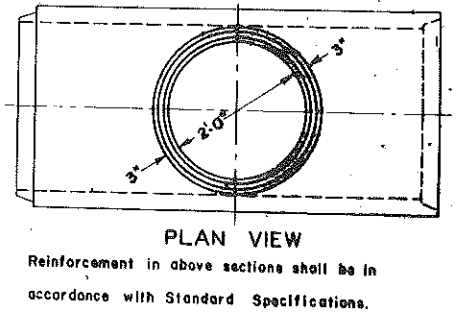
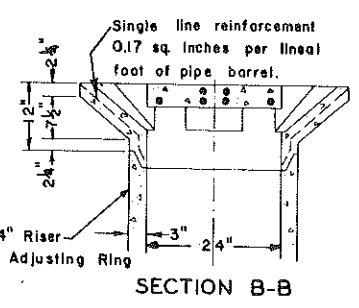
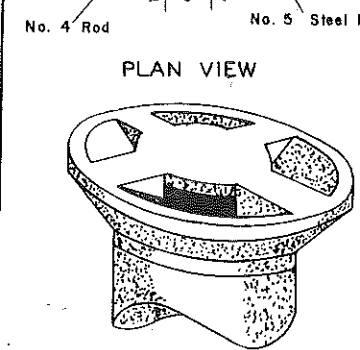
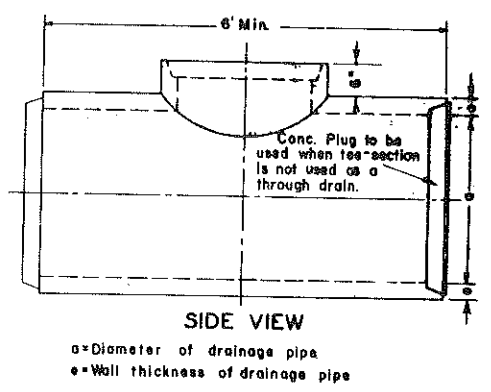
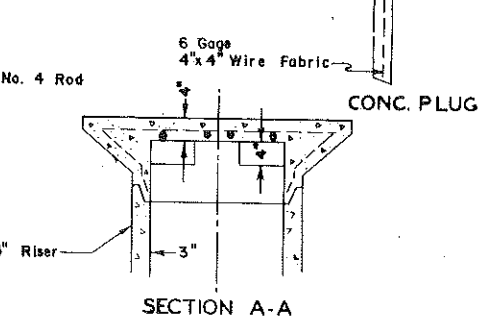
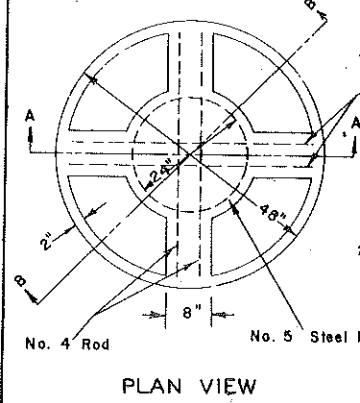
STRINGER LAYOUT FOR ASSEMBLY A & B



PRECAST CONCRETE MEDIAN DRAIN

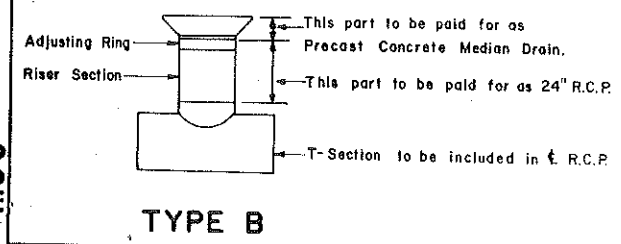


TYPE A



Reinforcement in above sections shall be in accordance with Standard Specifications.

T-SECTION



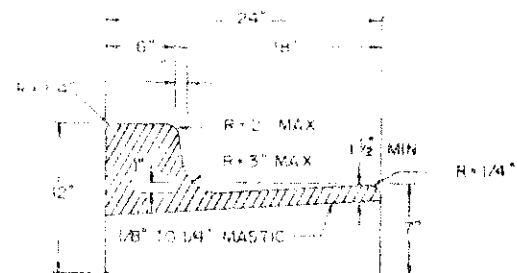
TYPE B

1-1-75		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	
		SUBMITTED: <i>Richard D. Hoff</i> Design Engineer
		RECOMMENDED: Asst. Chief Engineer Pre-Construction
		APPROVED: <i>W. J. ...</i> Chief Engineer

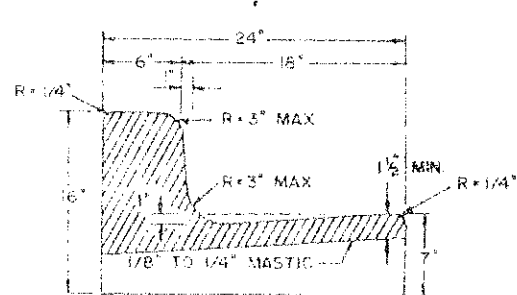
4.10C

VALLEY GUTTER AND CURB & GUTTER

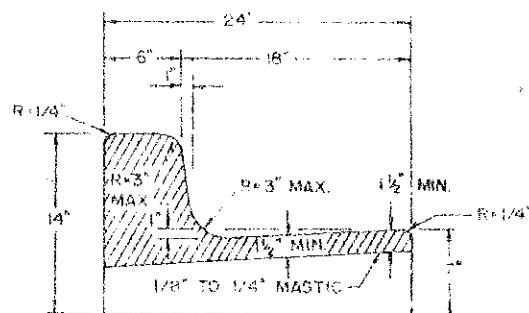
FEDERAL REGION	STATE	PROJECT	SHEET NO.
8	N.D.	M-1088(03)0A69A	0-708-1



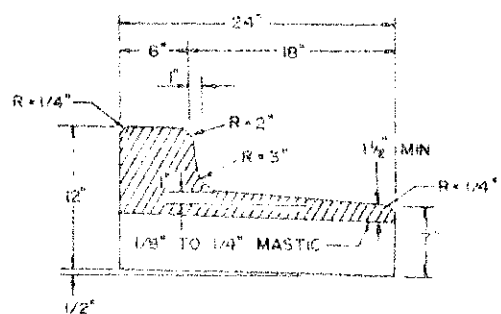
CURB & GUTTER TYPE I (SEC. A)



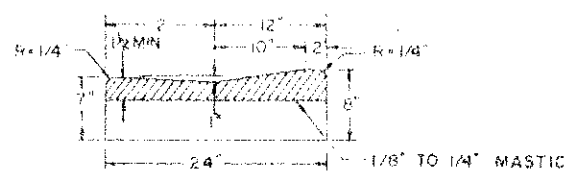
CURB & GUTTER TYPE I (SEC. B)



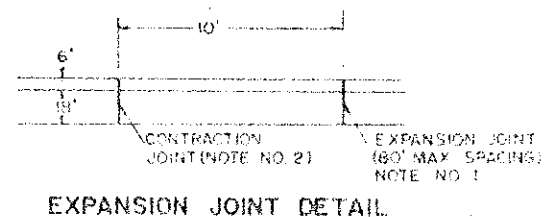
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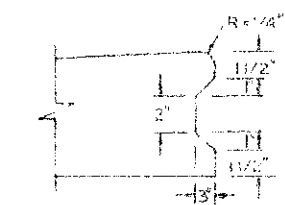
CURB & GUTTER TYPE I (SEC. D)



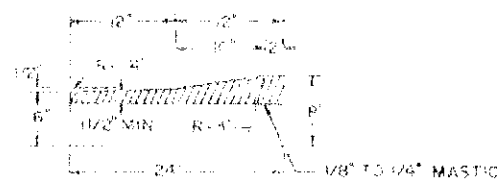
MOUNTABLE CURB & GUTTER TYPE I (SEC. A)



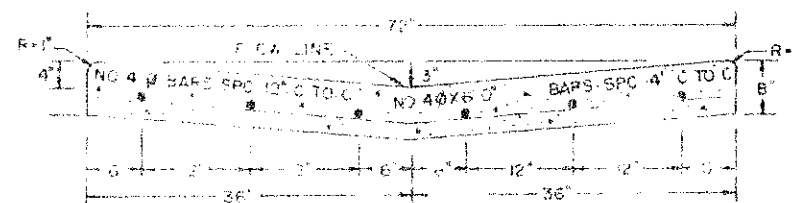
EXPANSION JOINT DETAIL



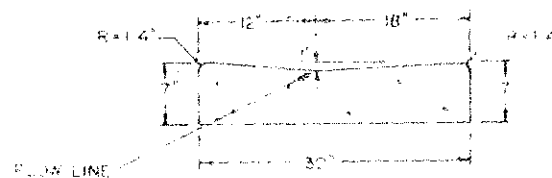
KEYWAY DETAIL FOR CURB & GUTTER (TO BE USED WITH PCC PAVEMENT)



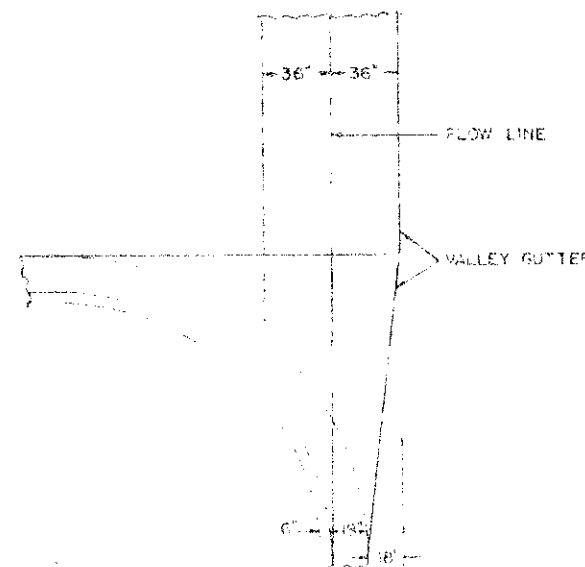
MOUNTABLE CURB & GUTTER TYPE I (SEC. B)



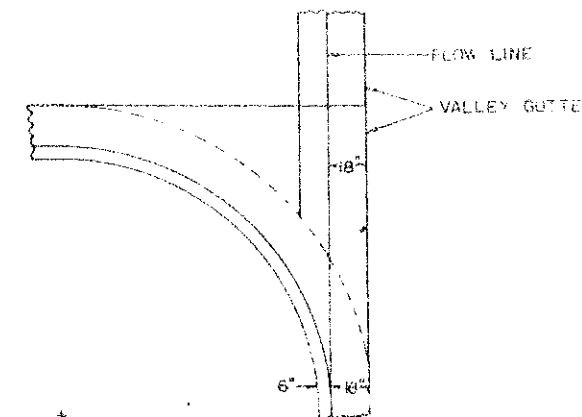
72" CONCRETE VALLEY GUTTER



30" CONCRETE VALLEY GUTTER



72" CONCRETE VALLEY GUTTER



30" CONCRETE VALLEY GUTTER

1. 1/2" REMOVAL LIFT OFF AND FILL WITH SAME SHAPE AS ORIGINAL. ALL SURFACES SHALL BE FINISHED WITH A MATERIAL APPROVED BY THE ENGINEER.
2. CONTRACTION JOINTS - USE 1/2" X 1/2" ASPHALT MASTIC BOARD EMBEDDED 1/2" INTO THE GUTTER AND THROUGH THE CURB. THE CONTRACTOR MAY SET THE CURB AND GUTTER TO A DEPTH OF 2" AS AN ALTERNATE TO THIS ASPHALT MASTIC BOARD. THE SPACING OF THE JOINTS, CONTRACTOR JOINT SPACING SHALL BE AS SHOWN IN ABOVE DETAIL OR MATCH JOINTS FOR POINT.
3. THE CONTRACTOR MAY USE A 5" TOP OF CURB IN PLACE OF A 6" TOP. THE FACE OF THE CURB WILL BE MEASURED 6" FROM THE BACK OF THE CURB IN ALL CASES.
4. CURB & GUTTER TYPE I (SEC. A) TO BE USED UNLESS OTHERWISE SPECIFIED.

7-26-77	
DATE	REVISIONS
8-21-80	ADDED NOTE NO. 4.

NORTH DAKOTA STATE HIGHWAY DEPARTMENT

Submitted: *[Signature]*
Design Engineer

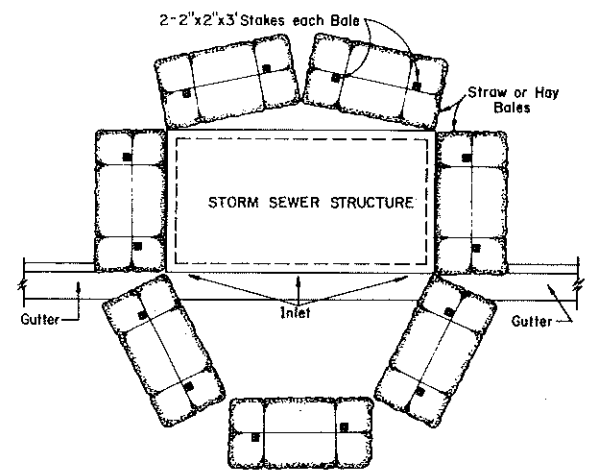
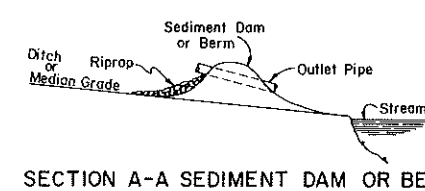
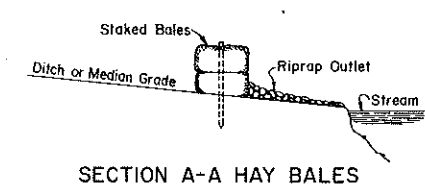
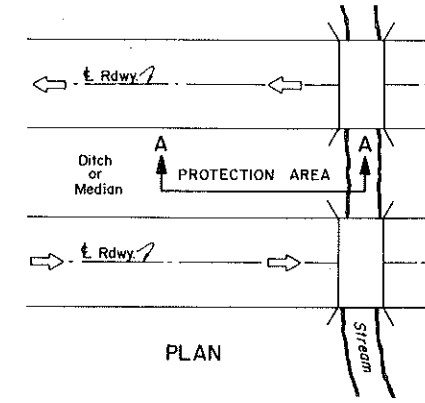
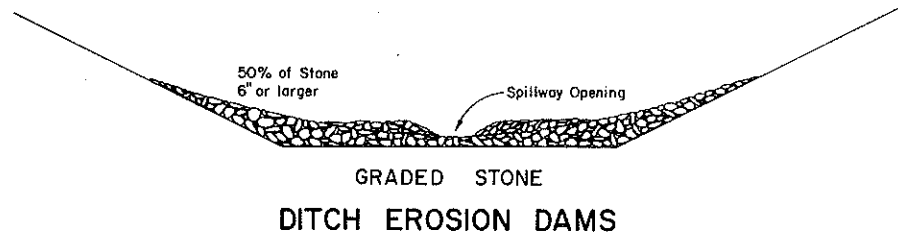
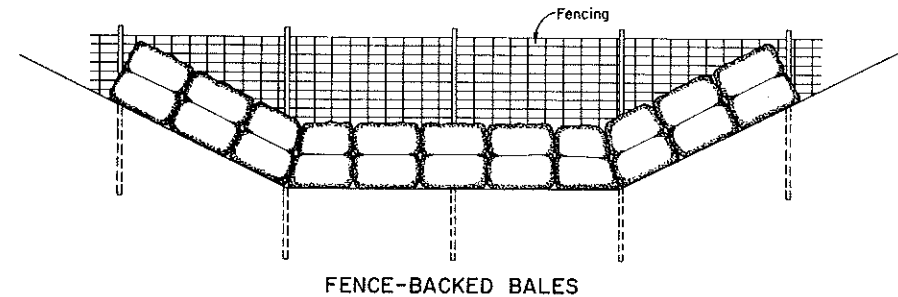
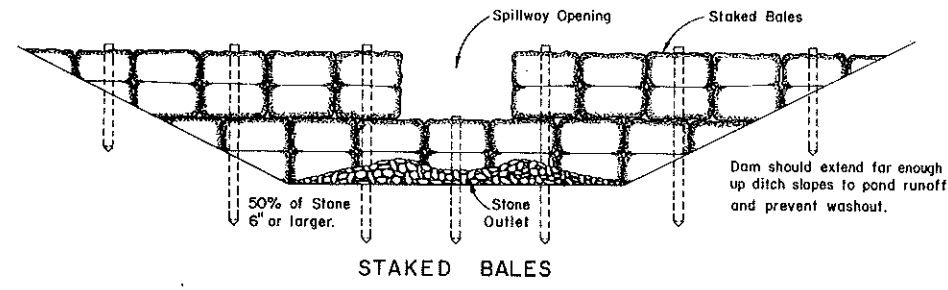
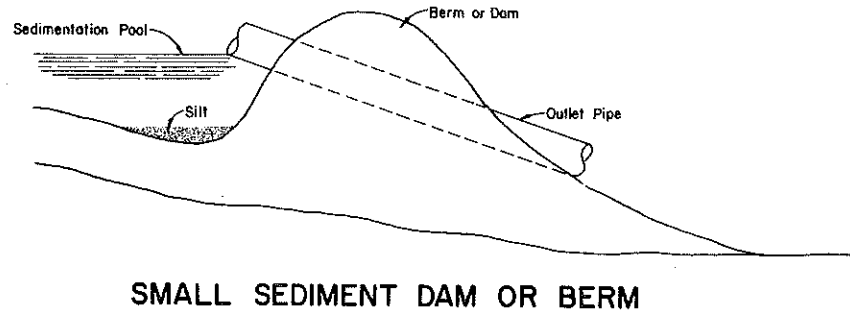
Recommended: *[Signature]*
Asst. Chief Engineer
Eng. Construction

Approved: *[Signature]*
Chief Engineer

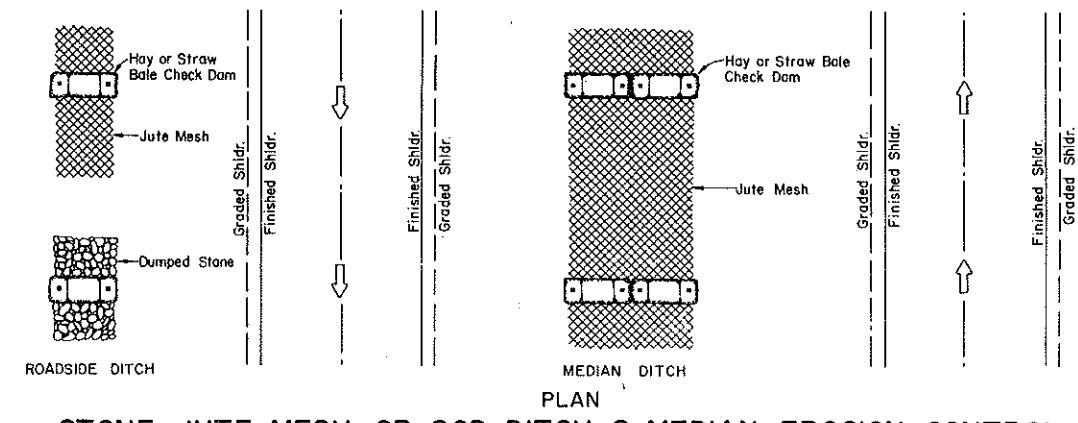
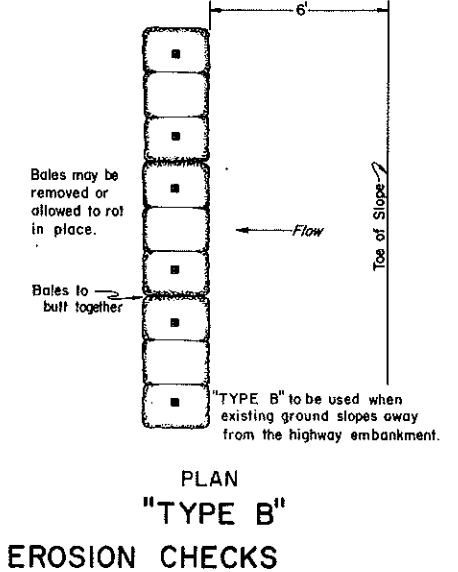
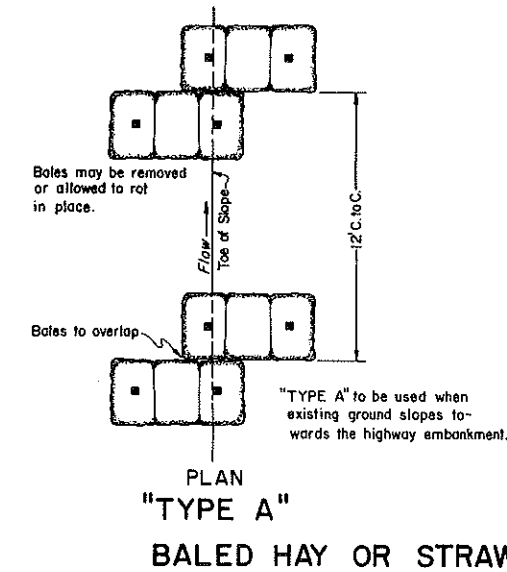
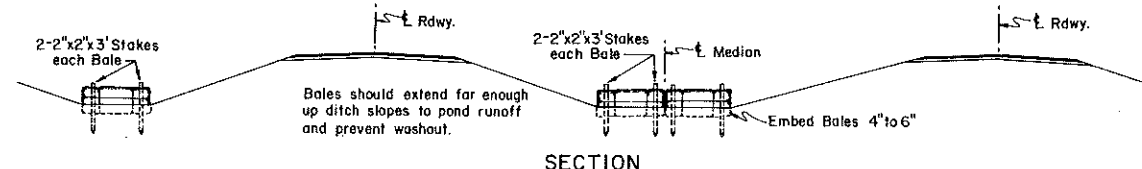
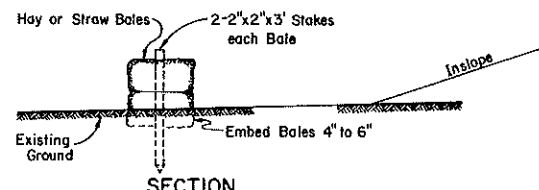
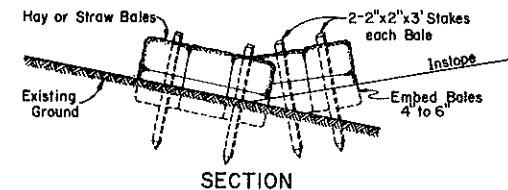
TEMPORARY EROSION AND SILTATION CONTROLS

M-1-988(03)010

MINN.	STATE	NO.	DATE
6	N.D.	69	
D-900-20			

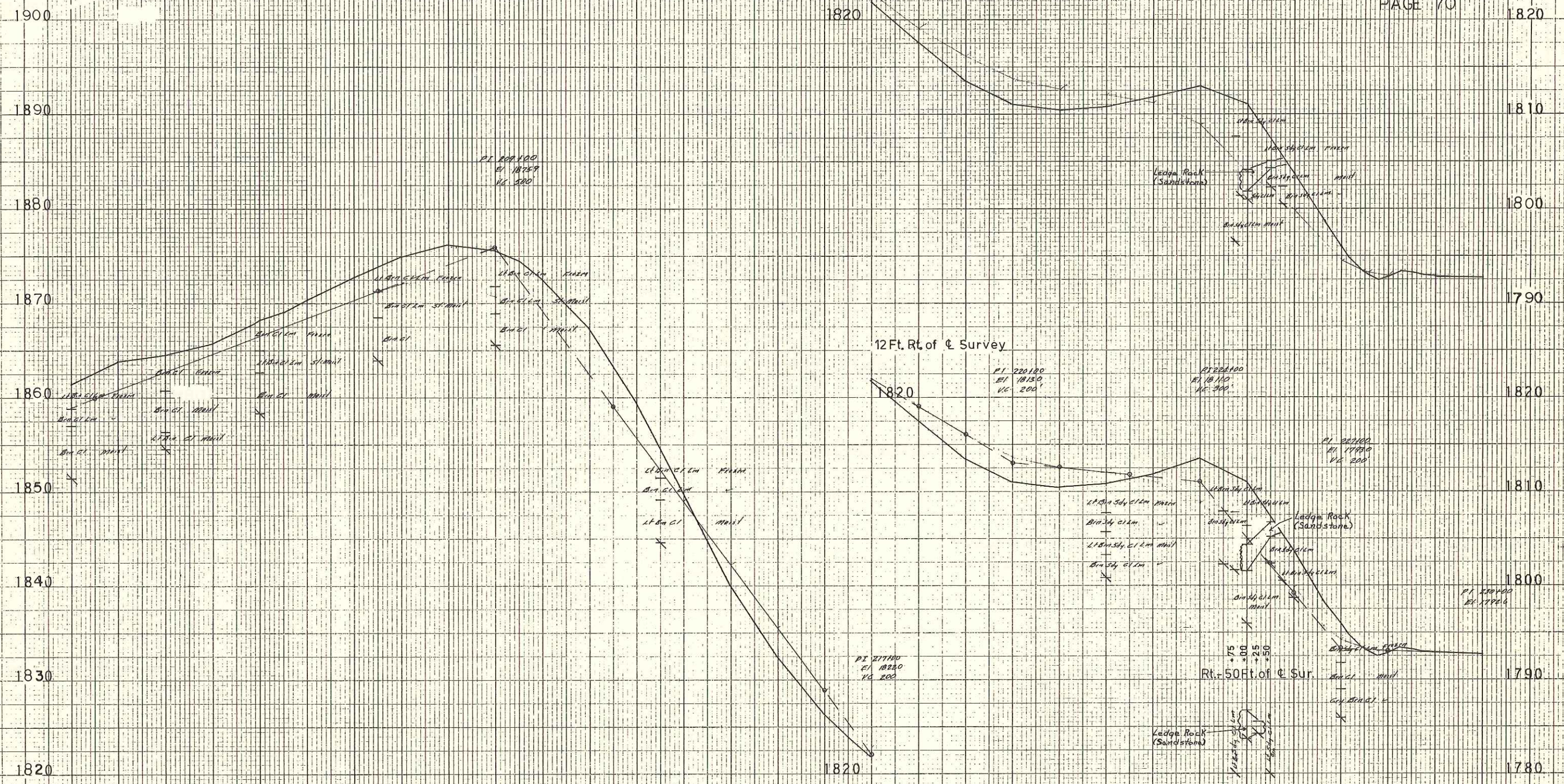


MEDIAN OR DITCH PROTECTION AT STREAM CROSSINGS



NOTES
 These Temporary Erosion and Siltation Controls or modifications thereof may be used by the Contractor or directed by the Engineer to prevent erosion or siltation during the construction stage.
 Payment for these items will be in accordance with Special Provisions for "Erosion and Water Pollution Control."

3-25-74		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
DATE	REVISIONS	
	CHANGE	Submitted: <i>R. Thomas</i> Design Engineer
		Recommended: <i>Asst. Chief Engineer</i> Pre-Construction
		Approved: <i>Chief Engineer</i>



1861.4	1863.8	1864.5	1865.7	1868.2	1870.3	1872.7	1874.9	1876.2	1875.6	1872.6	1867.4	1859.6	1850.0	1840.1	1832.5	1826.4	1821.8	1817.6	1813.5	1811.0	1810.4	1810.8	1811.8	1813.5	1811.0	1803.7	1796.0	1792.8	1792.9	1792.7
200	1	2	3	4	5	6	7	8	9	20	1	2	3	4	5	6	7	8	9	220	1	2	3	4	5	6	7	8	9	230

1960

1950

1940

1930

1920

1910

1900

1890

1880

1920

1910

1900

1890

1880

1870

1860

1850

1840

PT. 1711.00
EL. 1255.4

PT. 1721.00
EL. 1235.0
V.L. 300

PT. 1871.00
EL. 1876.2
V.L. 300

PT. 1881.00
EL. 1866.5
V.L. 300

PT. 1891.00
EL. 1857.0
V.L. 300

170
Base line station

1940.2
1935.4

1931.5
1928.3

1924.6

1918.2

1913.9

1911.9

1912.2

1913.1

1907.7

1896.4

1884.1

1879.5

1872.1

1874.5

1871.0

1865.1

1860.1

1857.1

1855.8

1856.3

1856.1

1855.9

1856.0

1856.5

1856.7

1857.2

1858.1

1859.9

1861.4

1850.00
1850.00
1850.00

1850.00
1850.00
1850.00

1850.00
1850.00
1850.00

1920

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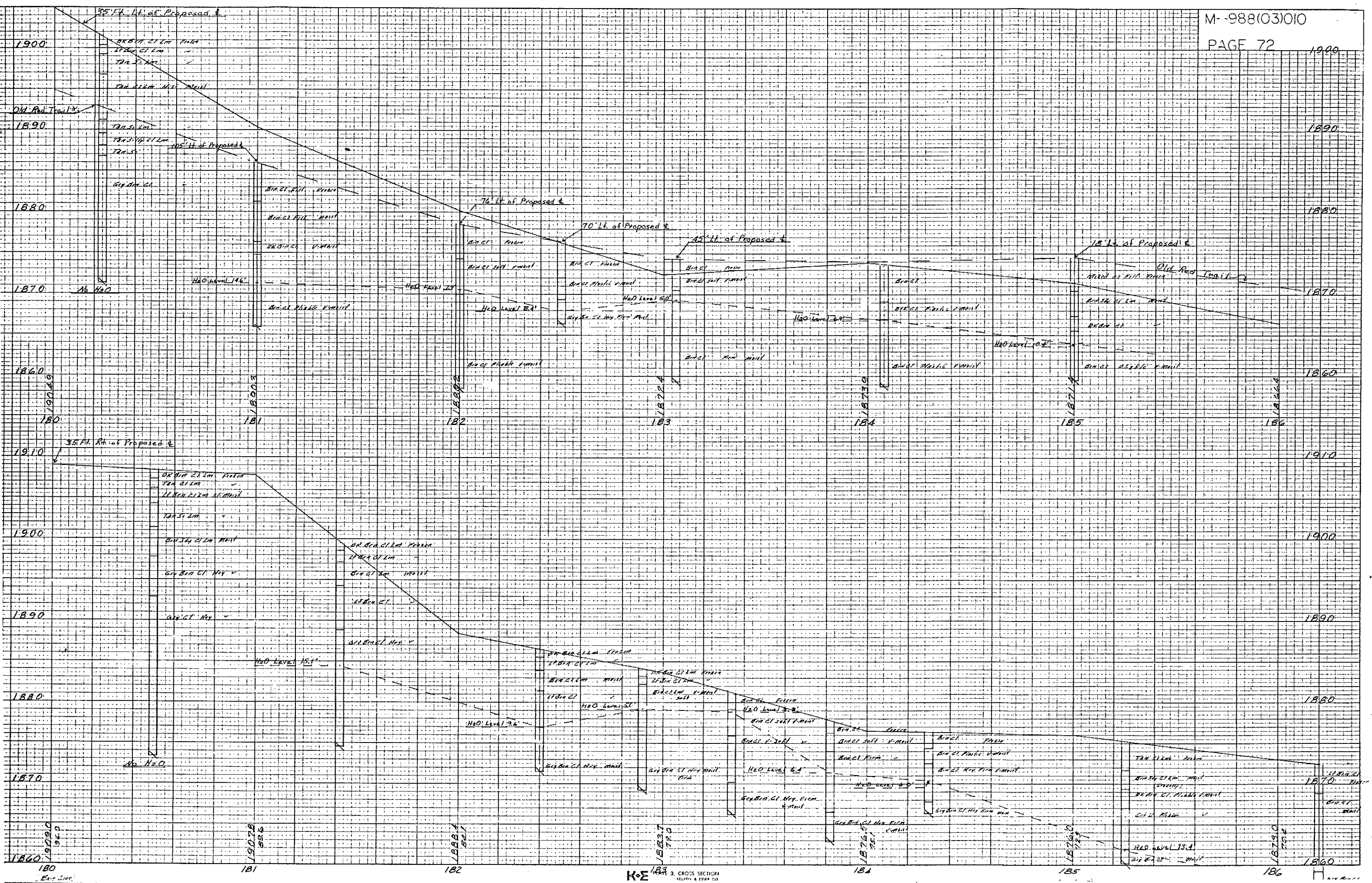
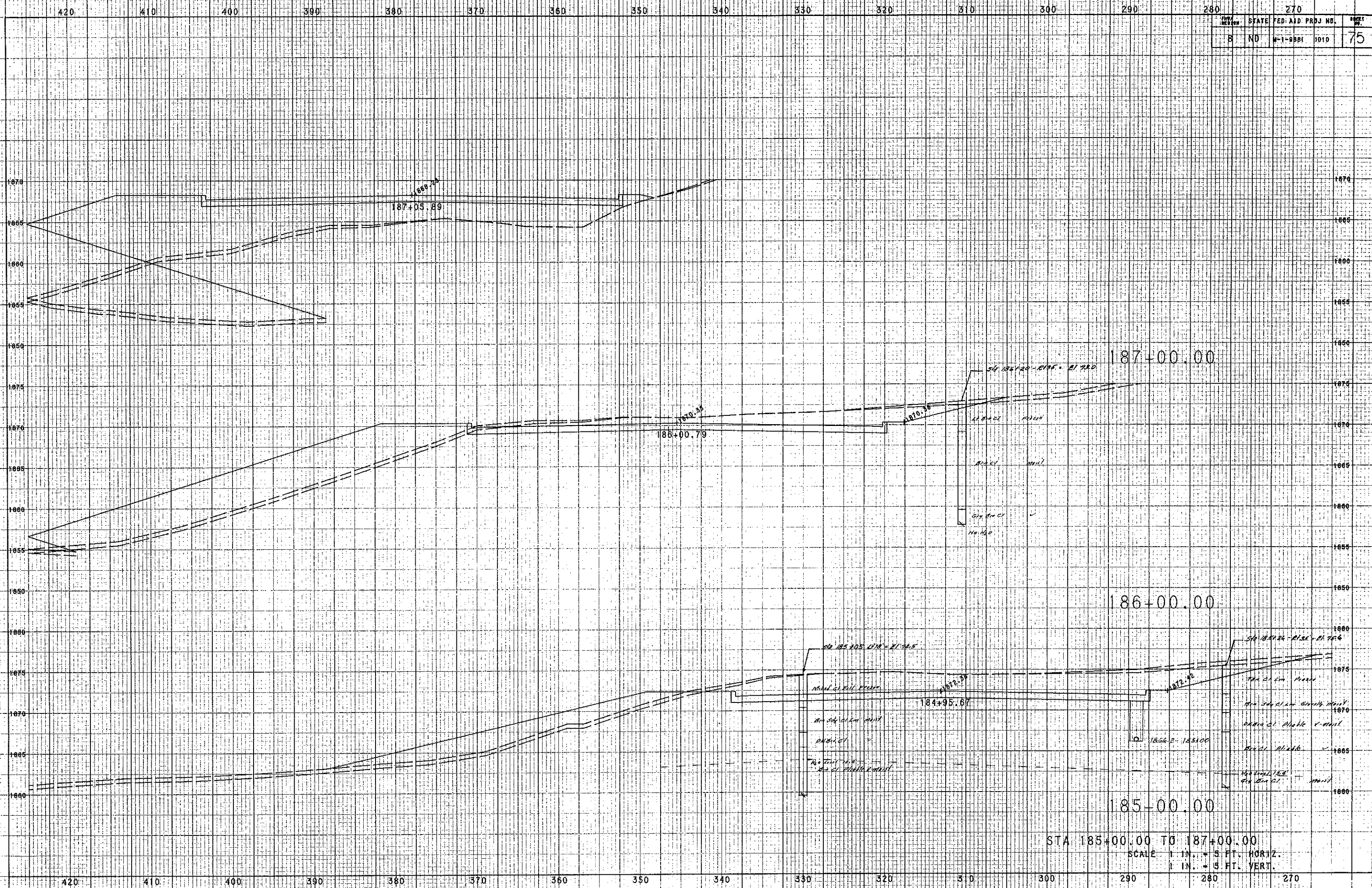


Fig. 3. CROSS SECTION
ELEV. & STATION

FED. REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	ND	W-1-9881 1010	75

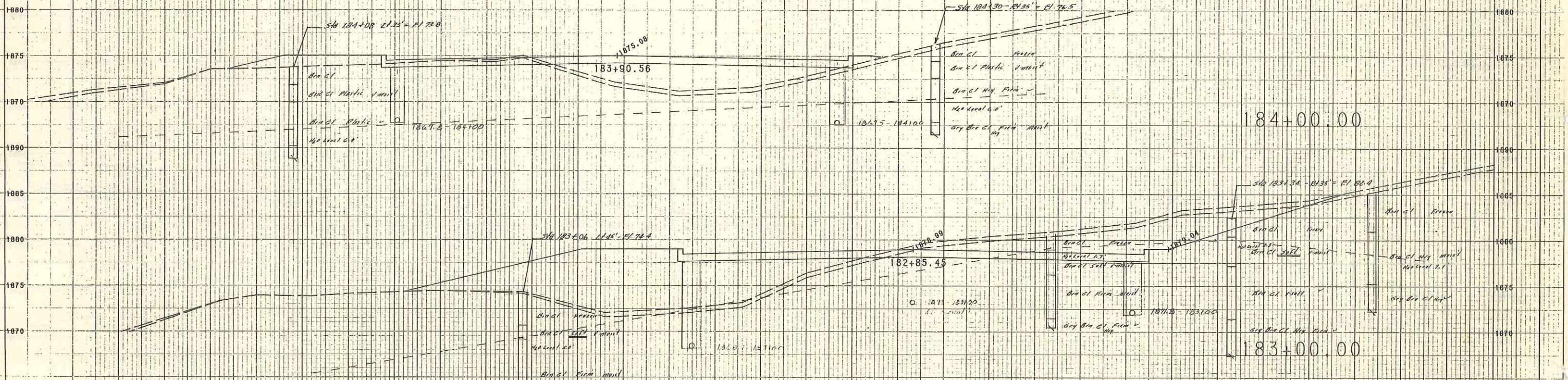
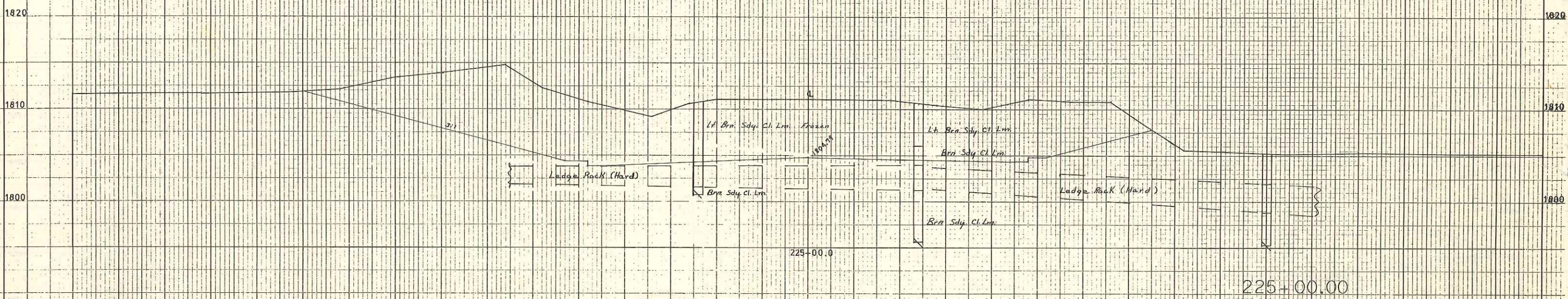


STA 185+00.00 TO 187+00.00
 SCALE 1 IN. = 5 FT. HORIZ.
 1 IN. = 5 FT. VERT.

340 330 320 310 300 290 280 270 260 250 240 230 220 210 200

80 70 60 50 40 30 20 10 0 10 20 30 40 50 60

FORM REGION	STATE	FED. AID PROJ. NO.	SHEET NO.
8	ND	M-1-998	76



STA 183+00.00 TO 184+00.00
 SCALE 1 IN. = 5 FT. HORIZ.
 1 IN. = 5 FT. VERT.