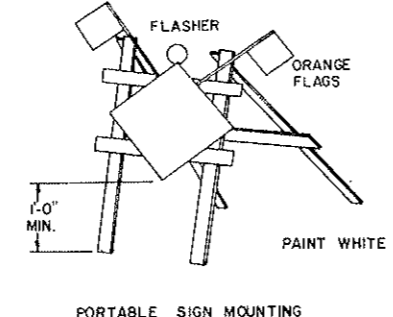
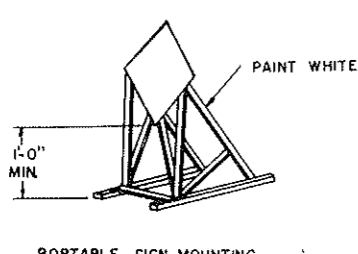
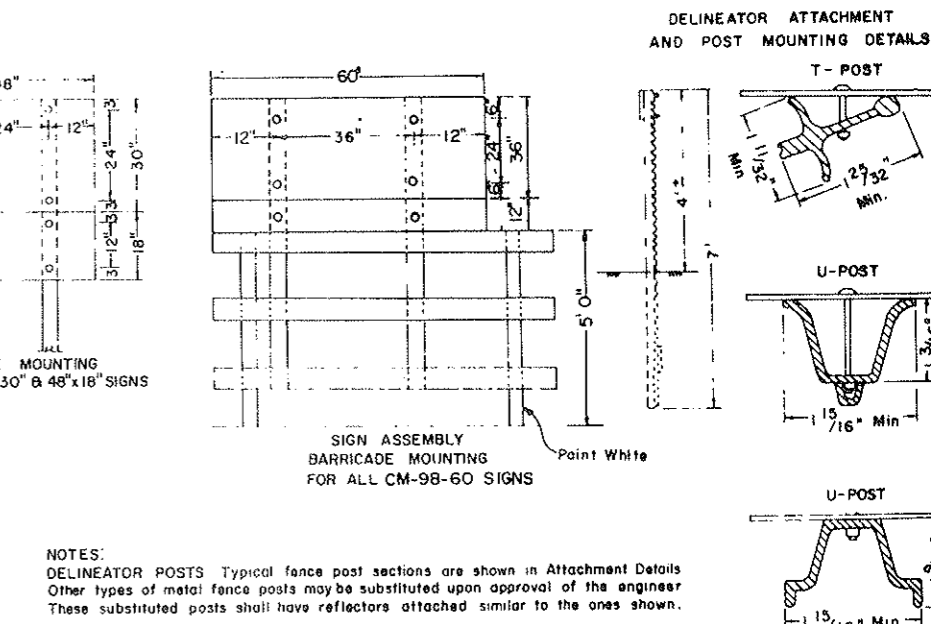
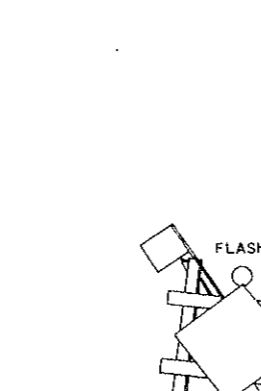
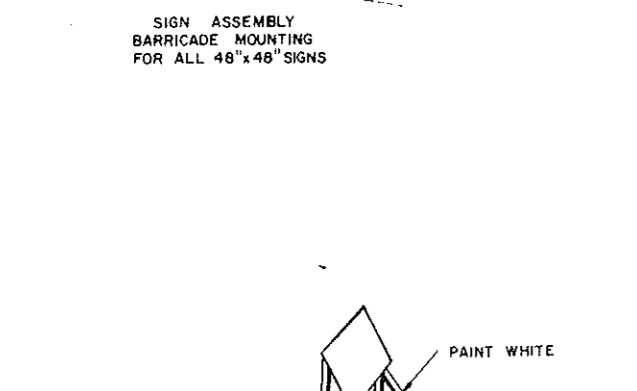
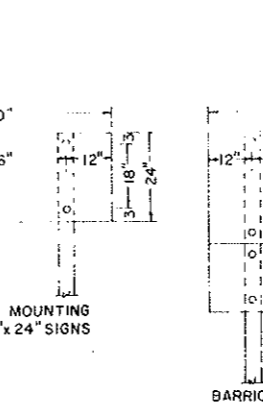
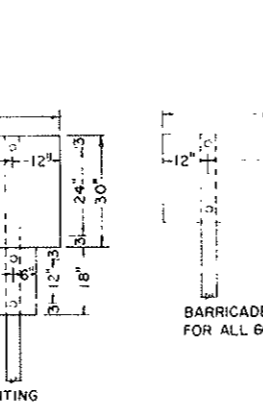
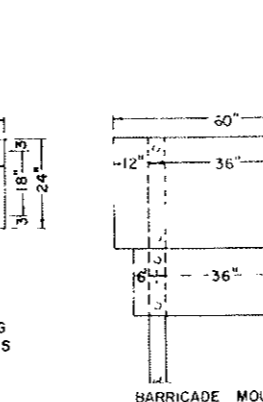
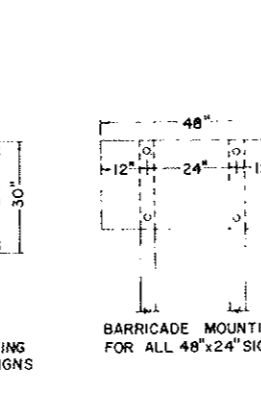
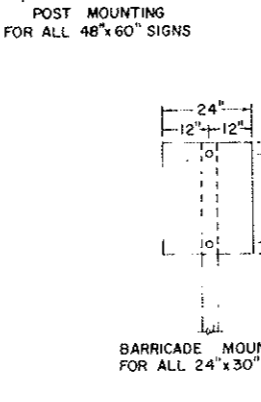
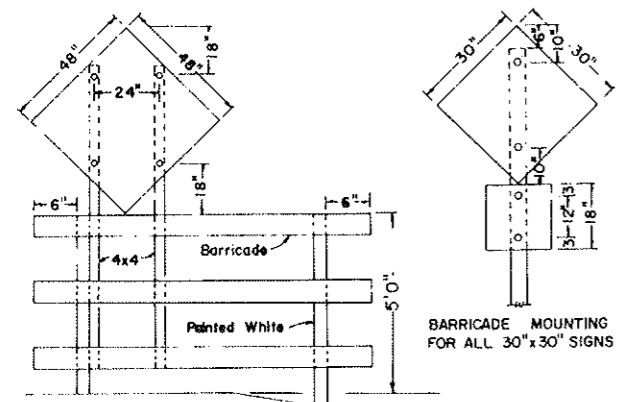
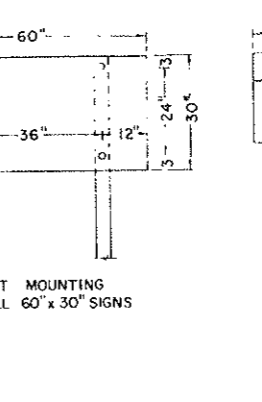
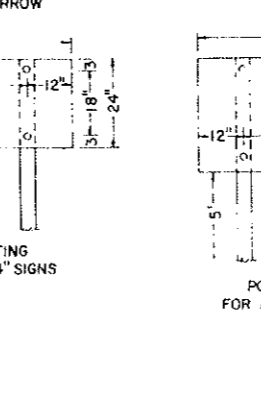
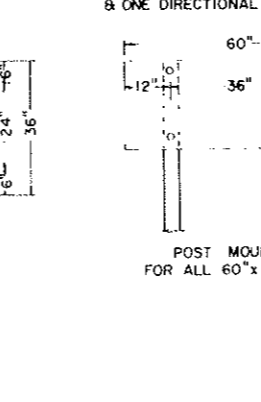
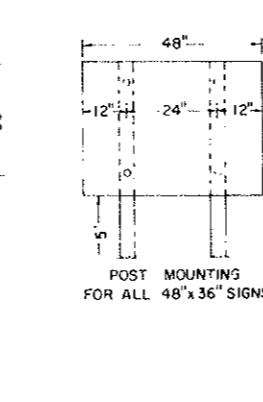
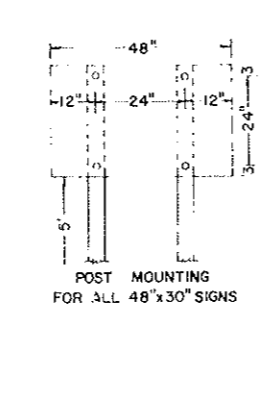
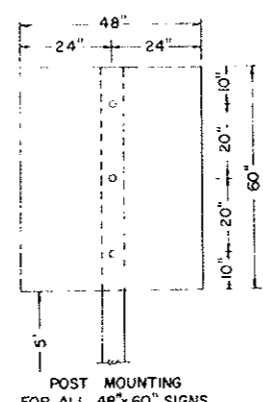
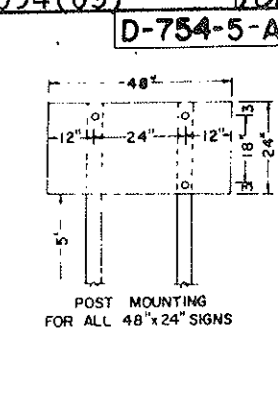
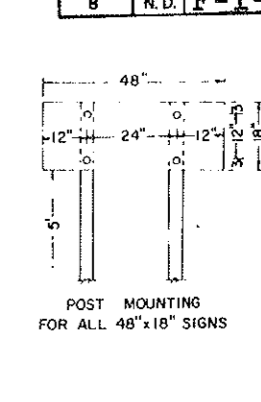
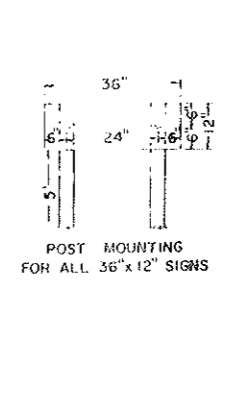
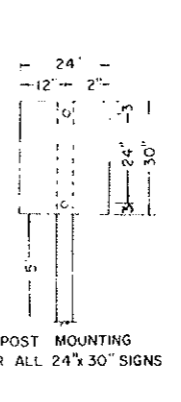
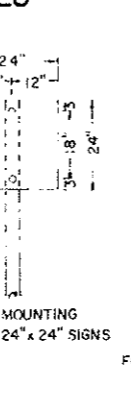
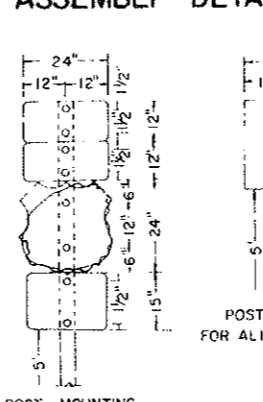
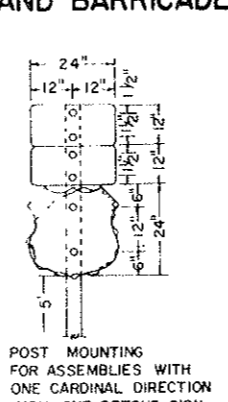
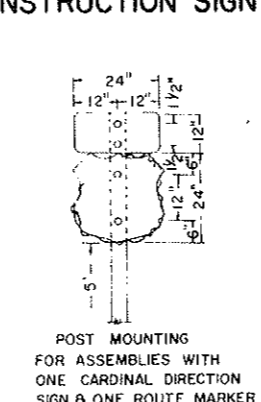
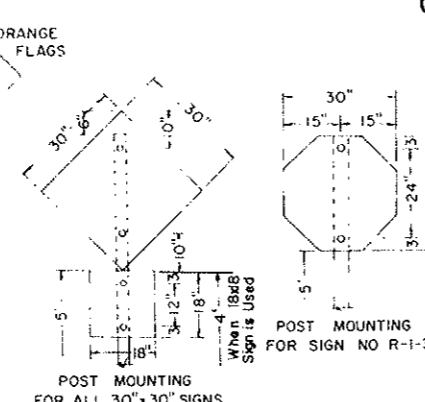
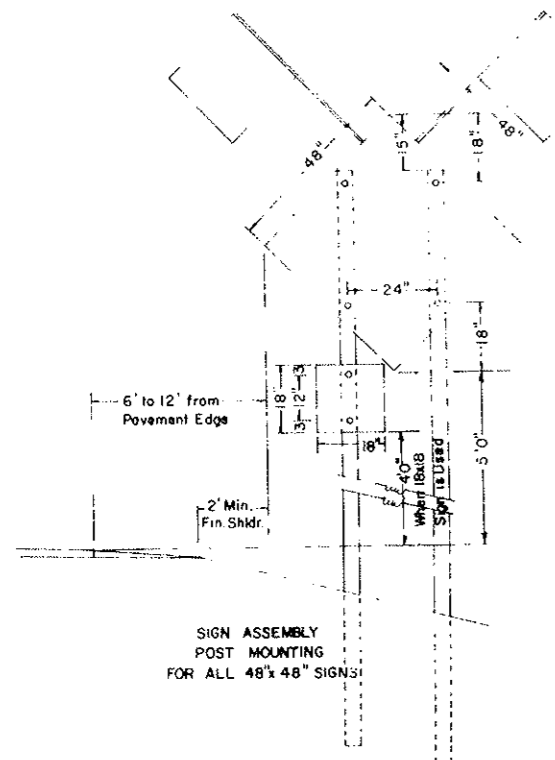


CONSTRUCTION SIGN AND BARRICADE ASSEMBLY DETAILS



NOTES:
DELINEATOR POSTS: Typical fence post sections are shown in Attachment Details. Other types of metal fence posts may be substituted upon approval of the engineer. These substituted posts shall have reflectors attached similar to the ones shown.
BARRICADE MOUNTING SIGNS: The bottom of the sign shall be flush with the top of the top rail. Wood sign posts shall be 4x4 min. SFS or equivalent steel posts. See Sds. D-754-5 thru D-754-9 for construction sign and barricade location details. All barricades and barricade mounted signs shall be assembled with 3/8" bolts.
SIGN SUPPORTS: The sign supports shall be imbedded to a sufficient depth so that the signs will remain plumb throughout duration of the project. It is suggested that the min. depth of imbedment be 5'-0".
MATERIAL: All signs shall be 100" aluminum, 12 gage galv. steel, 1/2" plywood or other approved mat'l.
HOLES: All holes to be punched round for 3/8" bolts.
ALTERNATE MESSAGES: The signs that have alternate messages may have these alternate messages placed on a reflectorized plate without a border and this plate installed and removed as required.

2-17-78		NORTH DAKOTA STATE HIGHWAY DEPARTMENT
REVISIONS		
DATE	CHANGE	Submitted: <i>[Signature]</i> Design Engineer
8-21-78	DETAIL ADDED	
		Recommended: <i>[Signature]</i> Asst. Chief Engineer, Proj. Constr.
		Approved: <i>[Signature]</i> Chief Engineer